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碩 士 論 文

數位化金屬雕刻於多軸加工技術的應用與研究

Application and Study of Sculpture in the digital multi-axis machining technology

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碩士學位論文口試委員會審定書

工業設計研究所 **陳志昌** 君所提供之論文

多軸加工技術於數位化金屬雕刻的應用與研究

經本委員會審定通過，特此證明。

論文口試委員會

委　　員：

指導教授：

中華民國 106 年 6 月 16 日

摘要

雕塑工藝是一項具有深遠文化的技法，雖然隨著時代變遷及科技進步已相形式微，但不能因此滯礙其傳承與創新突破；由於雕塑的過程往往費時又需要大量體力消耗，工作的環境也不舒適，無法吸引更多新血從事創作與製作，因此，我們必須尋求更方便快速的雕塑工藝模式，除了解決耗時費力的問題，更期待能發揮有效傳承的作用。

製造代工一直是台灣立足世界的關鍵，無論技術與機械設備均為其他國家所認同並依賴合作，但是面對全球大環境不景氣，多年來已經深深影響台灣的代工製造產業，難以恢復往日榮景，雖然很多企業努力轉型想要開創契機，仍然原地打轉徒勞無功；艱深的製造技術並不等於高度價值，一昧追求設備更新與技術鑽研，也不盡然將帶來相對獲利報酬，本研究試以成熟的製造技術轉化為雕塑工藝的新技法，將悠久文化工藝價值，融合數位科技的效率與便利，讓雕塑藝術得以更有效的發揮進而獲利，也為製造代工產業另開闢一條新道路。

本研究將以資料蒐集、專家訪談、實作案例分析及工藝技法比較等方法，探討傳統雕塑工藝與多軸加工技術的現況與問題，從傳統工藝與現代製造技術中尋求互補的效益，讓雕塑工藝透過現代製造技術、設備得以精簡，並在保留雕塑工藝精隨的前提之下，有效提升產能及創作數量；也藉此改善加工製造業者長期不景氣的窘境，創造另一種具有高度價值與內在涵養的新市場，不只延續傳統雕塑工藝的傳承，更在新、舊之間找出平衡點與利基，突破思維、工具、技法、市場需求、環境因素等種種限制，開創新局。

關鍵字：傳統工藝、數位技術、雕塑創作、CNC 多軸應用技術、產業化

ABSTRACT

Sculpture process is a far-reaching culture of technology, although with the times and technological progress has been modest, but can not hinder its inheritance and innovation breakthrough; because the process of sculpture is often time-consuming and requires a lot of physical exertion, working environment Not comfortable, can not attract more new blood in the creation and production, therefore, we must seek more convenient and rapid sculpture process mode, in addition to solve the problem of time and effort, but also look forward to play an effective role in inheritance.

Manufacturing foundry has always been the key to Taiwan's world, regardless of technology and machinery and equipment are recognized by other countries and rely on cooperation, but the face of the global environment downturn, over the years has been deeply affected Taiwan's foundry manufacturing industry, difficult to recover Although a lot of business efforts to transform the want to create an opportunity, still in situ futile; difficult manufacturing technology does not mean a high degree of value, ignorant of the pursuit of equipment updates and technical research, not always will bring relative profit, the Research and development of mature manufacturing technology into a new technology for the sculpture process, the value of a long cultural process, the integration of digital technology efficiency and convenience, so that sculpture art can be more effective play and profit, but also for the manufacture of foundry industry to open up another New road.

This paper will discuss the current situation and problems of traditional sculpture technology and multi-axis machining technology by means of data collection, expert interview, case study and comparison of process techniques, and to seek complementary benefits from traditional craftsmanship and modern manufacturing technology. Technology through the modern manufacturing technology, equipment can be streamlined, and retain the sculpture process with the premise of fine, effectively enhance the production capacity and the number of creation; also to improve the manufacturing industry downturn in the dilemma, to create another highly valuable and inherent The new market, not only the continuation of the traditional sculpture of the inheritance, but also in the new and old to find a balance between niche, break through thinking, tools, techniques, market demand, environmental factors and other restrictions, to create a new Council.

Keyword: Traditional Technology, Digital Technology, Sculpture Creation, CNC multi-axis Application Technology, Industrialization

誌謝

能夠重返校園進修，是我人生中重要的轉折；在職場工作多年，經歷人情世故走過風雨起落，一直不敢鬆懈，一直把握學習機會，內心的不安惶恐也一直如影隨形，浪費不少歲月想找回自己，犧牲不少青春鞭策自己做決定，這樣的過程不輕鬆，很掙扎、很痛苦、很想放棄；還好我夠幸運，太多鼓勵與支持陪伴我渡過，也陪伴我面對一切。

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第一章 緒論

1-1 研究背景

隨著電腦技術不斷發展，數位化概念已經逐步深入於社會的各個角落，藝術設計領域也被各種數位化技術不斷滲透著。雕刻是傳統的藝術門類之一，在人類歷史上扮演著重要的角色，作為一種重要的文化媒介，雕刻藝術從古至今始終在人類的社會文化生活中佔有非凡的意義，因此，當代的雕刻藝術與最先進的數位化技術結合，可以被認為是時代潮流的必然趨勢，也是符合雕刻藝術發展的前瞻方向。

社會的發展演變，使藝術型態不斷在傳承的基礎上創新發展，雕刻藝術也不例外，除了在傳統的雕刻形式之外，出現大量新的藝術型態創作，提升人們更豐富的審美視覺。

國外的雕刻歷史悠久，風格變化豐富多樣。在很長一段時間裡，古典主義和自然主義一直都是歐洲雕刻的創作源頭，經歷了古希臘和古羅馬時期，直到巴洛克。他們堅持藝術作品必須忠於自然，包含有情感的表現。

工業革命之後，社會政治、文化、科學、經濟發生巨大變化，隨之產生相對應的藝術型態現代主義雕刻。 19 世紀末，雕刻之父 Rodin 的出現給雕刻界帶來了一股新的力量，他的作品不管是情感表達還是藝術手法都與前人有很大區別，帶有率真的當代主義風格。從此開始了現代主義雕刻的幾何抽象特徵。觀念的轉變帶動了其他雕刻藝術型態的出現。如具象雕刻、抽象雕刻、動感雕刻、裝置雕刻、軟雕刻、光電雕刻等等。

1990 年數位雕刻概念在美國首先出現，直到今天，數位雕刻才經歷了二十幾年的發展，這完全是一個嶄新的領域。各種設計軟體的推出，尤其是為抽象雕刻提供了更多的可能性。通過這些數位化設計軟體，雕刻家可以輕鬆的創作具有真實感受的虛擬空間模型。而且在電腦裡對設計的模型進行解構分析、各種變換複製等操作。並能做到多角度的調整以及最佳觀賞角度與空間關係。而這正是傳統的紙上草圖、架上油土模型創作方法所不能達到的。

1-2 研究動機

傳統雕刻藝術的創作模式中，影響雕刻作品的結果因素源自諸多方面。雕刻作品創作的過程有著層層工序，特別是大型雕刻，除了雕刻的創作者本人之外，還需要多方資源人力共同參與才能完成。創作中每一道工序的銜接轉換都可以被看作是一次雕刻作品造型資料的傳遞過程。

舉例來說：傳統雕刻藝術創作流程中，翻模是常用的資訊傳遞手段，雕刻藝術家的創作從油土泥稿到一比一原大泥型，再到石膏陰模、玻璃鋼陽模，再送至加工廠，工人、點線儀等等，涉及的人事物眾多，在一次次的信息資訊傳遞過程裡，不可避免會損失一些雕刻作品的細節，因而降低了雕刻作品的藝術完整性；除了資訊損失之外，雕刻品的異地加工、異地安裝是常有的事情，藝術家對作品的追踪與監督需要往返多個地方，大量的精力被消耗於與雕刻藝術創作無關的非創造性勞動。上述這些因素的影響使得雕刻作品創作週期攏長、成本高，降低雕刻藝術家創作效率，對藝術家的創造力產生負面影響。

本研究將透過實際案例分析探討，運用數位化技術的輔助，大幅提高雕刻作品的創作準確性，縮短創作週期，有效降低創作成本，為藝術家節省大量時間與精力，可以投入更多的藝術創作。

目前的工業技術，CNC(Computer Numerical Control)工具機、3D列印(3D Printer)等設備可以直接輸出數位化設計檔案，解決實體化的問題，但是若要以金屬雕刻的方式完成，一般CNC工具機在加工細微又複雜型體的製做不易，而3D列印設備因為作動原理與結構限制，可用材料的選擇不多，常見的都是塑料，鮮少有金屬材質應用。

對於雕刻藝術的領域，數位化技術在雕刻創作中的應用屬於一種創新，國內外還鮮少有相關的理論研究與探索，大多數的學者和藝術家一直不停研究數位化技術對藝術的影響，針對數位雕刻領域的部分卻少之又少。本研究對於數位雕刻理論的研究應用正順應這樣的需求，增進數位化技術與藝術融合。

1-3 研究目的

傳統的雕刻型態藉由真實的材料、質感和空間展示人類的審美想像，同時傳統雕刻受到各種因素的限制，如人的體力、製作的材料、製造的技術和製作空間等，因此在創作表達上也受到了限制。應用數位化技術突破各種限制有著無可比擬的優勢，雕刻家可以透過設計、製作軟體任意建構虛擬物體與空間，並且能傳遞真實雕刻的審美感受。

數位雕刻在電腦技術平台中，都是明顯的數位化影像，但不管利用任何技術，例如高階的顯示器或虛擬實境技術，都不能帶給人們真實的觸感感受。雖然 3D 列印機可以將作品實體化，但受限於可用材質不多，又以塑膠材料為主，真實觸感有限。數位雕刻如何帶給人們真實的觸感體驗與材質美感，同時又可以維持數位化的特徵，是值得深入探討的問題。

本研究針對在數位化技術於雕刻創作中的理論及方法，整理出研究目的架構，如圖 1，展開系統性研究與應用，期許數位化的技術讓雕刻以新的型態呈現，並尋求新的創作手法，研究與發現數位雕刻藝術未來的趨勢，為數位雕刻的發展提供一定的理論與貢獻。

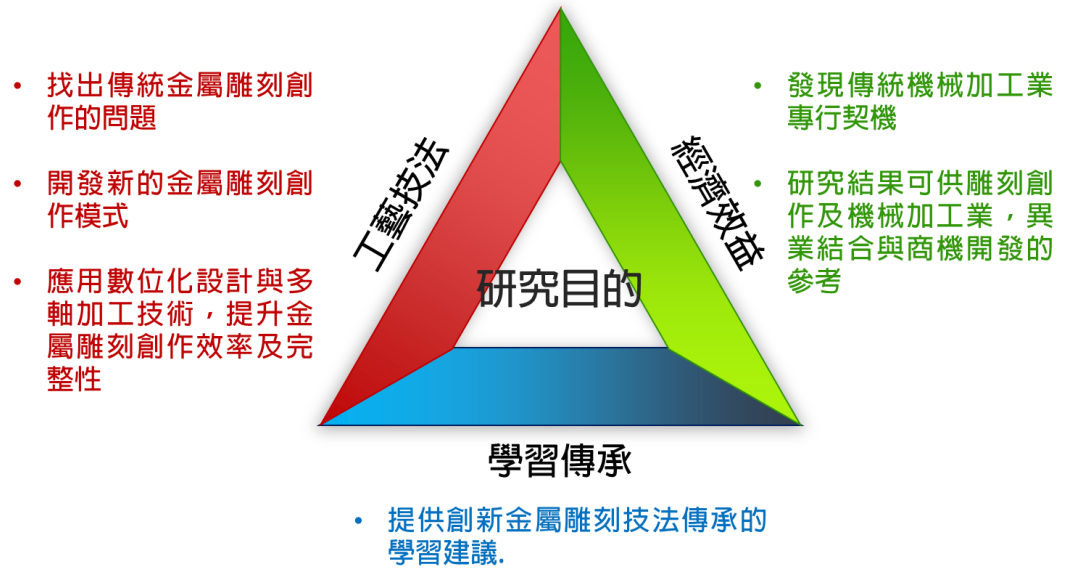


圖 1 研究目的架構

1-4 研究架構

本論文共分為五個部份，其架構如下與圖 2 所示：

第一章：緒論，本論文之概述，包含研究背景、研究內容、研究目的。

第二章：探討雕刻工藝的發展與金屬成型的方法及數位技術的發展，在藝術領域和產業連結上的關係研究。

第三章：針對雕刻藝術家、雕刻教育學者與傳統技法師傅訪談，比較分析數位化設計與製造技術對於傳統工法的價值與差異。

第四章：進行電腦輔助設計製造的應用，實際案例加工設計製造，比較分析研究結果的技術方法。

第五章：結論與建議，說明本研究的價值與意義，對於未來數位雕刻的發展、傳承與新興雕刻家的發展願景。

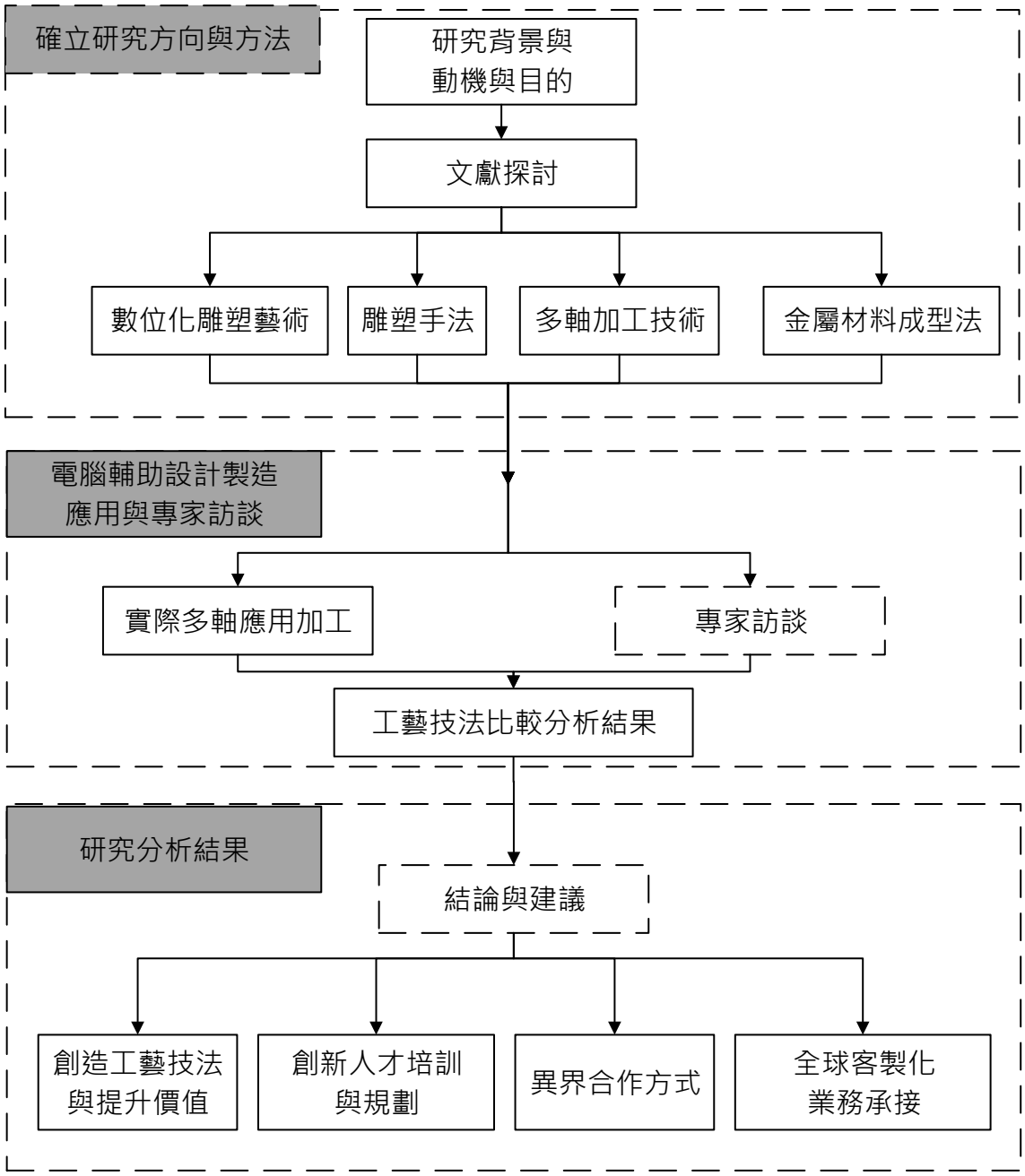

確立研究方向與方法
研究背景與
動機與目的
文獻探討
數位化雕塑藝術
雕塑手法
多軸加工技術
金屬材料成型法
電腦輔助設計製造
應用與專家訪談
實際多軸應用加工
專家訪談
工藝技法比較分析結果
研究分析結果
結論與建議
創造工藝技法
與提升價值
創新人才培訓
與規劃
異界合作方式
全球客製化
業務承接

圖 2 研究架構流程圖

第二章 文獻探討

藝術是文化的表現系統，對於環境的轉變相當敏銳，科學上的定理、發現甚或是技術上的進步都會直接影響到藝術的創作，所以在不同的時代、世紀和文化，採取不同的型式，在本章探討雕、刻、塑的藝術與數位化技術，在這一時代如何產生新的藝術表現形式，它的特性、形式、媒介、美學，如何利用現代工業技術發展產生新的藝術型態。

2-1 雕塑與雕刻的概述

2-1-1 雕塑與雕刻的定義

雕塑的一般概念、藝術特徵、分類雕刻是一種造型藝術，以物質材料和手段製作的三維空間形象的視覺藝術。雕(carving)是把材料漸次以削、刻或鑿等方式，把材料如木、石…等運用雕鑿的工具，一塊塊的去除，屬於去除式(subtractive)的雕刻方法，或稱為「減法雕刻」; 塑(modeling)則相反，使用可塑性材料，漸次添加上去，或修飾不需要的部分，一塊塊的疊加上，在石、金屬、木、陶瓷等材料來創作，不過現代主義的雕刻，在材料及創造手法上都有很高的自由度，可以利用雕、焊接、模塑或鑄造的方式，在各種不同的材質上進行創作，如果仔細觀察，萬物多由這種分與合的現象所構成(楊英風，1976)。

以上的概念是一般習慣上的說法，較初步淺顯，而黑格爾的論述裡說明了更完整且全面的闡述雕刻的定義，他認為雕刻是：「**就單純的感性的物質的東西，按照它的物質的空間的形式來塑造形象**。」(Brinkmann, et al., 2007)。

日本藝術史家神林道恆認為日本移植西方雕刻或近代雕刻的開始，使 1872 年（明治九年）創設附屬工學寮的工部美術學校，所邀請義大利的雕刻家(Vincenzo Ragusa)教授的「雕刻學」。他提到對當時的「雕刻學」的學生而言，「雕刻」是「雕」與「刻」，可是西方的雕刻基礎卻是，由油土與石膏做為基底材，操作的技法與原先的去除材料的雕或塑程序大不相同，後來因為大村西崖有感製作技法的轉變，故於 1892 年（明治二十七年）提倡以塑造的製作技術擴充原本的雕刻概念，而建議

「雕刻」一詞更為適切。另外雕刻一詞，他是人類對物質實體的再創造，是人在文明的進程中，以不同階段、不同地域、不同種族、不同美的標準，進行美的創造之結晶，是人類心路的歷程，伴隨著人類文明步伐的全程，無論過去、現在和將來都是如此。

2-1-2 雕刻的形式

所謂技法，就是雕刻創作中作者對於形象和空間的處理手法。這種手法主要體現在削減意義上的雕與刻，確切地說，就是由外向內，一步步通過減去廢料，循序漸進地將形體挖掘顯現出來。在一次次的減法造型中，我們不僅體會到作品在「脫殼而出」的快感。甚至因材質的特性或用力過猛會減去不該減去的地方，而感到驚心動魄，但如處理得當，也可能因險象環生而喜悅。同時還能感受到各種刀法運用過程中產生的特殊韻味，有些偶然的效果，能使作品產生新的意韻。

因此，在雕刻藝術創作中，是心理多變而複雜有意義的過程。優美的刀法之所以形成，是技術達到純熟的表現。時常有人在臨摹一張好畫時，感到最難的莫過與筆觸，因為筆觸是作者心靈與技巧的產物，刀法也如此，是任何模倣都難以體現的東西。所以只有掌握技巧並不斷地積累經驗，才能達到理想的真正屬於自己的刀法。

主要的雕刻技法有十種，即微雕，圓雕，浮雕，鏤雕，鏈雕，透雕，沉雕、線雕，薄意，篆刻，鈕雕等等。這十種雕刻技法，運用的材料範圍相當廣泛，有的於木質材料，有的於石材，有的於玉石，有的於金屬，有的則多種材料均可使用，其說明與介紹如表 1。

表 1 十種雕刻技法

微雕	微雕，即是以微小精細見長的雕刻手法。微雕的獨特之處就在於“精微”二字，而其難點同樣是“精微”。也正是這個原因，微雕特別講究選材，其石材質地要求絕對精純，容不得有半點砂格和半絲裂紋，因為半個砂點就可能刻10多個漢字; 中國微雕歷史源遠流長。遠在殷商時期的甲骨文中，就出現微型雕刻。戰國時的璽印小如累黍，印文卻有朱白之分。眾所周知的王叔遠的“刻舟”，也是中國歷史上微雕藝術的經典之作。	
圓雕	圓雕又稱立體雕，是藝術在雕刻上的整體表現。圓雕具體指非壓縮的，可以多方位，多角度欣賞的三維立體雕塑，觀賞者可以從不同角度看到物體的各個側面。它要求雕刻者從前，後，左，右，上，中，下全方位進行雕刻。完全立體正是圓雕的代表性特徵。此外，圓雕表現手段及其精煉，圓雕很少表現過於複雜，曲折的故事題材或情境，形體起伏即是圓雕的表現手法之一。，制坯，雕刻細坯，修光等四個步驟。其中“粗胚”是尤為重要的一個環節，其目的就是確保雕品的各個部件都能嚴格的符合比例要求，然後再動刀雕刻出生動傳神的作品。	
浮雕	即在石料表面雕刻有立體感的圖像，是半立體型的雕刻品。因圖像浮凸於石面而稱浮雕。浮雕是繼圓雕之後出現的一種裝飾性的雕刻技法。浮雕是雕塑與繪畫結合的產物，它採用用壓縮的辦法來處理對象，靠透視等因素來表現三維空間，並只供一面或兩面觀看。浮雕一般是附屬在另一平面上的，因此在建築上使用更多，用具器物上也經常可以看到。	
鏤雕	鏤雕與鏈雕是圓雕相對獨立的雕刻技法，常與圓雕或其他雕刻技法相結合，使雕刻作品更富表現力。 鏤雕亦稱鏤空，即把雕刻材料中沒有表現物象的部分掏空，把能表現物象的部分留下來。鏤雕的主要特點就是表現物象立體空間層次，著名的壽山石鏤雕，就以此技法為主。 基於鏤雕的難度很大，所以從石料挑選，作品佈局，刀具配備到雕刻程序等，都與一般的雕刻技法有所不同。鏤雕的石料必須質細性純，尤其是鏤空部分，更不應有裂紋和高密度的砂格，否則容易造成斷裂。鏤雕使用的工具，除一般雕刻刀具外，還需要特製的長臂鑿，扒剔刀，鏟底刀，鉤型刀，以及小鋸刺等專用刀具。 由於鏤雕內部景物的用空間的很大限制，只能依靠擴大入刀方向的辦法來克服操作上的困難，所以鏤雕景物的設計要求最好是多面透空。鏤空雕常與其他雕刻技法結合使用，成為整件作品的一個組成部分。由於鏤刻內部景物的用刀受到很大的限制，操作不易，藝人不僅需要有高度集中的注意力，更要有熟練的圓雕基本功。古代石匠常常雕刻口含石滾珠的龍。龍珠剝離於原石材，比龍口要大，在龍嘴中滾動而不滑出。這種在龍鈕石章中活動的“珠”就是最簡單的鏤空雕。	

續表 1

鏈雕	鏈雕是用一塊石材鏤空雕刻出一整條活動石鏈的雕法。鏈雕也是從圓雕技法中發展出來的，最早見於玉器的雕琢。在鏈雕全過程中，雕環是極細緻，難度極高的技法。雕環先用小型鑽具順著每環的內廓前排鑽孔，每孔之間略留距離，然後用特製的小鏈刀或針鑽，順序脫環。為防止已脫鏈環損壞，每一環雕後用“可回性打樣膏”固定，待整條鏈環刻成後，將膠合部分用溫水浸泡脫環。	
透雕	在浮雕作品中，保留凸出的物像部分，而將背面部分進行局部鏤空，就稱為透雕。在這裡要說明的是，有些雕刻技法分類講透雕與鏤雕化為一種雕刻技法中，這是值得商榷的。結合浮雕與圓雕的特點和施藝技巧來看，透雕與鏤雕乃至鏈雕都有穿透雕刻的特性，但是三者之間還是有明顯的不同。透雕是在浮雕的基礎上，一般鏤空其背景部分，透雕的背面多以插屏的形式來表現，有單面透雕和雙面透雕之分。單面透雕只刻正面，雙面透雕則將正，背兩面的物像都刻出來。有邊框的透雕有“鏤空花板”之稱。但是，不管單面透雕還是雙面透雕，都與鏤雕，鏈雕有著本質的區別，那就是鏤雕和鏈雕都是360度的全方面雕刻，而不是正面或正反兩面。因此，鏤雕和鏈雕屬於圓雕技法，而透雕則是浮雕技法的延伸。	
沉雕	沉雕，又稱“水磨沉花”，是在自然生態較光滑的岩石上或建築構件如門楹，石柱，壁堵等表面，描繪圖像，然後雕鑿凹入，利用陰影產生立體感多數。是摩崖字區，碑刻文字及楹聯等。線雕與沉雕施藝理念有相似之處，但雕刻技法又有所不同。此類雕法吸收中國畫的寫意，重迭，線條造型，散點透視等傳統筆法，石料經平面加工拋光後，描摹圖案文字，然後依圖刻上線條，以線條粗細深淺程度，利用陰影體現立體感。此類產品多數用於建築物的外壁表面裝飾，有較強的藝術性。	
線雕	線雕的工藝品視覺上與沉雕相似，線雕也有“線刻石浮雕”之稱，一般指以陰線或陽線作為造型手段的石，玉雕刻或青銅器紋樣雕刻。線刻石浮雕亦稱“石刻畫“，是介乎雕刻與繪畫之間的品種，即石板為雕刻，拓片為畫的造型藝術。由多種技法雕成有起伏體積的雕刻品，即使大量使用線雕手段，也不能視為線雕	
薄意	即極淺薄的浮雕，因雕刻層薄而富有畫意，故名。薄意作為一種獨特的藝術手法，名冠壽山石界。薄意藝術是在明末清初石章的博古紋飾和錦邊浮雕的基礎上發展起來的。薄意比“淺浮雕”還要淺，因其淺刻如畫，又有“刀畫”之稱。“薄意”雕刻的製品，一向以“重典雅，工精緻，近畫理“而著稱，它是融書法，篆刻，繪畫於一體，並且介於繪畫與雕刻之間的獨特藝術。	

續表 1

篆刻	在中華文化傳統中，篆刻藝術佔有重要地位。歷代皇帝的玉璽和禦寶都以篆文刻成，至於名書畫家更是視篆刻如寶。凡一幅書或一幅畫，必鈐之以篆刻印章，所謂詩，書，印，畫，缺一不可。篆刻歷史始於秦，秦滅六國統一中國後，秦始皇下令“書同文”統一推廣使用小篆，因此篆文便成了印章印面所雕刻的內容，以後世代相襲，逐漸發展成為一種獨特的雕刻藝術，古代篆刻多以金，銀，銅，玉為材料，現今也有石材篆刻。 篆刻特別講究篆書。篆書有大篆，小篆，鳥蟲篆等二十多種。具體採用哪一種篆書，根據印面的佈局而定。篆刻分為陰刻，陽刻兩種。	
鈕雕	鈕雕，是專指印章上部鈕飾的雕刻，屬於圓雕的範疇，具有豐富的立體感，但它和圓雕相比，又有著自己顯著的特點：第一，物像小鈕雕物像限於印章的規模，一般都在10立方厘米以下;第二，只表現物像的上方，而不像圓雕物像一般需要全方位表現;第三，鈕雕的表現內容多是動物，尤以古代傳說中的動物為主如：。螭，獅，龍，鳳，虎，辟邪，麒麟，龜等等因此，鈕雕又有“獸鈕”之稱。鈕雕的制式有自然台和平台兩種自然台的雕法是多因章端不規則，四方型不甚四方而採取的權宜之法，佈局隨意，追求天然石形之美;平台者則較講究，刻鈕之前先起台，所謂台者，即印章的平台，平台以上刻鈕，平台以下，方方正正完整無缺。在平台上雕刻，平台之下，則保持方正無缺。平台上或雕鳥獸，或人物，或瓜果，或吉祥物，創作者因形，因色，因巧，作品效果務必古樸，端莊，尊貴。	

2-1-3 雕刻的材質美感

從遙遠的歲月累積，生活藝術的實踐早就告訴我們，雕刻的材料不同，給予人的美感也會不同。無論抽象或具象的雕刻，都離不開特定的物質材料，材料所表達的美學素質，以及材料傳遞的感受是十分重要的。舉例來說，假若希臘的美神維納斯《阿芙洛底德》雕像，如圖 3，不是雲石而是水泥，很難想像維納斯給人什麼樣的印象，獨特美感是否存在？不同材質如何有效傳遞純潔、崇高、典雅、寧靜的意象。但確定的是從雲石維納斯像翻製成型的石膏模像，看不到原本的美感，她的肌膚質感缺少了光澤，面部缺少了生氣。

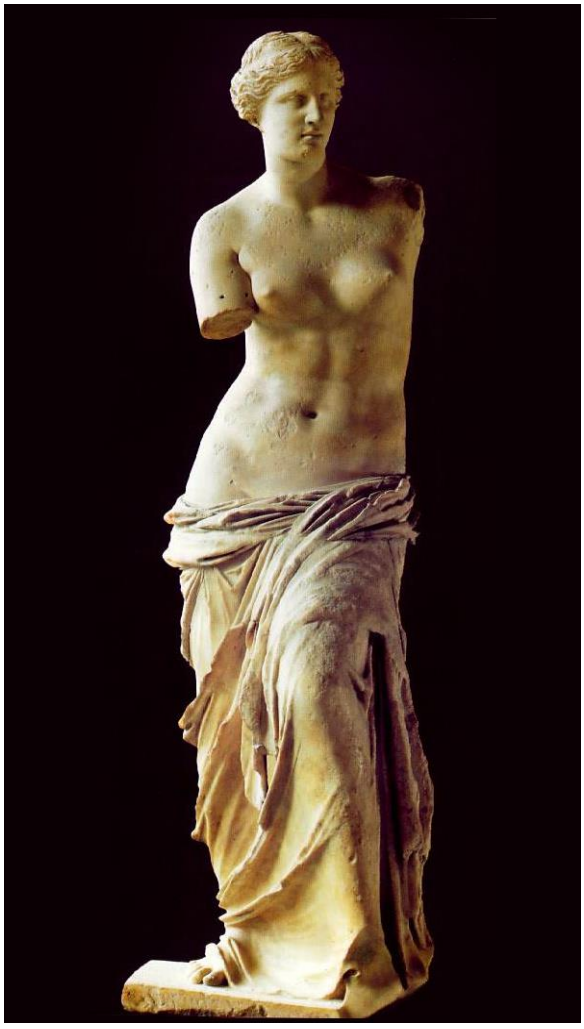


圖 3 美神-維納斯《阿芙洛底德》雲石雕像

（資料來源：中華美術網，2017）

以下簡單劃分雕刻較廣的種類，雕刻依照材料細分，可根據製作雕刻的材質不同而有銅雕、骨雕、牙雕、漆雕、冰雕、沙雕、石雕、木雕、象牙雕、玉雕、泥塑、陶塑等，根據不同材質所雕刻的質感與美感就不一樣，如圖4（詹勳翰，2015）。

圖 4 不同材質雕刻質感

資料來源：Avclub，2017。

青銅:有堅硬、高貴、厚重的美，石頭有渾厚、樸實、潤澤之美。早在三千年前中國古代的夏末漢商初，已經能進行青銅的鑄造和冶煉，1939年在河南出土的商代"司母戊"青銅大鼎，高一百三十厘米，重有八百多公斤，從司母戊鼎的鑄造技術到造型的莊嚴、穩定，堪稱是青銅器中的代表作。

陶瓷:中國古代有陶瓷之國美稱，五代越窯青瓷，追求"雨過天青雲破處"的意境色調，宋代便是把中國古代的陶瓷，推向了頂峰，景德鎮生產的白瓷晶瑩、單純、質樸、典雅，曾使多少人為之美而傾倒。材質的美是這樣的具有永恆的魅力，今天

我們同樣也可以欣賞到宋瓷的美。陶土可用為雕刻用，經過火的燒製，這是陶藝品，也稱為陶塑，中國古代漢和隋唐之間有大量墓俑都是陶土燒製而成，這些人和動物俑，極為生動傳神，是充滿生命活力的藝術品。

石頭：義大利文藝復興雕刻家米開朗基羅堅信石頭是雕刻的最好材料，從古自今有許多材料是適合雕刻製作，也是被雕刻家廣泛喜愛的材料。在石材中，花崗岩為最硬，雕刻家認為他最能發揮"雕刻感""崖石感"，玄武岩、石灰石則給人以單純的感覺，這種材料最適合表現巨大的、永恆的題材，因而古埃及人大量使用這種材料來製作陵墓裡的法老雕像。大理石是中性的石材，不軟也不硬，白色的大理石有晶瑩、半透明、柔美、細膩的感覺，特別適宜創作肖像和男女裸體雕刻。

木材：是最適宜雕刻的材料，木材極易雕鑿，容易成型。雕刻出來的木雕品，具有線條流暢明快、紋理優美，能夠進行木雕的樹木種類很多，硬質的木材，如紅花梨、酸枝、檀，軟質的木材有樺樹、楠木，其餘的如柏、樟、黃楊、楓、杉都是可以運用的木材。

粘土：塑造主要運用的材料是粘土，又稱膠泥，有黏性的效果，用泥做成的作品不能稱為雕刻，該稱為泥塑。泥塑的製作方法比石刻和木刻靈活，他可以採用推、塑、刮、捏、拍、切等多種手法，用泥塑手法塑造出來的作品能達到真實、生動和自由隨意的目的，適合表現瞬間的動態。做成的泥塑作品可以經過模型處理，翻鑄成金屬製品，其中包刮鑄銅、鋼、鐵、鉛、鋁等不同的金屬材質。

二十世紀以來許多雕刻家和藝術家都在研究嘗試用新的雕刻材料和新的加工方式來創作作品。（Archipenko）、（Brancusi）以及（Gonzalez）採用了直接雕刻法，把金屬直接加工拋光用來製作了不少抽像雕刻。之後有（David Smith）採用了金屬零件焊接組成雕刻(詹勳翰，2015)。

通常我們欣賞一件作品時，第一印象是整個作品的氛圍、寓意，給人們帶來

的視覺衝擊力，接著則會細細品味雕刻所採用的材料及表現手法。其實一件適合的、誇張大膽的材料應用，有時候也會對作品的顛覆表現，讓人過目不忘、印象深刻。

2-1-4 雕刻的發展

回溯 1980 年代，開始思考台灣雕刻的發展，顯然雕刻的概念在三十年來已有鮮明的轉變與拓展。然而在擴充當代雕刻範疇的同時，我們仍需對此種拓延性進行觀察，並持續思考擴充的當代雕刻定義，以及西方當代雕刻概念間的參照關係。

二十世紀以來許多雕刻家和藝術家都在研究嘗試新的雕刻材料和新的加工方式創作作品。Alexander Porfyrovych Archipenko 和 Constantin Brâncuși 採用了直接雕刻法，把金屬直接加工拋光用來製作抽象雕刻，如圖 5。之後 David Smith 採用了金屬零件焊接組成雕刻，如圖 6。大型的雕刻多半會以青銅或其他銅合金作為材質，大部分都利用鑄造的方式製作。有些金屬雕刻需要用到金屬的延展性進行加工，其中又以金的延展性最好，有時會用在首飾上(Brinkmann, et al., 2007)。

圖 5 金屬直接加工作品

資料來源：Wikipedia，2017

圖 6 金屬零件焊接組成雕刻

資料來源：Wikipedia，2017

通過對金屬、石材、木頭、陶瓷等多種材料的運用與學習，在掌握材料的基本屬性及加工工藝同時，加強把握對於材料所能體現的特有的美感。當人們已經不再滿足於單調的泥塑作品，進而追求多變、創新，我們更要適應當代藝術的發展趨勢，將雕刻傳承致力發展成一種多元化、多層次的格式。在新材料或新技術的指引下，出現了一系列優秀的作品，在材料的變換應用中，將材料的美感與作品所要傳達的寓意完美結合，這對當代的雕刻是一大進步。

台灣在地雕刻的發展，不可諱言總是受到西方雕刻發展的沖擊，當 1960 年代西方的極限主義雕刻剛進入美學新範疇，1967 至 1970 年代布魯斯・瑙曼(Bruce Nauman)在工作室架設攝影機記錄影像，就開始挑戰雕刻的界限，如圖 7；1978 年密斯(Mary Miss)的〈周圍/避難所/陷阱〉以地景重新定義雕刻融入公共領域的形態，如圖 8；1982 年林瓔的越戰紀念碑，以人類共同的創傷體驗改變紀念碑的高聳形式，如圖 9；走紅於 1990 年代末期的馬修巴尼，更是集行為、表演、繪畫、攝影、空間、電影於一體的總體創作形態，稱之為雕刻，如圖 10。

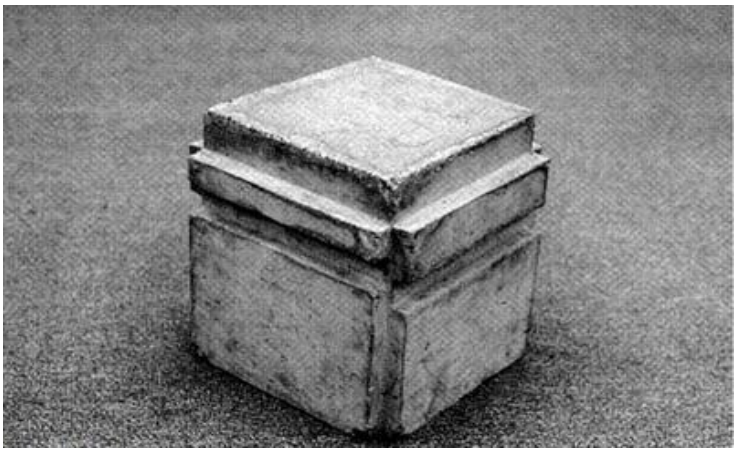


圖 7 鑄造我椅子下的空間

資料來源：http://www.artda.cn/view.php?tid=2306&cid=29，2017

圖 8 Mary Miss's South Cove

資料來源：Sculpture nature，2017

圖 9 越戰紀念碑

資料來源：National Park Service，2017

圖 10 馬修巴尼–繪圖約束
資料來源：Avclub，2017。

雕刻定義持續拓展，演變為越來越難界定的包袱，我們選擇從 1980 年代迄今的觀察角度，因此，本研究的雕刻概念引介，將以此期間台灣雕刻實踐的軌跡為體現主軸，再從此階段回溯台灣二十世紀的雕刻史與西方雕刻史的影響。

首先從台灣雕刻史的角度探討，無論東西方雕刻皆有從宗教主題、人像主題、紀念碑等形式作為雕刻史發展軌跡的特徵，因此台灣日治時期開始進行雕刻創作的前輩藝術家黃土水、黃清呈、蒲添生、陳夏雨等等，如圖 11，均可看到人像、宗教、動物等作為早期雕刻史的歷史軌跡，如圖 12。戰後藝術家楊英風、開始從戰前的寫實人像雕刻轉向抽象變形的現代雕刻發展，如圖 13，楊元太、郭清治、何恆雄、楊奉琛、朱銘、林淵等，大致已經將具象雕刻轉變為抽象造型語言、材質性等層面體現，如圖 14。1983 年台北市立美術館成立，許多海外藝術家回國，再加上戰後學院與在地文化環境中養成的藝術家，則創造出 1990 年代充分體現出現代雕刻的多元面貌與發展。從 1980、1990 年代迄今，台灣的現代雕刻逐漸轉向當代雕刻的發展。

圖 11 黃土水、黃清呈、蒲添生、陳夏雨雕刻創作
資料來源：國家藝術中心，2017

圖 12 楊英風-鳳凰來儀、陳庭詩-約翰走路
資料來源：Ravenel，2017

圖 13 楊元太-親情、郭清治-綠野白馬、何恆雄-眺。
資料來源：Ravenel，2017

圖 14 楊奉琛-相生相惜、朱銘-太極、林淵-畢冬牛。
資料來源：Ravenel，2017

更深入探討，現代雕刻發展初期，以石頭、金屬、木材、陶塑等作為主要專攻媒材的趨勢，到了 1990 年代日趨多元的發展之後，已經有媒材間相互跨越、藝術家自由運用多種媒材創作的傾向。(台灣當代藝術資料庫，2017)。

2-1-5 數位化設計在雕刻創作中的需求

如果用科學技術對應時代所產生的影響，作為定義歷史時期的特徵，如石器時代、木器時代、鐵器時代或工業時代等，那麼，我們現今生活的時代就稱為數位化時代。

數位化時代就是利用電腦技術進行創作，並與傳統雕刻技術結合的產物。隨著科技迅速的發展與設備的完善，這種方式將藝術家的創作，不由實體直接創作，而是透過電腦技術進入虛擬空間中進行作業，創造了藝術的領域與範圍，在未來雕刻對於數位化設計的需求，應有如下兩點。

(1) 在雕刻的創作練習中，透過電腦軟體的數位化模型，即時性的針對數位模型進行全盤性分析且掌握結構內容，也可以當作雕刻創作練習，不斷的修改與調整雕刻其形體，這是傳統創作雕刻無法實現的。

(2) 在大型雕刻創作中，通常會先製作小稿後對模型進行放大製作，製作過後的尺寸在這類型的大型工程中，數據無法精準的要求，進而影響創作完整度，但在數位化設計中，是可以保證製作的比例是精準被放大或縮小。

2-2 數位化與雕刻藝術

數位化雕刻就是將數位化技術與傳統雕刻藝術結合，利用電腦運算技術進行雕刻作品的創作與應用，這將是一門新興的雕刻類別。由於數位化技術正開始被廣泛應用，還處於歷史的轉變當中，一些新的理論觀念還沒有確立，再加上大部分的人依然用舊有的習慣面對新事物，所以，以往的美學觀點能否解釋數位化藝術？數位化雕刻會不會取代傳統雕刻？數位化雕刻到底是不是雕刻？我們應該理智思考、分析，不能主觀的定義或否定。

2-2-1 數位雕刻的發展

數位化設計技術在國內外已經有幾十年的發展歷史，首先在遊戲、動畫、電影等領域廣泛應用，結合動畫、渲染技術表現電影中的角色、道具及場景，帶給人們前所未有的視覺感受。數位化技術也被廣泛應用在產品加工領域，透過逆向工程或3D 建模，直接輸出製作成實體模型。

1990 年美國雕刻家協會(ISC)在雙年會上第一次提出數位雕刻的概念，並進行討論，1995 年在法國舉辦第一個以數位雕刻為展覽主題的大型國際展覽，開創了數位化技術結合雕刻創作的先驅，使數位雕刻的概念開始成形，(Robert, et al., 2016)。

1986 年，Bruce Beasley 是全世界第一個不使用傳統素材進行雕刻的藝術家，他表示，使用電腦運算技術進行雕刻創作，在構思前期設計方案的過程中，以電腦作為虛擬的模擬窗口，可以使創作者的思路更加的寬廣，發揮的空間更大，更快解決並幫助創作者完成前期方案的設計，如圖 15。

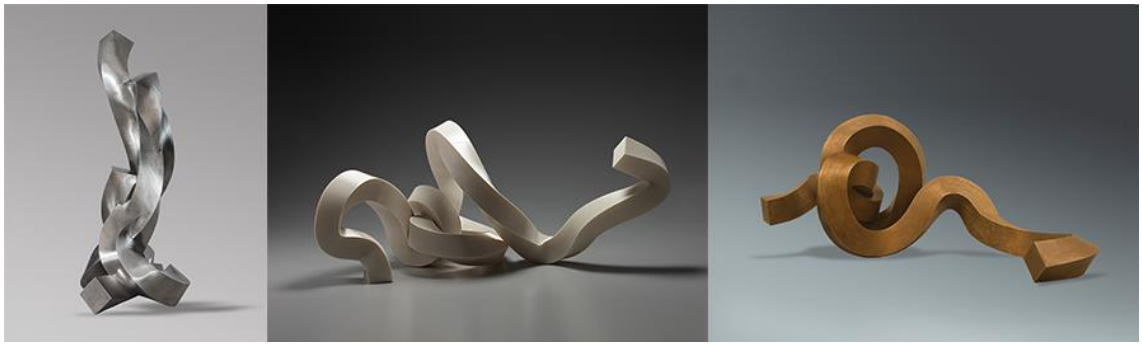


圖 15 Exhibition Works
資料來源：Santa Clara University

數位化設計最初在 20 世紀中開始，指藝術家或設計師利用 3C 設備，例如電腦、相機、DV 錄影、錄音設備和掃描設備等，作為媒介或工具進行藝術創作。數位化設計是數位化時代背景下，科學與藝術的高度融合而產生的新藝術型態。隨著電腦技術的發展，數位化設計在藝術領域的應用也越來越廣泛，主要包含聲音、影片、平面設計、3D 設計等等應用範圍(張益豐，2011)。

數位化設計的發展在學校中的教育也佔有一席之地，對於藝術設計與藝術教育產生了重大的影響。在學校教育中，已行之有年，如工業設計系、廣告設計系、視覺傳達系、大眾傳播系、美術系、建築系和景觀系，在這些學科當中，數位化的設計包含了視覺、聽覺、靜態、動態、平面和 3D，這顯得教育在數位化技術應用範圍非常的廣泛。(Clark & Fujimoto, 1991)。

在古希臘時期，科學的視角就已經引起人們極大的興趣，公元 350 年，亞里士多德所撰的“問題”文中首次提到針孔鏡箱原理，使得再現自然變得很容易，於是人們擔心繪畫會被其取代，但攝影技術找到了它的歸宿，攝影有它自己獨特的品格。現在我們吸取其經驗，數位雕刻的目標不是取代傳統雕刻，不必在超越傳統雕刻上走彎路，數位雕刻有其特有的使命，作為一種新的技術種類，它有著強大的功能和無限的魅力(Robert, et al. 2016)。

2-2-2 數位雕刻的特點

數位化技術(Digital Technology)是一項與電腦同時進步的科學技術，是指借助一定的設備將各種訊息，包括圖、文、聲、像等等，轉換為電腦能夠識別的二進制數字“0”和“1”後進行運算、加工、存儲、傳送、傳播、還原的技術。由於在運算、存儲等環節中需藉助電腦對資料進行編碼、壓縮、解碼，因此也稱為數位化技術、電腦化技術等。將數位化技術與設計和藝術結合，將產生一種新的藝術型態為數位化設計。

數位雕刻就是利用電腦模仿現實對存在或不存在的物體進行雕刻。在虛擬的世界中，藝術家可以在一個虛擬的環境中完成藝術創作，需要的不是傳統以實際物質作為創作媒介，而是需要一些相關的數位硬體設備和軟體作為創作工具。所用的軟體包括 Zbrush 、Maya 、3Dsmax 、C4D 和 Blender 等等(林威辰，2010)。

隨著電腦的廣泛應用，數位化技術幾乎已經擴展到生活中的各種領域，同時也引起雕刻家的關注，從而誕生數位雕刻。所謂的數位雕刻就是利用電腦 3D 軟體直接製作，或用 3D 掃描設備掃描物件後用 3D 軟體再進行二次編輯，並藉助 3D 列印機等設備輸出雛型的過程，數位化的藝術將傳統的聽覺、視覺、觸覺轉化成電子訊號，通過非傳統的方式進行輸出，在製作的過程中具有間接性，這跟傳統的藝術表達方式有所區別(Vanderroost & Ragaert, 2017)。

數位雕刻的眾多工具裡，CAD（Computer Aided Design）系統是銜接設計與製造非常重要的軟體工具，CAD 系統是利用電腦進行設計模擬與製作，有利於設計者設計方案的思考，簡化複雜的設計動作，更快速制定設計決策，提升工作效率，並促進團隊合作。數位雕刻分兩類、一類是採用電腦輔助設計，再利用機器加工成型的雕刻，如採用數值控制機台、雷射雕刻機、快速成型機所創作的雛型，另一類就是電腦製作的虛擬作品，如電影或遊戲當中的虛擬角色、景物與道具等。但是有些人不認可數位雕刻等同雕刻，因為不可以觸摸，不能稱為雕刻；隨著加工設備的精度不斷提高，數位雕刻可以透過加工真實材料，產出可觸摸的真實物品。

2-2-3 數位雕刻軟體的分類

軟體是數位雕刻的重要工具，其中比較完整的軟體如 3Dsmax、Maya、Blender 等，具有複雜處理、邏輯縝密的特點，還有一些比較有表現力的軟體如 Z Brush 等，可以直接呈現傳統雕刻的特點。不過這些軟體都附加一些為電影和遊戲專用的非雕刻功能，在效果上也不為傳統雕刻家接受，這可能是令數位藝術被拒絕的原因之一，數位雕刻的生命力在於透過電腦創建新的雕刻形式，除了能夠模擬傳統雕刻外，數位雕刻利用數位化技術開放了動態雕刻，虛擬雕刻等表現形式。

數位雕刻根據軟體的應用領域，其主要有兩種類別：

(1) 主要功能是雕刻模型，製作複雜模型的運算能力強大，並具有很高的面數處理能力，例如 Z Brush、Mud-box、3D-Coat、3Dsmax、Maya、Blender。

(2) 主要功能是浮雕設計，例如 JD-Paint、Art-CAM，這類軟體應用範圍較為專一，只針對浮雕設計的部分。

2-2-4 數位雕刻的應用

當數位雕刻還沒有出現在人們視野的之前，很多雕刻家已開始研究雕刻創作的自動化。雖然雕刻家還是創作的主體，但是利用石膏模具複製，利用點線機加工石材都是解放傳統手工勞作的方式。大部分的雕刻家希望迅速借助數位化技術進行雕刻創作加工，最實際的方法就是採用逆向工程實現傳統雕刻數位化。

雕刻作為一種古老藝術型態一直散發著光芒，是因為具有其獨立藝術的特點。首先，雕刻藝術就是空間藝術，雕刻的美感是透過空間因素加以呈現。雕刻藝術也是物質材質的藝術，各式各樣的材質對雕刻作品的內涵產生強調作用。雕刻藝術更有獨特的造型手法，顯現著人類的智慧之美。在雕刻教學中單純的圖片、文字講解很難描述出一件雕刻作品的感染力，如何將上述內容讓學生輕鬆接受和理解是教師們一直頭痛的事情。隨著數位化技術的發展與普及，數位化技術也不斷改變學校

教學環境、內容，因此，雕刻教育的教學活動，也受到數位化技術影響而變得更加容易理解和輕鬆(Loebbecke & Picot., 2015)。

Zhang, et al. (2015) 提出如何用創新的方法，修復敦煌莫高窟的雕像，利用雷射逆向掃描系統，結合光學系統以及數位雕刻軟體，重建雕像，以高精度的方式完整保留文化遺址，並保存其檔案避免因雕刻損毀而損失重要文化資產，如圖 16。

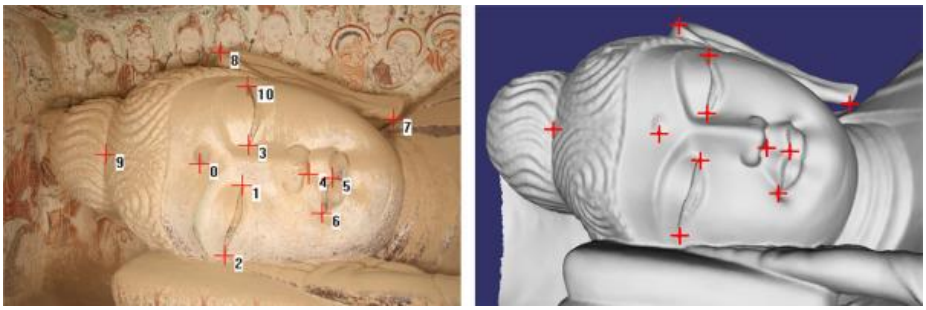


圖 16 逆向掃描修整數位雕刻

Arbace, et al. (2013) 提出修復在地震中毀損的兵馬俑雕像，研究中將已經破碎的陶俑，利用逆向掃描技術掃描每一塊碎片，再經由數位雕刻軟體將其組合，最後再由雕刻家與數位化設計師共同進行修整，將破碎消失不見的部位，利用藝術家的專業進行重建計畫，如圖 17。

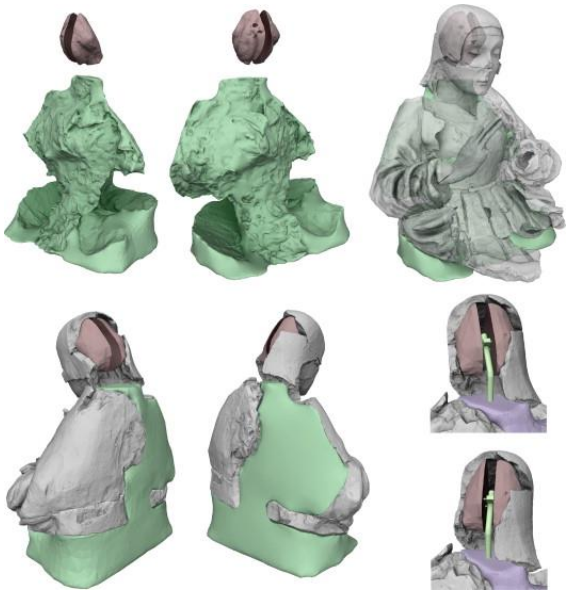


圖 17 數位化重建兵馬俑

2-2-5 數位雕刻與傳統雕刻的差異

數位雕刻與傳統雕刻的差異主要表現在創作手法上。數位雕刻可以藉由軟體在虛擬空間中進行自由雕刻，不會受任何環境、地點、材質等等限制，在創作上更為方便與自由。傳統雕刻創作需在特定的空間、環境裡，依靠手工製作完成。

創作過程

數位雕刻的創作過程更為方便，軟體內有些功能是傳統雕刻中無法實現的。

(1) 傳統雕刻作品不具備可重新修改的特性，而數位雕刻中，電腦軟體會保存檔案，隨時進行編輯，或是資料的傳輸，重新編輯等等。

(2) 可利用軟體做設計草圖，並直接於草圖上進行造型製作、修改。

(3) 與傳統方式相較，觀察模型的視角更為精準。

表面效果處理

傳統雕刻技術無法在同一件作品中，賦予各種表現效果，甚至是環境、燈光、作品材質底色、紋理等等。但在虛擬空間中的創作，幾乎不受限制，可以藉由軟體功能嘗試更多創作方法。

人與人的互動性

傳統雕刻相對於數位雕刻，人的互動性較為薄弱。藝術品是靜態的，觀眾欣賞時，只能靠自己走動才能觀察作品各個角度，這種觀察方式是被動的。在虛擬空間中，可以實現人與作品間的互動性，這種觀察方式是主動性較高的行為。例如觀賞者可以在電腦前面任意轉動角度，而不用特別跑到特定地點觀看。

2-2-6 數位雕刻與傳統雕刻的共存

數位雕刻要體現雕刻藝術的魅力，首先要繼承傳統雕刻的塑造優勢，將軟體與硬體設備結合，實現對傳統雕刻創作流程與塑型方法的模擬。同時也要發揮數位雕刻對於傳統雕刻的優勢，創造新的雕刻表現形態，因此，必須在兩者之間同時發展、同時結合，就能衍生更多不同的數位雕刻風格。

2-3　多軸加工技術

目前業界常用的多軸加工技術有 3D 列印、機械手臂與五軸加工機，其中現在發展的沈積加工成型（Additive Manufacturing）技術，就是一般所稱的「3D 列印」技術，也發展得相當好了。三十年前這種技術，是利用電腦繪圖與切割機器將紙材或是薄木料切出一片片的形狀，然後再黏合一起，成為立體產品。目前在應用範圍'上相當廣泛，用於快速少量多樣製造方式，但目前無法取代切削加工，只能顯示出立體產品可以用電腦直接製造完成的概念。應用上在產品的精度與結構都無法放在實際上應用如圖 18。

圖 18　3D 列印機

機械手臂在業界應用於工業自動化，強調的是生產作業用自動化的方式運作，以代替人力操作。而自動化工業則是生產自動化的設備，例如機器手臂、自動抓取設備等產業。在機械人技術領域是應用範圍最廣泛的自動化機械裝置，而許多工業危險之組裝、噴漆、焊接、高溫鑄鍛等繁重工作，皆能以機器手臂取代人工作業，如圖 19。

圖 19 自動化機械手臂

五軸加工機-五軸聯動 (5-axes Simultaneous) CNC 工具機是一種技術相當先進及複雜的高精度加工設備，早期應用於軍事及航太科技精密零件如發動機葉輪及核彈陀螺儀等，由於事涉敏感技術，一直以來皆為戰略管制技術，如圖 20。

圖 20 五軸加工機

本研究之實作案例的合適性考量，選用的是五軸加工機，其比較依據與本研究所需重要條件，如圖 21 所示。

	成型方式	材料	精度	CAD檔轉加工程式	設備價格	可加工最大尺寸	後製程細加工	操作難易度	普遍性
3D列印	疊積	塑性材料	低	可	便宜	約400mm	無	簡單	普遍
機械手臂	切削	金屬材料	中	不易	貴	約2M	可	不易	數量少
CNC五軸機	切削	金屬材料	高	可	貴	約1M	可	不易	數量適中

圖 21 多軸加工技術比較

2-3-1 多軸加工定義

過去幾十年的發展，機械加工技藝已經從三軸加工演進至五軸加工。五軸機床由三個直線軸和兩個旋轉軸組成。加工過程基於球面坐標系的概念，其經由使用五個軸向，在工作空間內的任何位置和角度處加工。X、Y 和 Z 表示沿著三個相互垂直的方向的直線軸; 圍繞 X、Y 和 Z 軸的旋轉軸分別由 A、B 和 C 表示。由於常規五軸機床只有兩個旋轉軸，如圖 22 所以每種機型在三個 A、B 和 C 軸中有其中兩軸(Lee, et al., 2014)。

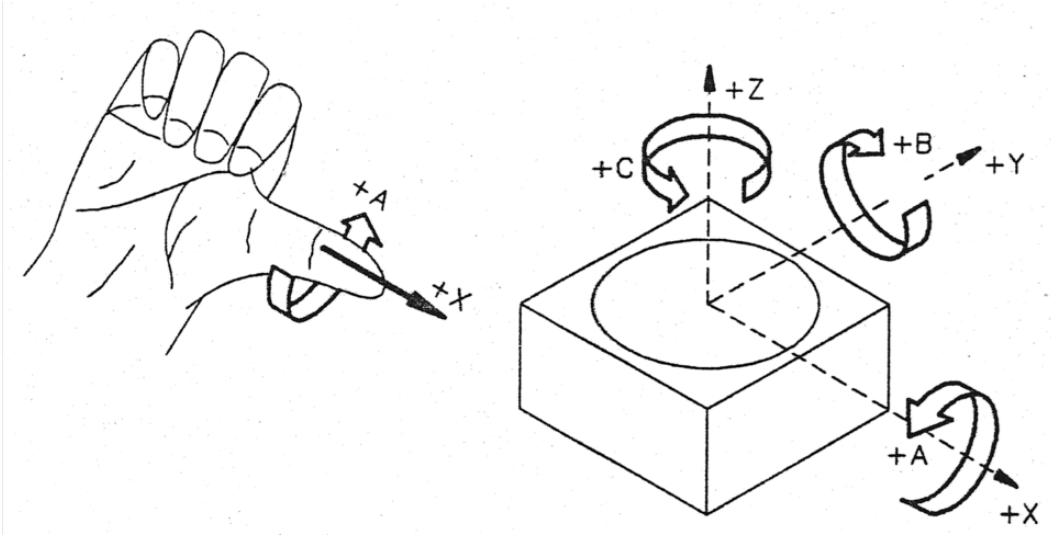


圖 22 五軸軸向定義

五軸加工型式其又分為五軸同動加工機與五面加工機，其中五軸同動加工機，擁有 3 個線性軸及 2 個旋轉軸，以及 3D 空間的任何位置之曲面或平面均可加工，線性軸決定刀具位置，2 個旋轉軸決定刀具方向，5 軸同時達到指定位置及方向，5 軸同時達到指定位置及方向，無論工件輪廓如何變化, 刀具均能保持與工件表面垂直或特定角度。而五面加工機是利用旋轉工作台或刀具頭作特定角度之定位後再進行 2 軸或 3 軸之加工順序，不具有 5 軸同時到達定位與方向之功能，如圖 23。

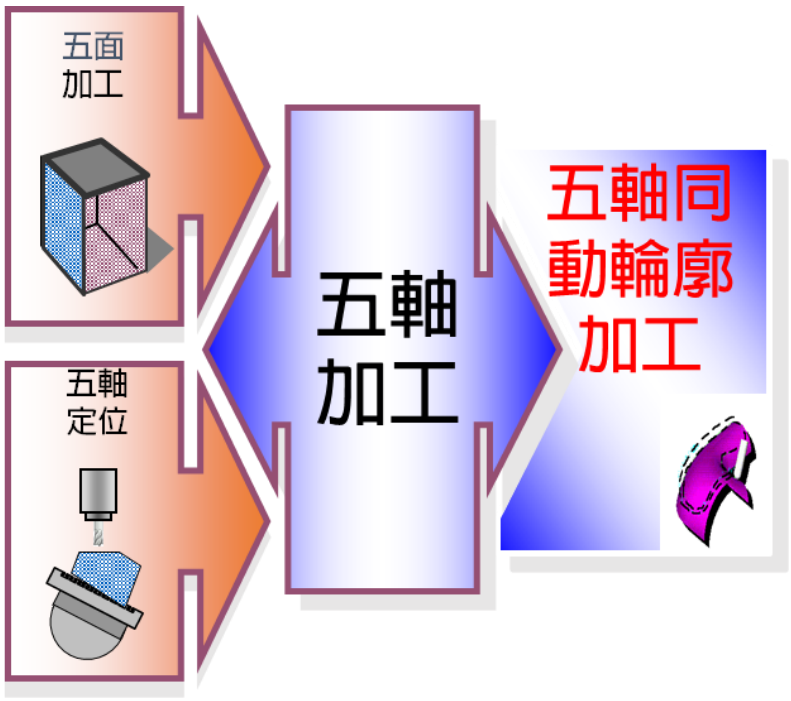


圖 23 五軸加工機之分類

旋轉軸的位置決定了五軸加工機的類型，其中有三種類型：

（1）Table/Table（主軸頭擺動)型，工作台上安裝了兩個旋轉軸的。

（2）Head/Head（工作台旋轉)型，兩個迴轉軸安裝在主軸頭上。

（3） Head/Table(混合型)型，其中一個旋轉軸安裝在主軸上，另一在工作台上。

五軸加工使產品具有更好的表面光滑度和更長的刀具壽命。五軸加工機可以從各種角度加工產品，無需重新固定如圖 24。

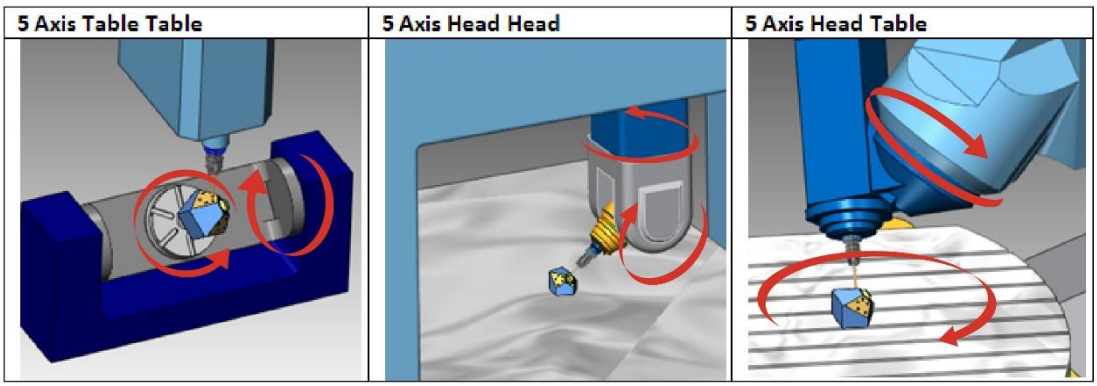


圖 24 五軸機型型式

(資料來源：Practical Machinist，2012)

2-3-2 加工技術與工具機

工具機習稱「工作母機」，為製造各種機器及加工設備的機械，在整個機械工業發展中居極關鍵的地位，故有「機械之母」之稱。工具機依其功能可分為金屬切削工具機及金屬成型工具機兩大類，工具機的分類，前者係以碎屑、灰粉、 放電融蝕、雷射等方法將金屬工件部份除去，產品包括車床（圓形加工）、鑽床（鑽孔）、銑床（平面加工）、磨床（研磨）、鉋床（大平面切削）、放電加工機等；後者則以沖壓方式使 工件成型，產品包括沖床（沖壓加工）、剪床、鍛造床等，如圖 25。

若以是否有數值控制裝置區分，無數值控制者，稱傳統型工具機；利用數位信號操作系統 控制工具機作業者，稱為數值控制 Numerical Control；NC 工具機，由於現今數值控制工具機 大多利用電腦來運算控制，又稱為電腦數值控制 Computer Numerical Control；CNC）工具機， 而目前生產主流則朝向附設個人電腦設備（PC-Based）之工具機發展。工具機 NC 化後，進而 又發展出綜合加工機，係以單一機種適用於不同的加工需求，另為滿足目前生產流程講究速度 與品質或少量多樣產品的加工需求，更進一步將自動送料、排屑系統、刀具儲存交換系統、工 件交換系統與其他相關週邊設備組合，配合單機或多台同種功能或不同功能的工具機，組成彈 性製造單元（Flexible Manufacturing Cell ；FMC）或彈性製造系統（Flexible Manufacturing System；FMS），設定好程式，工件在一連串自動加工後，便成為所需的形狀，不須經重複的 上下模和校正過程，可達到品質穩定及提高加工效率之效果。本研究以切削工具機中的綜合加工機為研究之實作設備，並以五軸同動加工技術應用作為數位化雕刻的研究探討對象。

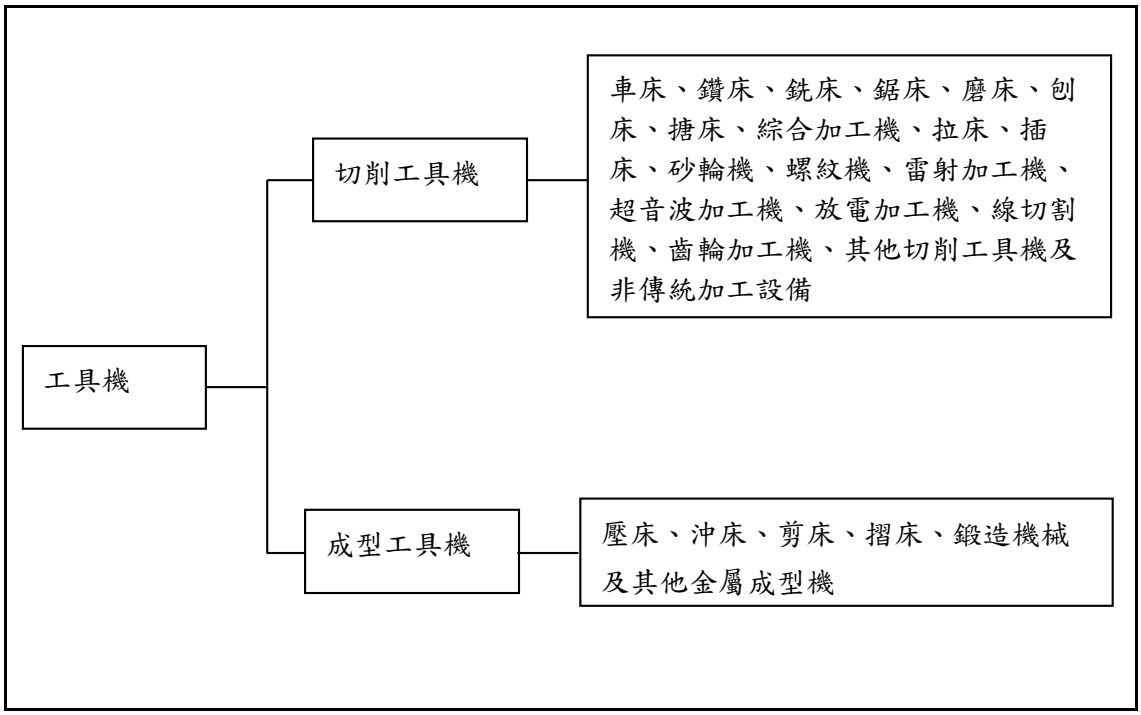


圖 25 工具機分離形式。

資料來源：工研院 IEK(2014/06)

2-3-3 多軸加工的優勢

五軸工加機最大的優勢是可作歪斜面複合角度的加工，可複合兩角度迴轉提高刀具加工歪斜面的近接性，用在多角度汽車部品加工和航太零件，而降低製作的成本及時間。五軸加工機可應用在那些產業：五軸加工機所應用的範圍相當廣泛，五軸加工機擁有高速化、高性能化、高精密化及一次性的加工程序減少拆卸 及挾持上的誤差與曲面加工，是目前產業界裡的重點指標之一，可以使用在各種地方，如下表 2 所示。

表 2 目前多軸加工應用範圍

工業	應用
汽車工業	車身鈑金沖壓模具模面加工，車燈模反射紋路模面加工，輪胎模具製作。
模具業	用於細微清角取代放電，鞋模製作，齒模
造船工業	葉扇
工具機業	導螺桿
能源工業	壓縮機葉片，發電機組渦輪扇葉，高效率風扇。
產品開發快速原型	快速鑄造模具
鐘錶業	成錶配件加工及錶面處理、電鍍、成錶裝嵌
珠寶飾品加工業	戒指, 掛飾, 手鐲, 胸針, 耳環與袖扣的蠟模
航太工業	渦輪葉片、結構件切削方面

（資料來源：中華民國工業協會，2017）

2-4 金屬材料成型法

在一般金屬材料成型法，指將原材料加熱成液體、半液體併在特定模具中冷卻成型、變形或將粉末狀的原材料在特定型腔中加熱、加壓成型的方法，材料在成型前後沒有質量的變化，故又常稱“質量不變工藝”（王曉霞，2007)。生產中常用的鑄造、鍛造、粉末冶金、擠壓、軋制、拉拔方法均屬此類。

1. 鑄造：指將熔煉成液態的金屬澆入事先製造好的鑄型，金屬凝固後獲得一定形狀和性能的鑄件。生產中常用於毛坯製造。鑄造方法又分為砂型鑄造和特種鑄造（含熔模鑄造、金屬型鑄造、壓力鑄造、離心鑄造)。。
2. 鍛造：指利用外力使材料產生塑性變形，獲得所需尺寸、形狀的零件的方法。亦是生產中製造毛坯的主要方法之一。鍛造又有自由鍛和模鍛兩種，其過程、特點、質量及應用參閱“機械工程材料”類課程。
3. 粉末冶金：將粉末狀的原材料在特定型腔中加熱、加壓成型。
4. 擠壓：將金屬從擠壓模孔中擠出成形的方法，常用於生產各種形狀複雜、深孔、薄壁、異型斷面的零件。
5. 軋制：是使金屬坯料通過一對迴轉軋輥的空隙而受壓產生塑性變形獲得所需產品的加工方法。主要用於各種金屬型材、板材和管材以及其他如連桿、齒輪、軸類等各種零件的生產。
6. 拉拔：是利用金屬坯料通過拉拔模的模孔產生塑性變形而獲得產品的加工方法。生產中主要用於各種細線材、薄壁管及各種特殊幾何形狀的型材的製造。

在傳統機械加工的技法中，主要有六種型式，針對高複雜度或特殊造型的金屬成型方式，鑄造是最適合的工法，因此本研究將針對鑄造技法再進一步探討。

2-4-1 現代鑄造方法

鑄造係將熔融之金屬液，在適當的溫度範圍及條件下，注澆注於事前製作的鑄模內，待金屬液冷卻凝固後自模中取出，經適當的清理與加工，即得所需之鑄件之加工法，一般鑄造作業之流程圖如圖 26 。

鑄件的鑄造方法視生產量、鑄造金屬及零件的複雜度而定，大部分的金屬鑄造均可用砂模，其尺寸並無限制，然而，當金屬固化後，砂模即毀損而僅能使用一次。

以現代鑄造方法主要分成其四大種類：金屬模型鑄造法（Casting in Metallic Molds）、離心鑄造法（Centrifugal Casting）、精密或包模鑄造法（Precision or Investment Casting）與連續鑄造法（Continuous Casting），本研究將針對其各種鑄造方法類別進行逐一探討，研究在現代金屬藝術雕刻品中，製造上最合適的鑄造方法。

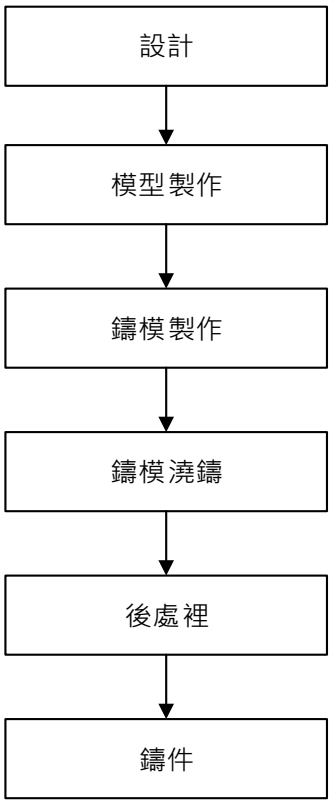


圖 26 鑄件作業流程。

（資料來源：本研究整理）

金屬模型鑄造法（Casting in Metallic Molds）

製作永久模的金屬必須能耐高溫，成本較高，僅適用於大量生產的中小型鑄件，而且較不適用於高熔點的合金。

離心鑄造法（Centrifugal Casting）

離心鑄造法是藉著模子的高速旋轉所產生的離心力，將金屬液定位在模型中，金屬凝固後，即可得到鑄件。

此法具有下列特點：

1. 鑄件表面可獲得更細緻、緊密的結構。適用於對稱性的物件。
2. 省去圓型鑄件的心型、冒口與澆口。
3. 可作出比靜止鑄造法更薄的斷面。可使雜質擠在中心，便於以加工法去除之。

精密或包模鑄造法（Precision or Investment Casting）

除了用精密包模或壓鑄法外，並無其他方法可以保證生產出如此複雜的小型鑄件。

精密或包模鑄造法具有下列特色：

1. 可鑄造無法切削和具放射性的金屬。
2. 可獲得沒有分離線的極光滑表面。
3. 可鑄造出極具複雜形狀的製品。
4. 尺寸精確度極高。
5. 可適用於零星生產。
6. 限於小鑄件。

連續鑄造法（Continuous Casting）

將熔化的金屬不斷的澆入模型中，並利用模型中的冷卻設備，使金屬迅速凝固，再由模型中取出鑄件。

2-4-2 精密或包模鑄造法

此法亦稱脫臘鑄造法，又名精密鑄造法，形狀複雜、材料特殊、加工困難之零件或藝術品都用此法鑄造，如噴射引擎之渦輪葉片，皆用此種技術生產。精密或包模鑄造法可分類成：

- 脫蠟精密鑄造法（Lost wax precision casting process）
- 陶瓷殼模法（Ceramic shell process）
- 石膏模鑄造法（Plaster mold casting process）
- 殼模鑄造法（Shell molding process）
- 二氧化碳模型硬化法（CO2 mold hardening process）

一、　脫蠟精密鑄造法

所謂脫蠟，即表示此法中的蠟製樣模最後在模型中熔化掉，留下來的模穴便具有原來樣模上的細部形狀，為十六世紀藝術家所採用的方法，而現代的製造方式為：

1. 以鋼或黃銅製造欲鑄造零件的複製品。
2. 複製品再做成鉍或鉛合金的對合鑄模。
3. 澆入蠟，凝固後，打開模型，取出蠟樣模。
4. 將帶有澆口、冒口的樣模組合起來，並以金屬模箱支撐著。
5. 樣模先噴上細的矽粉混合物，再將磨細的耐火材料注入模箱中。
6. 覆蓋石膏，待石膏固定後，翻轉模型，並在烘爐中加熱，以熔化蠟材料。
7. 乾燥包模。以重力、真空、壓力或離心力進行鑄造。
8. 待模穴冷卻後，將石膏敲碎，切除澆口及澆道後，再清理鑄件。

二、　陶瓷殼模法

此法與『脫蠟法』相似。其中，樣模亦是由蠟或低熔點的塑膠製成，再利用蠟熔接法把樣模的各部份組合起來，如圖 27 所示。

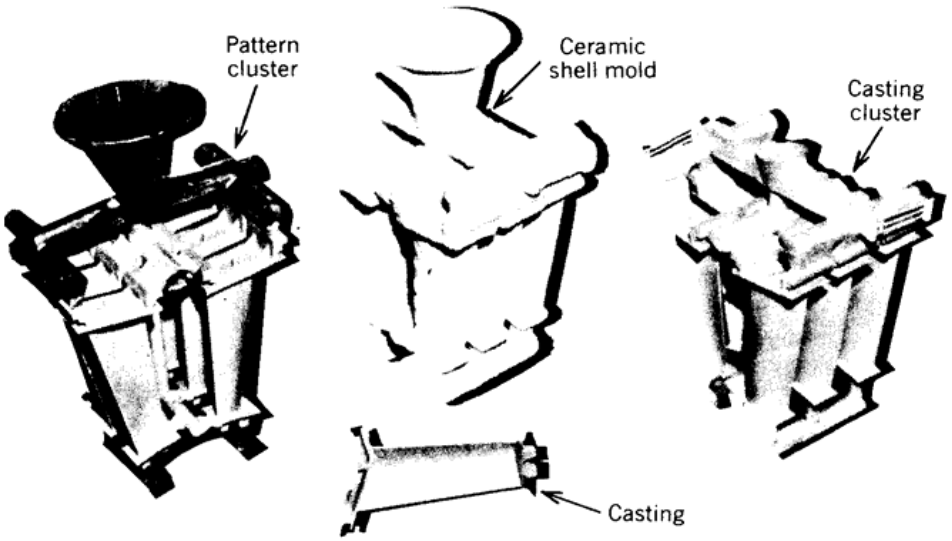


圖 27 陶瓷殼模法示意

而現代的製造方式為：

1. 組合後的樣模組件，反覆浸入陶瓷泥漿中，並撒上耐火材料（稱為塗灰泥程序），直到殼厚度達 4.8~12.7mm 為止。
2. 熔化樣模，再加熱燻烤以去除水份及有機物質。爐中取出殼模後，即澆注金屬，待鑄件冷卻後打破殼模。

此外，本法亦可以凍結的水銀來取代蠟或塑膠樣模，其中，水銀樣模係由要鑄造的部份製成金屬模型或模子，並裝上澆口和澆池，再浸入丙酮冷劑池中（兼具潤滑劑使用），澆入水銀，並驅出丙酮，即可製出完全凍結的水銀樣模（水銀在室溫下即可熔化）。

三、　石膏模鑄造法

石膏模鑄造法適用於非鐵合金，以製作許多小型的鑄件，如飛機零件、小齒輪、凸輪、小型 外殼等。其鑄造程序如下：

1. 利用易切削的黃銅製作樣模。將樣模在標準砂箱的底板上組合裝配。
2. 噴撒分模劑。
3. 將石膏泥漿（石膏灰泥＋強化劑＋凝結劑＋水）澆在樣模上。
4. 待凝固後，以真空吸盤取出樣模，經烘乾去除水份。
5. 澆注金屬，打破模型，取出鑄件。

此法具有下列特點：尺寸精確度高，表面光滑。內部氣孔少，沒有砂或其他夾雜物。石膏模型只能用一次，如圖 28 所示。

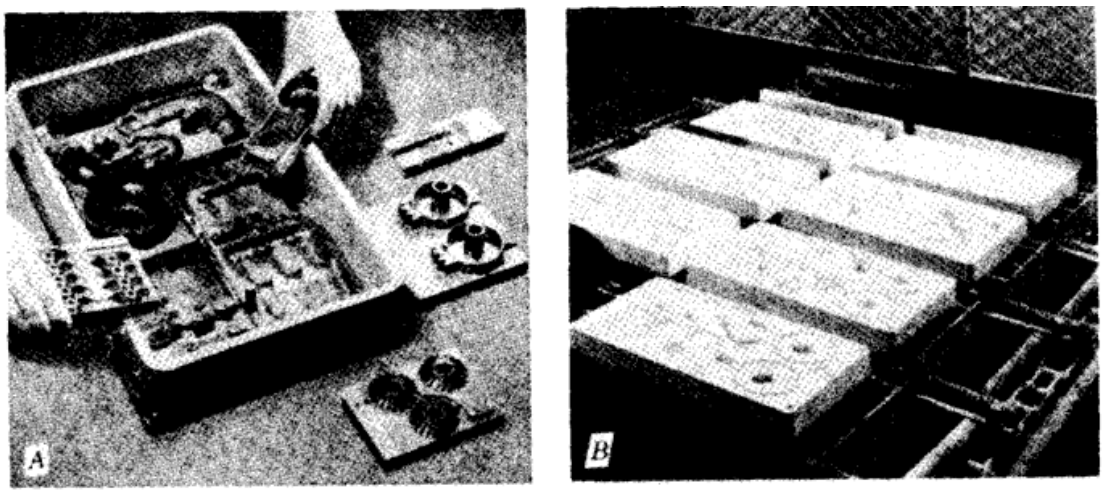


圖 28 石膏模鑄造法。

四、　殼模鑄造法

圖 29 為殼模鑄造法的過程：

1. 乾砂粉與酚樹脂混合。
2. 將混合物置入樣模中，其中，樣模係以金屬製成，預熱到 230℃左右，並預先噴撒矽釋放劑。
3. 取出金屬樣模（上附有殼模）。
4. 烘乾，分離殼模。用夾子或樹脂黏合劑組合。
5. 放入模箱中，澆注金屬。

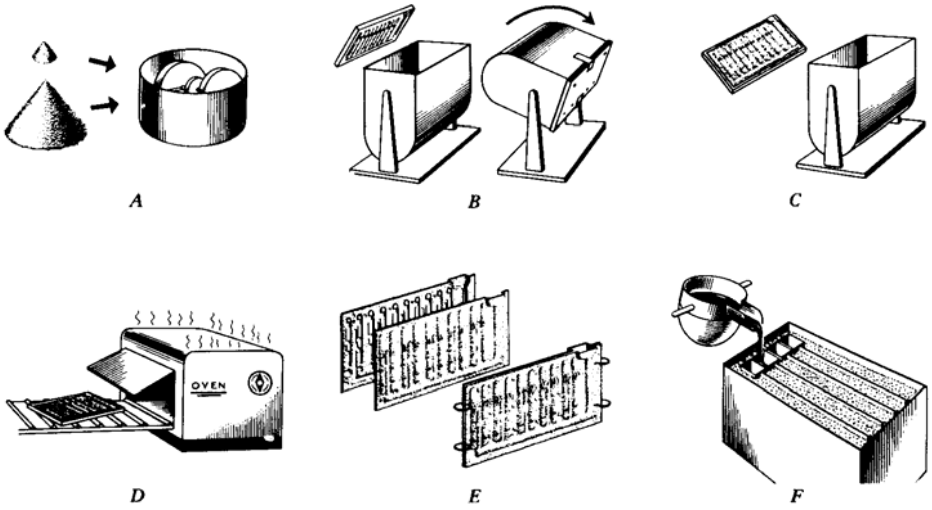


圖 29 殼模鑄造法的過程

五、　二氧化碳模型硬化法

圖 30 為二氧化碳模型硬化法的過程。其中，模砂的製作係先在研磨器中，以3.5~5.0%的矽酸納液基黏結劑，充分混合「乾燥且乾淨」的矽砂、或其他乾燥的常用砂(細度數約為 75)或煤塵、瀝青、石墨或木粉等類的東西(可以改善收縮性)，然後再以標準製模機，心型吹砂機或用手工裝填並搗緊。另外，引入氣體的步驟為本法的關鍵所在，必須簡單、迅速且能均勻的分佈於模砂中。

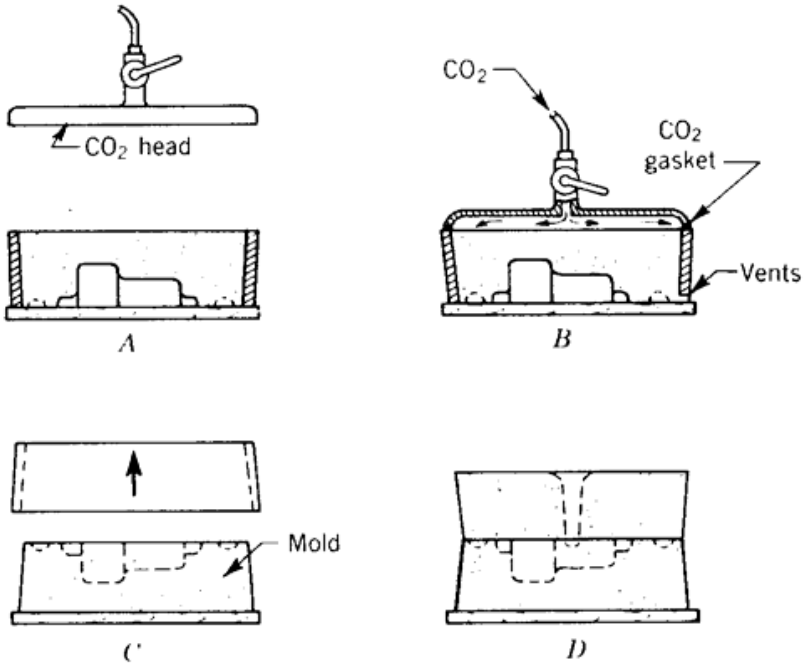


圖 30 二氧化碳模型硬化法

綜合各種金屬材料成型方法的探討，並考量製作效益、作品呈現完整度、配合廠商普及性、設計修改之便利性與工藝技法相似度，將以精密脫蠟鑄造法做為本研究後續工藝技法的比較。

第三章 專家訪談

本研究依據動機、目的、文獻與相關研究方法來建立研究架構，並實際利用電腦輔助設計製造應用加工。主要運用專家訪談，針對金屬雕刻藝術品的製作時間、效率、可重現性與美觀度，進行專家訪談，分述如下：

3-1 專家訪談分析結果

本研究尋找從事雕刻教育學者、傳統脫蠟鑄造師父與台灣當代雕刻藝術家的三位專家，分別是專家A、B、C，進行深入的專家訪談，所訪談的結果如下所述：

3-1-1 藝術設計教育的影響

在深入談後發現，以數位雕刻來進行雕刻教育是未來必須進行的。一個雕刻家或是雕刻藝術家的養成，可能需要長達十年至二十年的時間，在未來的少子化現象與資訊爆炸的年代，以及上第二章數位雕刻與傳統雕刻的分析所敘述，在試誤的學習效率、學習成本、學習時間等種種原因之下，若不進行教育的轉型，可能在未來傳統技藝工法將逐漸消失殆盡。一個傳統的雕刻師傅的養成必需要有工藝技法的訓練，也必須要有工藝美學的訓練，若技術上的的訓練，可以透過電腦輔助來學習，是可以很容易解決現今在教育上，傳統工藝技術難以培養的問題。

專家A表示「我相信多軸加工應用技術，將會掩蓋過傳統的教育方式，優點是傳統工藝可以讓更多人與學生來學習與傳承，但壞處是可能有些傳統工藝的製造方法可能就慢慢消失了」。以目前現代的加工技術，很多雕刻品只要能在電腦上繪製，不管以任何技術，很容易完全完整呈現所設計的內容，雖然說設計的工法幾乎要被慢慢地取代，但是在美感的經驗培養，還是需要經驗與教育的訓練，過去師傅在帶徒弟的時候，需要學習十年至二十年，才能夠去體驗出雕刻技法的差異化，進而訓練美感，現在若有這樣的方式來教育學生的話，未來學生只需要花時間培養美感經驗，就可以快速學習雕刻設計的方式。

3-1-2 製作流程的影響

本研究以魚躍龍門筆鎮為例，在製程上使用脫蠟鑄造方面訪談專家B，分析在脫蠟鑄造的加工時間與流程，將結果於下一節分析表中。由於脫蠟鑄造的工法在不同的物件製造中，所成型的時間會因技術、設備以及工件的複雜度會有不同的影響，本研究在此以魚躍龍門筆鎮為例，進行專家B的深度訪談。

專家 B 表示「比較脫蠟鑄造與數位製造製程的部分，最大的優點在於雕刻塑型快速的差異，還有後續翻模的細節整理與修整，比較兩者起來數位雕刻的效率確實會高於脫蠟鑄造工法好幾倍的時間」。在製程的比較上，不只是製造的效率變得更為快速，在翻鑄模後的整修與打磨是需要人力去執行的，這關係到的是每一個師傅在創作的美感、經驗都不一樣，影響到原設計者所呈現成品的樣貌，甚至考慮到若以不同的材質去做比較，可能在成品的差異性會更大，會與原設計有所不同。

專家B表示「若以成本考量的話，數位雕刻的成本不一定較脫蠟鑄造低，但可以確定的是，以開發設計的角度來說，確實多軸加工應用確實一定會比脫蠟鑄造的工法效率好很多」。從開發設計與塑型，一般在塑型方面，設計塑型的人員與做脫蠟鑄造的人員，一般都是由不同人員去分工，因為在鑄造上師傅不一定能做出設計師想要的東西，如果在更複雜的造型的時候，鑄造出來的結果，可能差距就會很大，做出來可能就會不滿意，因此由於每一個創作的美感、經驗都不一樣，所以說在這個分工的部分會拉長到三個月的時間差不多，若可以經由電腦模擬，不用等到成品出來才能確定最後的成品樣貌。

3-1-3 雕刻設計的影響

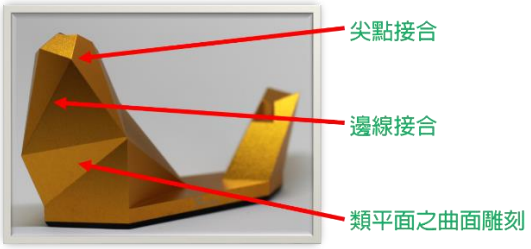
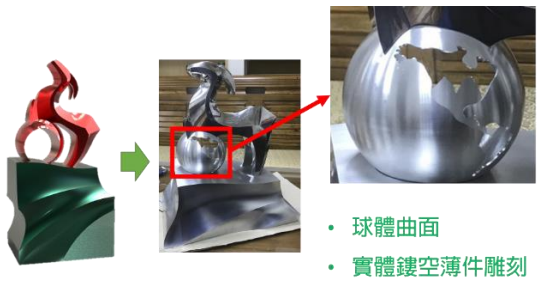
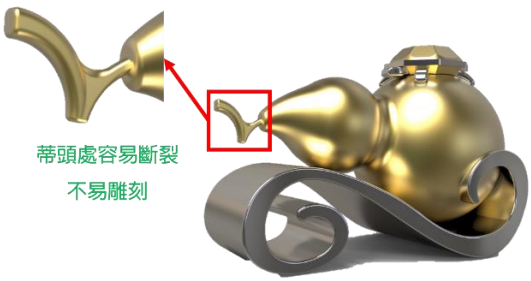
深入訪談專家 C 表示「在傳統師傅的工法，也有類似像 CNC 雕刻的概念，他們也有類似 CNC 的工具刀具，在雕刻上基本分別有三個師傅，有粗雕、細雕、以及最後畫龍點睛的師傅，從一個雕刻作品開始，粗雕師傅開始塑型，細雕師傅接續精修，最後再由一個老經驗的師傅將其整體的美感呈現出來」。在這邊也提到一個重要的觀念，每一種師傅各有各自的雕刻專業，光是要培養一個粗雕的師傅可能就要好幾年，一個細雕師傅也要幾年，若可以從電腦塑型直接跳過這些雕刻技法，直接表現出雕刻的完整性，將會為雕刻界提升非常多的效率，甚至可以讓一位藝術家可以在更短的時間內，可以有更多的雕術藝術品的產生，不再因為製程時間過於攏長，進而使雕刻家有更多的創作。

專家 C 表示「在傳統工藝上，必須要到最後成型後，才能夠上色，才能知道最後的表現為何，這一般必須要靠師傅的經驗才能，將一件作品好好地呈現」。在還沒有製造出成果之前，只能依賴藝術家的經驗與技術，若經由數位設計系統，在設計的初期可能就可以設定好材質、顏色，使藝術家可以更快速的使用想要的創作設計元素，以數位雕刻的輔助來說，在還沒製造上就可以先知道最後成品的效果為何，這將是未來傳統工藝技法，也會被取代的其中原因之一。

3-2 工藝技法比較分析

本研究於文獻探討與專家訪談之後，針對金屬雕刻藝術品在製造上進行分析，並發在現代金屬雕刻的技法與呈現上，有較不易完成的部分。以下為本研究列舉專家的給意見進行相關案例分析研究，如表 3。

表 3 相關案例分析研究

1. 在不同平面相交的金屬尖點接合處，無法做到非常細緻的尖角。 2. 在不同平面相交的金屬邊線接合，也無法做到準確性的直線。 3. 類平面之曲面雕刻，無法以人工準確製造。	
1. 球體曲面，不易以人工精準製造。 2. 實體簍空薄件雕刻，不易以人工精準製造。	
1. 圖片為葫蘆之蒂頭，此處以鑄造或人工加工，也相較不易處理。	
1. 圖為 Goft Tee，其中螺旋曲面在製造上不易雕刻，也難維持一致性。	

第四章 電腦輔助設計製造應用

本研究為了驗證能否透過數位化雕刻工具及運用五軸CNC銑床加工技術幫助雕塑藝術家完成金屬雕刻創作，將以實作案例探討雕刻創作新技法，其流程圖如圖31 所示。

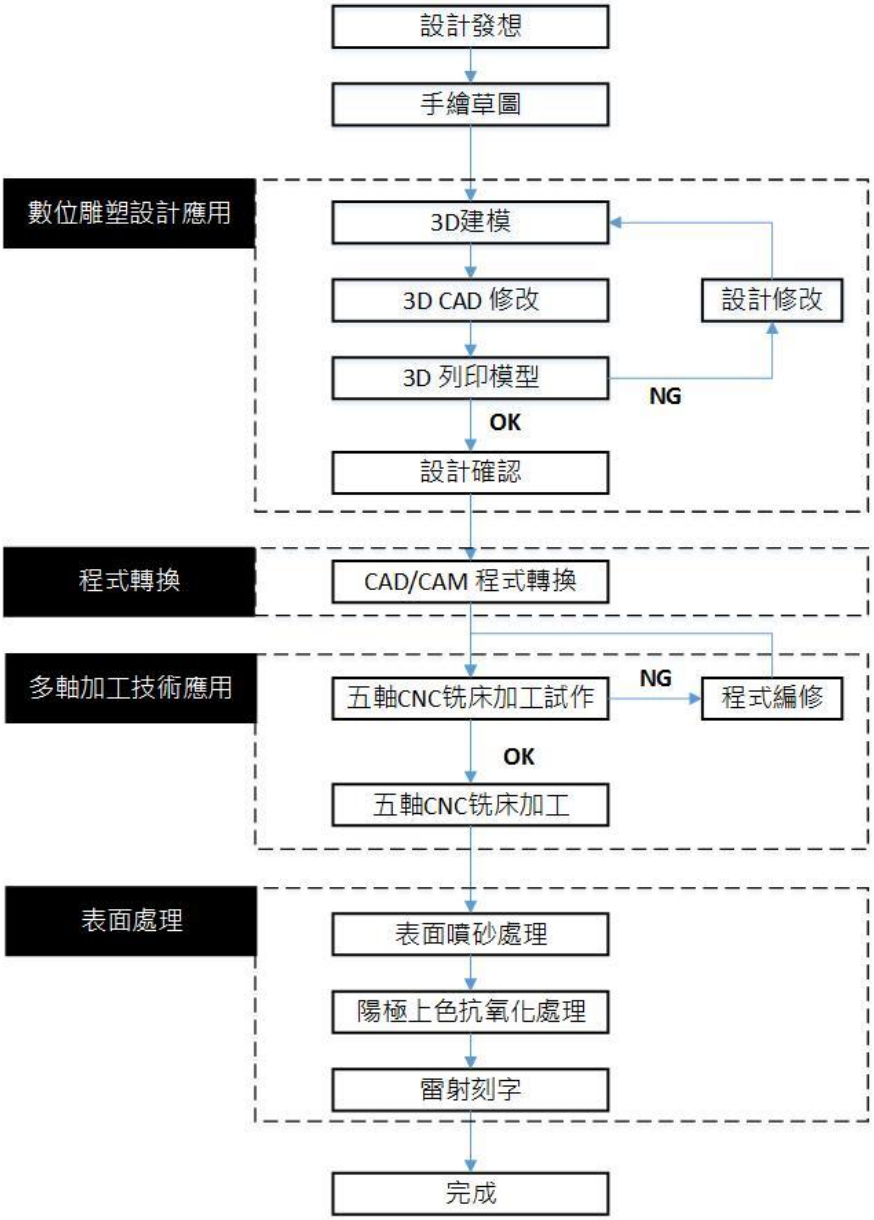


圖 31 數位雕刻工具運用 CNC 加工流程圖

在文獻探討與專家訪談之後，其中脫蠟鑄造是本研究主要對應的比較技法，進行簡易的開發流程比對圖，將手工雕刻、脫蠟鑄造與開發流程作比較。在脫蠟鑄造中的開發流程中，我們可以發現脫蠟鑄造中的模具開發程序就是五軸加工的前三段開發流程，因此可以很明顯地看到開發流程的差異化，如圖 32 所示。

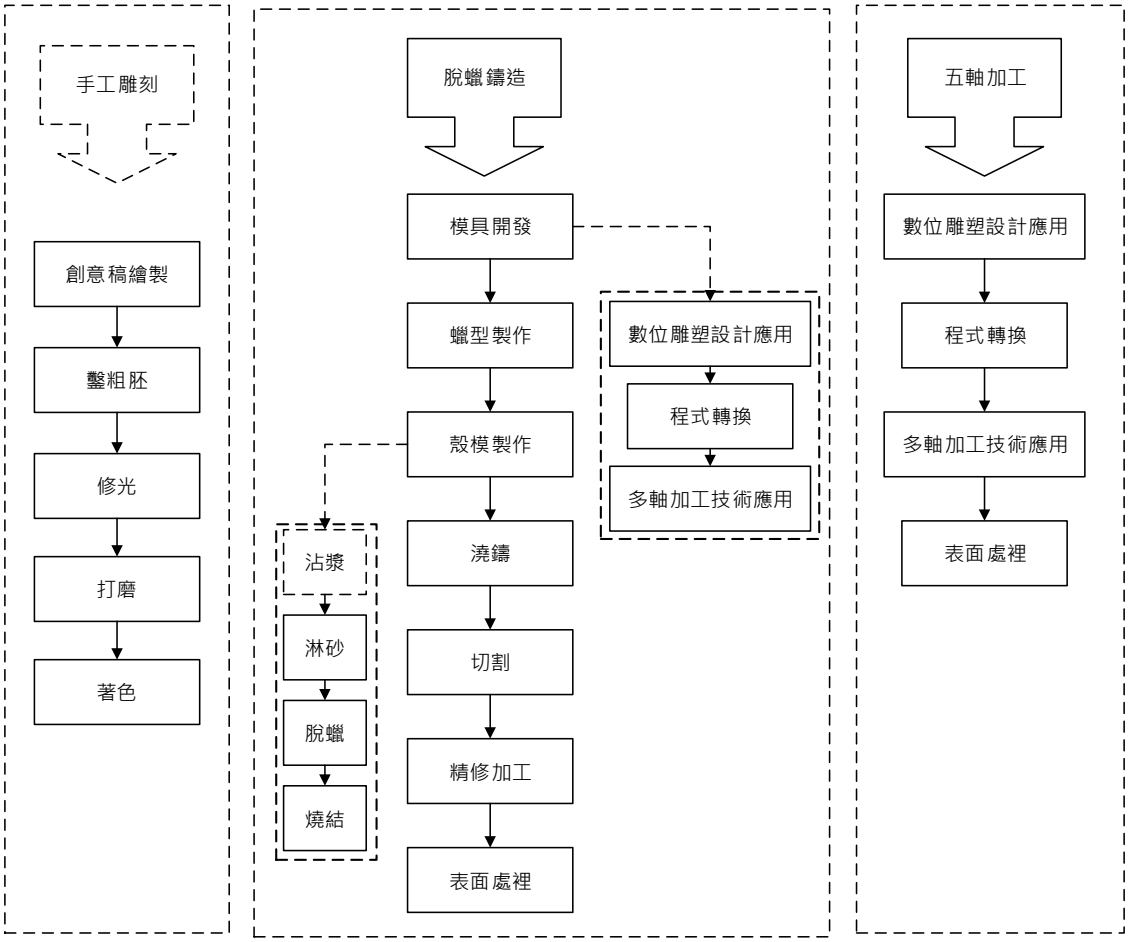


圖 32 開發流程比對

4-1 數位雕刻之創作概念

Step1 設計概念發想

魚躍龍門筆座設計概念來自於成語魚躍龍門，源自於中國傳統文化藝術中，魚躍龍門是繁榮與收獲的象征，暗喻在力求上進的過程中，百折不回終圓夢的過程，比喻舉業成功或地位高升，如圖 33。設計功能為筆座與紙鎮的結合，以數位化設計與精準的多軸加工技術，完成金屬一體成形雕刻，魚躍龍門創意筆鎮。其中雕刻表現形式除了透過仿生之意象表現，也結合幾何抽象的鋪面設計，完全顛覆中國式的傳統形象與製造工藝，開發過程運用了電腦化設計工具與五軸加工應用技術，以自動加工的成形方式取代人工，無論在創作或設計修改都更為便利，也大幅提升雕刻設計開發與製作的效率，其創作的雕刻設計概念脈絡整理如表 4。

圖 33 魚躍龍門示意圖

（資料來源：搜狗百科，2017）

表 4 雕刻設計概念脈絡

雕刻的概念	比喻舉業成功或地位高升。
情感傳達	此雕刻放置於辦公桌上，有祝福人成功之意味。
雕刻形式的運用	利用圓雕的方式，使之為一完整體性的作品。
雕刻之表現主義	抽象與仿生又幾何的方式，帶來更多想像力。
雕刻材質的運用	金屬材質以多軸加工方式製作，製造精準度高。

（資料來源：本研究整理）

手繪設計草圖設計以魚躍出水中的意象為出發點，在形體上運用具象、抽象和微具象之幾何的手法表現，與具像的魚體有著不一樣的視覺感受，同時存在人對魚的記憶共感，依序為具象、抽象和微具象如圖 34。

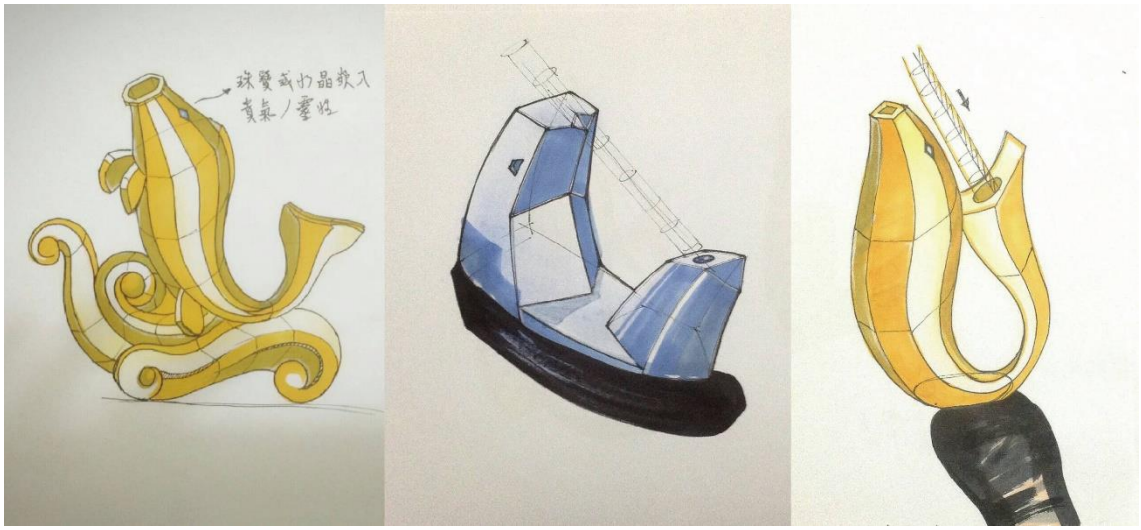


圖 34 魚躍龍門筆鎮草圖

（資料來源：本研究整理）

Step2 意象解構

創作過程中，本研究也進行了意象解構，作為接續設計與設計修改的標準依據，共有六個條件，如圖 35 所示。

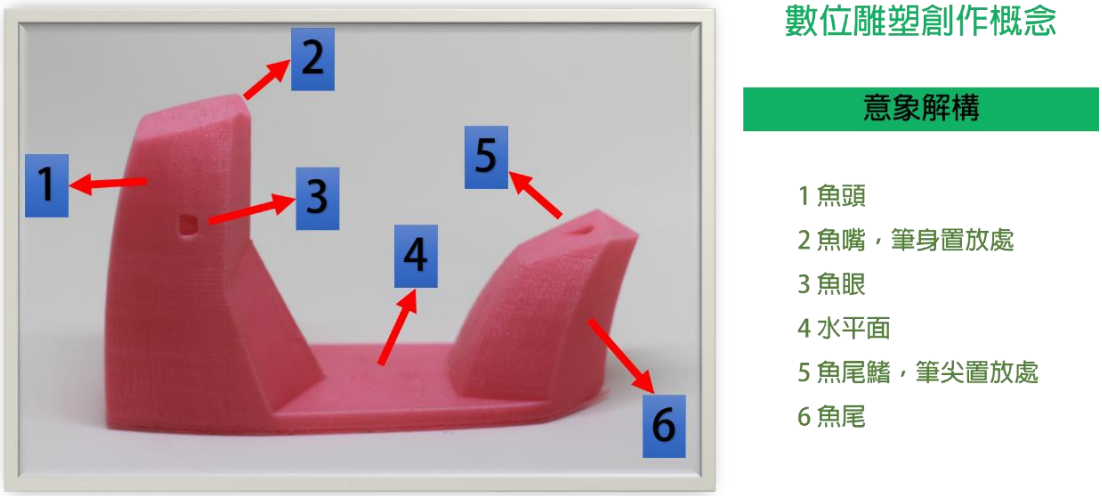


圖 35 六個意象解構說明

Step3　3D 列印型體設計確認

在設計好概念的創作後進行 3D 列印型體的設計確認，確保設計概念為設計者所想要的型態，若不滿意可以經 CAD 修改後再進行一次 3D 列印來進行設計確認，如圖 36 所示。

圖 36 3D 列印設計確認模型

4-2 數位雕刻設計軟體工具

4-2-1 數位模型製作

數位模型製作的主要工作大致分成電腦輔助設計(CAD)、電腦輔助工程(CAE)、電腦輔助製造(CAM)、快速原型(RP)四個項目(劉敏奇，2009)。

目前數位模型製作的方式大致分成兩個系統:

1. 順向工程：從數位造型的 3D 繪圖與建模、電腦輔助工程的分析模擬、電腦輔助製造生產製作模型的模具。此種順向工程特性為整體研發與製作時間週期較長， 生產模具的成本較高，但適合模型大量生產。
2. 逆向工程：透過 3D 掃描、資料轉換與曲面修補、建立數位模型、電腦輔助工程分析與模擬、再透過快速原型技術生產快速模具或成品。逆向工程是近期興起的行業，主要針對 3C 產品等生命週期較短，樣式變化較快的產品而開發的製造技術，其研發與製作時間較短，模具成本較低，而產品生產數量較少。

4-2-2 數位軟體應用

根據軟體的應用領域，數位雕刻軟體主要有三種類別:

(1)以 ZBrush 為代表的數位雕刻軟體，它的主要功能是雕刻模型，其製作模型的功能很強大，並且具備很高的面數處理能力。其他還有 Mudbox、Blender 軟體。

(2)帶有參數功能的 3D 軟體，如 Pro/E、Solidworks 等等，由於經常使用在工業製造上，在塑造模型和表面處裡上的支援性比不上專業的雕刻軟體。隨著軟體的不斷升級，3D Max、Maya 與 Blender 也具有很強大的數位雕刻功能。

(3)浮雕設計方面的軟體，如 JD Paint、ArtCAM，這些軟體相對於前兩類軟體應用範圍更專一，使用者比較少。(Ellena, et al., 2017)

依據其表現形式、內在特徵、使用方式和傳播方式，大致可以分為兩種類型。

(1)實體模型。利用 3D 軟體進行建模，把數據傳送到 3D 模型成型設備中，通過加法或減法來成形實體模型。

(2)虛擬模型。單純在電腦裡面完成的模型製作。許多電影、遊戲中的高精度模型都採用 Zbrush 來創作設計。

在選用雕刻軟體上，本研究使用軟體為 Blender，如圖 37，它是免費和開源的 3D 創建軟體。它支援整體 3D 建模、動畫、模擬、渲染、合成和物理動畫效果，甚至可以編輯影片和建立遊戲。來自荷蘭的 Blender 是一個公共基金會，2002 年所創建，它是由來自世界各地的數百人組成;由工作室和個人藝術家、科學家、學生、視覺特效專家、動畫師、遊戲設計者與模型師等等所共同經營的一套軟體，各個領域的人在各領域所發現須解決的問題，都可以使用 Blender 增加想要的功能，而不斷更新與加強其軟體的能力(Blender, 2002)。

雖說有很多其他專業的數位雕刻軟體，但 Blender 軟體對於學生、設計者、雕刻藝術家或是老師，都是很簡易可以取得而且免費的，更是容易操作的，因此本研究選用此軟體作雕刻設計工具。

圖 37　Blender

（資料來源：Blender, 2002）

4-2-3 數位建模規劃與評估

初期先在CAD環境中導入草繪設計圖於操作介面中，並採用順向建模的方式，描繪與修改預期的整體架構與輪廓及造型，在此階段以三視圖的方式與隨意翻轉模式，可以任意修改與拉伸造型，無限次的調整直到設計者心中的樣子，簡單的檢視彼此的關係位置，對於設計者而言，在過去雕刻實體物件時，必須憑過去的經驗需判斷是否整體造型正確，現已能快速於設計階段驗證想法與設計間的可行性。最後再將CAD檔案輸出，接續後面執行的工作，如圖 38。

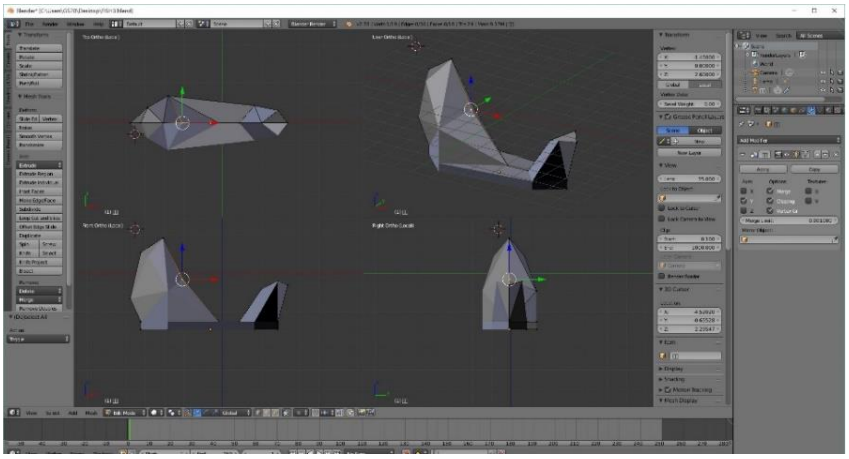


圖 38 數位雕刻設計界面
（資料來源：本研究整理）

再來將進行設計指標評估，將前一階段所繪製的3D圖面轉換成渲染圖，利用視覺化模擬的優勢，完整的建構出整體的架構及材質視覺感，反覆地審視設計材質與模擬情況，並於建模及渲染平台中來回轉換修正效果。利用數位設計輔助軟體進行設計評估，將製造的錯誤風險降低，提供設計師在設計上的即時反饋，並試圖於不同的問題反應，獲得相關解決方案，如圖 39。

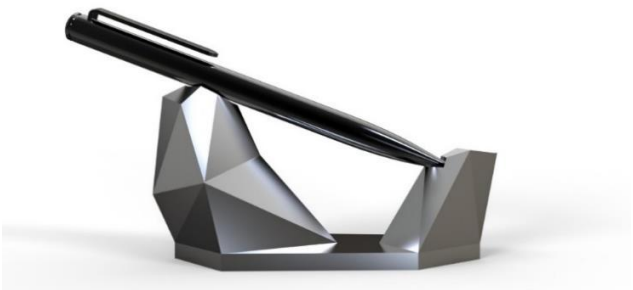


圖 39 魚躍龍門筆鎮渲染示意圖。

4-3 多軸加工機技術應用

數位雕刻在一般雕刻製作上大多使用全新的軟體，只要能建造出設計者想要的數位模型都可以稱為數位雕刻軟體，這些軟體提供更多更快速的製作工具，來滿足市場或設計師的需求，整合2D與3D、視覺模擬與動畫，彩現與合成所需的完整製程，通過數位技術的革新，已經不再像傳統意義上需要自己親手動手製作作品初模，在科技的引導下我們可以使用工業技術來達到想要的雕刻作品(Paulus-Rohmer, et al., 2016)。

現今整個精密加工的領域已經朝著高速高精度加工的方向發展，而追求更快的速度及追求更高的精度通常需要很多相關的技術。切削上以高轉速的主軸配合高速度的進給控制來實現一次鏡面加工(不需再做第二階段之表面處理加工)。在加工程序架構從設計加工繪圖開始就，就必須先選定適合加工的機型及選定加工材料素材大小，再由工程師針對加工物件編寫程式，內容主要有刀具規劃、加工規劃與夾具規劃，將這些規劃成一種與機械溝通的程式語言，如圖 40。

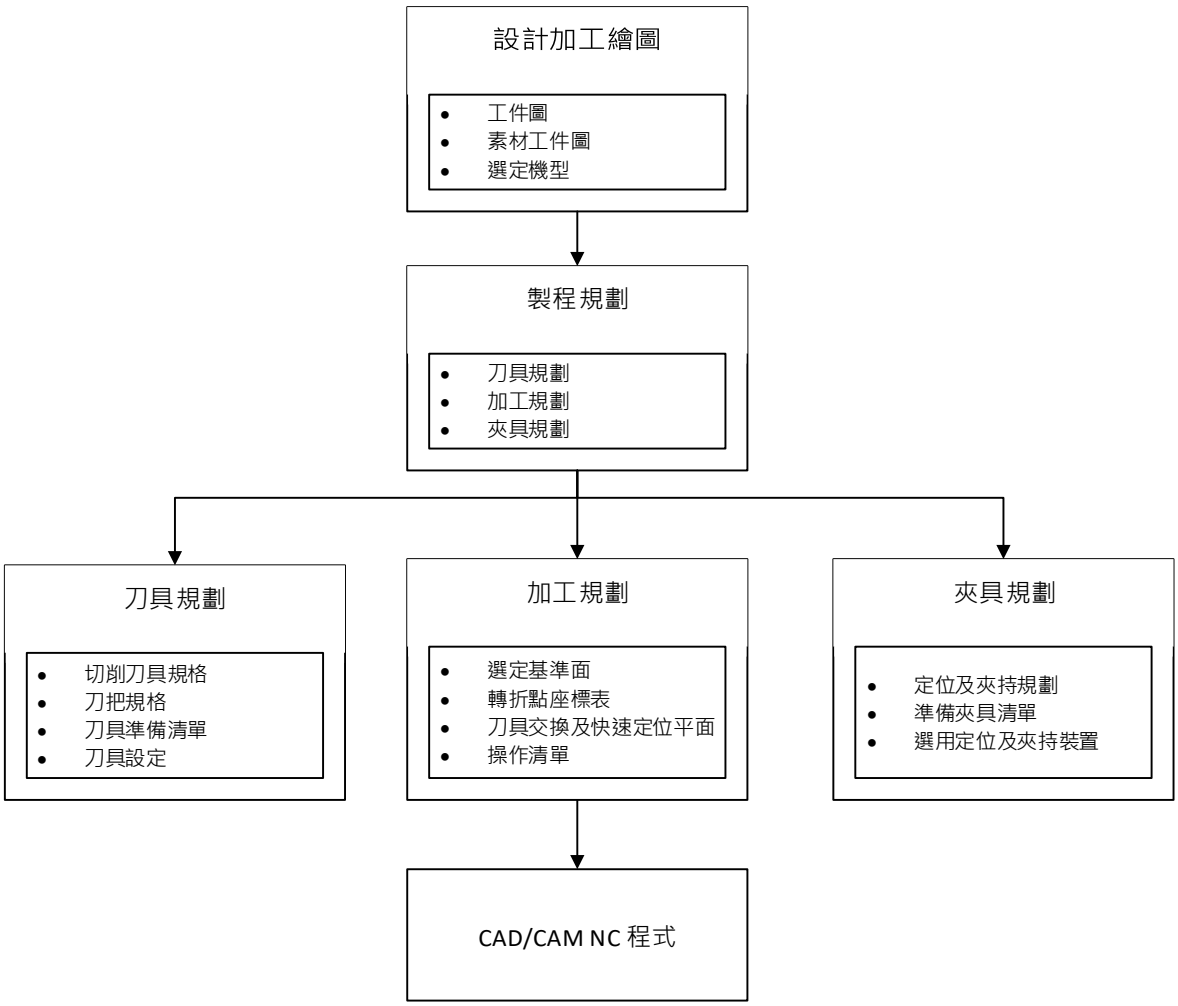


圖 40 五軸 CNC 加工程式製作流程

（資料來源：本研究整理）

4-3-1 五軸加工機選定

在本實際驗證研究中，因加工物件在空間中由不同平面組成，一般加工機無法進行此加工，因此對於金屬雕刻部分採用 CNC 五軸加工機設備。對於加工的工作，本研究採用-漢瑞泰 VPS500 五軸同動加工機來完成此工作如圖 41、42，其機械加工規格如表 5。

圖 41 漢瑞泰 VPS500 五軸加工機-1

（資料來源：本研究拍攝）

圖 42 漢瑞泰 VPS500 五軸加工機-2

（資料來源：本研究拍攝）

表 5 漢瑞泰 VPS500 機械規格

機型	VPS500
行程	
X/Y/Z 軸	500mm/400mm/300mm
A 軸	+20°~ -110°
C 軸	360°(連續)
工作台	
工作台尺寸	φ180mm(650mmx400mm)
T 型槽	4x12mm(90°等分)
工作台最大負載	40kg
主軸	
主軸刀把規格	BT30
主軸轉速	直結式 12000rpm
進給驅動	
快速移動(X/Y/Z)	30/30/30m/min
快速移動(A/C)	16.6/22.2rpm
切削速度	10000mm/min
自動刀具交換系統	
刀具數量	刀臂式 24 刀
換刀時間(Tool to Tool)	0.84sec
可用刀具直徑(無鄰刀)	125mm
可用刀具直徑(相鄰刀)	65mm
最大刀具長度	150mm
最大刀具重量	3kg
馬達	
主軸馬達(連續/30 分鐘定格)	3.7kw(cont.)/5.5kw(30min)
三軸馬達(X/Y/Z)	1.5kw/1.5kw/2.0kw
切削液泵浦	0.56kw(0.75HP)
控制器	
三菱	M70V
其他	
電源容量	13kVA
空壓源	≧6kg/ c ㎡
機械尺寸(寬 x 深 x 高)	1750mmx2300mmx2000mm
機器重量	2300kg

(資料來源：漢瑞泰實業提供)

4-3-2 CNC 加工文件資料

在 CNC 加工上一般需要一些特定文件，方能使機器進行加工，其包含的資料包含產品設計圖(Production Drawing)、素材工件圖(Raw Material Drawing)、加工規劃(Operation Sheet)、刀具規劃(Tooling Plan)、工件夾具規劃(Workholding Plan)、工具機設定清單(Machine Setup Plan)、程式單(Programming Sheet)。已以一個新物件的開發而言，刀具規劃、工件夾具規劃與加工規劃是需要由人員去做設定，而最後的程式單是把所有的規劃整合成一組程式碼，由機器去判讀，以下五個步驟說明 CNC 加工文件之規劃程序。

Step 1 素材規劃

設定加工條件時，首先必須考量加工機台的加工範圍，在前一小節已經選定加工機台後，隨之可加工範圍也已確定，素材大小只要不超出機械加工空間即可，在設定加工素材時必須考慮兩個因素，材料所需之移除量及工件夾持之方便性，即會影響加工時間、材料浪費以及加工效率，因此針對本次研究設計之圖面，選定好符合加工物件之最大長寬高，以及較好夾持之 6061 鋁合金方塊素材，如圖 43。

圖 43 6061 鋁合金加工素材
（資料來源：本研究整理）

Step 2 刀具規劃

一般來說，刀具製造商會針對提供的切削刀具列出其切削資料，包括切削速度、進給率及切削深度等，在加工過程中，決定每一加工製程粗加工及精加工之次數，切削次數是由刀具一次切削之允許切削量、材料切除總量及所須之表面粗糙度來決定。此外，在切削加工參考手冊中也會有一些有用的資料可供參考，我們可藉這些資料決定切削的素材、速度及進給率。加工分為粗加工與精加工，在粗加工部分選用直徑 12 mm 之端銑刀，精加工部分選用 8 mm 之端銑刀，如圖 44 與圖 45，選用的刀具清單經由 CAM 程式編輯成刀具準備清單。

圖 44 12 mm 端銑刀

（資料來源：本研究整理）

圖 45 8 mm 端銑刀

（資料來源：本研究整理）

Step 3 加工規劃

加工規劃由工程設計人員利用編寫 CAM 之軟體，依序列出加工流程，說明每一個加工的位置，繪出刀具路徑、定位點、加工刀具、切削條件(包含切削速度、主軸轉速、進幾率及切削深度)，如圖 46。在前者刀具規劃也會在編寫的過程中進入加工規劃當中，如圖 47。

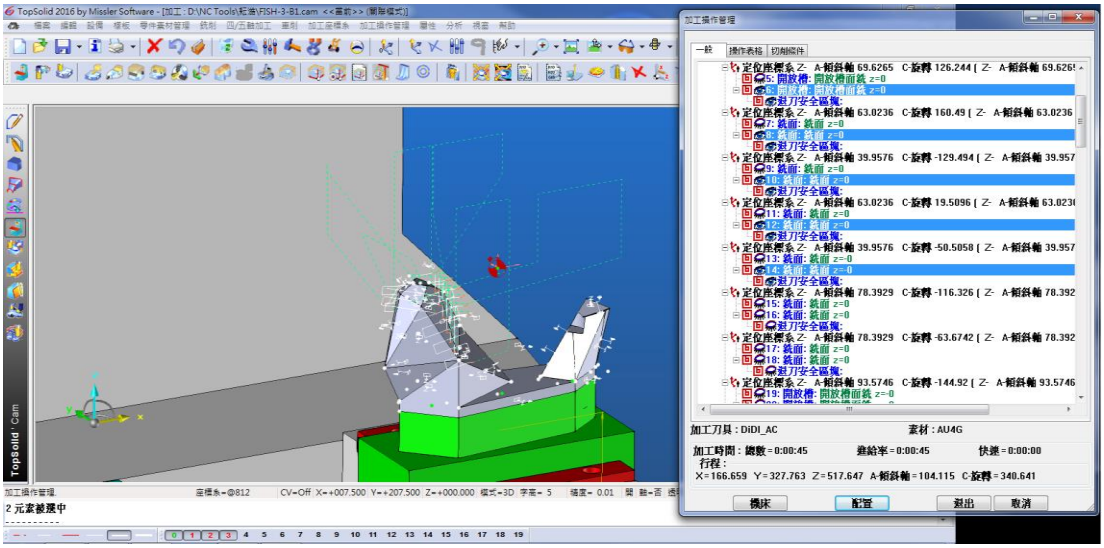


圖 46 CAM 軟體編寫程式

(資料來源：本研究整理)

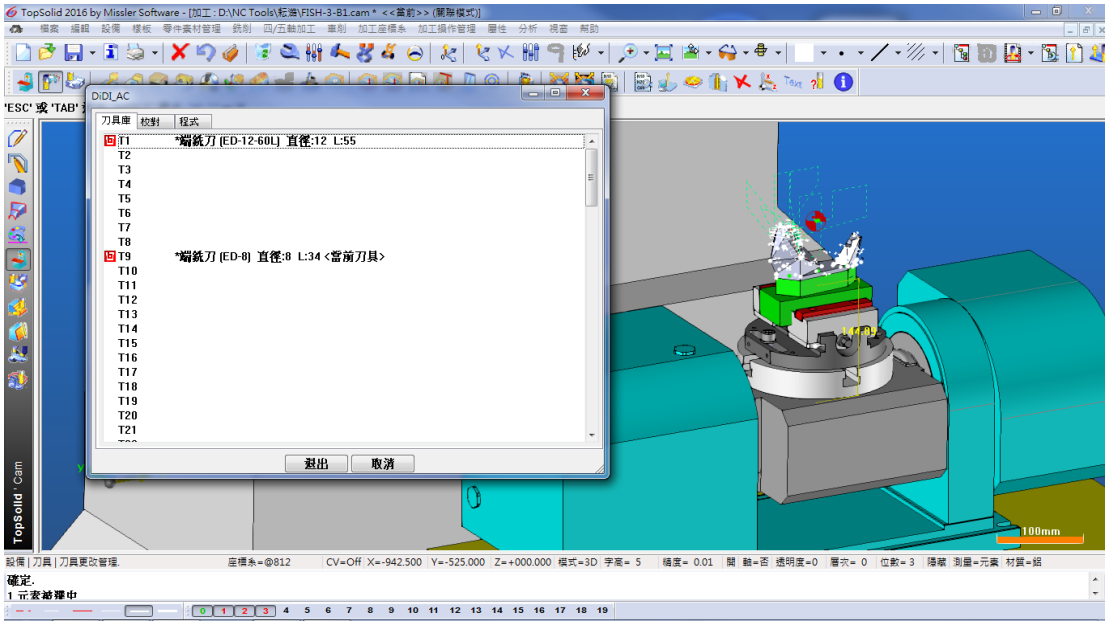


圖 47 CAM 軟體刀具規劃

(資料來源：本研究整理)

Step 4 夾具規劃

在機械加工過程中，刀具自工件上切削掉不要的部分時，過程中將對工件產生切削力，因此工件必須穩固的被夾持在工具機上，用以吸收切削力，完成切削工作。將工件定位與夾緊的裝置稱為治具或夾具，在CNC的加工夾具已經可以省略刀具的導引功能，所以只有夾具功能就可以了。以夾治具型式與製作方式區分三種夾具，如表6。

表 6 夾治具三種型式

泛用型夾治具	虎鉗、三爪夾頭、萬能夾具組等標準夾具，比較適合規則形狀的工件，例如方形或圓形。
組合式夾治具	採用標準基板、定位零件與夾持零件組成的夾具，可以拆開用於其他工件，可以快速地完成夾具，用於夾持不規則形狀的工件。
專用夾治具	針對個別工件設計的專用夾具。

（資料來源：本研究整理）

在本研究中所加工之素材為方塊體，因此以虎鉗就可以將其固定，如圖48。

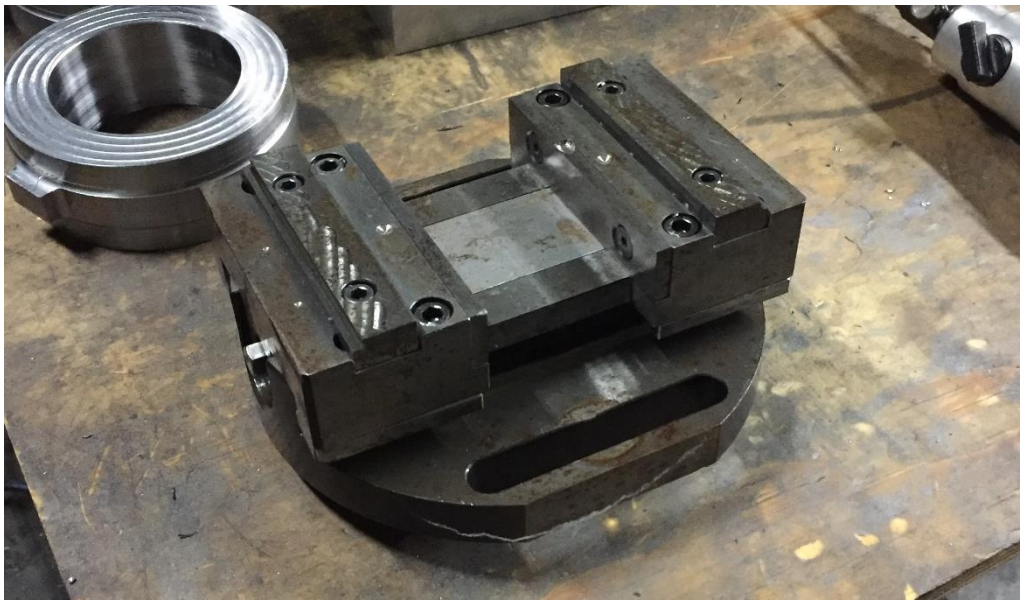


圖 48 夾持虎鉗。
（資料來源：本研究整理）

Step 5 程式單

針對特定的工件特徵及輪廓進行分析，以自動產生可加工特定工件的數控工具機NC程式。就一般的機械零件而言，若其工件特徵為簡單形式，則數控工具機的程式編定人員可以人工方式編定相應的NC程式，但若工件特徵相當複雜，其NC程式的編定則非程式編定人員以人工方式所能編定，此時藉由電腦的輔助及相關計算原理，自動產生CNC程式提供機台判讀，為一個與機器溝通的語言，本研究撰寫之魚躍龍門加工程式於附錄六中。

4-3-3 五軸加工機切削

利用上述之五軸加工文件及加工方法，規劃面加工、模擬及實際切削後，首先將素材安置上加工檯面式上，以利後續加工動作，如圖X 。再者再將轉換後的加工程式輸入進加工機台的控制器上，以五軸加工機台控制器來進行對素材加工的操作與設定，如圖49、50 。

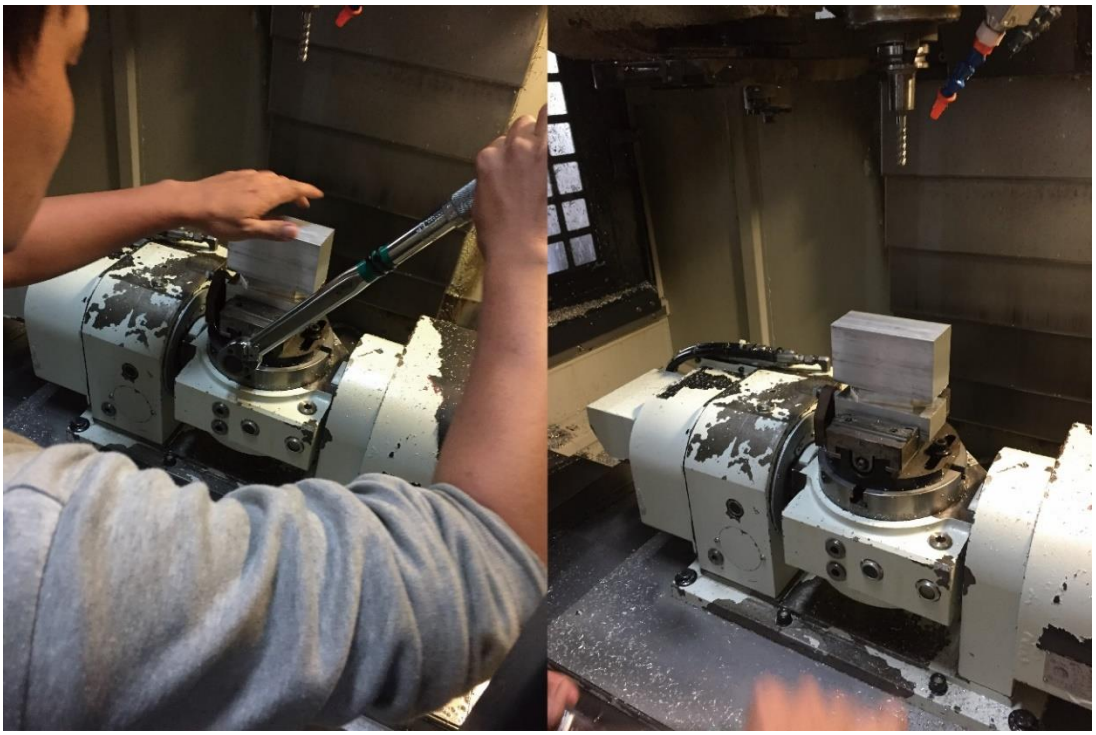


圖 49 加工素材鎖上虎鉗

圖 50 將 NC 程式導入機台控制器

五軸粗胚加工

進行加工之前以電腦模擬加工，以便後續加工能正確加工，如圖51。切層方式將流道銑削區域沿著Z軸由上至下依序剖出要銑削的加工層。粗胚加工時應注意的問題與採用的加工策略：規劃加工預留量0.3mm，Z軸向切層進給1mm。此方法可減少電腦運算時間且提高切削效率，但缺點是切削過後的表面會凹凸不平，留下許多尖端餘料，實際加工如圖52、圖53。

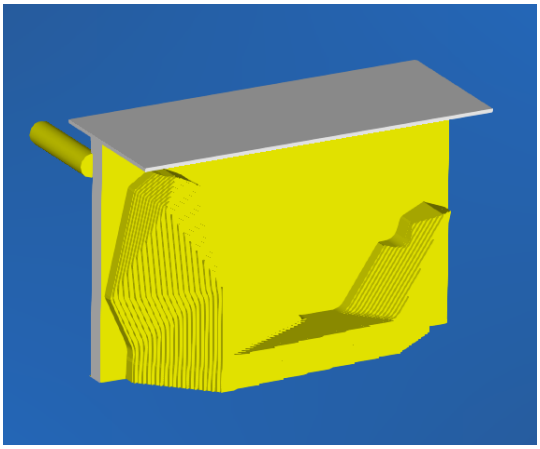


圖 51 粗胚加工電腦模擬圖。

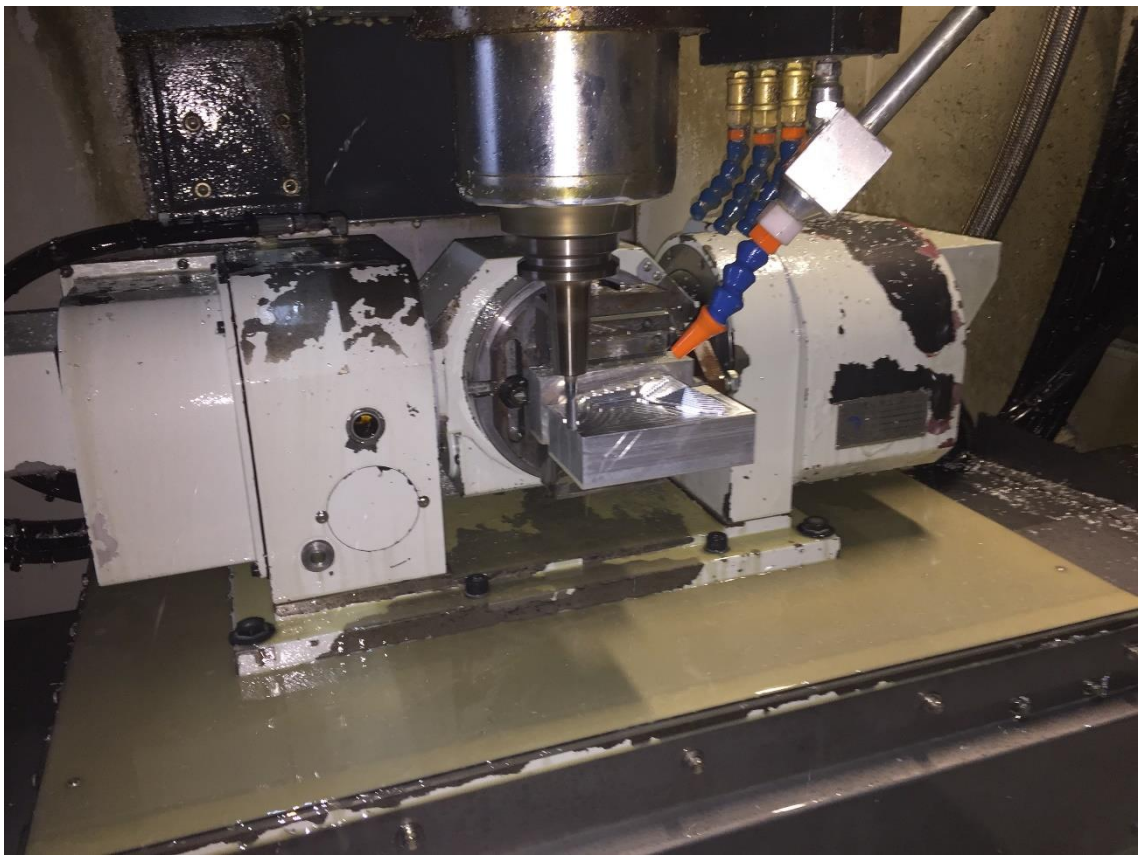


圖 52 粗胚加工實際加工圖。

圖 53 粗胚加工實際加工圖。

五軸精加工

精加工規劃法則，主要是去除粗加工後，不規則的殘餘料問題，並使加工面保留均勻的精加工預留尺寸，以便進行最後的精切削，其方法是將曲面分成數個加工區域，並利用精加工側銑路徑配合加工參數產生預留量路徑，再由計算路徑間距，最後再由另一道預留量路徑清除最後的餘料，如圖54、圖55。

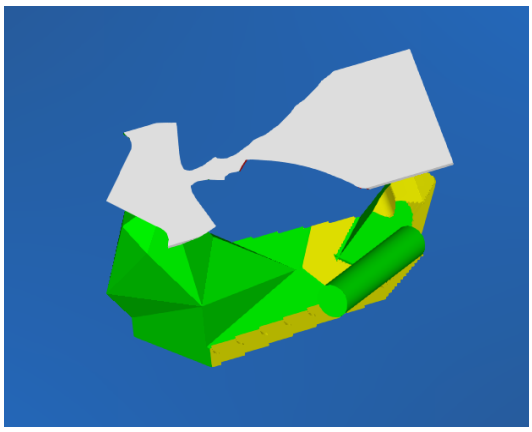


圖 54 電腦模擬精加工過程

圖 55 五軸精加工完成圖。

4-4 金屬表面處理

一般鋁合金很容易氧化，氧化層雖有一定鈍化作用，但長期曝露之結果，氧化層仍會剝落，喪失保護作用，因此陽極處理的目的即利用其易氧化之特性，藉電化學方法控制氧化層之生成，以防止鋁材進一步氧化，同時增加表面的機械性質。另一目的是，藉不同化成反應，產生各種色澤（發色）增進美觀。

4-4-1 金屬噴砂處理

另一方面陽極處理無法修復機械加工所帶來的超微細的刀痕，因為在加工過後會再進行一噴砂工作的表面處裡，以讓表面更加滑順與細緻，如圖 56。

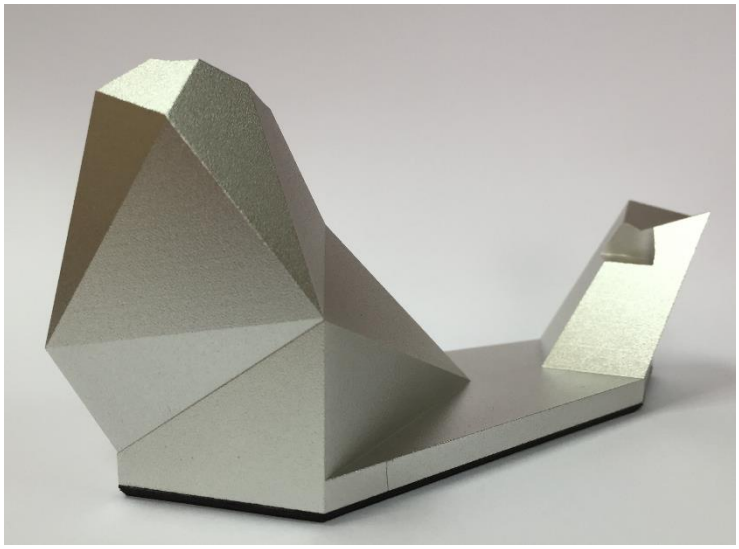


圖 56 鋁合金金屬噴砂

4-4-2 陽極染色處理

一般性陽極處理又可稱為『裝飾性陽極處理』，其陽極處理之膜厚約在 6μ 至 15μ 左右，其特性是可在鋁材表面形成一層亮麗而耐腐蝕的表面，並可依客戶的喜愛而選擇亮面處理或者霧面處理（梨面處理），因為所形成之表面為多孔性質，具有優秀的滲透性，可以將表面以有機或無機的染料浸泡或升華精印花樣，使之滲入毛細孔內，形成有各種顏色及花樣之成品，顏色有多樣的變化，是一般性陽極處理的特點，用於以鋁材為原料的製品是最佳的外觀性保護處理，如圖 57 。

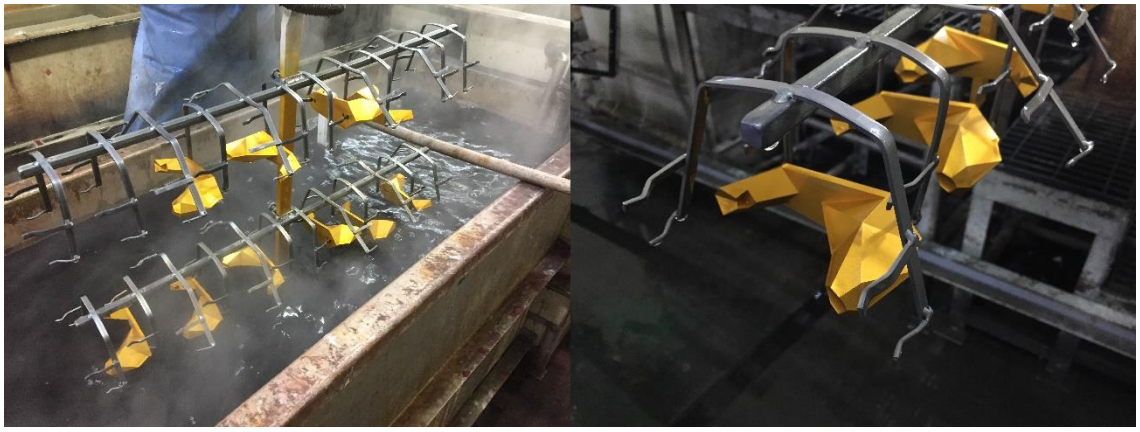


圖 57 陽極染色過程

4-4-3 金屬雷射雕刻

雷射雕刻可以將想要的圖形或字樣透過軟體設計後，經由雷射機型做表面處裡，最後直接呈現在產品表面上，如圖 58 。

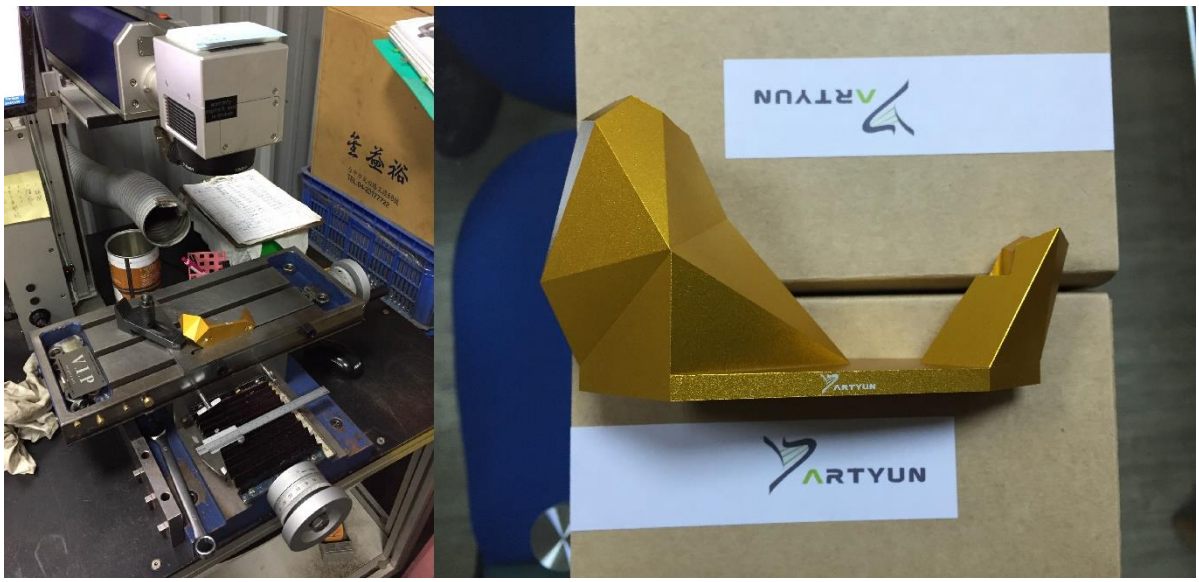


圖 58 雷射雕刻與成品圖。

4-5 結果分析

在一般數位環境的設計過程中，設計者在發展概念同時也建立著實體化的模型生產方式，設計者對數位設計與數位製造的經驗，會因為最後所採用的製造工具受到影響，因此，設計與製造有著相互作用的關係。本研究利用實作的方式強調從數位設計轉化為數位製造的設計思考過程中，並且將其記錄所製作的時間與過程，以比較與現有較常見的金屬加工技法，其過程與時間如下圖 59 所示，不包含設計過程的時間約為 3 天 16.5 小時。

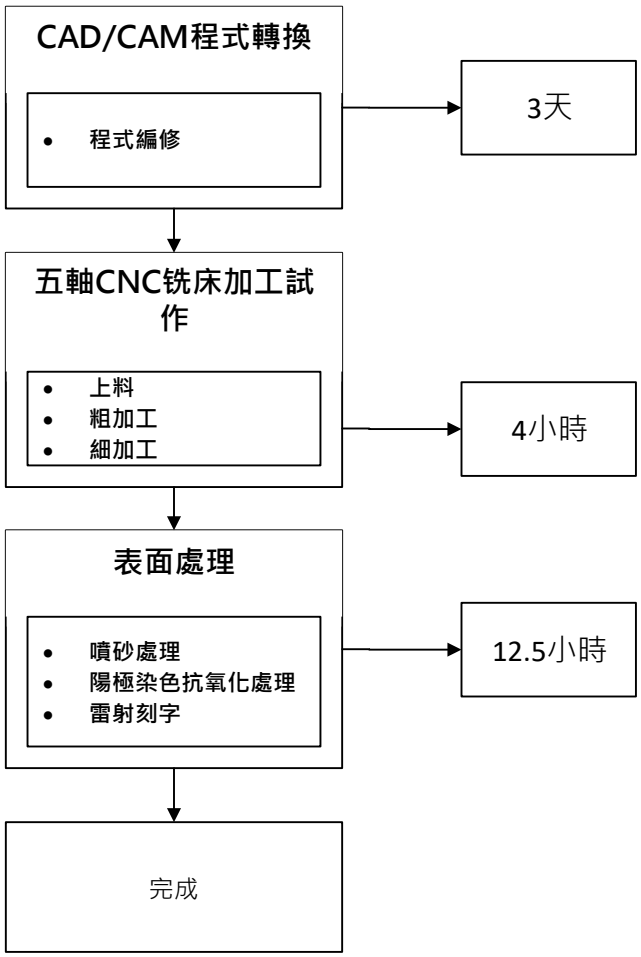


圖 59 加工製造應用流程與時間。

本研究以一個魚躍龍門筆鎮創作為例並分析比較，在實際運用多軸加工應用與脫蠟鑄造後，在製程時間上分析設計發想、製作流程與表面處理的各種耗時情況。使用多軸加工應用上的耗時總天數約為 7 天 5 小時，脫蠟鑄造的耗時總天數約為 54 天 2.5 小時，在製作上明顯時程縮短約 7.7 倍之多，如表 7 所示。

表 7 多軸應用與脫蠟鑄造比較表

數位雕刻多軸應用(鋁合金)		比較條件	脫蠟鑄造(鐵系材質)	
項目	耗時		項目	耗時
3D 電腦繪圖	3 days	設計發想	手繪圖	2 days
3D 電腦塑型	1 day		手工塑型	5 days
1. CAD/CAM 轉換	0.5 hr	製作流程	1. 模具製作	35 days
2. CAM 加工程式編輯	2 days		2. 射蠟	1 day
3. 電腦切削模擬	0.5 day		3. 組樹	0.5 day
4. 多軸機加工	4 hr		4. 沾漿/淋砂	1 day
			5. 風乾	1day
			6. 脫蠟	1 hr
			7. 燒結	0.5 day
			8. 澆鑄	2 days
			9. 去殼	0.5 hr
			10. 切割	1 hr
表面噴砂	0.5 hr	後處理	表面研磨	1 day
陽極上色	0.5 day		熱處理	2 days
			烤漆上色	3 days
耗時總計	7 days 5 hr	總製程耗時	耗時總計	54 days 2.5 hr

（資料來源：本研究整理）

分析的結果與傳統金屬雕刻作比對，我們可以發現關鍵因素上的落差，應用數位化設計與多軸加工技術，不用耗費大量體力/不需要昂貴的模具，就可以達到一致性的有效量產，如圖 60 所示。

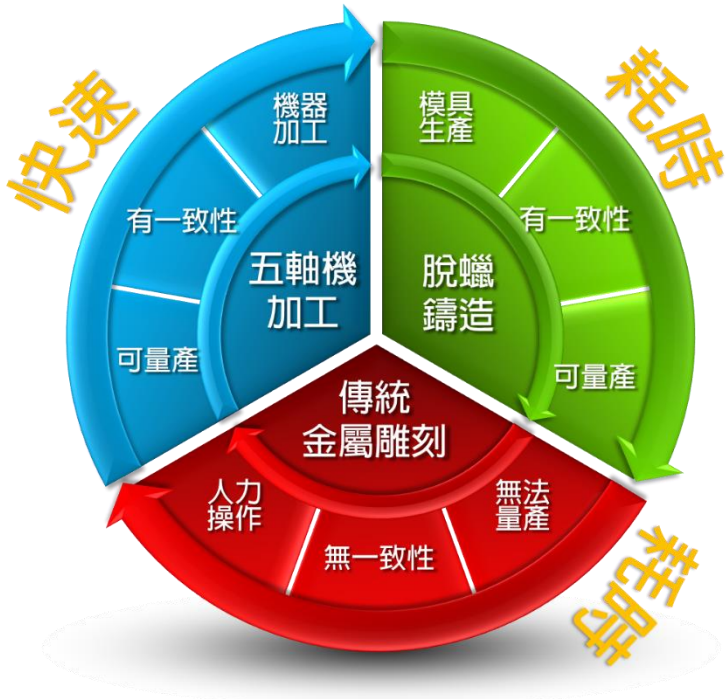


圖 60 與傳統金屬雕刻作比對

第五章 結論與建議

台灣各領域的設計師在國際的設計舞台上一直嶄露頭角，但卻無法持續發光發熱，甚至將創意真正落實成為商機創造財富；尤其在產品化的過程中，更是面臨無數阻礙挫折，大部份的創作者總是求助無門。綜觀台灣的產業脈絡，其實有許多成熟的製造成型技術可以結合各式創作多元發展，以台灣多年的國際代工經驗與各式加工設備機具的專業開發，足以提供許多創意設計需要的製造成形技術與經驗，若能加以整合應用，必能為台灣開創更多的經濟契機。

數位雕刻在全世界尚處於剛成長的階段，未來還有很廣闊的發展空間。數位雕刻在未來要能順利發展，必須建立一套完善的數位雕刻美學理論，發揮軟體與硬體設備的優勢，探索數位雕刻的藝術性與多樣性，同時必須在專業教學中推廣數位雕刻，培養更多數位雕刻的人才，隨著數位雕刻的普及與相關技術的精進提升，未來必將湧現大批數位雕刻藝術家，創作更多、更好的雕刻作品。

經過無數次的嘗試與思考，有幸能於西元 2015 年加入東方設計學院流行商品設計系，郭文昌老師的創作團隊，以數位雕刻之多軸加工應用的技術，開發金屬雕刻創作〝小羊的夢想〞，並於該年參加台灣國際創新發明暨設計競賽獲得金牌獎殊榮，瞬時讓我找到多軸加工與藝術創作結合的可能性，除了原始的創作意念呈現，透過數位化 CAD 電腦輔助設計與 CAM 電腦輔助製造的設計轉換，利用 CNC 多軸加工機製造成形，不僅大幅縮短創作開發時程，更能快速微調修改創作細節，同時，傳統加工產業既有技術也得以另有發揮，不必再錙銖計較微薄的加工利潤，不啻為轉型的良好參考，設計創作者也免除了求助無門的窘境，更能因此致力於更多好的創作以增加收入，本研究達成下列目的：

1. 將數位設計(CAD)與製造(CAM/CNC 加工製造)應用於雕刻文創開發。
2. 彙整多軸加工與傳統雕刻工藝技法脫蠟鑄造比較資料供後續研究參考應用。
3. 透過實際案例建構雕刻工藝新技法。
4. 數位化技術的應用，明顯改善製造效率、降低創作成本。
5. 數位化技術並非完全取代傳統工藝，而是提供更快速且自由的創作方式。
6. 大型物件雕刻未於本研究探討，本研究相關結論與建議供後續研究參考應用。

5-1 數位雕刻創作未來發展

雕刻工藝涵蓋多種創作型式，本研究經過專家訪談後的整理分析，發現鑄造的製造技術被廣泛應用，其中又以脫蠟鑄造技術最常用於雕刻藝塑的創作，因其具有單件製造至大量生產均可的特性，惟在專家訪談過程中發現許多問題仍需克服，這些寶貴的專家經驗，使本研究可以用來與數位雕刻技術分析比較；再者，數位雕刻創作也是藝術演化過程重要的一環，許多相關學者與從業人員一直致力發展，只是歷史的演進與文化的累積都一定有時空背景的條件因素，數位化就是目前的大環境趨勢與未來發展的方向，各行各業無不處心積慮經營布局，當然我們仍舊會面臨問題及挑戰，將傳統的精髓去蕪存菁，運用數位化的科技接續傳承與突破，是大家更要戰戰兢兢努力不懈堅持的信念。在本研究的探討，整理出下列的 SWOT 分析結果，雖然 CNC 加工機的購買金額昂貴，可以透過委託生產製作的合作方式與機械加工業者共創新商機，同時藉由合作過程培養相關專業知識，解決人才培養問題，並在市場端做出差異化，以藝術文化價值區隔銷售對象，不用淪於低價競爭，避免整體經濟條件變化的風險與抄襲問題，如圖 61。

圖 61 數位雕刻工藝 SWOT 分析。

（資料來源：本研究整理）

未來發展效益

數位化設計與多軸加工技術，在未來發展效益上，本研究提出了四點建議，讓雕塑創作更快速更容易，有效有計畫地傳承，讓更多年輕人願意投入，也輔導他們有多元化的發展，可以做跨領域的發揮，並且符合少量多樣/快速製作的特性，開拓更多商機，如圖 X 所示。

圖 62 未來發展效益

5-1-1 創造雕刻工藝新技法並提升價值

所有藝術創作都具有獨特而不可被取代的特性，這正是價值所在；透過本研究的探討，期望以數位化的工具加快創作速度，並開拓更自由的創作平台，突破傳統雕刻工藝限制，有效運用機械加工業界的既有技術及設備，孕育雕刻工藝新技法，提升雕刻藝術水準，精進雕刻工藝的價值。

5-1-2 創新人才培養方式與規劃

有鑑於傳統雕刻工藝傳承不易，必須融入日新月異的科技發展，導入新的觀念與設備工具，在不喪失雕刻傳統精神文化的前提，讓更多年輕人願意嘗試願意接觸雕刻創作；本研究的研究結果可以歸納列出未來的雕刻人才培育規劃建議，如表 8、表 9 所示，改善人才培育的方法如圖 63 所示。

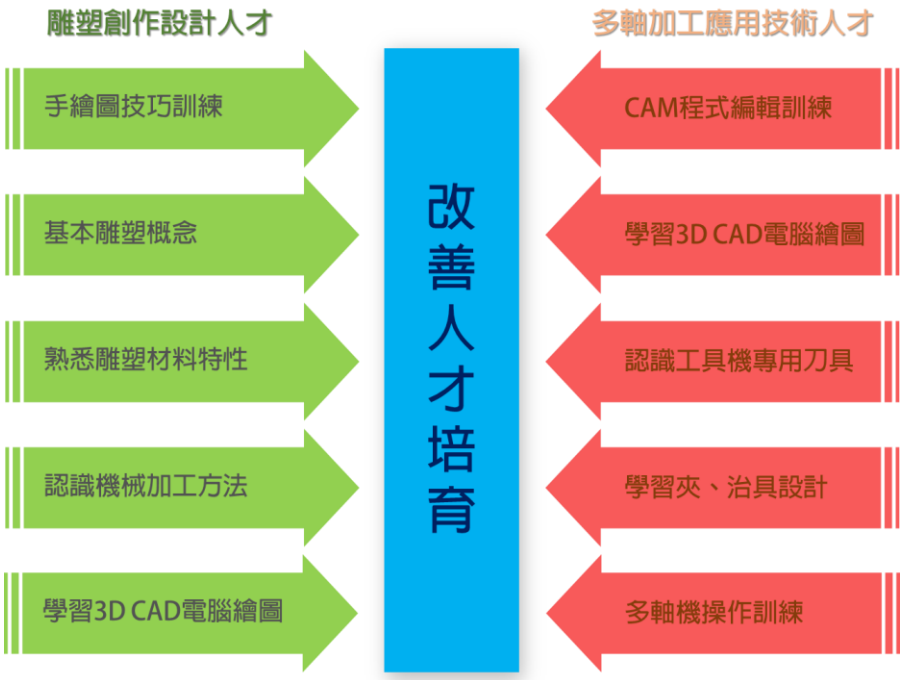


圖 63 改善人才培育的方法

表 8 雕刻創作設計人才培訓重點

雕刻創作設計人才	
項目	培訓重點
手繪圖技巧	訓練設計發想的構思呈現
基本雕刻概念	了解雕刻歷史演進與基本工藝手法
材料(材質運用)	熟悉各種雕刻材料特性
機械加工	認識各式機械加工方法
3D CAD 電腦繪圖	數位化雕刻創作訓練

（資料來源：本研究整理）

表 9 多軸機加工應用技術人才培訓重點

多軸機加工應用技術人才	
項目	培訓重點
基本雕刻概念	了解雕刻歷史演進與基本工藝手法
3D CAD 電腦繪圖	熟悉 3D 電腦繪圖操作與各種圖檔格式轉換
CAM 程式編輯	加工程式轉換與編寫訓練
夾、治具設計	設計符合雕刻專用的材料夾持工具
刀具知識	各種 CNC 工具機用刀具認識
多軸機操作訓練	實機實務操作訓練

（資料來源：本研究整理）

5-1-3 異業合作

台灣有完善的機械加工聚落，無論工具設備開發或是加工製作技術，都是非常成熟，尤其在台灣中部，更是機械產業發展重鎮，堅強而完整的產業供應鏈舉世聞名；運用此優勢可以解決雕刻工藝發展的困境，也可以幫助機械加工業者克服轉型的難題，將台灣在地產業聚落優勢與機械加工技法融於創作之中並發揚於全世界。

5-1-4 全球客製化業務承接

大部份從事藝術創作的朋友總是面臨生活窘困的生存壓力，因為台灣終究是小眾市場，沒有足夠的客戶數更缺乏廣大的市場需求，雕刻藝品更非民生必需品，能夠承擔消費的族群人數也不多，而且每件作品的創作也無法明確定義工時，因此我們必須善用網路的便利與特性，應用本研究中歸納整理出的數位雕刻工藝技法開創新的商機。本研究探討的數位雕刻工藝具有少量多樣、快速製作、重複性低、創作彈性大…等特性，若能搭配網路的規畫操作，可以解決距離與溝通的問題，承接全球的客製化雕刻創作業務，不僅可以有效發揮台灣在地的機械產業優勢，更能大量拓展全球客源開創新的商機。

5-2 雕刻藝術數位化對藝術家產生的影響

人類的歷史演進本來就是不斷進步革新，雕刻藝術更是如此；從最早期的紀錄用途進化至今，雕刻的功能性已經轉化為物質的價值性，雕刻創作的意義更顯龐大而獨特，隨著科技迅速變革更新，雕刻藝術的數位化也是必然的發展趨勢，對於藝術家的衝擊勢必不可同日而語，無論汰舊換新或是世代交替，一定都會對藝術家造成莫大影響，其影響如表 10 所示，其比較如圖 64 所示。

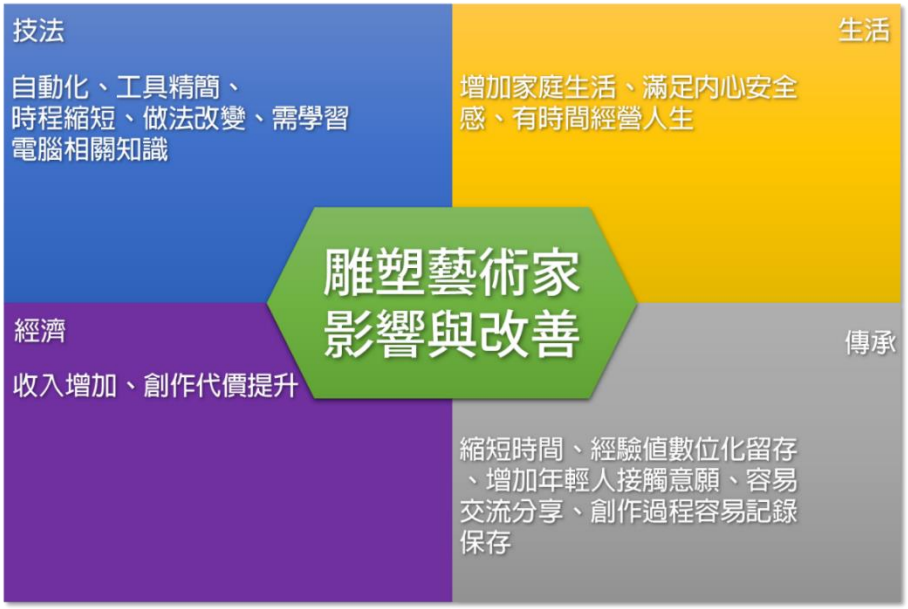


圖 64 雕塑藝術家的影響與改善

表 10 數位化與藝術家影響比較

雕刻藝術數位化對藝術家產生的影響	
技法	一、手工轉為自動 二、工具種類與數量簡化 三、創作時間大幅縮短 四、創作程序及習慣改變 五、可用雕刻材料更多 六、不再需要耗費體力 七、必須學會電腦與相關設計軟體工具操作
生活	因為製造工時大幅縮短，可以有更多時間體驗人生經營家庭，心理層面的需求與安全感獲得莫大保障，無形中進而激發創作靈感，讓雕刻藝術創作更豐富更圓滿。
經濟	透過數位雕刻工藝的新技法，相同的時間條件內，藝塑家可以實現更多創作，轉被動為主動，創造雕刻藝術更大價值，同時也為藝術家帶來更多收入。
傳承	一、縮短人才培育時程 二、容易交流互取經驗 三、增加年輕人投入意願 四、經驗值轉為數位化資料 五、創作過程可快速而完整留存

（資料來源：本研究整理）

任何科技或技術的進步都不能改變人性，傳統甚至文化是不會被取代也不可能被取代，所有的努力與改良都是為了讓美好的一切，讓所有對的人/事/物，可以有效而完整的延續, 甚至發揚光大。

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附錄

附錄一 專家訪談逐字稿(A 專家)

Q：請問數位雕刻在教育上的影響?

A：

一個傳統雕刻的師傅，可能要長達 10~20 年的時間去養成，10 年的時間可能只專攻某一塊的領域，從平面的雕刻到立面的雕刻，這部分差異非常大，會打立面雕刻的人打平面沒有問題,但是立面雕刻的人要打平面耗時非常的長久。

一個傳統的雕刻師傅的養成需要有工藝技法的訓練，也必須要有工藝美學的訓練,就我個人的觀點來看如果工藝美學的訓練,可以透過電腦輔助來學習，可以解決掉現在人不好培養傳統工藝的問題。

如果我們今天在構圖一件新的作品，我們以木雕的透雕為例，木雕壓縮處裡的方式，一塊木雕只有五公分，但我必須讓人家覺得有層次感，層次上有十層，在技法上如果第一層打太多，第二層就沒辦法打了，雕刻師必須很精準地抓住每一層的厚度，一層一層的打磨修整，才能完成有層次感的透雕作品。在過去學校教育的時候，會發現同學在拿材料做雕刻時，一塊木板只能打一片葉子，無法在同一塊板上打上有很多透視性的葉子，在這方面很多人會以圓雕的觀念的製作,如果在雕刻的過程中,技法上面,沒有雕刻設計工法的概念,沒有辦法解決這個問題，但是如果透過數位繪圖的方式，在空間上的概念我們可以交由電腦去處理這個問題，比較不會有技法上的差錯，缺點就是有些倒角，或是有些深度，在做傳統雕刻的時候，在塑型的時候就會避開製造上的問題，還是有些是傳統製造工法達不到，必須要用很多特製的工具才能處裡，但是在數位雕刻可能就比較容易可以做到這一點。

我相信多軸加工應用技術，目前看起來會掩蓋過傳統的教育方式。但是優點是傳統工藝可以讓更多來學習與傳承，但壞處是傳統工藝的製造方法可能就慢慢消失了。只要會畫圖就可製作的出來，但就只差異在美感的經驗培養。過去師傅在帶徒弟的時候，要學 10 幾 20 年才能夠去體驗出雕刻技法的差異化，現在若有這樣的方式來教育學生的話，未來學生只需要花時間培養美感經驗就可以快速學習。

附錄二 專家訪談逐字稿(B 專家)

Q：請問多軸加工應用於脫蠟鑄造的影響?

A：

手繪圖的部份兩天，但是他設計發想，當一個案子進來的時候，兩天應該是差不多，那手工塑型的部分，如果用五天來處理的話，這有點趕，過去我的案例，我曾經幫人家做過一個聖誕老公公，他比較複雜，他有加上一批馬、車子以及聖誕老公公，大小尺寸與這個差不多，可是在手工塑型做了一個月，因為在塑型的部分用的是木節土，因為這種土的質地很細，在雕刻的過程中又不容易乾掉。另外以這個魚躍龍門的案例來說，五天應該是做得好，但如果是要進階到一個人體或是更複雜的造型,因為細部處理會關係到後面脫蠟鑄造的精細度,所以會耗時比較久，如果是依照這個比較幾何的，五天應該是可以做得出來。

模具製作的部分，差不多 15~30 天，在做臘膜的時候會矽利康去包覆雕刻土，包覆完後才會灌蠟，灌蠟模後再修模，一個月內應該是做得出來，射蠟一天，組樹半天，沾漿/淋砂一天，風乾的部分以現在的設備與技術約三十天~四十天左右，脫蠟一小時，燒結半天，澆鑄兩天，去殼三個小時加上研磨，切割一個小時。表面研磨約一天，熱處裡兩個小時，冷烤漆約兩天，整體製作下來約三個月應該是差不多的時間，有些是以機械去做代工，但確實以傳統的工法來做確實是需要三個月差不多。

從案子一開始，開發設計、塑型，但一般塑型的人與做鑄造的人應該都會是分開的，因為鑄造的人不一定能做出你想要的東西，如果在更複雜的造型的時候，鑄造出來的可能差距就會很大，做出來可能就會不滿意，因為每一個創作的美感、經驗都不一樣，所以說在這個分工的部分會拉長到三個月的時間差不多,從這部份去比較數位製造製成的部分,最大的優點在於雕刻塑型的部分,還有後續翻模後細節的整理與修整，確實比較起來效率會高於幾倍的時間，但在這部分轉換到大型雕刻品的時候可能就會有機械機台的限制嗎? 如果要做全身像，工廠的機台可能就比較會受到限制了。如果是以成本來說可能使用多軸加工應用來做大量製造可能會比較高，也要看要應用的材質是甚麼，但可以確定的是在設計開發的角度來說,確實多軸應用會比傳統製造工法的效率好很多。

附錄三 專家訪談逐字稿(C 專家)

Q：數位雕刻與多軸加工應用在藝術創作的影響?

A：

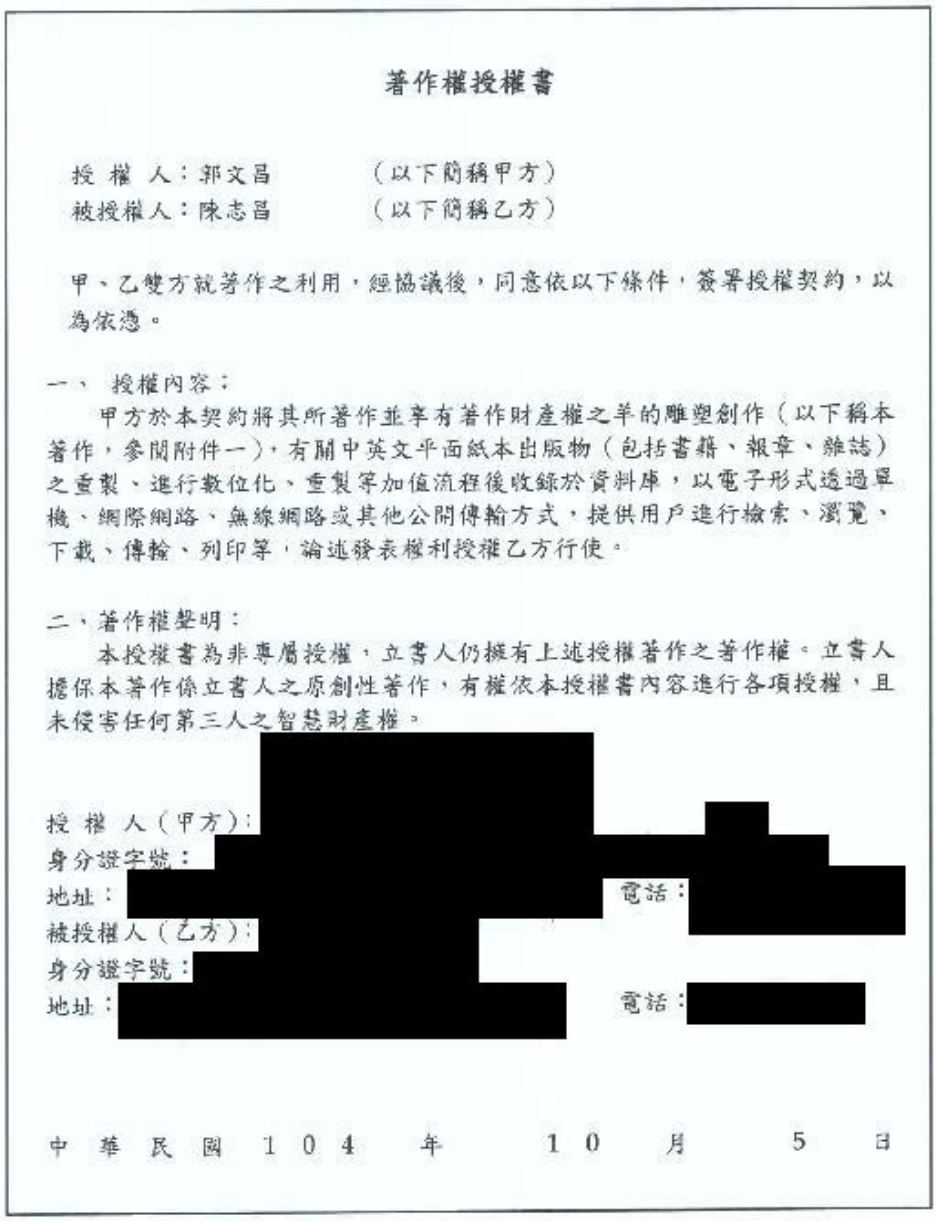
在傳統師傅的工法，也有類似像 CNC 雕刻的概念，他們也有類似 CNC 的工具刀具，會有三個師傅，分別有粗雕、細雕、以及最後畫龍點睛的師傅，將一個雕刻作品從一開始粗雕師傅塑型，細雕師傅精修，最後再由一個老經驗的師傅將整體的美感呈現出來，當然這三位師父的專長都不一樣，若由電腦輔助製造設計，可以處裡到三位師父在技法上的分工，將在電腦繪圖的部分就將其完成這三位師父的工作，未來的發展在教育、設計將有很大的突破。

再者顏色為設計最後的表現形式，在傳統工藝上，必須要到最後成型後，才能夠上色，才能知道最後的表現為何，這一般必須要靠師傅的經驗才能，將一件作品好好地呈現，以數位雕刻的輔助來說，在還沒製造上就可以先知道最後成品的效果為何，這是未來傳統工藝技法也會被取代的其中原因之一。數位雕刻在未來一定是可以大放異彩。

以金屬的部分處理來說，傳統手工還是需要靠人工打磨，這部分也是關係的操作者的經驗與技術，當然在數位雕刻的方面一樣也可以靠著機械去克服這個問題。

附錄四 重要創作

2015 年台灣國際創新發明暨設計競賽
金牌獎



著作權授權書

授 權 人：郭文昌　　（以下簡稱甲方）
被授權人：陳志昌　　（以下簡稱乙方）

甲、乙雙方就著作之利用，經協議後，同意依以下條件，簽署授權契約，以為依憑。

一、 授權內容：

甲方於本契約將其所著作並享有著作財產權之羊的雕塑創作（以下稱本著作，參閱附件一），有關中英文平面紙本出版物（包括書籍、報章、雜誌）之重製、進行數位化、重製等加值流程後收錄於資料庫，以電子形式透過單機、網際網路、無線網路或其他公開傳輸方式，提供用戶進行檢索、瀏覽、下載、傳輸、列印等，論述發表權利授權乙方行使。

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中 華 民 國 104 年 10 月 5 日

著作發表授權書

2017 年
IBDC 單車組件多元設計
自行車廢棄輪圈再生-家具設計

創意吊燈

收納邊架&傘架

藝術圓桌

附錄五 論文修改項目表

Q1	摘要中提出較具體之論文結果，並修改摘要的第二段論文內文
	本研究嘗試以成熟的 CNC 製造技術轉化為雕塑工藝的新技法，將悠久文化工藝價值，融合數位化技術的效率與便利，讓雕塑藝術得以更有效的發揮進而獲利，也為製造代工產業開闢一條新出路。將以資料蒐集、專家訪談、實作案例上，藉由—「魚躍龍門筆鎮」為方向，比較雕塑技法、工藝技法與數位化之間的關係，探討傳統雕塑工藝與多軸加工技術的現況與發展，從傳統工藝與現代製造技術中尋求互補的效益。彙整多軸加工與傳統雕塑工藝技法脫蠟鑄造比較資料後，利用 CNC 多軸加工機製造成形，讓雕塑工藝透過現代製造技術，並在保留雕塑工藝精髓的前提，有效提升產能及創作數量，不僅大幅縮短創作開發時程，更能快速微調修改創作細節。
Q2	修改英文摘要內文
	In this study, the mature CNC manufacturing technology into a new technology of sculpture technology….etc
Q3	P20.修改內文
	數位雕塑的眾多工具裡，CAD（Computer Aided Design）系統是銜接設計與製造非常重要的軟體工具，CAD 系統是利用電腦進行設計模擬與製作，有利於設計者設計方案的思考，簡化複雜的設計動作，更快速制定設計決策，提升工作效率，並促進團隊合作。
Q4	文獻引用只標註名，不標註姓氏
	所有文獻探討部分
Q5	圖 65 多軸加工程式製作流程，修訂流程與圖稱
	五軸 CNC 加工程式製作流程
Q6	圖 39 圖稱更正
	8mm 端銑刀
Q7	P63.加工製造應用流程與時間 修改時間判定圖框
	如流程圖
Q8	P67.脫蠟鑄造之風乾時間是否為 35 天
	已再次確認修改
Q9	修正文獻重複出現問題
	中文文獻 4 與 8
Q10	英文文獻字母排序修正
	按照字母順序排序
Q11	P27 頁減少空白過多

	版面修正
Q12	3-3-2 加入規劃步驟
	修改內文與修訂步驟規劃
Q13	P55 說明 45.46.47 圖片之內文與排序
	如 P55
Q14	P65 結論與建議修改內文與目的
	本研究達成下列目的： 修改為六項達成目標
Q15	中文文獻排序以筆畫排序
	如內文
Q16	3-3-2 加入 CNC 加工程式於附錄四
	修訂內文並加入程式碼 有兩段程式碼
Q17	2-2-1 雕塑種類說明不足
	增加為 10 種雕塑種類，以表說明
Q18	1-3 研究目的 修正內文說明以及新增圖片說明
	如 1-3 研究目的
Q19	置換原第三章與第四章節，修改內容與新增金屬雕刻案例
	如第三章與第四章
Q20	3-2 工藝技法分析 案例說明研究限制 並新增表格說明
	如 3-2 工藝技法分析
Q21	增加第二章下面一開始的文獻探討的前言
	已增加
Q22	2-1-2 雕塑的形式整理各式雕刻技法，並增加表格說明
	如 2-1-2 內文
Q23	2-1-5 修改內文
	如 2-1-2 內文
Q24	2-3 多軸加工技術 新增 3D 列印 機械手臂 五軸加工機比較
	如 2-3 內文
Q25	2-3-1 新增五軸加工機與五面加工機比較
	如 2-3-1 內文
Q26	2-4-1 修改內文
	如 2-4-1 內文
Q27	第四章 新增開發流程比較圖，並文字說明
	如第四章 修改內文
Q28	4-1 創作概念設計修改內文
	手繪設計草圖設計以魚躍出水中的意象為出發點，在形體上運用具象、抽象和微具象之幾何的手法表現，與具像的魚體有著不一樣的視覺感受，同時存在人對魚的記憶共感，依序具象、抽象和微具象如圖

	30。
Q29	4-1 3D 列印設計型體確認新增內文
	修改內文
Q30	4-5 研究結果新增與傳統金屬雕刻作比對內文及圖片
	如 4-5 修改內容
Q31	創新人才培養方式與規劃
	新增圖片與說明
Q32	雕刻藝術數位化對藝術家產生的影響
	新增圖片與說明
Q33	1-4 研究架構 第四章說明
	進行電腦輔助設計製造的應用，實際案例加工設計製造，比較分析研究結果的技術方法。
Q34	4-5 研究結果 修改 加工製造應用流程與時間 修改內容
	如 4-5 修改內容
Q35	列出劣勢與威脅後，需提出預計解決方式
	如 5-1 修改內容

附錄六 魚躍龍門 CNC 加工程式

```
Part1
%
(FISH-3-A)
G17 G40 G49 G80 G94
M24
G90 G0 G54 P11 A0. C0.
M23
N1
(ENDMILL-12)
T1 M6
G0 G90 G54 P11 X-68.615
Y30.499 S8500 M3 T2
G43 H1 Z50. M23
Z8. A0 C0 M8
Z2.2
G1 Z.2 F2250
X-61.131 F3000
X61.867
G2 X66.868 Y25.498 R5.001
G1 Y-25.498
G2 X61.867 Y-30.499
R5.001
G1 X-61.131
G2 X-66.132 Y-25.498
R5.001
G1 Y25.498
G2 X-61.131 Y30.499
R5.001
G2 X-58.485 Y29.499 R4.
G3 X-55.839 Y28.499 R4.
G1 X61.867
G2 X64.868 Y25.498 R3.001
G1 Y-25.498
G2 X61.867 Y-28.499
R3.001
G1 X-61.131
G2 X-64.132 Y-25.498
R3.001
G1 Y25.498
G2 X-61.131 Y28.499
R3.001
G1 X-55.839
G2 X-53.194 Y27.499 R4.
G3 X-50.548 Y26.499 R4.
G1 X60.368
G2 X62.868 Y23.999 R2.5
G1 Y-23.999
G2 X60.368 Y-26.499 R2.5
G1 X-59.632
G2 X-62.132 Y-23.999 R2.5
G1 Y23.999
G2 X-59.632 Y26.499 R2.5
G1 X-50.548
G2 X-47.902 Y25.499 R4.
G3 X-45.256 Y24.499 R4.
G1 X58.368
G2 X60.868 Y21.999 R2.5
G1 Y-21.999
G2 X58.368 Y-24.499 R2.5
G1 X-57.632
G2 X-60.132 Y-21.999 R2.5
G1 Y21.999
G2 X-57.632 Y24.499 R2.5
G1 X-45.256
G2 X-42.611 Y23.499 R4.
G3 X-39.965 Y22.499 R4.
G1 X56.368
G2 X58.868 Y19.999 R2.5
G1 Y-19.999
G2 X56.368 Y-22.499 R2.5
G1 X-55.632
G2 X-58.132 Y-19.999 R2.5
G1 Y19.999
G2 X-55.632 Y22.499 R2.5
G1 X-39.965
G2 X-37.319 Y21.499 R4.
G3 X-34.673 Y20.499 R4.
G1 X54.368
G2 X56.868 Y17.999 R2.5
G1 Y-17.999
G2 X54.368 Y-20.499 R2.5
G1 X-53.632
G2 X-56.132 Y-17.999 R2.5
G1 Y17.999
G2 X-53.632 Y20.499 R2.5
G1 X-34.673
G2 X-32.028 Y19.499 R4.
G3 X-29.382 Y18.499 R4.
G1 X52.368
G2 X54.868 Y15.999 R2.5
G1 Y-15.999
G2 X52.368 Y-18.499 R2.5
G1 X-51.632
G2 X-54.132 Y-15.999 R2.5
G1 Y15.999
G2 X-51.632 Y18.499 R2.5
G1 X-29.382
G2 X-26.736 Y17.499 R4.
G3 X-24.09 Y16.499 R4.
G1 X50.368
G2 X52.868 Y13.999 R2.5
G1 Y-13.999
G2 X50.368 Y-16.499 R2.5
G1 X-49.632
G2 X-52.132 Y-13.999 R2.5
G1 Y13.999
G2 X-49.632 Y16.499 R2.5
G1 X-24.09
G2 X-21.445 Y15.499 R4.
G3 X-18.799 Y14.499 R4.
G1 X48.368
G2 X50.868 Y11.999 R2.5
G1 Y-11.999
G2 X48.368 Y-14.499 R2.5
G1 X-47.632
G2 X-50.132 Y-11.999 R2.5
G1 Y11.999
G2 X-47.632 Y14.499 R2.5
G1 X-18.799
G2 X-16.153 Y13.499 R4.
G3 X-13.507 Y12.499 R4.
G1 X46.368
G2 X48.868 Y9.999 R2.5
G1 Y-9.999
G2 X46.368 Y-12.499 R2.5
G1 X-45.632
G2 X-48.132 Y-9.999 R2.5
G1 Y9.999
G2 X-45.632 Y12.499 R2.5
G1 X-13.507
G2 X-10.862 Y11.499 R4.
G3 X-8.216 Y10.499 R4.
G1 X44.368
G2 X46.868 Y7.999 R2.5
G1 Y-7.999
G2 X44.368 Y-10.499 R2.5
G1 X-43.632
G2 X-46.132 Y-7.999 R2.5
G1 Y7.999
G2 X-43.632 Y10.499 R2.5
G1 X-8.216
G2 X-5.57 Y9.499 R4.
G3 X-2.924 Y8.499 R4.
G1 X42.368
G2 X44.868 Y5.999 R2.5
G1 Y-5.999
G2 X42.368 Y-8.499 R2.5
G1 X-41.632
G2 X-44.132 Y-5.999 R2.5
G1 Y5.999
G2 X-41.632 Y8.499 R2.5
G1 X-2.924
G2 X-.279 Y7.499 R4.
G3 X2.367 Y6.499 R4.
G1 X40.368
G2 X42.868 Y3.999 R2.5
G1 Y-3.999
G2 X40.368 Y-6.499 R2.5
G1 X-39.632
G2 X-42.132 Y-3.999 R2.5
G1 Y3.999
G2 X-39.632 Y6.499 R2.5
G1 X2.367
G2 X5.013 Y5.499 R4.
G3 X7.659 Y4.499 R4.
G1 X38.368
G2 X40.868 Y1.999 R2.5
G1 Y-1.999
G2 X38.368 Y-4.499 R2.5
G1 X-37.632
G0 Z4.
Z26.846 M9
G0 Z50.
G91 G30 Z0. M5
M01
N2
(CENTER)
T2 M6
G17 G40 G49 G80 G94
G0 G90 G54 P11 X35. Y0
S6500 M3 T3
G43 H2 Z50. M23
Z2.2 M8
G81 G99 Z-2.8 R2.2 F200
X-40.
G80
G0 Z26.846 M9
G0 Z50.
G91 G30 Z0. M5
M01
N3
(DR-5)
T3 M6
G17 G40 G49 G80 G94
G0 G90 G54 P11 X35. Y0
S2546 M3 T11
G43 H3 Z50. M23
Z2.2 M8
G83 G98 Z-18.443 R1.7 Q5.
F259.741
X-40.
G80
G0 Z26.846 M9
G0 Z50.
G91 G30 Z0. M5
M01
N4
(FR_2TAI-003010Z-SA50)
T11 M6
G17 G40 G49 G80 G94
G0 G90 G54 P11 X-31.7 Y0
S10000 M3 T2
G43 H11 Z50. M23
Z2.2 M8
G1 Z.2 F600
G41 X-31.6 Y-.173 D11
F800
G3 X-31.5 Y0 R.2
G3 X-31.5 Y0 Z0 I-.5 J0
G3 X-31.5 Y0 Z-.2 I-.5 J0
G3 X-31.5 Y0 Z-.4 I-.5 J0
G3 X-31.5 Y0 Z-.6 I-.5 J0
G3 X-31.5 Y0 Z-.8 I-.5 J0
G3 X-31.5 Y0 Z-1. I-.5 J0
G3 X-31.5 Y0 Z-1.2 I-.5
J0
G3 X-31.5 Y0 Z-1.4 I-.5
J0
G3 X-31.5 Y0 Z-1.6 I-.5
J0
G3 X-31.5 Y0 Z-1.8 I-.5
J0
G3 X-31.5 Y0 Z-2. I-.5 J0
G3 X-31.5 Y0 Z-2.2 I-.5
J0
G3 X-31.5 Y0 Z-2.4 I-.5
J0
G3 X-31.5 Y0 Z-2.6 I-.5
J0
G3 X-31.5 Y0 Z-2.8 I-.5
J0
G3 X-31.5 Y0 Z-3. I-.5 J0
G3 X-31.5 Y0 Z-3.2 I-.5
J0
G3 X-31.5 Y0 Z-3.4 I-.5
J0
G3 X-31.5 Y0 Z-3.6 I-.5
J0
G3 X-31.5 Y0 Z-3.8 I-.5
J0
G3 X-31.5 Y0 Z-4. I-.5 J0
G3 X-31.5 Y0 Z-4.2 I-.5
J0
G3 X-31.5 Y0 Z-4.4 I-.5
J0
G3 X-31.5 Y0 Z-4.6 I-.5
J0
G3 X-31.5 Y0 Z-4.8 I-.5
J0
G3 X-31.5 Y0 Z-5. I-.5 J0
G3 X-31.5 Y0 Z-5.2 I-.5
J0
G3 X-31.5 Y0 Z-5.4 I-.5
J0
G3 X-31.5 Y0 Z-5.6 I-.5
J0
G3 X-31.5 Y0 Z-5.8 I-.5
J0
G3 X-31.5 Y0 Z-6. I-.5 J0
G3 X-32.5 Y0 R.5
G3 X-31.5 Y0 R.5
G3 X-31.561 Y.24 R.5
G3 X-31.732 Y.344 R.2
G1 G40 X-31.737 Y.144
G0 Z2.2
X27.3 Y0
G1 Z.2 F600
G41 X27.4 Y-.173 F800
G3 X27.5 Y0 R.2
G3 X27.5 Y0 Z0 I-.5 J0
G3 X27.5 Y0 Z-.2 I-.5 J0
G3 X27.5 Y0 Z-.4 I-.5 J0
G3 X27.5 Y0 Z-.6 I-.5 J0
G3 X27.5 Y0 Z-.8 I-.5 J0
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G3 X27.5 Y0 Z-1.2 I-.5 J0
G3 X27.5 Y0 Z-1.4 I-.5 J0
G3 X27.5 Y0 Z-1.6 I-.5 J0
G3 X27.5 Y0 Z-1.8 I-.5 J0
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G3 X27.5 Y0 Z-2.2 I-.5 J0
G3 X27.5 Y0 Z-2.4 I-.5 J0
G3 X27.5 Y0 Z-2.6 I-.5 J0
G3 X27.5 Y0 Z-2.8 I-.5 J0
G3 X27.5 Y0 Z-3. I-.5 J0
G3 X27.5 Y0 Z-3.2 I-.5 J0
G3 X27.5 Y0 Z-3.4 I-.5 J0
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G3 X27.5 Y0 Z-3.8 I-.5 J0
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G3 X27.5 Y0 Z-4.2 I-.5 J0
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G3 X27.5 Y0 Z-4.6 I-.5 J0
G3 X27.5 Y0 Z-4.8 I-.5 J0
G3 X27.5 Y0 Z-5. I-.5 J0
G3 X27.5 Y0 Z-5.2 I-.5 J0
G3 X27.5 Y0 Z-5.4 I-.5 J0
G3 X27.5 Y0 Z-5.6 I-.5 J0
G3 X27.5 Y0 Z-5.8 I-.5 J0
G3 X27.5 Y0 Z-6. I-.5 J0
G3 X26.5 Y0 R.5
G3 X27.5 Y0 R.5
G3 X27.439 Y.24 R.5
G3 X27.268 Y.344 R.2
G1 G40 X27.263 Y.144
G0 Z2.2
Z26.846 M9
G0 Z50.
G91 G30 Z0. M5
M01
N5
(CENTER)
T2 M6
G17 G40 G49 G80 G94
G0 G90 G54 P11 X-31.031
Y-.247 S6500 M3 T4
G43 H2 Z50. M23
Z2. M8
Z.8
G1 Z-1.2 F1350
G3 X-32.613 Y.79 R1.
F1800
G3 X-32. Y-1. R1.
G3 X-31.031 Y.247 R1.
G0 Z2.
X-38.53 Y-.298
Z.5
G1 Z-1.5 F1350
G3 X-40.949 Y1.161 R1.5
F1800
G3 X-40. Y-1.5 R1.5
G3 X-38.53 Y.298 R1.5
G0 Z2.
X27.969 Y-.247
Z.8
G1 Z-1.2 F1350
G3 X26.387 Y.79 R1. F1800
G3 X27. Y-1. R1.
G3 X27.969 Y.247 R1.
G0 Z2.
X36.47 Y-.298
Z.5
G1 Z-1.5 F1350
G3 X34.051 Y1.161 R1.5
F1800
G3 X35. Y-1.5 R1.5
G3 X36.47 Y.298 R1.5
G0 Z2.
Z26.846 M9
G0 Z50.
G91 G30 Z0. M5
M01
N6
(TR_TAPP-006010C-MACH)
T4 M6
G17 G40 G49 G80 G94
G0 G90 G54 P11 X35. Y0
S1000 M3 T1
G43 H4 Z50. M23
Z2.2 M8
M5
M19
M29 S1000
G84 G98 Z-16. R2. F1000
X-40.
G80
G0 Z26.846 M9
G0 Z50.
G91 G30 Z0. M5
M01
N7
(ENDMILL-12)
T1 M6
G17 G40 G49 G80 G94
G0 G90 G54 P11 X-70.132
Y24.91 S8500 M3
G43 H1 Z50. M23
Z2.2 M8
Z2.
G1 Z0 F2250
X69.868 F2000
Y17.322
X-69.132
Y9.734
X69.868
Y2.146
X-69.132
Y-5.442
X69.868
Y-13.03
X-69.132
Y-20.619
X69.868
G0 Z2.2
Z26.846 M9
G0 Z50.
G91 G30 Z0. M5
G91 G28 Y0. M24
M30
%
Part2
%
(FISH-3-B1)
G90 G80 G40 G49
G91 G30 Z0 M5
M1
N10 (ED-8)
T9 M6
G90 G0 G54 P11 X0. Y0. M3
S10000 T1
M24
G90 G0 A-90. C-180.
M23
G90 G0 G54 P11 X3.92 Y-
485.35
G43 Z50. H9 M8
X69.527 Y-172.15 Z-
179.062
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Z-194.843
Z-197.401
G1 Z-216.343 F3000
G3 X69.527 Y-174.276 I0
J-1.063
G3 X69.527 Y-172.15 I0
J1.063
G1 X69.32
G3 X69.32 Y-174.512 I0 J-
1.181
G3 X69.32 Y-172.15 I0
J1.181
G1 X69.169
G3 X69.169 Y-174.774 I0
J-1.312
G3 X69.169 Y-172.15 I0
J1.312
G1 X69.001
G3 X69.001 Y-175.066 I0
J-1.458
G3 X69.001 Y-172.15 I0
J1.458
G1 X68.833
G3 X68.833 Y-175.39 I0 J-
1.62
G3 X68.833 Y-172.15 I0
J1.62
G1 X68.626
G3 X68.626 Y-175.75 I0 J-
1.8
G3 X68.626 Y-172.15 I0
J1.8
G1 X68.44
G3 X68.44 Y-176.15 I0 J-
2.
G3 X68.44 Y-172.15 I0 J2.
G1 X68.184
G3 X68.184 Y-176.15 I0 J-
2.
G3 X68.184 Y-172.15 I0
J2.
G1 X68.106
G3 X68.106 Y-176.15 I0 J-
2.
G3 X68.106 Y-172.15 I0
J2.
G1 Y-172.415
X69.528 Y-175.544
G2 X67.772 Y-175.423
I-.91 J-.414
G1 X70.305 Y-172.277
G3 X69.526 Y-170.65 R1.
G1 X69.484
G3 X69.484 Y-172.776 I0
J-1.063
G3 X69.484 Y-170.65 I0
J1.063
G1 X69.261
G3 X69.261 Y-173.274 I0
J-1.312
G3 X69.261 Y-170.65 I0
J1.312
G1 X69.013
G3 X69.013 Y-173.566 I0
J-1.458
G3 X69.013 Y-170.65 I0
J1.458
G1 X68.832
G3 X68.832 Y-173.89 I0 J-
1.62
G3 X68.832 Y-170.65 I0
J1.62
G1 X68.632
G3 X68.632 Y-174.25 I0 J-
1.8
G3 X68.632 Y-170.65 I0
J1.8
G1 X68.464
G3 X68.464 Y-174.65 I0 J-
2.
G3 X68.464 Y-170.65 I0
J2.
G3 X68.464 Y-174.65 I0 J-
2.
G3 X68.464 Y-170.65 I0
J2.
G1 X68.185
G3 X68.186 Y-174.65 I0 J-
2.
G3 X68.185 Y-170.65 I0
J2.
G1 X67.907
G3 X67.907 Y-174.65 I0 J-
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G3 X67.907 Y-170.65 I0
J2.
G1 X67.597
G3 X67.597 Y-174.65 I0 J-
2.
G3 X67.597 Y-170.65 I0
J2.
G1 X67.287
G3 X67.287 Y-174.65 I0 J-
2.
G3 X67.287 Y-170.65 I0
J2.
G1 X67.009
G3 X67.009 Y-174.65 I0 J-
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G3 X67.009 Y-170.65 I0
J2.
G1 X66.699
G3 X66.699 Y-174.65 I0 J-
2.
G3 X66.699 Y-170.65 I0
J2.
G1 X66.606
G3 X66.606 Y-174.65 I0 J-
2.
G3 X66.606 Y-170.65 I0
J2.
G1 Y-172.739
X68.585 Y-177.095
X69.529 Y-179.173
G2 X67.643 Y-179.363
I-.91 J-.414
G1 X70.333 Y-170.913
X70.479 Y-170.453
G3 X69.526 Y-169.15 R1.
G1 X66.991
G3 X66.991 Y-173.15 I0 J-
2.
G3 X66.991 Y-169.15 I0
J2.
G1 X66.677
G3 X66.677 Y-173.15 I0 J-
2.
G3 X66.677 Y-169.15 I0
J2.
G1 X66.363
G3 X66.363 Y-173.15 I0 J-
2.
G3 X66.363 Y-169.15 I0
J2.
G1 X66.049
G3 X66.049 Y-173.15 I0 J-
2.
G3 X66.049 Y-169.15 I0
J2.
G1 X65.734
G3 X65.734 Y-173.15 I0 J-
2.
G3 X65.734 Y-169.15 I0
J2.
G1 X65.42
G3 X65.42 Y-173.15 I0 J-
2.
G3 X65.42 Y-169.15 I0 J2.
G1 X65.106
G3 X65.106 Y-173.15 I0 J-
2.
G3 X65.106 Y-169.15 I0
J2.
G1 Y-173.064
X68.541 Y-180.625
G2 X69.486 Y-183.556
R13.5
G1 X69.53 Y-183.774
G2 X68.903 Y-184.715 R.8
G0 Z-193.401
X69.526 Y-167.65
Z-195.401
G1 Z-197.401
Z-216.343
X65.491
G3 X65.491 Y-171.65 I0 J-
2.
G3 X65.491 Y-167.65 I0
J2.
G1 X65.208
G3 X65.208 Y-171.65 I0 J-
2.
G3 X65.208 Y-167.65 I0
J2.
G1 X64.926
G3 X64.926 Y-171.65 I0 J-
2.
G3 X64.926 Y-167.65 I0
J2.
G1 X64.643
G3 X64.643 Y-171.65 I0 J-
2.
G3 X64.643 Y-167.65 I0
J2.
G1 X64.36
G3 X64.36 Y-171.65 I0 J-
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G3 X64.36 Y-167.65 I0 J2.
G1 X64.077
G3 X64.077 Y-171.65 I0 J-
2.
G3 X64.077 Y-167.65 I0
J2.
G1 X63.763
G3 X63.763 Y-171.65 I0 J-
2.
G3 X63.763 Y-167.65 I0
J2.
G1 X63.606
G3 X63.606 Y-171.65 I0 J-
2.
G3 X63.606 Y-167.65 I0
J2.
G1 Y-173.389
X67.175 Y-181.245
G2 X68.015 Y-183.85 R12.
G1 X68.171 Y-184.625
G2 X68.335 Y-185.695 R12.
G1 X69.533 Y-196.791
G2 X68.824 Y-197.673 R.8
G0 Z-193.401
X69.538 Y-214.743
Z-195.401
G1 Z-197.401
Z-216.343
X68.31 Y-220.05
X69.54
G2 X70.34 Y-220.85 R.8
G0 Z-194.843
X64.629 Y-169.707
Z-214.343
G1 Z-216.343
X67.461 Y-167.65
X69.525 Y-166.15
X63.991
G3 X63.991 Y-170.15 I0 J-
2.
G3 X63.991 Y-166.15 I0
J2.
G1 X63.677
G3 X63.677 Y-170.15 I0 J-
2.
G3 X63.677 Y-166.15 I0
J2.
G1 X63.363
G3 X63.363 Y-170.15 I0 J-
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G3 X63.363 Y-166.15 I0
J2.
G1 X63.049
G3 X63.049 Y-170.15 I0 J-
2.
G3 X63.049 Y-166.15 I0
J2.
G1 X62.766
G3 X62.766 Y-170.15 I0 J-
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G3 X62.766 Y-166.15 I0
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G1 X62.483
G3 X62.483 Y-170.15 I0 J-
2.
G3 X62.483 Y-166.15 I0
J2.
G1 X62.2
G3 X62.2 Y-170.15 I0 J-2.
G3 X62.2 Y-166.15 I0 J2.
G1 X62.106
G3 X62.106 Y-170.15 I0 J-
2.
G3 X62.106 Y-166.15 I0
J2.
G1 Y-173.714
X65.809 Y-181.866
G2 X66.545 Y-184.145
R10.5
G1 X66.7 Y-184.92
G2 X66.844 Y-185.856
R10.5
G1 X68.117 Y-197.646
X69.098 Y-206.734
G2 X69.156 Y-207.625
R10.5
G2 X68.72 Y-211.626
R15.403
G1 X66.935 Y-219.337
X66.661 Y-220.523
G3 X70.557 Y-221.425
I1.948 J-.451
G3 X66.661 Y-220.523 I-
1.948 J.451
G1 X66.607 Y-220.754
G3 X70.504 Y-221.656
I1.948 J-.451
G3 X66.607 Y-220.754 I-
1.948 J.451
G1 X66.554 Y-220.985
G3 X70.45 Y-221.887
I1.948 J-.451
G3 X66.554 Y-220.985 I-
1.948 J.451
G1 X66.5 Y-221.216
G3 X70.397 Y-222.118
I1.948 J-.451
G3 X66.5 Y-221.216 I-
1.948 J.451
G1 X66.447 Y-221.447
G3 X70.343 Y-222.349
I1.948 J-.451
G3 X66.447 Y-221.447 I-
1.948 J.451
G1 X66.423 Y-221.55
G3 X70.32 Y-222.452
I1.948 J-.451
G3 X66.423 Y-221.55 I-
1.948 J.451
G1 X69.54
G2 X70.34 Y-222.35 R.8
G0 Z-194.843
X64.629 Y-168.207
Z-214.343
G1 Z-216.343
X67.46 Y-166.15
X69.525 Y-164.65
X62.491
G3 X62.491 Y-168.65 I0 J-
2.
G3 X62.491 Y-164.65 I0
J2.
G1 X62.192
G3 X62.192 Y-168.65 I0 J-
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G3 X62.192 Y-164.65 I0
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G1 X61.894
G3 X61.894 Y-168.65 I0 J-
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G1 X60.832
G3 X60.832 Y-168.65 I0 J-
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J2.
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R13.144
G1 Y-174.038
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G2 X65.074 Y-184.44 R9.
G1 X65.229 Y-185.214
G2 X65.353 Y-186.017 R9.
G1 X67.607 Y-206.895
G2 X67.656 Y-207.659 R9.
G2 X67.263 Y-211.27
R13.903
G1 X65.048 Y-220.837
G3 X68.945 Y-221.739
I1.948 J-.451
G3 X65.048 Y-220.837 I-
1.948 J.451
G1 X64.985 Y-221.109
G3 X68.882 Y-222.011
I1.948 J-.451
G3 X64.985 Y-221.109 I-
1.948 J.451
G1 X64.922 Y-221.381
G3 X68.819 Y-222.283
I1.948 J-.451
G3 X64.922 Y-221.381 I-
1.948 J.451
G1 X64.859 Y-221.653
G3 X68.756 Y-222.555
I1.948 J-.451
G3 X64.859 Y-221.653 I-
1.948 J.451
G3 X68.756 Y-222.555
I1.948 J-.451
G3 X64.859 Y-221.653 I-
1.948 J.451
G2 X64.803 Y-221.884 R9.
G3 X68.674 Y-222.889
I1.936 J-.502
G3 X64.803 Y-221.884 I-
1.936 J.502
G2 X64.74 Y-222.113 R9.
G3 X68.584 Y-223.22
I1.922 J-.553
G3 X64.74 Y-222.113 I-
1.922 J.553
G2 X64.671 Y-222.34 R9.
G3 X68.484 Y-223.548
I1.907 J-.604
G3 X64.671 Y-222.34 I-
1.907 J.604
G2 X64.596 Y-222.566 R9.
G3 X68.376 Y-223.874
I1.89 J-.654
G3 X64.596 Y-222.566 I-
1.89 J.654
G2 X64.517 Y-222.789
R12.694
G3 X68.271 Y-224.168
I1.877 J-.689
G3 X64.517 Y-222.789 I-
1.877 J.689
G2 X64.418 Y-223.05
R13.221
G3 X68.143 Y-224.508
I1.863 J-.729
G3 X64.418 Y-223.05 I-
1.863 J.729
G1 X69.54
G2 X70.34 Y-223.85 R.8
G0 Z-194.843
X64.629 Y-166.707
Z-214.343
G1 Z-216.343
X67.46 Y-164.65
X69.524 Y-163.15
X61.217
G3 X61.217 Y-167.15 I0 J-
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J2.
G1 X60.907
G3 X60.907 Y-167.15 I0 J-
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G3 X60.907 Y-163.15 I0
J2.
G1 X60.597
G3 X60.597 Y-167.15 I0 J-
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G3 X60.597 Y-163.15 I0
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G1 X60.287
G3 X60.287 Y-167.15 I0 J-
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G3 X60.287 Y-163.15 I0
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G1 X59.977
G3 X59.977 Y-167.15 I0 J-
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G3 X59.977 Y-163.15 I0
J2.
G1 X59.667
G3 X59.667 Y-167.15 I0 J-
2.
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G3 X59.495 Y-167.15 I0 J-
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G3 X59.495 Y-163.15 I0
J2.
G2 X59.454 Y-163.692 R7.5
G2 X59.106 Y-165.496
R11.644
G1 Y-174.363
X63.078 Y-183.107
G2 X63.603 Y-184.735 R7.5
G1 X63.758 Y-185.509
G2 X63.861 Y-186.178 R7.5
G1 X66.115 Y-207.056
G2 X66.157 Y-207.692 R7.5
G2 X65.806 Y-210.914
R12.403
G1 X63.398 Y-221.314
G2 X63.173 Y-222.092 R7.5
G3 X66.95 Y-223.409
I1.889 J-.658
G3 X63.173 Y-222.092 I-
1.888 J.658
G2 X63.079 Y-222.353
R11.721
G3 X66.824 Y-223.759
I1.872 J-.703
G3 X63.079 Y-222.353 I-
1.872 J.703
G2 X62.978 Y-222.611
R11.721
G3 X66.689 Y-224.105
I1.855 J-.747
G3 X62.978 Y-222.611 I-
1.855 J.747
G2 X62.872 Y-222.867
R11.721
G3 X66.546 Y-224.449
I1.837 J-.791
G3 X62.872 Y-222.867 I-
1.837 J.791
G2 X62.759 Y-223.121
R11.721
G3 X66.394 Y-224.789
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G3 X62.759 Y-223.121 I-
1.818 J.834
G2 X62.64 Y-223.371
R11.721
G3 X66.235 Y-225.125
I1.798 J-.877
G3 X62.64 Y-223.371 I-
1.798 J.877
G2 X62.516 Y-223.619
R11.721
G3 X66.068 Y-225.457
I1.776 J-.919
G3 X62.516 Y-223.619 I-
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G2 X62.385 Y-223.864
R11.721
G3 X65.893 Y-225.786
I1.754 J-.961
G3 X62.385 Y-223.864 I-
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G2 X62.249 Y-224.106
R11.721
G3 X65.711 Y-226.11
I1.731 J-1.002
G3 X62.249 Y-224.106 I-
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G2 X62.107 Y-224.344
R11.721
G3 X65.521 Y-226.43
I1.707 J-1.043
G3 X62.107 Y-224.344 I-
1.707 J1.043
G2 X61.978 Y-224.55
R11.721
G3 X65.348 Y-226.706
I1.685 J-1.078
G3 X61.978 Y-224.55 I-
1.685 J1.078
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X64.63
G0 Z-194.843
X64.629 Y-165.207
Z-214.343
G1 Z-216.343
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G1 X59.599
G3 X59.599 Y-165.65 I0 J-
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G3 X59.286 Y-165.65 I0 J-
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G1 X58.693
G3 X58.693 Y-165.65 I0 J-
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G3 X58.412 Y-165.65 I0 J-
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G3 X58.1 Y-165.65 I0 J-2.
G3 X58.1 Y-161.65 I0 J2.
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G3 X58.006 Y-165.65 I0 J-
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J2.
G1 X58.001 Y-162.881
G2 X57.964 Y-163.525 R6.
G2 X57.606 Y-165.285
R10.144
G1 Y-174.688
X61.712 Y-183.727
G2 X62.132 Y-185.029 R6.
G1 X62.288 Y-185.804
G2 X62.37 Y-186.339 R6.
G1 X64.624 Y-207.217
G2 X64.657 Y-207.726 R6.
G2 X64.349 Y-210.558
R10.903
G1 X61.937 Y-220.976
G2 X61.757 Y-221.598 R6.
G2 X61.042 Y-223.193
R10.221
G3 X64.54 Y-225.134
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G3 X61.042 Y-223.193 I-
1.749 J.971
G2 X60.906 Y-223.431
R10.221
G3 X64.35 Y-225.465
I1.722 J-1.017
G3 X60.906 Y-223.431 I-
1.722 J1.017
G2 X60.764 Y-223.665
R10.221
G3 X64.152 Y-225.791
I1.694 J-1.063
G3 X60.764 Y-223.665 I-
1.694 J1.063
G2 X60.615 Y-223.895
R10.221
G3 X63.945 Y-226.111
I1.665 J-1.108
G3 X60.615 Y-223.895 I-
1.665 J1.108
G2 X60.46 Y-224.121
R10.221
G3 X63.73 Y-226.426
I1.635 J-1.152
G3 X60.46 Y-224.121 I-
1.635 J1.152
G2 X60.299 Y-224.343
R10.221
G3 X63.506 Y-226.734
I1.603 J-1.196
G3 X60.299 Y-224.343 I-
1.603 J1.196
G2 X60.132 Y-224.56
R10.221
G3 X63.274 Y-227.037
I1.571 J-1.238
G3 X60.132 Y-224.56 I-
1.571 J1.238
G2 X59.96 Y-224.773
R10.221
G3 X63.034 Y-227.333
I1.537 J-1.28
G3 X59.96 Y-224.773 I-
1.537 J1.28
G2 X59.782 Y-224.981
R10.221
G3 X62.786 Y-227.623
I1.502 J-1.321
G3 X59.782 Y-224.981 I-
1.502 J1.321
G2 X59.598 Y-225.185
R10.221
G3 X62.53 Y-227.906
I1.466 J-1.36
G3 X59.598 Y-225.185 I-
1.466 J1.36
G2 X59.409 Y-225.383
R10.221
G3 X62.267 Y-228.181
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G3 X59.409 Y-225.383 I-
1.429 J1.399
G2 X59.215 Y-225.576
R10.221
G3 X61.997 Y-228.45
I1.391 J-1.437
G3 X59.215 Y-225.576 I-
1.391 J1.437
G2 X59.015 Y-225.764
R10.221
G3 X61.719 Y-228.712
I1.352 J-1.474
G3 X59.015 Y-225.764 I-
1.352 J1.474
G2 X58.811 Y-225.947
R10.221
G3 X61.435 Y-228.966
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G3 X58.811 Y-225.947 I-
1.312 J1.509
G2 X58.69 Y-226.05
R10.221
G3 X61.267 Y-229.11
I1.288 J-1.53
G3 X58.69 Y-226.05 I-
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Z-214.343
G1 Z-216.343
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G3 X57.17 Y-164.15 I0 J-
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G1 X56.888
G3 X56.888 Y-164.15 I0 J-
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G2 X56.473 Y-163.358 R4.5
G2 X56.106 Y-165.058
R8.644
G1 Y-175.012
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G2 X60.662 Y-185.324 R4.5
G1 X60.817 Y-186.099
G2 X60.879 Y-186.5 R4.5
G1 X63.133 Y-207.378
G2 X63.158 Y-207.76 R4.5
G2 X62.891 Y-210.202
R9.403
G1 X60.475 Y-220.638
G2 X60.34 Y-221.104 R4.5
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R8.721
G3 X60.928 Y-227.397
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G3 X58.154 Y-224.515 I-
1.387 J1.441
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R8.721
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G3 X57.962 Y-224.695 I-
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G2 X57.764 Y-224.869
R8.721
G3 X60.359 Y-227.913
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G3 X57.764 Y-224.869 I-
1.298 J1.522
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R8.721
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G3 X57.561 Y-225.037 I-
1.251 J1.56
G2 X57.353 Y-225.198
R8.721
G3 X59.76 Y-228.393
I1.203 J-1.597
G3 X57.353 Y-225.198 I-
1.203 J1.597
G2 X57.141 Y-225.353
R8.721
G3 X59.45 Y-228.619
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G3 X57.141 Y-225.353 I-
1.155 J1.633
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R8.721
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G3 X56.923 Y-225.502 I-
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R8.721
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I1.054 J-1.7
G3 X56.702 Y-225.644 I-
1.054 J1.7
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G3 X56.61 Y-225.7 I-1.033
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J1.685
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G3 X58.505 Y-229.237
I1.077 J-1.685
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G3 X58.244 Y-229.403
I1.077 J-1.685
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G3 X57.174 Y-230.088
I1.077 J-1.685
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G3 X56.335 Y-230.624
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G3 X55.872 Y-230.92
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Z-195.401
G1 Z-197.401
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G1 X-60.427
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J2.

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R.585
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G3 X-61.687 Y-217.051
R.585
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R19.326
G2 X-60.122 Y-212.395
I.631 J.776
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G3 X-52.527 Y-218.551 I0
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G3 X-48.887 Y-215.067 I-
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G3 X-48.053 Y-214.442 I-
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G3 X-47.775 Y-214.233 I-
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I1.2 J-1.6
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G3 X-47.524 Y-214.045 I-
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G3 X-47.306 Y-213.883 I-
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G3 X-44.96 Y-217.122
I1.173 J-1.62
G2 X-44.916 Y-217.095
R.375
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G3 X-44.916 Y-217.095
I.937 J-1.767
G2 X-44.868 Y-217.073
R.375
G3 X-46.234 Y-213.314
I-.683 J1.88
G3 X-44.868 Y-217.073
I.683 J-1.88
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R.375
G3 X-45.65 Y-213.146
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I.416 J-1.956
G2 X-44.766 Y-217.052
R.375
G3 X-45.047 Y-213.062
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G3 X-44.766 Y-217.052
I.141 J-1.995
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R.375
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R.375
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G3 X-39.011 Y-216.976
I1.2 J-1.6
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G3 X-41.161 Y-213.589 I-
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I1.2 J-1.6
G1 X-38.512 Y-216.601
G3 X-40.912 Y-213.401 I-
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G3 X-38.512 Y-216.601
I1.2 J-1.6
G1 X-38.262 Y-216.414
G3 X-40.662 Y-213.214 I-
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G3 X-38.262 Y-216.414
I1.2 J-1.6
G1 X-38.012 Y-216.227
G3 X-40.412 Y-213.027 I-
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G3 X-38.012 Y-216.227
I1.2 J-1.6
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G3 X-39.913 Y-212.652 I-1.2 J1.6
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G3 X-39.636 Y-212.444 I-1.2 J1.6
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G1 X-37.211 Y-215.626
G2 X-37.17 Y-215.599 R.375
G3 X-39.137 Y-212.116 I-.983 J1.741
G3 X-37.17 Y-215.599 I.983 J-1.742
G2 X-37.123 Y-215.577 R.375
G3 X-38.59 Y-211.855 I-.733 J1.861
G3 X-37.123 Y-215.577 I.733 J-1.861
G2 X-37.074 Y-215.561 R.375
G3 X-38.011 Y-211.673 I-.469 J1.944
G3 X-37.074 Y-215.561 I.469 J-1.944
G2 X-37.023 Y-215.553 R.375
G3 X-37.413 Y-211.572 I-.195 J1.99
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G2 X-36.986 Y-215.551 R.375
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G3 X-36.308 Y-211.908 I-1.2 J1.6
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G3 X-36.063 Y-211.725 I-1.2 J1.6
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G3 X-33.173 Y-214.557 I1.2 J-1.6
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G3 X-35.301 Y-211.153 I-1.2 J1.6
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G2 X-32.57 Y-214.107 R.375
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G3 X-34.146 Y-210.426 I-.811 J1.828
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G2 X-32.477 Y-214.066 R.375
G3 X-33.587 Y-210.223 I-.555 J1.921
G3 X-32.477 Y-214.066 I.555 J-1.921
G2 X-32.427 Y-214.055 R.375
G3 X-33.006 Y-210.097 I-.289 J1.979
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G2 X-32.376 Y-214.051 R.375
G3 X-32.412 Y-210.051 I-.018 J2.
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G3 X-31.39 Y-214.051 I0 J-2.
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G3 X-30.897 Y-213.976 I1.2 J-1.6
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G3 X-32.107 Y-209.883 I-1.2 J1.6
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G3 X-31.853 Y-209.693 I-1.2 J1.6
G3 X-29.453 Y-212.893 I1.2 J-1.6
G1 X-29.225 Y-212.722
G3 X-31.625 Y-209.522 I-1.2 J1.6
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G3 X-31.418 Y-209.368 I-1.164 J1.626
G3 X-29.091 Y-212.621 I1.164 J-1.626
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G2 X-29.007 Y-212.576 R.375
G3 X-30.445 Y-208.843 I-.719 J1.866
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G2 X-28.962 Y-212.562 R.375
G3 X-29.916 Y-208.677 I-.477 J1.942
G3 X-28.962 Y-212.562 I.477 J-1.942
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G3 X-29.371 Y-208.579 I-.228 J1.987
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G2 X-28.872 Y-212.551 R.375
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G1 X-26.172 Y-211.126
G2 X-26.142 Y-211.106 R.375
G3 X-28.227 Y-207.692 I-1.042 J1.707
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G2 X-26.097 Y-211.082 R.375
G3 X-27.696 Y-207.415 I-.799 J1.833
G3 X-26.097 Y-211.082 I.799 J-1.833
G2 X-26.048 Y-211.065 R.375
G3 X-27.132 Y-207.214 I-.542 J1.925
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G2 X-25.998 Y-211.054 R.375
G3 X-26.546 Y-207.092 I-.274 J1.981
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G1 X-20.519 Y-208.142
G3 X-22.919 Y-204.942 I-1.2 J1.6
G3 X-20.519 Y-208.142 I1.2 J-1.6
G1 X-20.498 Y-208.126
G2 X-20.461 Y-208.102 R.375
G3 X-22.472 Y-204.644 I-1.005 J1.729
G3 X-20.461 Y-208.102 I1.005 J-1.729
G2 X-20.415 Y-208.079 R.375
G3 X-21.935 Y-204.379 I-.76 J1.85
G3 X-20.415 Y-208.079 I.76 J-1.85
G2 X-20.366 Y-208.063 R.375
G3 X-21.367 Y-204.19 I-.5 J1.936
G3 X-20.366 Y-208.063 I.5 J-1.936
G2 X-20.316 Y-208.053 R.375
G3 X-20.779 Y-204.08 I-.231 J1.987
G3 X-20.316 Y-208.053 I.231 J-1.987
G2 X-20.273 Y-208.051 R.375
G1 X-20.209
G3 X-20.209 Y-204.051 I0 J2.
G3 X-20.209 Y-208.051 I0 J-2.
G1 X-19.867
G3 X-19.867 Y-204.051 I0 J2.
G3 X-19.867 Y-208.051 I0 J-2.
G1 X-19.685
G3 X-19.685 Y-204.051 I0 J2.
G3 X-19.685 Y-208.051 I0 J-2.
G3 X-19.46 Y-207.976 R.375
G3 X-21.86 Y-204.776 I-1.2 J1.6
G3 X-19.46 Y-207.976 I1.2 J-1.6
G1 X-19.214 Y-207.791
G3 X-21.614 Y-204.591 I-1.2 J1.6
G3 X-19.214 Y-207.791 I1.2 J-1.6
G1 X-18.968 Y-207.606
G3 X-21.368 Y-204.406 I-1.2 J1.6
G3 X-18.968 Y-207.606 I1.2 J-1.6
G1 X-18.721 Y-207.422
G3 X-21.121 Y-204.222 I-1.2 J1.6
G3 X-18.721 Y-207.422 I1.2 J-1.6
G1 X-18.475 Y-207.237
G3 X-20.875 Y-204.037 I-1.2 J1.6
G3 X-18.475 Y-207.237 I1.2 J-1.6
G1 X-18.202 Y-207.032
G3 X-20.602 Y-203.832 I-1.2 J1.6
G3 X-18.202 Y-207.032 I1.2 J-1.6
G1 X-17.955 Y-206.847
G3 X-20.355 Y-203.647 I-1.2 J1.6
G3 X-17.955 Y-206.847 I1.2 J-1.6
G1 X-17.709 Y-206.662
G3 X-20.109 Y-203.462 I-1.2 J1.6
G3 X-17.709 Y-206.662 I1.2 J-1.6
G1 X-17.66 Y-206.626
G2 X-17.631 Y-206.606 R.375
G3 X-19.715 Y-203.191 I-1.042 J1.707
G3 X-17.631 Y-206.606 I1.042 J-1.707
G2 X-17.585 Y-206.582 R.375
G3 X-19.184 Y-202.915 I-.799 J1.833
G3 X-17.585 Y-206.582 I.799 J-1.833
G2 X-17.537 Y-206.565 R.375
G3 X-18.62 Y-202.714 I-.542 J1.925
G3 X-17.537 Y-206.565 I.542 J-1.925
G2 X-17.487 Y-206.554 R.375
G3 X-18.034 Y-202.592 I-.274 J1.981
G3 X-17.487 Y-206.554 I.274 J-1.981
G2 X-17.435 Y-206.551 R.375
G1 X-17.423
G3 X-17.423 Y-202.551 I0 J2.
G3 X-17.423 Y-206.551 I0 J-2.
G1 X-17.081
G3 X-17.081 Y-202.551 I0 J2.
G3 X-17.081 Y-206.551 I0 J-2.
G1 X-16.848
G3 X-16.848 Y-202.551 I0 J2.
G3 X-16.848 Y-206.551 I0 J-2.
G3 X-16.623 Y-206.476 R.375
G3 X-19.023 Y-203.276 I-1.2 J1.6
G3 X-16.623 Y-206.476 I1.2 J-1.6
G1 X-16.377 Y-206.291
G3 X-18.777 Y-203.091 I-1.2 J1.6
G3 X-16.377 Y-206.291 I1.2 J-1.6
G1 X-16.131 Y-206.106
G3 X-18.531 Y-202.906 I-1.2 J1.6
G3 X-16.131 Y-206.106 I1.2 J-1.6
G1 X-15.884 Y-205.922
G3 X-18.284 Y-202.722 I-1.2 J1.6
G3 X-15.884 Y-205.922 I1.2 J-1.6
G1 X-15.638 Y-205.737
G3 X-18.038 Y-202.537 I-1.2 J1.6
G3 X-15.638 Y-205.737 I1.2 J-1.6
G1 X-15.392 Y-205.552
G3 X-17.792 Y-202.352 I-1.2 J1.6
G3 X-15.392 Y-205.552 I1.2 J-1.6
G1 X-15.145 Y-205.367
G3 X-17.545 Y-202.167 I-1.2 J1.6
G3 X-15.145 Y-205.367 I1.2 J-1.6
G1 X-14.899 Y-205.183
G3 X-17.299 Y-201.983 I-1.2 J1.6
G3 X-14.899 Y-205.183 I1.2 J-1.6
G1 X-14.823 Y-205.126
G2 X-14.792 Y-205.105 R.375
G3 X-16.861 Y-201.681 I-1.034 J1.712
G3 X-14.792 Y-205.105 I1.034 J-1.712
G2 X-14.746 Y-205.081 R.375
G3 X-16.328 Y-201.407 I-.791 J1.837
G3 X-14.746 Y-205.081 I.791 J-1.837
G2 X-14.698 Y-205.064 R.375
G3 X-15.764 Y-201.209 I-.533 J1.928
G3 X-14.698 Y-205.064 I.533 J-1.928
G2 X-14.648 Y-205.054 R.375
G3 X-15.177 Y-201.089 I-.265 J1.982
G3 X-14.648 Y-205.054 I.265 J-1.982
G2 X-14.598 Y-205.051 R.375
G1 X-14.577
G3 X-14.578 Y-201.051 I0 J2.
G3 X-14.577 Y-205.051 I0 J-2.
G1 X-14.235
G3 X-14.235 Y-201.051 I0 J2.
G3 X-14.235 Y-205.051 I0 J-2.
G1 X-14.011
G3 X-14.011 Y-201.051 I0 J2.
G3 X-14.011 Y-205.051 I0 J-2.
G3 X-13.786 Y-204.976 R.375
G3 X-16.186 Y-201.776 I-1.2 J1.6
G3 X-13.786 Y-204.976 I1.2 J-1.6
G1 X-13.512 Y-204.77
G3 X-15.912 Y-201.57 I-1.2 J1.6
G3 X-13.512 Y-204.77 I1.2 J-1.6
G1 X-13.238 Y-204.565
G3 X-15.638 Y-201.365 I-1.2 J1.6
G3 X-13.238 Y-204.565 I1.2 J-1.6
G1 X-12.991 Y-204.38
G3 X-15.391 Y-201.18 I-1.2 J1.6
G3 X-12.991 Y-204.38 I1.2 J-1.6
G1 X-12.717 Y-204.174
G3 X-15.117 Y-200.974 I-1.2 J1.6
G3 X-12.717 Y-204.174 I1.2 J-1.6
G1 X-12.47 Y-203.989
G3 X-14.87 Y-200.789 I-1.2 J1.6
G3 X-12.47 Y-203.989 I1.2 J-1.6
G1 X-12.196 Y-203.783
G3 X-14.596 Y-200.583 I-1.2 J1.6
G3 X-12.196 Y-203.783 I1.2 J-1.6
G1 X-11.996 Y-203.634
G3 X-14.397 Y-200.434 I-1.2 J1.6
G3 X-11.996 Y-203.634 I1.2 J-1.6
G1 X-11.986 Y-203.626
G2 X-11.944 Y-203.598 R.375
G3 X-13.895 Y-200.106 I-.975 J1.746
G3 X-11.944 Y-203.598 I.975 J-1.746
G2 X-11.897 Y-203.576 R.375
G3 X-13.353 Y-199.85 I-.728 J1.863
G3 X-11.897 Y-203.576 I.728 J-1.863
G2 X-11.848 Y-203.561 R.375
G3 X-12.781 Y-199.671 I-.466 J1.945
G3 X-11.848 Y-203.561 I.466 J-1.945
G2 X-11.798 Y-203.552 R.375
G3 X-12.189 Y-199.572 I-.196 J1.99
G3 X-11.798 Y-203.552 I.196 J-1.99
G2 X-11.761 Y-203.551 R.375
G1 X-11.665
G3 X-11.665 Y-199.551 I0 J2.
G3 X-11.665 Y-203.551 I0 J-2.
G1 X-11.322
G3 X-11.322 Y-199.551 I0 J2.
G3 X-11.322 Y-203.551 I0 J-2.
G1 X-10.98
G3 X-10.98 Y-199.551 I0 J2.
G3 X-10.98 Y-203.551 I0 J-2.
G1 X-10.637
G3 X-10.637 Y-199.551 I0 J2.
G3 X-10.637 Y-203.551 I0 J-2.
G1 X-10.295
G3 X-10.295 Y-199.551 I0 J2.
G3 X-10.295 Y-203.551 I0 J-2.
G1 X-9.952
G3 X-9.952 Y-199.551 I0 J2.
G3 X-9.952 Y-203.551 I0 J-2.
G1 X-9.644
G3 X-9.644 Y-199.551 I0 J2.
G3 X-9.644 Y-203.551 I0 J-2.
G1 X-9.301
G3 X-9.301 Y-199.551 I0 J2.
G3 X-9.301 Y-203.551 I0 J-2.
G1 X-8.993
G3 X-8.993 Y-199.551 I0 J2.
G3 X-8.993 Y-203.551 I0 J-2.
G1 X-8.684
G3 X-8.684 Y-199.551 I0 J2.
G3 X-8.684 Y-203.551 I0 J-2.
G1 X-8.342
G3 X-8.342 Y-199.551 I0 J2.
G3 X-8.342 Y-203.551 I0 J-2.
G1 X-8.086
G3 X-8.086 Y-199.551 I0 J2.
G3 X-8.086 Y-203.551 I0 J-2.
G1 X-10.138 Y-201.169 X-11.761 Y-203.551
G2 X-11.967 Y-203.7 R.375
G1 X-14.114 Y-204.315
G3 X-14.011 Y-205.051 R.375
G1 X-8.47
G3 X-8.47 Y-201.051 I0 J2.
G3 X-8.47 Y-205.051 I0 J-2.
G1 X-8.171
G3 X-8.171 Y-201.051 I0 J2.
G3 X-8.171 Y-205.051 I0 J-2.
G1 X-7.839
G3 X-7.839 Y-201.051 I0 J2.
G3 X-7.839 Y-205.051 I0 J-2.
G1 X-7.539
G3 X-7.539 Y-201.051 I0 J2.
G3 X-7.539 Y-205.051 I0 J-2.
G1 X-7.24
G3 X-7.24 Y-201.051 I0 J2.
G3 X-7.24 Y-205.051 I0 J-2.
G1 X-6.908
G3 X-6.908 Y-201.051 I0 J2.
G3 X-6.908 Y-205.051 I0 J-2.
G1 X-6.608
G3 X-6.608 Y-201.051 I0 J2.
G3 X-6.608 Y-205.051 I0 J-2.
G1 X-6.309
G3 X-6.309 Y-201.051 I0 J2.
G3 X-6.309 Y-205.051 I0 J-2.
G1 X-6.01
G3 X-6.01 Y-201.051 I0 J2.
G3 X-6.01 Y-205.051 I0 J-2.
G1 X-5.711
G3 X-5.711 Y-201.051 I0 J2.
G3 X-5.711 Y-205.051 I0 J-2.
G1 X-5.411
G3 X-5.411 Y-201.051 I0 J2.
G3 X-5.411 Y-205.051 I0 J-2.
G1 X-5.079
G3 X-5.079 Y-201.051 I0 J2.
G3 X-5.079 Y-205.051 I0 J-2.
G1 X-4.813
G3 X-4.813 Y-201.051 I0 J2.
G3 X-4.813 Y-205.051 I0 J-2.
G1 X-10.277 Y-198.71 X-14.598 Y-205.051
G2 X-14.805 Y-205.2 R.375
G1 X-16.951 Y-205.815
G3 X-16.848 Y-206.551 R.375
G1 X-5.198
G3 X-5.198 Y-202.551 I0 J2.
G3 X-5.198 Y-206.551 I0 J-2.
G1 X-4.865
G3 X-4.865 Y-202.551 I0 J2.
G3 X-4.865 Y-206.551 I0 J-2.
G1 X-4.566
G3 X-4.566 Y-202.551 I0 J2.
G3 X-4.566 Y-206.551 I0 J-2.
G1 X-4.267
G3 X-4.267 Y-202.551 I0 J2.
G3 X-4.267 Y-206.551 I0 J-2.
G1 X-3.934
G3 X-3.934 Y-202.551 I0 J2.
G3 X-3.934 Y-206.551 I0 J-2.
G1 X-3.601
G3 X-3.602 Y-202.551 I0 J2.
G3 X-3.601 Y-206.551 I0 J-2.
G1 X-3.269
G3 X-3.269 Y-202.551 I0 J2.
G3 X-3.269 Y-206.551 I0 J-2.
G1 X-2.936
G3 X-2.937 Y-202.551 I0 J2.
G3 X-2.936 Y-206.551 I0 J-2.
G1 X-2.604

G3 X-2.604 Y-202.551 I0 J2.
G3 X-2.604 Y-206.551 I0 J-2.
G1 X-2.305
G3 X-2.305 Y-202.551 I0 J2.
G3 X-2.305 Y-206.551 I0 J-2.
G1 X-1.972
G3 X-1.972 Y-202.551 I0 J2.
G3 X-1.972 Y-206.551 I0 J-2.
G1 X-1.64
G3 X-1.64 Y-202.551 I0 J2.
G3 X-1.64 Y-206.551 I0 J-2.
G1 X-1.54
G3 X-1.54 Y-202.551 I0 J2.
G3 X-1.54 Y-206.551 I0 J-2.
G1 X-8.89 Y-198.022
G3 X-11.92 Y-200.633 I-1.515 J-1.306
G3 X-8.89 Y-198.022 I1.515 J1.306
G1 X-9.078 Y-197.803
G3 X-12.108 Y-200.414 I-1.515 J-1.306
G3 X-9.078 Y-197.803 I1.515 J1.306
G1 X-9.267 Y-197.584
G3 X-12.297 Y-200.196 I-1.515 J-1.306
G3 X-9.267 Y-197.584 I1.515 J1.306
G1 X-9.476 Y-197.342
G3 X-12.506 Y-199.953 I-1.515 J-1.306
G3 X-9.476 Y-197.342 I1.515 J1.306
G1 X-9.685 Y-197.099
G3 X-12.716 Y-199.71 I-1.515 J-1.306
G3 X-9.685 Y-197.099 I1.515 J1.306
G1 X-9.727 Y-197.05
G3 X-12.757 Y-199.661 I-1.515 J-1.306
G3 X-9.727 Y-197.05 I1.515 J1.306
G1 X-10.962
X-17.435 Y-206.551
G2 X-17.642 Y-206.7 R.375
G1 X-19.789 Y-207.315
G3 X-19.685 Y-208.051 R.375
G1 X-1.925
G3 X-1.925 Y-204.051 I0 J2.
G3 X-1.925 Y-208.051 I0 J-2.
G1 X-1.592
G3 X-1.592 Y-204.051 I0 J2.
G3 X-1.592 Y-208.051 I0 J-2.
G1 X-1.26
G3 X-1.26 Y-204.051 I0 J2.
G3 X-1.26 Y-208.051 I0 J-2.
G1 X-.927
G3 X-.927 Y-204.051 I0 J2.
G3 X-.927 Y-208.051 I0 J-2.
G1 X-.595
G3 X-.595 Y-204.051 I0 J2.
G3 X-.595 Y-208.051 I0 J-2.
G1 X-.262
G3 X-.262 Y-204.051 I0 J2.
G3 X-.262 Y-208.051 I0 J-2.
G1 X.07
G3 X.07 Y-204.051 I0 J2.
G3 X.07 Y-208.051 I0 J-2.
G1 X.37
G3 X.37 Y-204.051 I0 J2.
G3 X.37 Y-208.051 I0 J-2.
G1 X.669
G3 X.669 Y-204.051 I0 J2.
G3 X.669 Y-208.051 I0 J-2.
G1 X.968
G3 X.968 Y-204.051 I0 J2.
G3 X.968 Y-208.051 I0 J-2.
G1 X1.301
G3 X1.301 Y-204.051 I0 J2.
G3 X1.301 Y-208.051 I0 J-2.
G1 X1.6
G3 X1.6 Y-204.051 I0 J2.
G3 X1.6 Y-208.051 I0 J-2.
G1 X1.733
G3 X1.733 Y-204.051 I0 J2.
G3 X1.733 Y-208.051 I0 J-2.
G1 X-8.461 Y-196.222
G3 X-11.491 Y-198.833 I-1.515 J-1.306
G3 X-8.461 Y-196.222 I1.515 J1.306
G1 X-8.634 Y-196.021
G3 X-11.664 Y-198.632 I-1.515 J-1.306
G3 X-8.634 Y-196.021 I1.515 J1.306
G1 X-8.827 Y-195.796
G3 X-11.858 Y-198.408 I-1.515 J-1.306
G3 X-8.827 Y-195.796 I1.515 J1.306
G1 X-9.021 Y-195.572
G3 X-12.051 Y-198.184 I-1.515 J-1.306
G3 X-9.021 Y-195.572 I1.515 J1.306
G1 X-9.04 Y-195.55
G3 X-12.07 Y-198.161 I-1.515 J-1.306
G3 X-9.04 Y-195.55 I1.515 J1.306
G1 X-10.897
G3 X-10.897 Y-199.55 I0 J-2.
G3 X-10.897 Y-195.55 I0 J2.
G1 X-11.154
G3 X-11.154 Y-199.55 I0 J-2.
G3 X-11.154 Y-195.55 I0 J2.
G1 X-11.412
G3 X-11.412 Y-199.55 I0 J-2.
G3 X-11.412 Y-195.55 I0 J2.
G1 X-11.669
G3 X-11.669 Y-199.55 I0 J-2.
G3 X-11.669 Y-195.55 I0 J2.
G1 X-11.755
G3 X-11.755 Y-199.55 I0 J-2.
G3 X-11.755 Y-195.55 I0 J2.
G1 X-20.273 Y-208.051
G2 X-20.479 Y-208.2 R.375
G1 X-22.626 Y-208.815
G3 X-22.523 Y-209.551 R.375
G1 X1.348
G3 X1.348 Y-205.551 I0 J2.
G3 X1.348 Y-209.551 I0 J-2.
G1 X1.681
G3 X1.681 Y-205.551 I0 J2.
G3 X1.681 Y-209.551 I0 J-2.
G1 X1.98
G3 X1.98 Y-205.551 I0 J2.
G3 X1.98 Y-209.551 I0 J-2.
G1 X2.279
G3 X2.279 Y-205.551 I0 J2.
G3 X2.279 Y-209.551 I0 J-2.
G1 X2.578
G3 X2.578 Y-205.551 I0 J2.
G3 X2.578 Y-209.551 I0 J-2.
G1 X2.911
G3 X2.911 Y-205.551 I0 J2.
G3 X2.911 Y-209.551 I0 J-2.
G1 X3.21
G3 X3.21 Y-205.551 I0 J2.
G3 X3.21 Y-209.551 I0 J-2.
G1 X3.543
G3 X3.543 Y-205.551 I0 J2.
G3 X3.543 Y-209.551 I0 J-2.
G1 X3.842
G3 X3.842 Y-205.551 I0 J2.
G3 X3.842 Y-209.551 I0 J-2.
G1 X4.141
G3 X4.141 Y-205.551 I0 J2.
G3 X4.141 Y-209.551 I0 J-2.
G1 X4.44
G3 X4.44 Y-205.551 I0 J2.
G3 X4.44 Y-209.551 I0 J-2.
G1 X4.74
G3 X4.74 Y-205.551 I0 J2.
G3 X4.74 Y-209.551 I0 J-2.
G1 X5.006
G3 X5.006 Y-205.551 I0 J2.
G3 X5.006 Y-209.551 I0 J-2.
G1 X-7.773 Y-194.722
G3 X-10.803 Y-197.333 I-1.515 J-1.306
G3 X-7.773 Y-194.722 I1.515 J1.306
G1 X-7.966 Y-194.498
G3 X-10.996 Y-197.109 I-1.515 J-1.306
G3 X-7.966 Y-194.498 I1.515 J1.306
G1 X-8.14 Y-194.296
G3 X-11.17 Y-196.908 I-1.515 J-1.306
G3 X-8.14 Y-194.296 I1.515 J1.306
G1 X-8.314 Y-194.095
G3 X-11.344 Y-196.706 I-1.515 J-1.306
G3 X-8.314 Y-194.095 I1.515 J1.306
G1 X-8.352 Y-194.05
G3 X-11.382 Y-196.661 I-1.515 J-1.306
G3 X-8.352 Y-194.05 I1.515 J1.306
G1 X-11.426
G3 X-11.426 Y-198.05 I0 J-2.
G3 X-11.426 Y-194.05 I0 J2.
G1 X-11.678
G3 X-11.678 Y-198.05 I0 J-2.
G3 X-11.678 Y-194.05 I0 J2.
G1 X-11.959
G3 X-11.959 Y-198.05 I0 J-2.
G3 X-11.959 Y-194.05 I0 J2.
G1 X-12.211
G3 X-12.211 Y-198.05 I0 J-2.
G3 X-12.211 Y-194.05 I0 J2.
G1 X-12.464
G3 X-12.464 Y-198.05 I0 J-2.
G3 X-12.464 Y-194.05 I0 J2.
G1 X-12.548
G3 X-12.548 Y-198.05 I0 J-2.
G3 X-12.548 Y-194.05 I0 J2.
G1 X-23.11 Y-209.551
G2 X-23.316 Y-209.7 R.375
G1 X-25.463 Y-210.315
G3 X-25.36 Y-211.051 R.375
G1 X4.621
G3 X4.621 Y-207.051 I0 J2.
G3 X4.621 Y-211.051 I0 J-2.
G1 X4.94
G3 X4.94 Y-207.051 I0 J2.
G3 X4.94 Y-211.051 I0 J-2.
G1 X5.228
G3 X5.228 Y-207.051 I0 J2.
G3 X5.228 Y-211.051 I0 J-2.
G1 X5.515
G3 X5.515 Y-207.051 I0 J2.
G3 X5.515 Y-211.051 I0 J-2.
G1 X5.802 Y-211.05
G3 X5.802 Y-207.05 I0 J2.
G3 X5.802 Y-211.05 I0 J-2.
G1 X6.122
G3 X6.122 Y-207.05 I0 J2.
G3 X6.122 Y-211.05 I0 J-2.
G1 X6.409
G3 X6.409 Y-207.05 I0 J2.
G3 X6.409 Y-211.05 I0 J-2.
G1 X6.697
G3 X6.697 Y-207.05 I0 J2.
G3 X6.697 Y-211.05 I0 J-2.
G1 X6.984
G3 X6.984 Y-207.05 I0 J2.
G3 X6.984 Y-211.05 I0 J-2.
G1 X7.271
G3 X7.271 Y-207.05 I0 J2.
G3 X7.271 Y-211.05 I0 J-2.
G1 X7.559
G3 X7.559 Y-207.05 I0 J2.
G3 X7.559 Y-211.05 I0 J-2.
G1 X7.814
G3 X7.814 Y-207.05 I0 J2.
G3 X7.814 Y-211.05 I0 J-2.
G1 X7.282 Y-209.894
X-7.302 Y-192.971
G3 X-10.332 Y-195.582 I-1.515 J-1.306
G3 X-7.302 Y-192.971 I1.515 J1.306
G2 X-7.463 Y-192.783 R21.
G3 X-10.523 Y-195.358 I-1.53 J-1.288
G3 X-7.463 Y-192.783 I1.53 J1.288
G2 X-7.621 Y-192.592 R21.
G3 X-10.711 Y-195.132 I-1.545 J-1.27
G3 X-7.621 Y-192.592 I1.545 J1.27
G2 X-7.655 Y-192.55 R21.
G3 X-10.753 Y-195.081 I-1.549 J-1.266
G3 X-7.655 Y-192.55 I1.549 J1.266
G1 X-12.219
G3 X-12.219 Y-196.55 I0 J-2.
G3 X-12.219 Y-192.55 I0 J2.
G1 X-12.471
G3 X-12.471 Y-196.55 I0 J-2.
G3 X-12.471 Y-192.55 I0 J2.
G1 X-12.752
G3 X-12.752 Y-196.55 I0 J-2.
G3 X-12.752 Y-192.55 I0 J2.
G1 X-13.004
G3 X-13.004 Y-196.55 I0 J-2.
G3 X-13.004 Y-192.55 I0 J2.
G1 X-13.257
G3 X-13.257 Y-196.55 I0 J-2.
G3 X-13.257 Y-192.55 I0 J2.
G1 X-13.341
G3 X-13.341 Y-196.55 I0 J-2.
G3 X-13.341 Y-192.55 I0 J2.
G1 X-25.947 Y-211.051
G2 X-26.154 Y-211.2 R.375
G1 X-28.3 Y-211.815
G3 X-28.197 Y-212.551 R.375
G1 X7.43 Y-212.55
G3 X7.43 Y-208.55 I0 J2.
G3 X7.43 Y-212.55 I0 J-2.
G1 X7.736
G3 X7.736 Y-208.55 I0 J2.
G3 X7.736 Y-212.55 I0 J-2.
G1 X8.043
G3 X8.043 Y-208.55 I0 J2.
G3 X8.043 Y-212.55 I0 J-2.
G1 X8.35
G3 X8.35 Y-208.55 I0 J2.
G3 X8.35 Y-212.55 I0 J-2.
G1 X8.657
G3 X8.657 Y-208.55 I0 J2.
G3 X8.657 Y-212.55 I0 J-2.
G1 X8.963
G3 X8.963 Y-208.55 I0 J2.
G3 X8.963 Y-212.55 I0 J-2.
G1 X9.27
G3 X9.27 Y-208.55 I0 J2.
G3 X9.27 Y-212.55 I0 J-2.
G1 X9.611
G3 X9.611 Y-208.55 I0 J2.
G3 X9.611 Y-212.55 I0 J-2.
G1 X9.918
G3 X9.918 Y-208.55 I0 J2.
G3 X9.918 Y-212.55 I0 J-2.
G1 X10.156
G3 X10.156 Y-208.55 I0 J2.
G3 X10.156 Y-212.55 I0 J-2.
G1 X8.556 Y-209.075
X-6.166 Y-191.991
G3 X-9.196 Y-194.603 I-1.515 J-1.306
G3 X-6.166 Y-191.991 I1.515 J1.306
G2 X-6.343 Y-191.784 R19.5
G3 X-9.409 Y-194.352 I-1.533 J-1.284
G3 X-6.343 Y-191.784 I1.533 J1.284
G2 X-6.516 Y-191.574 R19.5
G3 X-9.618 Y-194.099 I-1.551 J-1.263
G3 X-6.516 Y-191.574 I1.551 J1.263
G2 X-6.687 Y-191.361 R19.5
G3 X-9.824 Y-193.843 I-1.568 J-1.241
G3 X-6.687 Y-191.361 I1.568 J1.241

G2 X-6.854 Y-191.146
R19.5
G3 X-10.025 Y-193.584 I-
1.586 J-1.219
G3 X-6.854 Y-191.146
I1.586 J1.219
G2 X-6.928 Y-191.05 R19.5
G3 X-10.114 Y-193.468 I-
1.593 J-1.209
G3 X-6.928 Y-191.05
I1.593 J1.209
G1 X-13.012
G3 X-13.012 Y-195.05 I0
J-2.
G3 X-13.012 Y-191.05 I0
J2.
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G3 X-13.293 Y-195.05 I0
J-2.
G3 X-13.293 Y-191.05 I0
J2.
G1 X-13.573
G3 X-13.573 Y-195.05 I0
J-2.
G3 X-13.573 Y-191.05 I0
J2.
G1 X-13.853
G3 X-13.853 Y-195.05 I0
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G3 X-13.853 Y-191.05 I0
J2.
G1 X-14.134
G3 X-14.134 Y-195.05 I0
J-2.
G3 X-14.134 Y-191.05 I0
J2.
G1 X-27.863 Y-211.199
G2 X-28.872 Y-212.551
R19.5
G2 X-29.056 Y-212.673
R.375
G1 X-31.229 Y-213.316
G3 X-31.122 Y-214.051
R.375
G1 X9.772 Y-214.05
G3 X9.772 Y-210.05 I0 J2.
G3 X9.772 Y-214.05 I0 J-
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G3 X10.078 Y-210.05 I0
J2.
G3 X10.079 Y-214.05 I0 J-
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G1 X10.385
G3 X10.385 Y-210.05 I0
J2.
G3 X10.385 Y-214.05 I0 J-
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G1 X10.692
G3 X10.692 Y-210.05 I0
J2.
G3 X10.692 Y-214.05 I0 J-
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G1 X10.999
G3 X10.999 Y-210.05 I0
J2.
G3 X10.999 Y-214.05 I0 J-
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G1 X11.306
G3 X11.306 Y-210.05 I0
J2.
G3 X11.306 Y-214.05 I0 J-
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G1 X11.612
G3 X11.612 Y-210.05 I0
J2.
G3 X11.612 Y-214.05 I0 J-
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G1 X11.953
G3 X11.953 Y-210.05 I0
J2.
G3 X11.953 Y-214.05 I0 J-
2.
G1 X12.26
G3 X12.26 Y-210.05 I0 J2.
G3 X12.26 Y-214.05 I0 J-
2.
G1 X12.499
G3 X12.499 Y-210.05 I0
J2.
G3 X12.499 Y-214.05 I0 J-
2.
G1 X9.83 Y-208.256
X-5.03 Y-191.012
G3 X-8.06 Y-193.624 I-
1.515 J-1.306
G3 X-5.03 Y-191.012
I1.515 J1.306
G2 X-5.209 Y-190.8 R18.
G3 X-8.279 Y-193.365 I-
1.535 J-1.282
G3 X-5.209 Y-190.8 I1.535
J1.282
G2 X-5.386 Y-190.586 R18.
G3 X-8.495 Y-193.102 I-
1.555 J-1.258
G3 X-5.386 Y-190.586
I1.555 J1.258
G2 X-5.559 Y-190.369 R18.
G3 X-8.707 Y-192.837 I-
1.574 J-1.234
G3 X-5.559 Y-190.369
I1.574 J1.234
G2 X-5.729 Y-190.149 R18.
G3 X-8.914 Y-192.568 I-
1.593 J-1.21
G3 X-5.729 Y-190.149
I1.593 J1.21
G2 X-5.895 Y-189.926 R18.
G3 X-9.117 Y-192.296 I-
1.611 J-1.185
G3 X-5.895 Y-189.926
I1.611 J1.185
G2 X-6.058 Y-189.701 R18.
G3 X-9.316 Y-192.021 I-
1.629 J-1.16
G3 X-6.058 Y-189.701
I1.629 J1.16
G2 X-6.164 Y-189.55 R18.
G3 X-9.447 Y-191.836 I-
1.641 J-1.143
G3 X-6.164 Y-189.55
I1.641 J1.143
G1 X-13.805
G3 X-13.805 Y-193.55 I0
J-2.
G3 X-13.805 Y-189.55 I0
J2.
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G3 X-14.086 Y-193.55 I0
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G3 X-14.086 Y-189.55 I0
J2.
G1 X-14.366
G3 X-14.366 Y-193.55 I0
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G3 X-14.366 Y-189.55 I0
J2.
G1 X-14.646
G3 X-14.646 Y-193.55 I0
J-2.
G3 X-14.646 Y-189.55 I0
J2.
G1 X-14.927
G3 X-14.927 Y-193.55 I0
J-2.
G3 X-14.927 Y-189.55 I0
J2.
G1 X-29.103 Y-210.355
G2 X-30.182 Y-211.781
R18.
G2 X-32.373 Y-214.051
R22.525
G2 X-32.513 Y-214.13
R.375
G1 X-34.734 Y-214.818
G3 X-34.623 Y-215.551
R.375
G1 X12.114 Y-215.55
G3 X12.114 Y-211.55 I0
J2.
G3 X12.114 Y-215.55 I0 J-
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G1 X12.421
G3 X12.421 Y-211.55 I0
J2.
G3 X12.421 Y-215.55 I0 J-
2.
G1 X12.761
G3 X12.761 Y-211.55 I0
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G3 X12.761 Y-215.55 I0 J-
2.
G1 X13.068
G3 X13.068 Y-211.55 I0
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G3 X13.068 Y-215.55 I0 J-
2.
G1 X13.375
G3 X13.375 Y-211.55 I0
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G3 X13.375 Y-215.55 I0 J-
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G1 X13.682
G3 X13.682 Y-211.55 I0
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G3 X13.682 Y-215.55 I0 J-
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G3 X13.989 Y-211.55 I0
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G3 X13.989 Y-215.55 I0 J-
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G1 X14.329
G3 X14.329 Y-211.55 I0
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G3 X14.329 Y-215.55 I0 J-
2.
G1 X14.636
G3 X14.636 Y-211.55 I0
J2.
G3 X14.636 Y-215.55 I0 J-
2.
G1 X14.841
G3 X14.841 Y-211.55 I0
J2.
G3 X14.841 Y-215.55 I0 J-
2.
G1 X11.104 Y-207.437
X-3.893 Y-190.033
G2 X-4.97 Y-188.64 R16.5
G3 X-8.261 Y-190.913 I-
1.646 J-1.137
G3 X-4.97 Y-188.64 I1.646
J1.137
G2 X-5.09 Y-188.464
R20.823
G3 X-8.404 Y-190.704 I-
1.657 J-1.12
G3 X-5.09 Y-188.464
I1.657 J1.12
G2 X-5.208 Y-188.288
R20.823
G3 X-8.545 Y-190.493 I-
1.668 J-1.103
G3 X-5.208 Y-188.288
I1.668 J1.103
G2 X-5.325 Y-188.11
R20.823
G3 X-8.684 Y-190.281 I-
1.68 J-1.086
G3 X-5.325 Y-188.11 I1.68
J1.086
G2 X-5.363 Y-188.05
R20.823
G3 X-8.729 Y-190.21 I-
1.683 J-1.08
G3 X-5.363 Y-188.05
I1.683 J1.08
G1 X-14.598
G3 X-14.598 Y-192.05 I0
J-2.
G3 X-14.598 Y-188.05 I0
J2.
G1 X-14.879
G3 X-14.879 Y-192.05 I0
J-2.
G3 X-14.879 Y-188.05 I0
J2.
G1 X-15.159
G3 X-15.159 Y-192.05 I0
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G3 X-15.159 Y-188.05 I0
J2.
G1 X-15.439
G3 X-15.439 Y-192.05 I0
J-2.
G3 X-15.439 Y-188.05 I0
J2.
G1 X-15.72
G3 X-15.72 Y-192.05 I0 J-
2.
G3 X-15.72 Y-188.05 I0
J2.
G1 X-30.342 Y-209.51
G2 X-31.332 Y-210.817
R16.5
G2 X-36.986 Y-215.551
R21.025
G2 X-37.058 Y-215.583
R.375
G1 X-39.351 Y-216.319
G3 X-39.236 Y-217.051
R.375
G1 X14.456 Y-217.05
G3 X14.456 Y-213.05 I0
J2.
G3 X14.456 Y-217.05 I0 J-
2.
G1 X14.763
G3 X14.763 Y-213.05 I0
J2.
G3 X14.763 Y-217.05 I0 J-
2.
G1 X15.104
G3 X15.104 Y-213.05 I0
J2.
G3 X15.104 Y-217.05 I0 J-
2.
G1 X15.41
G3 X15.41 Y-213.05 I0 J2.
G3 X15.41 Y-217.05 I0 J-
2.
G1 X15.717
G3 X15.717 Y-213.05 I0
J2.
G3 X15.717 Y-217.05 I0 J-
2.
G1 X16.024
G3 X16.024 Y-213.05 I0
J2.
G3 X16.024 Y-217.05 I0 J-
2.
G1 X16.331
G3 X16.331 Y-213.05 I0
J2.
G3 X16.331 Y-217.05 I0 J-
2.
G1 X16.672
G3 X16.671 Y-213.05 I0
J2.
G3 X16.672 Y-217.05 I0 J-
2.
G1 X16.978
G3 X16.978 Y-213.05 I0
J2.
G3 X16.978 Y-217.05 I0 J-
2.
G1 X17.183
G3 X17.183 Y-213.05 I0
J2.
G3 X17.183 Y-217.05 I0 J-
2.
G1 X12.379 Y-206.617
X-2.757 Y-189.054
G2 X-3.736 Y-187.787 R15.
G3 X-7.027 Y-190.061 I-
1.646 J-1.137
G3 X-3.736 Y-187.787
I1.646 J1.137
G2 X-3.885 Y-187.569
R19.323
G3 X-7.206 Y-189.797 I-
1.661 J-1.114
G3 X-3.885 Y-187.569
I1.661 J1.114
G2 X-4.03 Y-187.349
R19.323
G3 X-7.382 Y-189.531 I-
1.676 J-1.091
G3 X-4.03 Y-187.349
I1.676 J1.091
G2 X-4.173 Y-187.127
R19.323
G3 X-7.554 Y-189.263 I-
1.691 J-1.068
G3 X-4.173 Y-187.127
I1.691 J1.068
G2 X-4.312 Y-186.902
R19.323
G3 X-7.723 Y-188.993 I-
1.705 J-1.045
G3 X-4.312 Y-186.902
I1.705 J1.045
G2 X-4.449 Y-186.676
R19.323
G3 X-7.887 Y-188.72 I-
1.719 J-1.022
G3 X-4.449 Y-186.676
I1.719 J1.022
G2 X-4.523 Y-186.55
R19.323
G3 X-7.977 Y-188.567 I-
1.727 J-1.009
G3 X-4.523 Y-186.55
I1.727 J1.009
G1 X-15.391
G3 X-15.391 Y-190.55 I0
J-2.
G3 X-15.391 Y-186.55 I0
J2.
G1 X-15.644
G3 X-15.644 Y-190.55 I0
J-2.
G3 X-15.644 Y-186.55 I0
J2.
G1 X-15.924
G3 X-15.924 Y-190.55 I0
J-2.
G3 X-15.924 Y-186.55 I0
J2.
G1 X-16.176
G3 X-16.176 Y-190.55 I0
J-2.
G3 X-16.176 Y-186.55 I0
J2.
G1 X-16.429
G3 X-16.429 Y-190.55 I0
J-2.
G3 X-16.429 Y-186.55 I0
J2.
G1 X-16.513
G3 X-16.513 Y-190.55 I0
J-2.
G3 X-16.513 Y-186.55 I0
J2.
G1 X-31.582 Y-208.665
G2 X-32.481 Y-209.854
R15.
G2 X-38.489 Y-214.662
R19.525
G2 X-43.302 Y-216.688
R25.09
G2 X-44.091 Y-216.904
R15.
G2 X-44.74 Y-217.051
R19.62
G3 X-44.78 Y-217.061
R.375
G1 X-47.106 Y-217.819
G3 X-46.99 Y-218.551
R.375
G1 X16.798 Y-218.55
G3 X16.798 Y-214.55 I0
J2.
G3 X16.798 Y-218.55 I0 J-
2.
G1 X17.105
G3 X17.105 Y-214.55 I0
J2.
G3 X17.105 Y-218.55 I0 J-
2.
G1 X17.412
G3 X17.412 Y-214.55 I0
J2.
G3 X17.412 Y-218.55 I0 J-
2.
G1 X17.718
G3 X17.718 Y-214.55 I0
J2.
G3 X17.718 Y-218.55 I0 J-
2.
G1 X18.025
G3 X18.025 Y-214.55 I0
J2.
G3 X18.025 Y-218.55 I0 J-
2.
G1 X18.332
G3 X18.332 Y-214.55 I0
J2.
G3 X18.332 Y-218.55 I0 J-
2.
G1 X18.639
G3 X18.639 Y-214.55 I0
J2.
G3 X18.639 Y-218.55 I0 J-
2.
G1 X18.98
G3 X18.979 Y-214.55 I0
J2.
G3 X18.98 Y-218.55 I0 J-
2.

G1 X19.286
G3 X19.286 Y-214.55 I0
J2.
G3 X19.286 Y-218.55 I0 J-
2.
G1 X19.525
G3 X19.525 Y-214.55 I0
J2.
G3 X19.525 Y-218.55 I0 J-
2.
G1 X13.653 Y-205.798
X-1.621 Y-188.075
G2 X-2.502 Y-186.935
R13.5
G3 X-5.793 Y-189.208 I-
1.646 J-1.137
G3 X-2.502 Y-186.935
I1.646 J1.137
G2 X-2.645 Y-186.724
R17.823
G3 X-5.968 Y-188.95 I-
1.662 J-1.113
G3 X-2.645 Y-186.724
I1.662 J1.113
G2 X-2.786 Y-186.511
R17.823
G3 X-6.14 Y-188.69 I-
1.677 J-1.089
G3 X-2.786 Y-186.511
I1.677 J1.089
G2 X-2.923 Y-186.296
R17.823
G3 X-6.308 Y-188.427 I-
1.693 J-1.065
G3 X-2.923 Y-186.296
I1.693 J1.065
G2 X-3.057 Y-186.08
R17.823
G3 X-6.473 Y-188.161 I-
1.708 J-1.041
G3 X-3.057 Y-186.08
I1.708 J1.041
G2 X-3.188 Y-185.861
R17.823
G3 X-6.633 Y-187.894 I-
1.723 J-1.016
G3 X-3.188 Y-185.861
I1.723 J1.016
G2 X-3.316 Y-185.641
R17.823
G3 X-6.79 Y-187.624 I-
1.737 J-.992
G3 X-3.316 Y-185.641
I1.737 J.992
G2 X-3.441 Y-185.419
R17.823
G3 X-6.942 Y-187.352 I-
1.751 J-.967
G3 X-3.441 Y-185.419
I1.751 J.967
G2 X-3.562 Y-185.195
R17.823
G3 X-7.091 Y-187.078 I-
1.765 J-.942
G3 X-3.562 Y-185.195
I1.765 J.941
G2 X-3.639 Y-185.05
R17.823
G3 X-7.185 Y-186.901 I-
1.773 J-.925
G3 X-3.639 Y-185.05
I1.773 J.925
G1 X-16.184
G3 X-16.184 Y-189.05 I0
J-2.
G3 X-16.184 Y-185.05 I0
J2.
G1 X-16.465
G3 X-16.465 Y-189.05 I0
J-2.
G3 X-16.465 Y-185.05 I0
J2.
G1 X-16.745
G3 X-16.745 Y-189.05 I0
J-2.
G3 X-16.745 Y-185.05 I0
J2.
G1 X-17.026
G3 X-17.026 Y-189.05 I0
J-2.
G3 X-17.026 Y-185.05 I0
J2.
G1 X-17.306
G3 X-17.306 Y-189.05 I0
J-2.
G3 X-17.306 Y-185.05 I0
J2.
G1 X-32.822 Y-207.821
G2 X-33.631 Y-208.89
R13.5
G2 X-39.194 Y-213.338
R18.025
G2 X-43.737 Y-215.252
R23.59
G2 X-44.447 Y-215.447
R13.5
G2 X-56.624 Y-214.164
R18.12
G2 X-61.689 Y-210.827
R17.826
G2 X-60.027 Y-210.307
I.684 J.729
G1 X-62.498 Y-218.289
X-62.642 Y-218.755
G3 X-61.687 Y-220.051 R1.
G1 X19.14 Y-220.05
G3 X19.14 Y-216.05 I0 J2.
G3 X19.14 Y-220.05 I0 J-
2.
G1 X19.447
G3 X19.447 Y-216.05 I0
J2.
G3 X19.447 Y-220.05 I0 J-
2.
G1 X19.788
G3 X19.788 Y-216.05 I0
J2.
G3 X19.788 Y-220.05 I0 J-
2.
G1 X20.095
G3 X20.095 Y-216.05 I0
J2.
G3 X20.095 Y-220.05 I0 J-
2.
G1 X20.401
G3 X20.401 Y-216.05 I0
J2.
G3 X20.401 Y-220.05 I0 J-
2.
G1 X20.708
G3 X20.708 Y-216.05 I0
J2.
G3 X20.708 Y-220.05 I0 J-
2.
G1 X21.015
G3 X21.015 Y-216.05 I0
J2.
G3 X21.015 Y-220.05 I0 J-
2.
G1 X21.356
G3 X21.356 Y-216.05 I0
J2.
G3 X21.356 Y-220.05 I0 J-
2.
G1 X21.662
G3 X21.662 Y-216.05 I0
J2.
G3 X21.662 Y-220.05 I0 J-
2.
G1 X21.867
G3 X21.867 Y-216.05 I0
J2.
G3 X21.867 Y-220.05 I0 J-
2.
G1 X14.927 Y-204.979
X-.485 Y-187.095
G2 X-1.268 Y-186.082 R12.
G2 X-2.091 Y-184.759
R16.323
G3 X-5.584 Y-186.709 I-
1.746 J-.975
G3 X-2.091 Y-184.759
I1.746 J.975
G2 X-2.223 Y-184.519
R16.323
G3 X-5.748 Y-186.409 I-
1.763 J-.945
G3 X-2.223 Y-184.519
I1.763 J.945
G2 X-2.35 Y-184.276
R16.323
G3 X-5.907 Y-186.106 I-
1.778 J-.915
G3 X-2.35 Y-184.276
I1.778 J.915
G2 X-2.474 Y-184.031
R16.323
G3 X-6.061 Y-185.801 I-
1.793 J-.885
G3 X-2.474 Y-184.031
I1.793 J.885
G2 X-2.593 Y-183.784
R16.323
G3 X-6.209 Y-185.494 I-
1.808 J-.855
G3 X-2.593 Y-183.784
I1.808 J.855
G2 X-2.702 Y-183.55
R16.323
G3 X-6.344 Y-185.203 I-
1.821 J-.827
G3 X-2.702 Y-183.55
I1.821 J.826
G1 X-16.977
G3 X-16.977 Y-187.55 I0
J-2.
G3 X-16.977 Y-183.55 I0
J2.
G1 X-17.23
G3 X-17.23 Y-187.55 I0 J-
2.
G3 X-17.23 Y-183.55 I0
J2.
G1 X-17.51
G3 X-17.51 Y-187.55 I0 J-
2.
G3 X-17.51 Y-183.55 I0
J2.
G1 X-17.791
G3 X-17.791 Y-187.55 I0
J-2.
G3 X-17.791 Y-183.55 I0
J2.
G1 X-18.043
G3 X-18.043 Y-187.55 I0
J-2.
G3 X-18.043 Y-183.55 I0
J2.
G1 X-18.099
G3 X-18.099 Y-187.55 I0
J-2.
G3 X-18.099 Y-183.55 I0
J2.
G1 X-34.061 Y-206.976
G2 X-34.781 Y-207.927
R12.
G2 X-39.9 Y-212.014
R16.525
G2 X-44.172 Y-213.817
R22.09
G2 X-44.803 Y-213.99 R12.
G2 X-55.998 Y-212.8
R16.62
G2 X-61.69 Y-208.678
R16.326
G1 X-56.234 Y-214.81
G0 Z-194.843
X-56.789 Y-217.993
Z-214.343
G1 Z-216.343
X-59.622 Y-220.051
X-61.686 Y-221.551
X21.482 Y-221.55
G3 X21.482 Y-217.55 I0
J2.
G3 X21.482 Y-221.55 I0 J-
2.
G1 X21.823
G3 X21.823 Y-217.55 I0
J2.
G3 X21.823 Y-221.55 I0 J-
2.
G1 X22.164
G3 X22.164 Y-217.55 I0
J2.
G3 X22.164 Y-221.55 I0 J-
2.
G1 X22.505
G3 X22.505 Y-217.55 I0
J2.
G3 X22.505 Y-221.55 I0 J-
2.
G1 X22.812
G3 X22.812 Y-217.55 I0
J2.
G3 X22.812 Y-221.55 I0 J-
2.
G1 X23.119
G3 X23.119 Y-217.55 I0
J2.
G3 X23.119 Y-221.55 I0 J-
2.
G1 X23.461
G3 X23.46 Y-217.55 I0 J2.
G3 X23.461 Y-221.55 I0 J-
2.
G1 X23.767
G3 X23.767 Y-217.55 I0
J2.
G3 X23.767 Y-221.55 I0 J-
2.
G1 X24.074
G3 X24.074 Y-217.55 I0
J2.
G3 X24.074 Y-221.55 I0 J-
2.
G1 X24.211
G3 X24.211 Y-217.55 I0
J2.
G3 X24.211 Y-221.55 I0 J-
2.
G2 X23.687 Y-220.416
R15.234
G1 X16.201 Y-204.16
X.652 Y-186.116
G2 X-.034 Y-185.23 R10.5
G2 X-1.135 Y-183.355
R14.823
G3 X-4.723 Y-185.123 I-
1.794 J-.884
G3 X-1.135 Y-183.355
I1.794 J.884
G2 X-1.235 Y-183.147
R14.823
G3 X-4.85 Y-184.859 I-
1.808 J-.856
G3 X-1.235 Y-183.147
I1.808 J.856
G2 X-1.332 Y-182.938
R14.823
G3 X-4.974 Y-184.593 I-
1.821 J-.828
G3 X-1.332 Y-182.938
I1.821 J.828
G2 X-1.426 Y-182.728
R14.823
G3 X-5.093 Y-184.326 I-
1.833 J-.799
G3 X-1.426 Y-182.728
I1.833 J.799
G2 X-1.516 Y-182.515
R14.823
G3 X-5.207 Y-184.057 I-
1.846 J-.771
G3 X-1.516 Y-182.515
I1.846 J.771
G2 X-1.603 Y-182.302
R14.823
G3 X-5.318 Y-183.786 I-
1.857 J-.742
G3 X-1.603 Y-182.302
I1.857 J.742
G2 X-1.701 Y-182.05
R14.823
G3 X-5.443 Y-183.465 I-
1.871 J-.708
G3 X-1.701 Y-182.05
I1.871 J.708
G1 X-17.77
G3 X-17.77 Y-186.05 I0 J-
2.
G3 X-17.77 Y-182.05 I0
J2.
G1 X-18.023
G3 X-18.023 Y-186.05 I0
J-2.
G3 X-18.023 Y-182.05 I0
J2.
G1 X-18.303
G3 X-18.303 Y-186.05 I0
J-2.
G3 X-18.303 Y-182.05 I0
J2.
G1 X-18.556
G3 X-18.556 Y-186.05 I0
J-2.
G3 X-18.556 Y-182.05 I0
J2.
G1 X-18.836
G3 X-18.836 Y-186.05 I0
J-2.
G3 X-18.836 Y-182.05 I0
J2.
G1 X-18.892
G3 X-18.892 Y-186.05 I0
J-2.
G3 X-18.892 Y-182.05 I0
J2.
G1 X-35.301 Y-206.131
G2 X-35.93 Y-206.963
R10.5
G2 X-40.605 Y-210.69
R15.025
G2 X-44.607 Y-212.381
R20.59
G2 X-45.159 Y-212.533
R10.5
G2 X-55.371 Y-211.437
R15.12
G2 X-61.691 Y-206.253
R14.826
G1 X-56.789 Y-213.348
G0 Z-193.401
X-61.699 Y-175.717
Z-195.401
G1 Z-197.401
Z-216.343
X-59.591 Y-170.651
X-61.7
G2 X-62.5 Y-169.851 R.8
G0 Z-193.401
X-61.698 Y-179.619
Z-195.401
G1 Z-197.401
Z-216.343
X-60.166 Y-175.938
X-58.354 Y-171.582
G3 X-62.047 Y-170.046 I-
1.847 J.768
G3 X-58.354 Y-171.582
I1.846 J-.768
G1 X-58.24 Y-171.309
G3 X-61.933 Y-169.772 I-
1.847 J.768
G3 X-58.24 Y-171.309
I1.847 J-.768
G1 X-58.113 Y-171.005
G3 X-61.806 Y-169.468 I-
1.847 J.768
G3 X-58.113 Y-171.005
I1.847 J-.768
G1 X-57.999 Y-170.731
G3 X-61.692 Y-169.195 I-
1.847 J.768
G3 X-57.999 Y-170.731
I1.847 J-.768
G1 X-57.873 Y-170.428
G3 X-61.566 Y-168.891 I-
1.847 J.768
G3 X-57.873 Y-170.428
I1.847 J-.768
G1 X-57.759 Y-170.154
G3 X-61.452 Y-168.617 I-
1.847 J.768
G3 X-57.759 Y-170.154
I1.847 J-.768
G1 X-57.645 Y-169.88
G3 X-61.338 Y-168.344 I-
1.847 J.768
G3 X-57.645 Y-169.88
I1.847 J-.768
G1 X-57.532 Y-169.607
G3 X-61.225 Y-168.07 I-
1.847 J.768
G3 X-57.532 Y-169.607
I1.846 J-.768
G1 X-57.405 Y-169.303
G3 X-61.098 Y-167.766 I-
1.847 J.768
G3 X-57.405 Y-169.303
I1.847 J-.768
G1 X-57.342 Y-169.151
G3 X-61.035 Y-167.614 I-
1.847 J.768
G3 X-57.342 Y-169.151
I1.847 J-.768
G1 X-61.701
G2 X-62.501 Y-168.351 R.8
G0 Z-193.401
X-61.697 Y-183.52
Z-195.401
G1 Z-197.401

Z-216.343
X-60.165 Y-179.84
X-56.105 Y-170.082
G3 X-59.798 Y-168.546 I-1.847 J.768
G3 X-56.105 Y-170.082 I1.847 J-.768
G1 X-55.991 Y-169.809
G3 X-59.684 Y-168.272 I-1.847 J.768
G3 X-55.991 Y-169.809 I1.847 J-.768
G1 X-55.877 Y-169.535
G3 X-59.57 Y-167.999 I-1.847 J.768
G3 X-55.877 Y-169.535 I1.847 J-.768
G1 X-55.763 Y-169.262
G3 X-59.456 Y-167.725 I-1.847 J.768
G3 X-55.763 Y-169.262 I1.847 J-.768
G1 X-55.649 Y-168.988
G3 X-59.342 Y-167.451 I-1.847 J.768
G3 X-55.649 Y-168.988 I1.847 J-.768
G1 X-55.536 Y-168.715
G3 X-59.229 Y-167.178 I-1.847 J.768
G3 X-55.536 Y-168.715 I1.847 J-.768
G1 X-55.409 Y-168.411
G3 X-59.102 Y-166.874 I-1.847 J.768
G3 X-55.409 Y-168.411 I1.847 J-.768
G1 X-55.295 Y-168.137
G3 X-58.988 Y-166.6 I-1.847 J.768
G3 X-55.295 Y-168.137 I1.847 J-.768
G1 X-55.169 Y-167.833
G3 X-58.862 Y-166.296 I-1.847 J.768
G3 X-55.169 Y-167.833 I1.847 J-.768
G1 X-55.093 Y-167.651
G3 X-58.786 Y-166.114 I-1.847 J.768
G3 X-55.093 Y-167.651 I1.847 J-.768
G1 X-61.701
G2 X-62.501 Y-166.851 R.8
G0 Z-193.401
X-61.696 Y-187.422
Z-195.401
G1 Z-197.401
Z-216.343
X-60.164 Y-183.741
X-53.856 Y-168.582
G3 X-57.549 Y-167.046 I-1.847 J.768
G3 X-53.856 Y-168.582 I1.847 J-.768
G1 X-53.729 Y-168.279
G3 X-57.422 Y-166.742 I-1.847 J.768
G3 X-53.729 Y-168.279 I1.847 J-.768
G1 X-53.603 Y-167.975
G3 X-57.296 Y-166.438 I-1.847 J.768
G3 X-53.603 Y-167.975 I1.847 J-.768
G1 X-53.489 Y-167.701
G3 X-57.182 Y-166.164 I-1.847 J.768
G3 X-53.489 Y-167.701 I1.847 J-.768
G1 X-53.375 Y-167.427
G3 X-57.068 Y-165.891 I-1.847 J.768
G3 X-53.375 Y-167.427 I1.847 J-.768
G1 X-53.261 Y-167.154
G3 X-56.954 Y-165.617 I-1.847 J.768
G3 X-53.261 Y-167.154 I1.847 J-.768
G1 X-53.148 Y-166.88
G3 X-56.841 Y-165.344 I-1.847 J.768
G3 X-53.148 Y-166.88 I1.847 J-.768
G1 X-53.021 Y-166.576
G3 X-56.714 Y-165.04 I-1.847 J.768
G3 X-53.021 Y-166.576 I1.847 J-.768
G1 X-52.907 Y-166.303
G3 X-56.6 Y-164.766 I-1.847 J.768
G3 X-52.907 Y-166.303 I1.847 J-.768
G1 X-52.844 Y-166.151
G3 X-56.537 Y-164.614 I-1.847 J.768
G3 X-52.844 Y-166.151 I1.847 J-.768
G1 X-61.701
X-56.79 Y-167.747
G0 Z-194.843
X-56.789 Y-219.493
Z-214.343
G1 Z-216.343
X-59.621 Y-221.551
X-61.686 Y-223.051
X23.826 Y-223.05
G3 X23.826 Y-219.05 I0 J2.
G3 X23.826 Y-223.05 I0 J-2.
G1 X24.172
G3 X24.172 Y-219.05 I0 J2.
G3 X24.172 Y-223.05 I0 J-2.
G1 X24.518
G3 X24.518 Y-219.05 I0 J2.
G3 X24.518 Y-223.05 I0 J-2.
G1 X24.864
G3 X24.864 Y-219.05 I0 J2.
G3 X24.864 Y-223.05 I0 J-2.
G1 X25.176
G3 X25.176 Y-219.05 I0 J2.
G3 X25.176 Y-223.05 I0 J-2.
G1 X25.522
G3 X25.522 Y-219.05 I0 J2.
G3 X25.522 Y-223.05 I0 J-2.
G1 X25.868
G3 X25.868 Y-219.05 I0 J2.
G3 X25.868 Y-223.05 I0 J-2.
G1 X26.179
G3 X26.179 Y-219.05 I0 J2.
G3 X26.179 Y-223.05 I0 J-2.
G1 X26.491
G3 X26.491 Y-219.05 I0 J2.
G3 X26.491 Y-223.05 I0 J-2.
G1 X26.802
G3 X26.802 Y-219.05 I0 J2.
G3 X26.802 Y-223.05 I0 J-2.
G1 X26.941
G3 X26.941 Y-219.05 I0 J2.
G3 X26.941 Y-223.05 I0 J-2.
G2 X25.062 Y-219.816 R13.734
G1 X17.475 Y-203.34
X1.788 Y-185.137
G2 X1.201 Y-184.377 R9.
G2 X-.119 Y-181.97 R13.323
G3 X-3.806 Y-183.521 I-1.844 J-.775
G3 X-.119 Y-181.97 I1.844 J.775
G2 X-.211 Y-181.744 R13.323
G3 X-3.926 Y-183.227 I-1.857 J-.741
G3 X-.211 Y-181.744 I1.857 J.741
G2 X-.3 Y-181.516 R13.323
G3 X-4.041 Y-182.931 I-1.871 J-.707
G3 X-.3 Y-181.516 I1.871 J.707
G2 X-.384 Y-181.287 R13.323
G3 X-4.151 Y-182.633 I-1.883 J-.673
G3 X-.384 Y-181.287 I1.883 J.673
G2 X-.464 Y-181.056 R13.323
G3 X-4.255 Y-182.333 I-1.895 J-.638
G3 X-.464 Y-181.056 I1.895 J.638
G2 X-.54 Y-180.824 R13.323
G3 X-4.353 Y-182.031 I-1.907 J-.603
G3 X-.54 Y-180.824 I1.907 J.603
G2 X-.623 Y-180.55 R13.323
G3 X-4.462 Y-181.675 I-1.919 J-.562
G3 X-.623 Y-180.55 I1.919 J.562
G1 X-18.563
G3 X-18.563 Y-184.55 I0 J-2.
G3 X-18.563 Y-180.55 I0 J2.
G1 X-18.816
G3 X-18.816 Y-184.55 I0 J-2.
G3 X-18.816 Y-180.55 I0 J2.
G1 X-19.096
G3 X-19.096 Y-184.55 I0 J-2.
G3 X-19.096 Y-180.55 I0 J2.
G1 X-19.349
G3 X-19.349 Y-184.55 I0 J-2.
G3 X-19.349 Y-180.55 I0 J2.
G1 X-19.629
G3 X-19.629 Y-184.55 I0 J-2.
G3 X-19.629 Y-180.55 I0 J2.
G1 X-19.685
G3 X-19.685 Y-184.55 I0 J-2.
G3 X-19.685 Y-180.55 I0 J2.
G1 X-36.54 Y-205.287
G2 X-37.08 Y-206. R9.
G2 X-41.31 Y-209.365 R13.525
G2 X-45.042 Y-210.946 R19.09
G2 X-45.515 Y-211.075 R9.
G2 X-54.745 Y-210.074 R13.62
G2 X-60.6 Y-205.189 R13.326
G2 X-61.691 Y-203.183 R13.201
G2 X-61.858 Y-202.347 R2.
G1 X-61.766 Y-192.626
G2 X-61.694 Y-192.115 R2.
G1 X-61.206 Y-190.335
G2 X-60.836 Y-189.261 R9.
G1 X-51.607 Y-167.082
G3 X-55.3 Y-165.546 I-1.847 J.768
G3 X-51.607 Y-167.082 I1.847 J-.768
G1 X-51.489 Y-166.8
G3 X-55.182 Y-165.263 I-1.847 J.768
G3 X-51.489 Y-166.8 I1.847 J-.768
G1 X-51.372 Y-166.517
G3 X-55.065 Y-164.98 I-1.847 J.768
G3 X-51.372 Y-166.517 I1.847 J-.768
G1 X-51.254 Y-166.234
G3 X-54.947 Y-164.697 I-1.847 J.768
G3 X-51.254 Y-166.234 I1.847 J-.768
G1 X-51.136 Y-165.951
G3 X-54.829 Y-164.415 I-1.847 J.768
G3 X-51.136 Y-165.951 I1.847 J-.768
G1 X-51.005 Y-165.637
G3 X-54.698 Y-164.1 I-1.847 J.768
G3 X-51.005 Y-165.637 I1.847 J-.768
G1 X-50.875 Y-165.323
G3 X-54.568 Y-163.786 I-1.847 J.768
G3 X-50.875 Y-165.323 I1.847 J-.768
G1 X-50.822 Y-165.197
G3 X-54.515 Y-163.661 I-1.847 J.768
G3 X-50.822 Y-165.197 I1.847 J-.768
G3 X-54.729 Y-166.059 I-1.953 J-.431
G3 X-50.822 Y-165.197 I1.953 J.431
G2 X-50.869 Y-164.977 R13.41
G3 X-54.789 Y-165.772 I-1.96 J-.398
G3 X-50.869 Y-164.977 I1.96 J.398
G2 X-50.912 Y-164.755 R13.41
G3 X-54.845 Y-165.485 I-1.966 J-.365
G3 X-50.912 Y-164.755 I1.966 J.365
G2 X-50.931 Y-164.651 R13.41
G3 X-54.87 Y-165.35 I-1.969 J-.349
G3 X-50.931 Y-164.651 I1.969 J.349
G1 X-61.702
X-56.504 Y-166.34
G0 Z-194.843
X-56.789 Y-220.993
Z-214.343
G1 Z-216.343
X-59.621 Y-223.051
X-61.686 Y-224.551
X26.556 Y-224.55
G3 X26.556 Y-220.55 I0 J2.
G3 X26.556 Y-224.55 I0 J-2.
G1 X26.866
G3 X26.866 Y-220.55 I0 J2.
G3 X26.866 Y-224.55 I0 J-2.
G1 X27.177
G3 X27.177 Y-220.55 I0 J2.
G3 X27.177 Y-224.55 I0 J-2.
G1 X27.487
G3 X27.487 Y-220.55 I0 J2.
G3 X27.487 Y-224.55 I0 J-2.
G1 X27.798
G3 X27.798 Y-220.55 I0 J2.
G3 X27.798 Y-224.55 I0 J-2.
G1 X28.108
G3 X28.108 Y-220.55 I0 J2.
G3 X28.108 Y-224.55 I0 J-2.
G1 X28.419
G3 X28.419 Y-220.55 I0 J2.
G3 X28.419 Y-224.55 I0 J-2.
G1 X28.729
G3 X28.729 Y-220.55 I0 J2.
G3 X28.729 Y-224.55 I0 J-2.
G1 X29.04
G3 X29.04 Y-220.55 I0 J2.
G3 X29.04 Y-224.55 I0 J-2.
G1 X29.35
G3 X29.35 Y-220.55 I0 J2.
G3 X29.35 Y-224.55 I0 J-2.
G1 X29.695
G3 X29.695 Y-220.55 I0 J2.
G3 X29.695 Y-224.55 I0 J-2.
G1 X30.006
G3 X30.006 Y-220.55 I0 J2.
G3 X30.006 Y-224.55 I0 J-2.
G1 X30.351
G3 X30.35 Y-220.55 I0 J2.
G3 X30.351 Y-224.55 I0 J-2.
G1 X30.661
G3 X30.661 Y-220.55 I0 J2.
G3 X30.661 Y-224.55 I0 J-2.
G1 X30.695
G3 X30.695 Y-220.55 I0 J2.
G3 X30.695 Y-224.55 I0 J-2.
G1 X30.583 Y-224.476
G2 X29.866 Y-223.94 R7.5
G2 X26.438 Y-219.218 R12.234
G1 X18.749 Y-202.521
X2.924 Y-184.158
G2 X2.435 Y-183.524 R7.5
G2 X.969 Y-180.611 R11.823
G3 X-2.818 Y-181.898 I-1.894 J-.644
G3 X.969 Y-180.611 I1.894 J.644
G2 X.887 Y-180.362 R11.823
G3 X-2.927 Y-181.565 I-1.907 J-.602
G3 X.887 Y-180.362 I1.907 J.602
G2 X.811 Y-180.111 R11.823
G3 X-3.029 Y-181.23 I-1.92 J-.559
G3 X.811 Y-180.111 I1.92 J.559
G2 X.741 Y-179.859 R11.823
G3 X-3.123 Y-180.893 I-1.932 J-.517
G3 X.741 Y-179.859 I1.932 J.517
G2 X.676 Y-179.606 R11.823
G3 X-3.21 Y-180.553 I-1.943 J-.474
G3 X.676 Y-179.606 I1.943 J.474
G2 X.617 Y-179.351 R11.823
G3 X-3.289 Y-180.212 I-1.953 J-.431
G3 X.617 Y-179.351 I1.953 J.431
G2 X.555 Y-179.05 R11.823
G3 X-3.373 Y-179.81 I-1.964 J-.38
G3 X.555 Y-179.05 I1.964 J.38
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G3 X-19.356 Y-179.05 I0 J2.
G1 X-19.609

G3 X-19.609 Y-183.05 I0 J-2.
G3 X-19.609 Y-179.05 I0 J2.
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G3 X-19.889 Y-179.05 I0 J2.
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G3 X-20.142 Y-179.05 I0 J2.
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G3 X-20.422 Y-179.05 I0 J2.
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G3 X-20.478 Y-183.05 I0 J-2.
G3 X-20.478 Y-179.05 I0 J2.
G1 X-37.78 Y-204.442
G2 X-38.23 Y-205.036 R7.5
G2 X-42.014 Y-208.041 R12.025
G2 X-45.477 Y-209.51 R17.59
G2 X-45.872 Y-209.618 R7.5
G2 X-54.119 Y-208.71 R12.12
G2 X-59.349 Y-204.361 R11.826
G2 X-60.828 Y-194.625 R11.701
G1 X-59.759 Y-190.732
G2 X-59.451 Y-189.837 R7.5
G1 X-49.471 Y-165.854
G3 X-53.164 Y-164.318 I-1.847 J.768
G3 X-49.471 Y-165.854 I1.847 J-.768
G1 X-49.36 Y-165.588
G3 X-53.053 Y-164.051 I-1.847 J.768
G3 X-49.36 Y-165.588 I1.847 J-.768
G1 X-49.25 Y-165.322
G3 X-52.943 Y-163.785 I-1.847 J.768
G3 X-49.25 Y-165.322 I1.847 J-.768
G3 X-53.12 Y-166.334 I-1.935 J-.506
G3 X-49.25 Y-165.322 I1.935 J.506
G2 X-49.312 Y-165.075 R11.91
G3 X-53.202 Y-166.004 I-1.945 J-.465
G3 X-49.312 Y-165.075 I1.945 J.465
G2 X-49.368 Y-164.826 R11.91
G3 X-53.278 Y-165.672 I-1.955 J-.423
G3 X-49.368 Y-164.826 I1.955 J.423
G2 X-49.419 Y-164.576 R11.91
G3 X-53.346 Y-165.338 I-1.963 J-.381
G3 X-49.419 Y-164.576 I1.963 J.381
G2 X-49.465 Y-164.326 R11.91
G3 X-53.407 Y-165.003 I-1.971 J-.339
G3 X-49.465 Y-164.326 I1.971 J.339
G2 X-49.506 Y-164.074 R11.91
G3 X-53.462 Y-164.667 I-1.978 J-.296
G3 X-49.506 Y-164.074 I1.978 J.296
G2 X-49.541 Y-163.821 R11.91
G3 X-53.508 Y-164.329 I-1.984 J-.254
G3 X-49.541 Y-163.821 I1.984 J.254
G2 X-49.571 Y-163.568 R11.91
G3 X-53.548 Y-163.991 I-1.989 J-.211
G3 X-49.571 Y-163.568 I1.989 J.211
G2 X-49.595 Y-163.314 R11.91
G3 X-53.58 Y-163.652 I-1.993 J-.169
G3 X-49.595 Y-163.314 I1.993 J.169
G2 X-49.607 Y-163.151 R11.91
G3 X-53.597 Y-163.434 I-1.995 J-.141
G3 X-49.607 Y-163.151 I1.995 J.141
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G3 X30.311 Y-226.05 I0 J-2.
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G3 X30.648 Y-226.05 I0 J-2.
G1 X30.984
G3 X30.984 Y-222.05 I0 J2.
G3 X30.984 Y-226.05 I0 J-2.
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G3 X31.321 Y-226.05 I0 J-2.
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G3 X31.658 Y-226.05 I0 J-2.
G1 X31.995
G3 X31.995 Y-222.05 I0 J2.
G3 X31.995 Y-226.05 I0 J-2.
G1 X32.331
G3 X32.331 Y-222.05 I0 J2.
G3 X32.331 Y-226.05 I0 J-2.
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G3 X32.668 Y-222.05 I0 J2.
G3 X32.668 Y-226.05 I0 J-2.
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G3 X33.005 Y-222.05 I0 J2.
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G3 X34.689 Y-226.05 I0 J-2.
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G1 X35.665
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G3 X35.665 Y-226.05 I0 J-2.
G1 X35.699
G3 X35.699 Y-222.05 I0 J2.
G3 X35.699 Y-226.05 I0 J-2.
G1 X31.408 Y-223.224
G2 X30.835 Y-222.795 R6.
G2 X27.815 Y-218.622 R10.734
G1 X20.023 Y-201.702
X4.06 Y-183.179
G2 X3.669 Y-182.672 R6.
G2 X2.143 Y-179.288 R10.323
G3 X-1.74 Y-180.25 I-1.941 J-.481
G3 X2.143 Y-179.288 I1.941 J.481
G2 X2.088 Y-179.056 R10.323
G3 X-1.816 Y-179.929 I-1.952 J-.436
G3 X2.088 Y-179.056 I1.952 J.436
G2 X2.039 Y-178.824 R10.323
G3 X-1.884 Y-179.606 I-1.961 J-.391
G3 X2.039 Y-178.824 I1.961 J.391
G2 X1.995 Y-178.59 R10.323
G3 X-1.945 Y-179.282 I-1.97 J-.346
G3 X1.995 Y-178.59 I1.97 J.346
G2 X1.957 Y-178.355 R10.323
G3 X-1.998 Y-178.956 I-1.977 J-.3
G3 X1.957 Y-178.355 I1.977 J.3
G2 X1.924 Y-178.12 R10.323
G3 X-2.044 Y-178.629 I-1.984 J-.255
G3 X1.924 Y-178.12 I1.984 J.255
G2 X1.896 Y-177.883 R10.323
G3 X-2.082 Y-178.301 I-1.989 J-.209
G3 X1.896 Y-177.883 I1.989 J.209
G2 X1.874 Y-177.647 R10.323
G3 X-2.113 Y-177.973 I-1.993 J-.163
G3 X1.874 Y-177.647 I1.993 J.163
G2 X1.866 Y-177.55 R10.323
G3 X-2.123 Y-177.839 I-1.995 J-.144
G3 X1.866 Y-177.55 I1.995 J.144
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G3 X-20.402 Y-181.55 I0 J-2.
G3 X-20.402 Y-177.55 I0 J2.
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G3 X-20.654 Y-181.55 I0 J-2.
G3 X-20.654 Y-177.55 I0 J2.
G1 X-20.907
G3 X-20.907 Y-181.55 I0 J-2.
G3 X-20.907 Y-177.55 I0 J2.
G1 X-21.187
G3 X-21.187 Y-181.55 I0 J-2.
G3 X-21.187 Y-177.55 I0 J2.
G1 X-21.271
G3 X-21.271 Y-181.55 I0 J-2.
G3 X-21.271 Y-177.55 I0 J2.
G1 X-39.02 Y-203.597
G2 X-39.379 Y-204.073 R6.
G2 X-42.718 Y-206.716 R10.525
G2 X-45.912 Y-208.075 R16.09
G2 X-46.228 Y-208.161 R6.
G2 X-53.493 Y-207.346 R10.62
G2 X-58.099 Y-203.532 R10.326
G2 X-59.388 Y-195.045 R10.201
G1 X-58.313 Y-191.13
G2 X-58.066 Y-190.413 R6.
G1 X-47.663 Y-165.414
G2 X-48.061 Y-163.566 R10.41
G3 X-52.032 Y-164.05 I-1.985 J-.242
G3 X-48.061 Y-163.566 I1.985 J.242
G2 X-48.09 Y-163.301 R10.41
G3 X-52.072 Y-163.682 I-1.991 J-.191
G3 X-48.09 Y-163.301 I1.991 J.191
G2 X-48.112 Y-163.035 R10.41
G3 X-52.102 Y-163.314 I-1.995 J-.14
G3 X-48.112 Y-163.035 I1.995 J.139
G2 X-48.127 Y-162.768 R10.41
G3 X-52.123 Y-162.945 I-1.998 J-.088
G3 X-48.127 Y-162.768 I1.998 J.088
G2 X-48.136 Y-162.501 R10.41
G3 X-52.135 Y-162.575 I-2. J-.037
G3 X-48.136 Y-162.501 I2. J.037
G2 X-48.137 Y-162.234 R10.41
G3 X-52.137 Y-162.205 I-2. J.014
G3 X-48.137 Y-162.234 I2. J-.014
G2 X-48.13 Y-161.921 R10.41
G3 X-52.127 Y-161.772 I-1.999 J.074
G3 X-48.13 Y-161.921 I1.999 J-.074
G3 X-52.13 Y-161.921 I-2. J0
G3 X-48.13 Y-161.921 I2. J0
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G3 X-52.13 Y-161.651 I-2. J0
G3 X-48.13 Y-161.651 I2. J0
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G0 Z-194.843 X-56.789 Y-223.994 Z-214.343
G1 Z-216.343 X-59.62 Y-226.051 X-61.685 Y-227.551 X35.314 Y-227.55
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G3 X35.988 Y-227.55 I0 J-2.
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G3 X36.325 Y-227.55 I0 J-2.
G1 X36.661
G3 X36.661 Y-223.55 I0 J2.
G3 X36.661 Y-227.55 I0 J-2.
G1 X36.998
G3 X36.998 Y-223.55 I0 J2.
G3 X36.998 Y-227.55 I0 J-2.
G1 X37.335
G3 X37.335 Y-223.55 I0 J2.
G3 X37.335 Y-227.55 I0 J-2.
G1 X37.672
G3 X37.672 Y-223.55 I0 J2.
G3 X37.672 Y-227.55 I0 J-2.
G1 X38.008
G3 X38.008 Y-223.55 I0 J2.
G3 X38.008 Y-227.55 I0 J-2.
G1 X38.345
G3 X38.345 Y-223.55 I0 J2.
G3 X38.345 Y-227.55 I0 J-2.
G1 X38.682
G3 X38.682 Y-223.55 I0 J2.
G3 X38.682 Y-227.55 I0 J-2.
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G3 X39.019 Y-223.55 I0 J2.
G3 X39.019 Y-227.55 I0 J-2.
G1 X39.355
G3 X39.355 Y-223.55 I0 J2.
G3 X39.355 Y-227.55 I0 J-2.
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G3 X39.692 Y-223.55 I0 J2.
G3 X39.692 Y-227.55 I0 J-2.
G1 X40.029
G3 X40.029 Y-223.55 I0 J2.
G3 X40.029 Y-227.55 I0 J-2.
G1 X40.366
G3 X40.366 Y-223.55 I0 J2.
G3 X40.366 Y-227.55 I0 J-2.
G1 X40.669
G3 X40.669 Y-223.55 I0 J2.
G3 X40.669 Y-227.55 I0 J-2.

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G3 X40.702 Y-223.55 I0
J2.
G3 X40.703 Y-227.55 I0 J-
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G2 X31.803 Y-221.649 R4.5
G2 X29.193 Y-218.028
R9.234
G1 X21.298 Y-200.883
X5.197 Y-182.199
G2 X4.903 Y-181.819 R4.5
G2 X3.418 Y-177.977
R8.823
G3 X-.547 Y-178.509 I-
1.982 J-.266
G3 X3.418 Y-177.977
I1.982 J.266
G2 X3.387 Y-177.724
R8.823
G3 X-.591 Y-178.141 I-
1.989 J-.209
G3 X3.387 Y-177.724
I1.989 J.209
G2 X3.365 Y-177.471
R8.823
G3 X-.624 Y-177.773 I-
1.994 J-.151
G3 X3.365 Y-177.471
I1.994 J.151
G2 X3.349 Y-177.217
R8.823
G3 X-.647 Y-177.404 I-
1.998 J-.094
G3 X3.349 Y-177.217
I1.998 J.094
G2 X3.341 Y-176.963
R8.823
G3 X-.659 Y-177.034 I-2.
J-.036
G3 X3.341 Y-176.963 I2.
J.036
G2 X3.34 Y-176.708 R8.823
G3 X-.66 Y-176.665 I-2.
J.022
G3 X3.34 Y-176.708 I2.
J-.022
G2 X3.348 Y-176.41 R8.823
G3 X-.648 Y-176.231 I-
1.998 J.089
G3 X3.348 Y-176.41 I1.998
J-.089
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J0
G3 X3.348 Y-176.41 I2. J0
G1 Y-176.248
G3 X-.652 Y-176.248 I-2.
J0
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J0
G1 Y-176.086
G3 X-.652 Y-176.086 I-2.
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G3 X3.348 Y-176.086 I2.
J0
G1 Y-176.05
G3 X-.652 Y-176.05 I-2.
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J-2.
G3 X-20.942 Y-176.05 I0
J2.
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G3 X-21.223 Y-180.05 I0
J-2.
G3 X-21.223 Y-176.05 I0
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G3 X-21.475 Y-180.05 I0
J-2.
G3 X-21.475 Y-176.05 I0
J2.
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G3 X-21.756 Y-180.05 I0
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G3 X-21.756 Y-176.05 I0
J2.
G1 X-22.036
G3 X-22.036 Y-180.05 I0
J-2.
G3 X-22.036 Y-176.05 I0
J2.
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G3 X-22.064 Y-180.05 I0
J-2.
G3 X-22.064 Y-176.05 I0
J2.
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G2 X-40.529 Y-203.109
R4.5
G2 X-43.421 Y-205.39
R9.025
G2 X-46.347 Y-206.639
R14.59
G2 X-46.584 Y-206.704
R4.5
G2 X-52.866 Y-205.982
R9.12
G2 X-56.848 Y-202.704
R8.826
G2 X-57.945 Y-195.453
R8.701
G1 X-56.866 Y-191.527
G2 X-56.682 Y-190.99 R4.5
G1 X-46.127 Y-165.628
Y-165.279
G2 X-46.63 Y-161.95 R8.91
G3 X-50.63 Y-161.95 I-2.
J0
G3 X-46.63 Y-161.95 I2.
J0
G1 Y-161.65
G3 X-50.63 Y-161.65 I-2.
J0
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J0
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G3 X-50.63 Y-161.35 I-2.
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G3 X-46.63 Y-161.35 I2.
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G3 X-50.63 Y-161.05 I-2.
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G3 X-46.63 Y-161.05 I2.
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G3 X-50.63 Y-160.781 I-2.
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J0
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G3 X-50.63 Y-160.511 I-2.
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G3 X-50.63 Y-160.211 I-2.
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G3 X-50.63 Y-160.151 I-2.
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J0
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X-56.79 Y-163.721
G0 Z-194.843
X-56.789 Y-225.494
Z-214.343
G1 Z-216.343
X-59.62 Y-227.551
X-61.685 Y-229.051
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G3 X40.318 Y-225.05 I0
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G3 X40.662 Y-225.05 I0
J2.
G3 X40.662 Y-229.05 I0 J-
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G3 X41.007 Y-225.05 I0
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G3 X41.007 Y-229.05 I0 J-
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G3 X41.352 Y-225.05 I0
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G3 X41.352 Y-229.05 I0 J-
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G3 X41.696 Y-225.05 I0
J2.
G3 X41.696 Y-229.05 I0 J-
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G3 X42.041 Y-225.05 I0
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G3 X42.041 Y-229.05 I0 J-
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G3 X43.419 Y-225.05 I0
J2.
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G3 X43.764 Y-225.05 I0
J2.
G3 X43.764 Y-229.05 I0 J-
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G3 X44.108 Y-225.05 I0
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G3 X44.453 Y-225.05 I0
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2.
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G3 X44.732 Y-225.45 I0
J1.8
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1.8
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G3 X45.077 Y-225.45 I0
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1.8
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G3 X45.421 Y-225.45 I0
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G3 X45.766 Y-225.45 I0
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1.8
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G3 X46.734 Y-229.05 I0 J-
1.62
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G3 X47.079 Y-225.81 I0
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G3 X47.423 Y-225.81 I0
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1.62
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G3 X48.113 Y-225.81 I0
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G3 X48.736 Y-225.45 I0
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1.8
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G3 X49.081 Y-225.45 I0
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G3 X49.426 Y-225.45 I0
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G3 X49.426 Y-229.05 I0 J-
1.8
G1 X49.77
G3 X49.77 Y-225.45 I0
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G3 X49.77 Y-229.05 I0 J-
1.8
G1 X50.049
G3 X50.049 Y-225.05 I0
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G3 X50.049 Y-229.05 I0 J-
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G3 X50.36 Y-225.05 I0 J2.
G3 X50.36 Y-229.05 I0 J-
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G3 X50.67 Y-229.05 I0 J-
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G3 X51.014 Y-225.05 I0
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G3 X51.014 Y-229.05 I0 J-
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G3 X51.324 Y-225.05 I0
J2.
G3 X51.324 Y-229.05 I0 J-
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G3 X51.635 Y-225.05 I0
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G3 X51.635 Y-229.05 I0 J-
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G3 X51.945 Y-225.05 I0
J2.
G3 X51.945 Y-229.05 I0 J-
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G1 X52.289
G3 X52.289 Y-225.05 I0
J2.
G3 X52.289 Y-229.05 I0 J-
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G1 X52.599
G3 X52.599 Y-225.05 I0
J2.
G3 X52.599 Y-229.05 I0 J-
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G1 X52.91
G3 X52.91 Y-225.05 I0 J2.
G3 X52.91 Y-229.05 I0 J-
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G1 X53.22
G3 X53.22 Y-225.05 I0 J2.
G3 X53.22 Y-229.05 I0 J-
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G1 X53.564
G3 X53.564 Y-225.05 I0
J2.
G3 X53.564 Y-229.05 I0 J-
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G1 X53.874
G3 X53.874 Y-225.05 I0
J2.
G3 X53.874 Y-229.05 I0 J-
2.
G1 X54.102
G3 X54.102 Y-225.05 I0
J2.
G3 X54.102 Y-229.05 I0 J-
2.
G1 X69.542
X64.63 Y-225.481
G0 Z-194.843
X64.629 Y-162.206
Z-214.343
G1 Z-216.343
X67.459 Y-160.15
X69.523 Y-158.65
X56.897
G3 X56.897 Y-162.65 I0 J-
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G3 X56.897 Y-158.65 I0
J2.
G1 X56.584
G3 X56.584 Y-162.65 I0 J-
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G3 X56.584 Y-158.65 I0
J2.
G1 X56.271
G3 X56.271 Y-162.65 I0 J-
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G3 X56.271 Y-158.65 I0
J2.
G1 X55.957
G3 X55.957 Y-162.65 I0 J-
2.
G3 X55.957 Y-158.65 I0
J2.
G1 X55.676
G3 X55.676 Y-162.65 I0 J-
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G3 X55.676 Y-158.65 I0
J2.
G1 X55.394
G3 X55.394 Y-162.65 I0 J-
2.
G3 X55.394 Y-158.65 I0
J2.
G1 X55.081
G3 X55.081 Y-162.65 I0 J-
2.
G3 X55.081 Y-158.65 I0
J2.
G1 X55.018
G3 X55.018 Y-162.65 I0 J-
2.
G3 X55.018 Y-158.65 I0
J2.
G1 X55.001 Y-162.869
G2 X54.982 Y-163.191 R3.
G2 X54.606 Y-164.81
R7.144
G1 Y-175.337
X58.981 Y-184.968
G2 X59.191 Y-185.619 R3.
G1 X59.346 Y-186.393
G2 X59.387 Y-186.661 R3.
G1 X61.641 Y-207.539
G2 X61.658 Y-207.794 R3.
G2 X61.434 Y-209.847
R7.903
G1 X59.014 Y-220.299
G2 X58.924 Y-220.61 R3.
G2 X55.82 Y-224.425
R7.221
G1 X50.694 Y-227.703
G2 X50.422 Y-227.858 R3.
G2 X43.251 Y-227.433
R7.181
G1 X33.059 Y-220.719
G2 X32.772 Y-220.504 R3.
G2 X30.572 Y-217.437
R7.734
G1 X22.572 Y-200.063
X6.333 Y-181.22
G2 X6.137 Y-180.967 R3.
G2 X4.848 Y-176.445
R7.323
G3 X.848 Y-176.445 I-2.
J0
G3 X4.848 Y-176.445 I2.
J0
G1 Y-176.161
G3 X.848 Y-176.161 I-2.
J0
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G1 Y-175.845
G3 X.848 Y-175.845 I-2.
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G3 X4.848 Y-175.845 I2.
J0
G1 Y-175.561
G3 X.848 Y-175.561 I-2.
J0
G3 X4.848 Y-175.561 I2.
J0
G1 Y-175.245
G3 X.848 Y-175.245 I-2.
J0
G3 X4.848 Y-175.245 I2.
J0
G1 Y-174.961
G3 X.848 Y-174.961 I-2.
J0
G3 X4.848 Y-174.961 I2.
J0
G1 Y-174.676
G3 X.848 Y-174.676 I-2.
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G3 X4.848 Y-174.676 I2.
J0
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G3 X.848 Y-174.55 I-2. J0
G3 X4.848 Y-174.55 I2. J0
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G3 X-21.735 Y-178.55 I0
J-2.
G3 X-21.735 Y-174.55 I0
J2.
G1 X-22.016
G3 X-22.016 Y-178.55 I0
J-2.
G3 X-22.016 Y-174.55 I0
J2.
G1 X-22.268
G3 X-22.268 Y-178.55 I0
J-2.
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J2.
G1 X-22.549
G3 X-22.549 Y-178.55 I0
J-2.
G3 X-22.549 Y-174.55 I0
J2.
G1 X-22.829
G3 X-22.829 Y-178.55 I0
J-2.
G3 X-22.829 Y-174.55 I0
J2.
G1 X-22.857
G3 X-22.857 Y-178.55 I0
J-2.
G3 X-22.857 Y-174.55 I0
J2.
G1 X-41.499 Y-201.908
G2 X-41.679 Y-202.146 R3.
G2 X-44.124 Y-204.064
R7.525
G2 X-46.782 Y-205.204
R13.09
G2 X-46.94 Y-205.247 R3.
G2 X-52.24 Y-204.618
R7.62
G2 X-55.598 Y-201.876
R7.326
G2 X-56.502 Y-195.863
R7.201
G1 X-55.42 Y-191.924
G2 X-55.297 Y-191.566 R3.
G1 X-44.627 Y-165.927
Y-165.01
G2 X-45.13 Y-161.982
R7.41
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G3 X-49.13 Y-160.536 I-2.
J0
G3 X-45.13 Y-160.536 I2.
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G3 X-49.13 Y-160.253 I-2.
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G3 X-49.13 Y-159.97 I-2.
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G3 X-49.13 Y-159.373 I-2.
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G3 X-49.13 Y-159.091 I-2.
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G3 X-49.13 Y-158.777 I-2.
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G3 X-45.13 Y-158.777 I2.
J0
G1 Y-158.651
G3 X-49.13 Y-158.651 I-2.
J0
G3 X-45.13 Y-158.651 I2.
J0
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X-56.79 Y-162.221
G0 Z-194.843
X-55.504 Y-226.061
Z-214.343
G1 Z-216.343
X-59.62 Y-229.051
X-61.684 Y-230.551
X69.542 Y-230.55
X63.362 Y-226.06
G0 Z-194.843
X63.343 Y-161.64
Z-214.343
G1 Z-216.343
X67.459 Y-158.65
X69.523 Y-157.15
X55.403
G3 X55.403 Y-161.15 I0 J-
2.
G3 X55.403 Y-157.15 I0
J2.
G1 X55.09
G3 X55.09 Y-161.15 I0 J-
2.
G3 X55.09 Y-157.15 I0 J2.
G1 X54.777
G3 X54.777 Y-161.15 I0 J-
2.
G3 X54.777 Y-157.15 I0
J2.
G1 X54.464
G3 X54.464 Y-161.15 I0 J-
2.
G3 X54.464 Y-157.15 I0
J2.
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G3 X54.151 Y-161.15 I0 J-
2.
G3 X54.151 Y-157.15 I0
J2.
G1 X53.922
G3 X53.922 Y-160.75 I0 J-
1.8
G3 X53.922 Y-157.15 I0
J1.8
G1 X53.669
G3 X53.669 Y-160.39 I0 J-
1.62
G3 X53.669 Y-157.15 I0
J1.62
G1 X53.524
G3 X53.524 Y-160.066 I0
J-1.458
G3 X53.524 Y-157.15 I0
J1.458
G1 X53.501 Y-162.863
G2 X53.492 Y-163.024 R1.5
G2 X53.106 Y-164.533
R5.644
G1 Y-175.662
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G2 X57.72 Y-185.914 R1.5
G1 X57.875 Y-186.688
G2 X57.896 Y-186.822 R1.5
G1 X60.15 Y-207.7
G2 X60.158 Y-207.827 R1.5
G2 X59.977 Y-209.491
R6.403
G1 X57.553 Y-219.961
G2 X57.508 Y-220.116 R1.5
G2 X55.031 Y-223.149
R5.721
G1 X49.886 Y-226.439
G2 X49.75 Y-226.517 R1.5
G2 X44.077 Y-226.181
R5.681
G1 X33.884 Y-219.466
G2 X33.741 Y-219.359 R1.5
G2 X31.953 Y-216.849
R6.234
G1 X23.846 Y-199.244
X7.469 Y-180.241
G2 X7.371 Y-180.114 R1.5
G2 X6.348 Y-176.484
R5.823
G1 Y-174.935
G3 X2.348 Y-174.935 I-2.
J0
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J0
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G3 X2.348 Y-174.652 I-2.
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G3 X2.348 Y-174.338 I-2.
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G3 X2.348 Y-174.055 I-2.
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G3 X2.348 Y-173.741 I-2.
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G3 X2.748 Y-173.512 I-1.8
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G3 X6.348 Y-173.512 I1.8
J0
G1 Y-173.258
G3 X3.108 Y-173.258 I-
1.62 J0
G3 X6.348 Y-173.258 I1.62
J0
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G3 X3.432 Y-173.05 I-
1.458 J0
G3 X6.348 Y-173.05 I1.458
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G3 X-23.342 Y-177.05 I0
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G3 X-23.622 Y-177.05 I0
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G3 X-23.65 Y-177.05 I0 J-
2.
G3 X-23.65 Y-173.05 I0
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G2 X-42.828 Y-201.182
R1.5
G2 X-44.824 Y-202.737
R6.025
G2 X-47.217 Y-203.768
R11.59
G2 X-47.296 Y-203.79 R1.5
G2 X-51.614 Y-203.253
R6.12
G2 X-54.347 Y-201.047
R5.826
G2 X-55.059 Y-196.275
R5.701
G1 X-53.973 Y-192.321
G2 X-53.912 Y-192.142
R1.5
G1 X-43.127 Y-166.227
Y-164.71
G2 X-43.63 Y-162.017
R5.91
G1 Y-159.036
G3 X-47.63 Y-159.036 I-2.
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G3 X-47.63 Y-157.842 I-2.
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G3 X-47.23 Y-157.613 I-
1.8 J0
G3 X-43.63 Y-157.613 I1.8
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G3 X-46.87 Y-157.358 I-
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I1.62 J0
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G3 X-46.546 Y-157.151 I-
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G3 X-43.63 Y-157.151
I1.458 J0
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G0 Z-194.843
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Z-214.343
G1 Z-216.343
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X-61.684 Y-232.051
X68.543 Y-232.05
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G0 Z-194.843
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G1 Z-216.343
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G3 X53.154 Y-157.776 I0
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G3 X52.926 Y-157.372 I0
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Y-155.724
X52.001 Y-162.857
G2 X51.606 Y-164.214
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G1 Y-175.987
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X56.405 Y-186.983
X58.659 Y-207.861
G2 X58.52 Y-209.135
R4.903
G1 X56.091 Y-219.622
G2 X54.245 Y-221.872
R4.221
G1 X49.078 Y-225.176
G2 X44.902 Y-224.928
R4.181
G1 X34.709 Y-218.213
G2 X33.336 Y-216.267
R4.734
G1 X25.12 Y-198.425
X8.606 Y-179.262
G2 X7.848 Y-176.528
R4.323
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G3 X4.248 Y-173.435 I-1.8
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G3 X7.848 Y-173.435 I1.8
J0
G1 Y-173.18
G3 X4.608 Y-173.18 I-1.62
J0
G3 X7.848 Y-173.18 I1.62
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G3 X4.932 Y-173.013 I-
1.458 J0
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I1.458 J0
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G3 X5.224 Y-172.863 I-
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G3 X7.848 Y-172.863
I1.312 J0
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G3 X5.722 Y-172.678 I-
1.063 J0
G3 X7.848 Y-172.678
I1.063 J0
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G3 X6.126 Y-172.449
I-.861 J0
G3 X7.848 Y-172.449 I.861
J0
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Y-171.55
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G3 X-23.743 Y-174.174 I0
J-1.312
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X-24.443
X-43.978 Y-200.219
G2 X-45.522 Y-201.408
R4.525
G2 X-47.652 Y-202.333
R10.09
G2 X-50.987 Y-201.886
R4.62
G2 X-53.097 Y-200.219
R4.326
G2 X-53.617 Y-196.688
R4.201
G1 X-52.527 Y-192.719
X-41.627 Y-166.527
Y-164.367
G2 X-42.13 Y-162.056
R4.41
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G3 X-45.73 Y-157.536 I-
1.8 J0
G3 X-42.13 Y-157.536 I1.8
J0
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G3 X-45.37 Y-157.281 I-
1.62 J0
G3 X-42.13 Y-157.281
I1.62 J0
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G3 X-45.046 Y-157.114 I-
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I1.458 J0
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G3 X-44.754 Y-156.964 I-
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I1.312 J0
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G3 X-44.256 Y-156.778 I-
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I.861 J0
G1 Y-156.235
Y-155.651
X-42.207
X-61.648
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G0 Z-194.843
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Z-213.405
G1 Z-215.405
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J-1.312
G3 X-24.498 Y-171.55 I0
J1.312
G1 X-24.634
G3 X-24.634 Y-173.912 I0
J-1.181
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G1 X-24.757
G3 X-24.757 Y-173.463 I0
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J.957
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X-25.266
X-26.238 Y-172.973
X-45.343 Y-200.954
G2 X-46.033 Y-201.594
R4.424
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G0 Z-194.843
X-47.155 Y-204.289
Z-213.405
G1 Z-215.405
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G2 X-52.744 Y-196.398
R4.788
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X-40.367 Y-166.527
X-40.375 Y-164.354
G2 X-40.87 Y-162.056
R4.45
G1 Y-160.112
G3 X-42.87 Y-158.112 R2.
G0 Z-194.843
X8.252 Y-181.831
Z-213.405
G1 Z-215.405
X8.115 Y-178.075
G2 X8.123 Y-177.497
R5.856
G1 Y-173.05
X7.934
G3 X5.941 Y-174.882 R2.
G0 Z-194.843
X53.081 Y-158.503
Z-213.405
G1 Z-215.405
G3 X51.073 Y-160.495 R2.
G1 X51.063 Y-162.857
G2 X50.669 Y-164.225
R4.342
G1 Y-177.058
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X55.096 Y-187.227
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X57.472 Y-211.682
X55.703 Y-219.324
G2 X53.84 Y-221.633
R4.213
G1 X50.104 Y-224.024
G2 X45.485 Y-223.575
R4.256
G1 X34.516 Y-216.345
G2 X33.32 Y-214.739 R4.36
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X10.391 Y-180.349
G2 X9.623 Y-177.547
R4.356
G1 Y-173.435
Y-172.034
Y-171.55
X9.566
X7.928
G3 X5.928 Y-173.55 R2.
G0 Z-194.843
X-23.321
Z-212.936
G1 Z-214.936
G3 X-25.321 Y-171.55 R2.
G1 X-25.678
X-44.717 Y-199.455
G2 X-51.427 Y-199.337
R4.075
G2 X-51.622 Y-195.087
R4.283
G1 X-39.737 Y-166.527
Y-164.367
G2 X-40.239 Y-162.056
R4.39
G1 X-42.239 Y-161.939
G0 Z-194.843
X52.601 Y-161.296
Z-212.936
G1 Z-214.936
G3 X50.576 Y-162.999 R2.
G2 X50.2 Y-164.225 R4.331
G1 Y-177.594
X54.282 Y-186.583
X54.484 Y-187.737
X57.077 Y-211.937
X56.89 Y-213.21
X55.458 Y-219.322
G2 X53.696 Y-221.477
R4.197
G1 X50.36 Y-223.572
G2 X46.255 Y-223.212
R4.184
G1 X34.477 Y-215.458
G2 X33.194 Y-213.72
R4.429
G1 X25.853 Y-197.799
X11.264 Y-180.864
G2 X10.51 Y-178.312
R4.245
G1 Y-171.55
X9.703
G3 X7.703 Y-173.55 R2.
G0 Z-194.843
X52.132 Y-161.296
Z-212.468
G1 Z-214.468
G3 X50.107 Y-163. R2.
G2 X49.731 Y-164.222
R4.28
G1 Y-178.129
X53.63 Y-186.718
X53.817 Y-187.737
X56.55 Y-213.21
X56.425 Y-214.229
X55.235 Y-219.252
G2 X53.427 Y-221.401
R4.224
G1 X50.844 Y-223.011
G2 X46.512 Y-222.512
R4.229
G1 X34.42 Y-214.557
G2 X33.186 Y-212.956
R4.332
G1 X26.125 Y-197.621
X12.047 Y-181.241
G2 X11.397 Y-178.566
R4.397
G1 Y-171.55
X10.59
G3 X8.59 Y-173.55 R2.
G0 Z-194.843
X-42.858 Y-200.139
Z-212.468
G1 Z-214.468
X-45.551 Y-200.221
G2 X-51.975 Y-196.52
R7.058
G1 X-53.264 Y-194.134
G0 Z-194.843
X-41.091 Y-197.555
Z-212.468
G1 Z-214.468
X-44.149 Y-198.484
G2 X-51.172 Y-194.452
R5.558
G2 X-51.192 Y-194.36
R3.429
G1 X-51.907 Y-190.861
G0 Z-194.843
X-23.732 Y-173.55
Z-212.468
G1 Z-214.468
G3 X-25.732 Y-171.55 R2.
G1 X-26.089
X-42.535 Y-195.623
G2 X-49.713 Y-194.105
R4.058
G2 X-49.417 Y-191.303
R4.438
G1 X-39.107 Y-166.526
Y-164.367
G2 X-39.609 Y-162.056
R4.39
G1 X-41.609 Y-161.939
G0 Z-194.843
X-40.558 Y-196.187
Z-211.999
G1 Z-213.999
X-43.25 Y-196.28
G2 X-49.707 Y-192.585
R7.068
G1 X-51.005 Y-190.191
G0 Z-194.843
X-38.789 Y-193.592
Z-211.999
G1 Z-213.999
X-41.853 Y-194.537
G2 X-48.605 Y-191.424
R5.568
G2 X-48.618 Y-191.392
R1.5
G2 X-48.923 Y-190.393
R5.893
G1 X-49.651 Y-186.929
G0 Z-194.843
X-24.186 Y-173.55
Z-211.999
G1 Z-213.999
G3 X-26.186 Y-171.55 R2.
G1 X-26.501
X-40.211 Y-191.619
G2 X-47.228 Y-190.829
R4.068
G2 X-47.091 Y-187.227
R4.393
G1 X-38.476 Y-166.527
Y-164.367
G2 X-38.979 Y-162.056
R4.396
G1 X-40.979 Y-161.94
G0 Z-194.843
X51.664 Y-161.296
Z-211.999
G1 Z-213.999
G3 X49.638 Y-162.999 R2.
G2 X49.262 Y-164.225
R4.331
G1 X49.263 Y-178.665
X52.933 Y-186.718
X53.138 Y-187.636
X56.023 Y-214.484
X55.842 Y-215.758
X55.054 Y-219.069
G2 X53.183 Y-221.309
R4.235
G2 X51.13 Y-222.534
R9.432
G2 X47.282 Y-222.149
R4.17
G1 X34.257 Y-213.568
G2 X33.06 Y-211.937
R4.382
G1 X26.372 Y-197.417
X12.983 Y-181.853
G2 X12.285 Y-179.331
R4.262
G1 Y-171.55
X11.477
G3 X9.477 Y-173.55 R2.
G0 Z-194.843
X51.195 Y-161.297
Z-211.53
G1 Z-213.53
G3 X49.169 Y-162.999 R2.
G2 X48.794 Y-164.225
R4.345
G1 Y-179.201
X52.291 Y-186.883
X52.51 Y-187.992
X55.496 Y-215.758
G2 X54.696 Y-219.324
R14.766
G2 X52.67 Y-221.391
R4.579
G2 X47.538 Y-221.449
R4.264
G1 X34.242 Y-212.701
G2 X32.935 Y-210.918
R4.502
G1 X26.627 Y-197.22
X13.926 Y-182.471
G2 X13.172 Y-180.095
R4.217
G1 Y-171.55
X12.365
G3 X10.365 Y-173.55 R2.
G0 Z-194.843
X-38.298 Y-192.266
Z-211.53
G1 Z-213.53
X-41.018 Y-192.344
G2 X-47.429 Y-188.668
R7.078
G1 X-47.444 Y-188.641
X-48.754 Y-186.248
G0 Z-194.843
X-36.514 Y-189.658
Z-211.53
G1 Z-213.53
X-39.582 Y-190.601
G2 X-46.113 Y-187.948
R5.578
G2 X-46.13 Y-187.916 R1.5
G2 X-46.661 Y-186.424
R5.868
G1 X-47.387 Y-182.96
G0 Z-194.843
X-24.555 Y-173.55
Z-211.53
G1 Z-213.53
G3 X-26.555 Y-171.55 R2.
G1 X-26.912
X-37.86 Y-187.579
G2 X-44.798 Y-187.227
R4.078
G2 X-44.764 Y-183.152
R4.368
G1 X-37.846 Y-166.527
Y-164.367
G2 X-38.349 Y-162.056
R4.386
G1 X-40.349 Y-161.939
G0 Z-194.843
X-36.018 Y-188.357
Z-211.061
G1 Z-213.061
X-38.808 Y-188.413
G2 X-45.181 Y-184.68
R7.065
G1 X-46.47 Y-182.268
G0 Z-194.843
X-34.232 Y-185.715
Z-211.061
G1 Z-213.061
X-37.305 Y-186.666
G2 X-44.397 Y-182.492
R5.565
G1 X-45.123 Y-179.029
G0 Z-194.843
X-24.967 Y-173.55
Z-211.061
G1 Z-213.061
G3 X-26.967 Y-171.55 R2.
G1 X-27.324
X-35.607 Y-183.661
G2 X-42.981 Y-181.878
R4.065
G2 X-42.438 Y-179.076
R4.935
G1 X-37.216 Y-166.527
Y-164.367
G2 X-37.719 Y-162.056
R4.43
G1 X-39.719 Y-161.944
G0 Z-194.843
X50.726 Y-161.297
Z-211.061
G1 Z-213.061
G3 X48.701 Y-163.001 R2.
G2 X48.325 Y-164.218
R4.216
G1 Y-179.737
X51.622 Y-186.973
X51.842 Y-187.992
X54.969 Y-217.032
G2 X51.13 Y-221.676
R4.525
G2 X48.051 Y-220.918
R4.184
G1 X34.045 Y-211.682
G2 X32.926 Y-210.154
R4.356
G1 X26.878 Y-197.019
X14.74 Y-182.897
G2 X14.059 Y-180.604
R4.209
G1 Y-171.55
X13.252
G3 X11.252 Y-173.55 R2.
G0 Z-194.843
X50.257 Y-161.297
Z-210.593
G1 Z-212.593
G3 X48.232 Y-163. R2.
G2 X47.856 Y-164.225
R4.331
G1 Y-180.273
X51.01 Y-187.227
X51.202 Y-188.246
X54.25 Y-216.56
G2 X47.886 Y-219.942
R4.081
G1 X34.069 Y-210.849
G2 X32.846 Y-209.233
R4.329
G1 X27.129 Y-196.818
X15.611 Y-183.406
G2 X14.946 Y-181.114
R4.208
G1 Y-171.55
X14.139
G3 X12.139 Y-173.55 R2.
G0 Z-194.843
X-33.762 Y-184.396
Z-210.593
G1 Z-212.593
X-36.474 Y-184.476
G2 X-42.899 Y-180.772
R7.067
G1 X-44.193 Y-178.377
G0 Z-194.843

X-31.975 Y-181.79
Z-210.593
G1 Z-212.593
X-35.047 Y-182.733
G2 X-42.11 Y-178.644
R5.567
G1 X-42.121 Y-178.599
X-42.887 Y-175.22
G0 Z-194.843
X-25.378 Y-173.55
Z-210.593
G1 Z-212.593
G3 X-27.378 Y-171.55 R2.
G1 X-27.735
X-33.321 Y-179.702
G2 X-40.648 Y-178.312
R4.067
G2 X-40.211 Y-175.239
R4.698
G1 X-36.586 Y-166.527
Y-164.367
G2 X-37.088 Y-162.056
R4.39
G1 X-39.088 Y-161.939
G0 Z-194.843
X-31.477 Y-180.468
Z-210.124
G1 Z-212.124
X-34.252 Y-180.536
G2 X-40.637 Y-176.826
R7.052
G1 X-41.93 Y-174.421
G0 Z-194.843
X-29.665 Y-177.809
Z-210.124
G1 Z-212.124
X-32.761 Y-178.783
G2 X-39.857 Y-174.641
R5.552
G1 X-40.591 Y-171.185
G0 Z-194.843
X-25.79 Y-173.55
Z-210.124
G1 Z-212.124
G3 X-27.79 Y-171.55 R2.
G1 X-28.15
X-31.263 Y-176.019
G2 X-38.444 Y-172.962
R4.052
G2 X-37.975 Y-171.379
R5.941
G1 X-35.956 Y-166.527
Y-164.367
G2 X-36.458 Y-162.056
R4.417
G1 X-38.458 Y-161.943
G0 Z-194.843
X56.179 Y-216.489
Z-210.124
G1 Z-212.124
X53.099 Y-219.285
G2 X51.155 Y-220.433
R5.582
G1 X47.23 Y-221.776
G0 Z-194.843
X49.789 Y-161.297
Z-210.124
G1 Z-212.124
G3 X47.763 Y-163. R2.
G2 X47.387 Y-164.225
R4.328
G1 X47.388 Y-180.808
X50.393 Y-187.482
X50.535 Y-188.246
X53.428 Y-215.248
G2 X47.025 Y-218.509
R4.082
G1 X33.94 Y-209.888
G2 X32.783 Y-208.35 R4.34
G1 X27.378 Y-196.615
X16.653 Y-184.171
G2 X15.834 Y-181.623
R4.232
G1 Y-171.55
X15.026
G3 X13.026 Y-173.55 R2.
G0 Z-194.843
X-29.196 Y-176.545
Z-209.655
G1 Z-211.655
X-31.993 Y-176.596
G2 X-38.364 Y-172.886
R7.103
G1 X-39.66 Y-170.501
G0 Z-194.843
X-27.419 Y-173.925
Z-209.655
G1 Z-211.655
X-30.501 Y-174.857
G2 X-37.375 Y-171.447
R5.603
G2 X-37.423 Y-171.294
R1.5
G1 X-37.577 Y-170.691
X-38.405 Y-167.439
G0 Z-194.843
X-26.205 Y-173.55
Z-209.655
G1 Z-211.655
G3 X-28.205 Y-171.55 R2.
G1 X-28.572
G2 X-35.969 Y-170.924
R4.103
G1 X-36.159 Y-170.18
G2 X-35.671 Y-167.358
R4.772
G1 X-35.325 Y-166.527
Y-164.363
G2 X-35.828 Y-162.056
R4.349
G1 X-37.828 Y-161.936
G0 Z-194.843
X55.377 Y-215.026
Z-209.655
G1 Z-211.655
X52.31 Y-217.851
G2 X50.359 Y-219.018
R5.581
G1 X46.441 Y-220.379
G0 Z-194.843
X49.32 Y-161.298
Z-209.655
G1 Z-211.655
G3 X47.294 Y-163. R2.
G2 X46.919 Y-164.225
R4.331
G1 Y-181.344
X49.7 Y-187.482
X49.923 Y-188.756
X52.61 Y-213.72
G2 X46.255 Y-217.136
R4.081
G1 X33.94 Y-209.033
G2 X32.72 Y-207.468
R4.317
G1 X27.629 Y-196.414
X17.4 Y-184.501
G2 X16.721 Y-182.133
R4.223
G1 Y-171.55
X15.914
G3 X13.914 Y-173.55 R2.
G0 Z-194.843
X-29.782 Y-174.992
Z-209.186
G1 Z-211.186
X-32.466 Y-173.493
G2 X-33.238 Y-173.002
R8.076
G2 X-33.297 Y-172.958 R3.
G2 X-35.992 Y-168.507
R7.033
G1 X-37.198 Y-161.29
G0 Z-194.843
X-27.07 Y-173.518
Z-209.186
G1 Z-211.186
X-29.986 Y-172.854
G2 X-32.363 Y-171.783
R6.576
G2 X-32.392 Y-171.762
R1.5
G2 X-34.588 Y-167.38
R5.533
G1 X-34.602 Y-166.811
G2 X-35.251 Y-166.181
R5.796
G1 X-37.247 Y-163.915
G0 Z-194.843
X-26.634 Y-173.518
Z-209.186
G1 Z-211.186
G3 X-28.603 Y-171.518 R2.
G2 X-31.488 Y-170.565
R5.076
G2 X-33.088 Y-167.358
R4.033
G1 X-33.121 Y-166.028
G2 X-34.783 Y-164.192
R4.296
G2 X-35.198 Y-162.056
R4.441
G1 X-37.198 Y-161.945
G0 Z-194.843
X54.535 Y-213.671
Z-209.186
G1 Z-211.186
X51.463 Y-216.468
G2 X49.515 Y-217.621
R5.591
G1 X45.611 Y-218.962
G0 Z-194.843
X48.851 Y-161.297
Z-209.186
G1 Z-211.186
G3 X46.826 Y-163.003 R2.
G2 X46.45 Y-164.216 R4.17
G1 Y-181.879
X49.078 Y-187.715
X49.255 Y-188.756
X51.788 Y-212.192
G2 X45.226 Y-215.592
R4.091
G1 X33.683 Y-207.963
G2 X32.189 Y-205.568
R5.732
G1 X27.882 Y-196.215
X18.288 Y-185.038
G2 X17.608 Y-182.642
R4.228
G1 Y-171.55
X16.801 Y-171.549
G3 X14.8 Y-173.548 R2.
G0 Z-194.843
X-29.533 Y-173.326
Z-208.718
G1 Z-210.718
X-30.956 Y-170.831
G2 X-31.854 Y-167.936
R7.03
G2 X-32.982 Y-166.834
R7.217
G1 X-34.997 Y-164.38
G0 Z-194.843
X-26.31 Y-173.47
Z-208.718
G1 Z-210.718
X-28.629 Y-171.384
G2 X-28.677 Y-171.339
R2.332
G2 X-30.379 Y-167.361
R5.53
G1 Y-167.137
G2 X-32.283 Y-165.234
R5.717
G2 X-33.003 Y-163.326
R5.578
G1 X-33.666 Y-159.622
X-33.817 Y-158.78
G0 Z-194.843
X-23.306 Y-173.511
Z-208.718
G1 Z-210.718
G3 X-25.041 Y-171.47 R2.
G2 X-27.639 Y-170.257
R4.778
G2 X-28.879 Y-167.358
R4.03
G3 X-32.479 Y-167.358 I-
1.8 J0
G3 X-28.879 Y-167.358
I1.8 J0
G1 Y-167.205
G3 X-32.119 Y-167.205 I-
1.62 J0
G3 X-28.879 Y-167.205
I1.62 J0
G1 Y-167.114
G3 X-31.795 Y-167.114 I-
1.458 J0
G3 X-28.879 Y-167.114
I1.458 J0
G1 Y-167.033
G3 X-31.503 Y-167.033 I-
1.312 J0
G3 X-28.879 Y-167.033
I1.312 J0
G1 Y-166.895
G3 X-31.005 Y-166.895 I-
1.063 J0
G3 X-28.879 Y-166.895
I1.063 J0
G1 Y-166.607
Y-166.205
G2 X-31. Y-164.457 R4.217
G2 X-31.59 Y-162.256
R4.078
G1 Y-159.323
G3 X-34.687 Y-157.651 R2.
G0 Z-194.843
X53.719 Y-212.269
Z-208.718
G1 Z-210.718
X50.637 Y-215.067
G2 X48.711 Y-216.209
R5.587
G1 X44.812 Y-217.56
G0 Z-194.843
X48.382 Y-161.298
Z-208.718
G1 Z-210.718
G3 X46.357 Y-163. R2.
G2 X45.981 Y-164.225
R4.331
G1 Y-182.415
X48.39 Y-187.737
X48.588 Y-188.756
X50.969 Y-210.918
G2 X44.459 Y-214.221
R4.087
G1 X33.683 Y-207.113
G2 X32.533 Y-205.568
R4.362
G1 X28.134 Y-196.015
X19.315 Y-185.778
G2 X18.496 Y-183.152
R4.245
G1 Y-171.55
X17.688 Y-171.549
G3 X15.686 Y-173.547 R2.
G0 Z-194.843
X-25.308 Y-173.354
Z-208.249
G1 Z-210.249
X-26.746 Y-170.831
G2 X-27.645 Y-167.941
R7.035
G2 X-28.772 Y-166.835
R7.182
G1 X-30.788 Y-164.37
G0 Z-194.843
X-22.177 Y-173.47
Z-208.249
G1 Z-210.249
X-24.403 Y-171.402
G2 X-26.17 Y-167.362
R5.535
G1 Y-167.141
G2 X-28.586 Y-164.134
R5.682
G2 X-28.794 Y-163.325
R5.785
G1 X-29.466 Y-159.621
X-29.616 Y-158.791
G0 Z-194.843
X-19.144 Y-173.533
Z-208.249
G1 Z-210.249
G3 X-20.824 Y-171.47 R2.
G2 X-23.012 Y-170.608
R5.482
G2 X-24.67 Y-167.358
R4.035
G3 X-28.27 Y-167.358 I-
1.8 J0
G3 X-24.67 Y-167.358 I1.8
J0
G1 Y-167.221
G3 X-27.91 Y-167.221 I-
1.62 J0
G3 X-24.67 Y-167.221
I1.62 J0
G1 Y-167.121
G3 X-27.586 Y-167.121 I-
1.458 J0
G3 X-24.67 Y-167.121
I1.458 J0
G1 Y-167.039
G3 X-27.294 Y-167.039 I-
1.312 J0
G3 X-24.67 Y-167.039
I1.312 J0
G1 Y-166.902
G3 X-26.795 Y-166.902 I-
1.063 J0
G3 X-24.67 Y-166.902
I1.063 J0
G1 Y-166.615
Y-166.21
G2 X-27.164 Y-163.657
R4.182
G2 X-27.38 Y-162.056
R4.285
G1 Y-159.325
G3 X-30.475 Y-157.651 R2.
G0 Z-194.843
X52.905 Y-210.844
Z-208.249
G1 Z-210.249
X49.83 Y-213.649
G2 X47.878 Y-214.806
R5.586
G1 X43.946 Y-216.156
G0 Z-194.843
X47.914 Y-161.298
Z-208.249
G1 Z-210.249
G3 X45.888 Y-163. R2.
G2 X45.512 Y-164.225
R4.345
G1 X45.513 Y-182.951
X47.774 Y-187.992
X47.92 Y-188.756
X50.142 Y-209.244
G2 X43.706 Y-212.859
R4.086
G1 X33.683 Y-206.258
G2 X32.407 Y-204.549
R4.376
G1 X28.385 Y-195.814
X20.128 Y-186.208
G2 X19.383 Y-183.661
R4.247
G1 Y-171.55
X18.576
G3 X16.575 Y-173.549 R2.
G0 Z-194.843
X-21.103 Y-173.347
Z-207.78
G1 Z-209.78
X-22.537 Y-170.831
G2 X-23.435 Y-167.937
R7.034
G2 X-24.563 Y-166.834
R7.234
G1 X-26.578 Y-164.379
G0 Z-194.843
X-17.973 Y-173.47
Z-207.78
G1 Z-209.78
X-20.199 Y-171.396
G2 X-21.96 Y-167.358
R5.534
G1 Y-167.138
G2 X-23.86 Y-165.241
R5.734
G2 X-23.866 Y-165.231
R1.5
G2 X-24.585 Y-163.335
R5.665
G1 X-25.27 Y-159.619
X-25.419 Y-158.808
G0 Z-194.843
X-14.929 Y-173.529
Z-207.78
G1 Z-209.78
G3 X-16.62 Y-171.47 R2.
G2 X-18.88 Y-170.549
R5.297
G2 X-20.46 Y-167.358
R4.034
G3 X-24.06 Y-167.358 I-
1.8 J0
G3 X-20.46 Y-167.358 I1.8
J0
G1 Y-167.205
G3 X-23.7 Y-167.205 I-
1.62 J0
G3 X-20.46 Y-167.205
I1.62 J0
G1 Y-167.115
G3 X-23.376 Y-167.115 I-
1.458 J0

G3 X-20.46 Y-167.115
I1.458 J0
G1 Y-167.034
G3 X-23.085 Y-167.034 I-
1.312 J0
G3 X-20.46 Y-167.034
I1.312 J0
G1 Y-166.896
G3 X-22.586 Y-166.896 I-
1.063 J0
G3 X-20.46 Y-166.896
I1.063 J0
G1 Y-166.609
Y-166.208
G2 X-22.581 Y-164.457
R4.234
G2 X-23.171 Y-162.056
R4.165
G1 Y-159.318
G3 X-26.275 Y-157.651 R2.
G0 Z-194.843
X52.079 Y-209.469
Z-207.78
G1 Z-209.78
X48.989 Y-212.262
G2 X47.071 Y-213.396
R5.582
G1 X43.143 Y-214.755
G0 Z-194.843
X47.445 Y-161.299
Z-207.78
G1 Z-209.78
G3 X45.419 Y-163. R2.
G2 X45.044 Y-164.226
R4.371
G1 Y-183.486
X47.096 Y-188.041
X47.281 Y-189.011
X49.328 Y-208.116
G2 X42.92 Y-211.475
R4.082
G1 X33.446 Y-205.204
G2 X32.282 Y-203.53
R4.527
G1 X28.636 Y-195.613
X20.987 Y-186.702
G2 X20.27 Y-184.171
R4.258
G1 Y-171.55
X19.463
G3 X17.462 Y-173.548 R2.
G0 Z-194.843
X-16.895 Y-173.341
Z-207.311
G1 Z-209.311
X-18.325 Y-170.835
G2 X-19.226 Y-167.942
R7.031
G2 X-20.354 Y-166.836
R7.161
G1 X-22.369 Y-164.367
G0 Z-194.843
X-13.767 Y-173.47
Z-207.311
G1 Z-209.311
X-15.994 Y-171.392
G2 X-17.751 Y-167.358
R5.531
G1 Y-167.143
G2 X-20.375 Y-163.327
R5.661
G1 X-22.375 Y-163.339
G0 Z-194.843
X-10.721 Y-173.523
Z-207.311
G1 Z-209.311
G3 X-12.421 Y-171.47 R2.
G2 X-14.945 Y-170.319
R5.047
G2 X-16.251 Y-167.358
R4.031
G3 X-19.851 Y-167.358 I-
1.8 J0
G3 X-16.251 Y-167.358
I1.8 J0
G1 Y-167.221
G3 X-19.491 Y-167.221 I-
1.62 J0
G3 X-16.251 Y-167.221
I1.62 J0
G1 Y-167.121
G3 X-19.167 Y-167.121 I-
1.458 J0
G3 X-16.251 Y-167.121
I1.458 J0
G1 Y-167.039
G3 X-18.875 Y-167.039 I-
1.312 J0
G3 X-16.251 Y-167.039
I1.312 J0
G1 Y-166.902
G3 X-18.377 Y-166.902 I-
1.063 J0
G3 X-16.251 Y-166.902
I1.063 J0
G1 Y-166.615
Y-166.21
G2 X-18.899 Y-163.057
R4.161
G1 X-18.961 Y-162.056
Y-159.318
G3 X-22.065 Y-157.651 R2.
G0 Z-194.843
X51.254 Y-208.065
Z-207.311
G1 Z-209.311
X48.171 Y-210.853
G2 X46.216 Y-212.001
R5.582
G1 X42.28 Y-213.333
G0 Z-194.843
X46.976 Y-161.299
Z-207.311
G1 Z-209.311
G3 X44.95 Y-163.001 R2.
G2 X44.575 Y-164.225
R4.331
G1 Y-184.022
X46.465 Y-188.246
X46.613 Y-189.011
X48.507 Y-206.587
G2 X42.15 Y-210.102
R4.082
G1 X33.396 Y-204.311
G2 X32.266 Y-202.75
R4.395
G1 X28.887 Y-195.412
X21.867 Y-187.227
G2 X21.157 Y-184.68
R4.266
G1 Y-171.55
X20.35 Y-171.549
G3 X18.348 Y-173.548 R2.
G0 Z-194.843
X-12.693 Y-173.334
Z-206.843
G1 Z-208.843
X-14.12 Y-170.828
G2 X-15.017 Y-167.939
R7.031
G2 X-16.144 Y-166.835
R7.163
G1 X-18.159 Y-164.372
G0 Z-194.843
X-9.598 Y-173.47
Z-206.843
G1 Z-208.843
X-11.79 Y-171.387
X-11.821 Y-171.358
G2 X-13.541 Y-167.361
R5.531
G1 Y-167.139
G2 X-15.958 Y-164.135
R5.663
G2 X-16.166 Y-163.326
R5.774
G1 X-16.839 Y-159.62
X-16.989 Y-158.793
G0 Z-194.843
X-6.484 Y-173.518
Z-206.843
G1 Z-208.843
G3 X-8.202 Y-171.47 R2.
G2 X-10.787 Y-170.27
R4.921
G2 X-12.041 Y-167.358
R4.031
G3 X-15.641 Y-167.358 I-
1.8 J0
G3 X-12.041 Y-167.358
I1.8 J0
G1 Y-167.22
G3 X-15.281 Y-167.22 I-
1.62 J0
G3 X-12.041 Y-167.22
I1.62 J0
G1 Y-167.12
G3 X-14.957 Y-167.12 I-
1.458 J0
G3 X-12.041 Y-167.12
I1.458 J0
G1 Y-167.038
G3 X-14.666 Y-167.038 I-
1.312 J0
G3 X-12.041 Y-167.038
I1.312 J0
G1 Y-166.9
G3 X-14.167 Y-166.9 I-
1.063 J0
G3 X-12.041 Y-166.9
I1.063 J0
G1 Y-166.612
Y-166.205
G2 X-14.536 Y-163.657
R4.163
G2 X-14.752 Y-162.056
R4.274
G1 Y-159.324
G3 X-17.847 Y-157.651 R2.
G0 Z-194.843
X50.436 Y-206.655
Z-206.843
G1 Z-208.843
X47.349 Y-209.448
G2 X45.428 Y-210.584
R5.584
G1 X41.518 Y-211.936
G0 Z-194.843
X46.507 Y-161.299
Z-206.843
G1 Z-208.843
G3 X44.482 Y-163.001 R2.
G2 X44.106 Y-164.224
R4.318
G1 Y-184.558
X45.77 Y-188.246
X45.973 Y-189.265
X47.688 Y-205.314
G2 X41.222 Y-208.625
R4.084
G1 X33.485 Y-203.53
G2 X32.148 Y-201.747
R4.433
G1 X29.138 Y-195.211
X22.738 Y-187.737
G2 X22.045 Y-185.444
R4.219
G1 Y-171.55
X21.237 Y-171.549
G3 X19.235 Y-173.547 R2.
G0 Z-194.843
X-8.463 Y-173.362
Z-206.374
G1 Z-208.374
X-9.906 Y-170.836
G2 X-10.807 Y-167.937
R7.031
G2 X-11.935 Y-166.834
R7.211
G1 X-13.95 Y-164.375
G0 Z-194.843
X-5.258 Y-173.47
Z-206.374
G1 Z-208.374
X-7.551 Y-171.411
G2 X-7.658 Y-171.312
R6.25
G2 X-7.683 Y-171.288 R1.5
G2 X-9.332 Y-167.361
R5.531
G1 Y-167.138
G2 X-11.394 Y-164.956
R5.711
G2 X-11.956 Y-163.331
R5.693
G1 X-12.638 Y-159.619
X-12.787 Y-158.803
G0 Z-194.843
X-2.263 Y-173.511
Z-206.374
G1 Z-208.374
G3 X-3.999 Y-171.47 R2.
G2 X-6.63 Y-170.22 R4.75
G2 X-7.832 Y-167.358
R4.031
G3 X-11.432 Y-167.358 I-
1.8 J0
G3 X-7.832 Y-167.358 I1.8
J0
G1 Y-167.205
G3 X-11.072 Y-167.205 I-
1.62 J0
G3 X-7.832 Y-167.205
I1.62 J0
G1 Y-167.115
G3 X-10.748 Y-167.115 I-
1.458 J0
G3 X-7.832 Y-167.115
I1.458 J0
G1 Y-167.034
G3 X-10.456 Y-167.034 I-
1.312 J0
G3 X-7.832 Y-167.034
I1.312 J0
G1 Y-166.896
G3 X-9.958 Y-166.896 I-
1.063 J0
G3 X-7.832 Y-166.896
I1.063 J0
G1 Y-166.608
Y-166.207
G2 X-10.067 Y-164.257
R4.211
G2 X-10.543 Y-162.056
R4.193
G1 Y-159.319
G3 X-13.646 Y-157.651 R2.
G0 Z-194.843
X49.613 Y-205.24
Z-206.374
G1 Z-208.374
X46.537 Y-208.034
G2 X44.588 Y-209.185
R5.588
G1 X40.692 Y-210.517
G0 Z-194.843
X46.039 Y-161.299
Z-206.374
G1 Z-208.374
G3 X44.013 Y-163.001 R2.
G2 X43.637 Y-164.225
R4.331
G1 X43.638 Y-185.094
X45.155 Y-188.501
X45.306 Y-189.265
X46.867 Y-203.785
G2 X40.354 Y-207.187
R4.088
G1 X33.284 Y-202.512
G2 X32.14 Y-200.983
R4.335
G1 X29.389 Y-195.01
X23.608 Y-188.246
G2 X22.932 Y-185.699
R4.293
G1 Y-171.55
X22.125 Y-171.549
G3 X20.122 Y-173.546 R2.
G0 Z-194.843
X-4.26 Y-173.354
Z-205.905
G1 Z-207.905
X-5.697 Y-170.836
G2 X-6.598 Y-167.938
R7.038
G2 X-7.726 Y-166.834
R7.236
G1 X-9.741 Y-164.378
G0 Z-194.843
X-1.134 Y-173.47
Z-205.905
G1 Z-207.905
X-3.357 Y-171.401
G2 X-5.123 Y-167.382
R5.538
G1 X-5.129 Y-167.135
G2 X-7.045 Y-165.204
R5.736
G2 X-7.747 Y-163.335
R5.666
G1 X-8.432 Y-159.619
X-8.582 Y-158.808
G0 Z-194.843
X1.936 Y-173.533
Z-205.905
G1 Z-207.905
G3 X.245 Y-171.47 R2.
G2 X-1.654 Y-170.814
R5.672
G2 X-3.623 Y-167.358
R4.038
G3 X-6.246 Y-167.429 I-
1.312 J-.036
G3 X-3.623 Y-167.358
I1.312 J.036
G1 X-3.631 Y-167.068
G3 X-6.254 Y-167.139 I-
1.312 J-.036
G3 X-3.631 Y-167.068
I1.312 J.036
G1 X-3.634 Y-166.929
G3 X-5.995 Y-166.993 I-
1.181 J-.032
G3 X-3.634 Y-166.929
I1.181 J.032
G1 X-3.638 Y-166.79
G3 X-5.551 Y-166.842
I-.956 J-.026
G3 X-3.638 Y-166.79 I.956
J.026
G1 X-3.646 Y-166.5
X-3.654 Y-166.198
G2 X-5.756 Y-164.437
R4.236
G2 X-6.333 Y-162.056
R4.166
G1 Y-159.334
G3 X-9.413 Y-157.651 R2.
G0 Z-194.843
X48.81 Y-203.798
Z-205.905
G1 Z-207.905
X45.73 Y-206.615
G2 X43.819 Y-207.761
R5.587
G1 X39.917 Y-209.139
G0 Z-194.843
X45.57 Y-161.299
Z-205.905
G1 Z-207.905
G3 X43.544 Y-163. R2.
G2 X43.169 Y-164.225
R4.345
G1 Y-185.629
X44.459 Y-188.501
G2 X44.694 Y-189.775
R4.952
G1 X46.047 Y-202.512
G2 X39.525 Y-205.776
R4.087
G1 X33.092 Y-201.493
G2 X32.014 Y-199.964
R4.413
G1 X29.639 Y-194.808
X24.633 Y-188.985
G2 X23.819 Y-186.463
R4.231
G1 Y-171.55
X23.012 Y-171.549
G3 X21.01 Y-173.548 R2.
G0 Z-194.843
X-.057 Y-173.346
Z-205.436
G1 Z-207.436
X-1.49 Y-170.831
G2 X-2.389 Y-167.936
R7.037
G2 X-3.516 Y-166.836
R7.271
G1 X-5.531 Y-164.389
G0 Z-194.843
X3.07 Y-173.47
Z-205.436
G1 Z-207.436
X.847 Y-171.396
G2 X-.913 Y-167.358
R5.537
G1 Y-167.137
G2 X-2.445 Y-165.774
R5.771
G2 X-2.451 Y-165.767 R1.5
G2 X-3.538 Y-163.34
R5.642
G1 X-4.227 Y-159.618
X-4.376 Y-158.813
G0 Z-194.843
X6.154 Y-173.529
Z-205.436
G1 Z-207.436
G3 X4.453 Y-171.47 R2.
G2 X2.529 Y-170.798
R5.492
G2 X.587 Y-167.358 R4.037

G3 X-3.013 Y-167.358 I-1.8 J0
G3 X.587 Y-167.358 I1.8 J0
G1 Y-167.205
G3 X-2.653 Y-167.205 I-1.62 J0
G3 X.587 Y-167.205 I1.62 J0
G1 Y-167.115
G3 X-2.329 Y-167.115 I-1.458 J0
G3 X.587 Y-167.115 I1.458 J0
G1 Y-167.034
G3 X-2.038 Y-167.034 I-1.312 J0
G3 X.587 Y-167.034 I1.312 J0
G1 Y-166.896
G3 X-1.539 Y-166.896 I-1.063 J0
G3 X.587 Y-166.896 I1.063 J0
G1 Y-166.609
Y-166.209
G2 X-1.265 Y-164.849 R4.271
G2 X-2.124 Y-162.056 R4.142
G1 Y-159.318
G3 X-5.228 Y-157.651 R2. G0 Z-194.843
X47.979 Y-202.44
Z-205.436
G1 Z-207.436
X44.885 Y-205.233
G2 X42.97 Y-206.364 R5.583
G1 X39.041 Y-207.724
G0 Z-194.843
X45.101 Y-161.299
Z-205.436
G1 Z-207.436
G3 X43.075 Y-163.003 R2.
G2 X42.7 Y-164.216 R4.185
G1 Y-186.165
X43.83 Y-188.706
X44.026 Y-189.775
X45.226 Y-200.983
G2 X38.814 Y-204.441 R4.083
G1 X33.102 Y-200.651
G2 X31.889 Y-198.945 R4.45
G1 X29.89 Y-194.607
X25.349 Y-189.265
G2 X24.706 Y-186.718 R4.328
G1 Y-171.55
X23.899 Y-171.549
G3 X21.897 Y-173.547 R2. G0 Z-194.843
X4.149 Y-173.34
Z-204.968
G1 Z-206.968
X2.719 Y-170.831
G2 X1.821 Y-167.939 R7.035
G2 X.693 Y-166.835 R7.193
G1 X-1.322 Y-164.374
G0 Z-194.843
X7.276 Y-173.47
Z-204.968
G1 Z-206.968
X5.052 Y-171.391
G2 X3.296 Y-167.358 R5.535
G1 Y-167.139
G2 X1.109 Y-164.705 R5.693
G2 X1.104 Y-164.694 R1.5
G2 X.672 Y-163.33 R5.706
G1 X-.008 Y-159.619
X-.158 Y-158.802
G0 Z-194.843
X10.358 Y-173.524
Z-204.968
G1 Z-206.968
G3 X8.649 Y-171.47 R2.
G2 X6.466 Y-170.616 R5.2
G2 X4.796 Y-167.358 R4.035
G3 X1.196 Y-167.358 I-1.8 J0
G3 X4.796 Y-167.358 I1.8 J0
G1 Y-167.22
G3 X1.556 Y-167.22 I-1.62 J0
G3 X4.796 Y-167.22 I1.62 J0
G1 Y-167.12
G3 X1.88 Y-167.12 I-1.458 J0
G3 X4.796 Y-167.12 I1.458 J0
G1 Y-167.039
G3 X2.172 Y-167.039 I-1.312 J0
G3 X4.796 Y-167.039 I1.312 J0
G1 Y-166.901
G3 X2.67 Y-166.901 I-1.063 J0
G3 X4.796 Y-166.901 I1.063 J0
G1 Y-166.614
Y-166.207
G2 X2.466 Y-164.065 R4.193
G2 X2.085 Y-162.056 R4.206
G1 Y-159.319
G3 X-1.018 Y-157.651 R2. G0 Z-194.843
X47.154 Y-201.012
Z-204.968
G1 Z-206.968
X44.083 Y-203.809
G2 X42.117 Y-204.968 R5.582
G1 X38.214 Y-206.292
G0 Z-194.843
X44.63 Y-161.299
Z-204.968
G1 Z-206.968
G3 X42.607 Y-163.001 R2.
G2 X42.231 Y-164.225 R4.331
G1 Y-186.701
X43.227 Y-189.011
X43.359 Y-189.775
X44.406 Y-199.709
G2 X38.045 Y-203.068 R4.082
G1 X32.968 Y-199.684
G2 X31.814 Y-198.037 R4.439
G1 X30.143 Y-194.408
X26.333 Y-189.95
G2 X25.594 Y-187.482 R4.229
G1 Y-171.55
X24.786 Y-171.549
G3 X22.783 Y-173.545 R2. G0 Z-194.843
X8.354 Y-173.333
Z-204.499
G1 Z-206.499
X6.928 Y-170.831
G2 X6.03 Y-167.94 R7.033
G2 X4.903 Y-166.836 R7.153
G1 X2.887 Y-164.371
G0 Z-194.843
X11.481 Y-173.47
Z-204.499
G1 Z-206.499
X9.256 Y-171.387
G2 X7.505 Y-167.358 R5.533
G1 Y-167.14
G2 X4.952 Y-163.661 R5.653
G2 X4.948 Y-163.647 R1.5
G2 X4.881 Y-163.322 R5.938
G1 X4.222 Y-159.622
X4.072 Y-158.775
G0 Z-194.843
X14.596 Y-173.519
Z-204.499
G1 Z-206.499
G3 X12.87 Y-171.47 R2.
G2 X10.591 Y-170.554 R5.056
G2 X9.005 Y-167.358 R4.033
G3 X5.405 Y-167.358 I-1.8 J0
G3 X9.005 Y-167.358 I1.8 J0
G1 Y-167.22
G3 X5.765 Y-167.22 I-1.62 J0
G3 X9.005 Y-167.22 I1.62 J0
G1 Y-167.12
G3 X6.089 Y-167.12 I-1.458 J0
G3 X9.005 Y-167.12 I1.458 J0
G1 Y-167.038
G3 X6.381 Y-167.038 I-1.312 J0
G3 X9.005 Y-167.038 I1.312 J0
G1 Y-166.9
G3 X6.88 Y-166.9 I-1.063 J0
G3 X9.005 Y-166.9 I1.063 J0
G1 Y-166.612
Y-166.205
G2 X6.408 Y-163.302 R4.153
G2 X6.295 Y-162.056 R4.438
G1 Y-159.318
G3 X3.191 Y-157.651 R2. G0 Z-194.843
X46.34 Y-199.584
Z-204.499
G1 Z-206.499
X43.275 Y-202.392
G2 X41.297 Y-203.563 R5.583
G1 X37.36 Y-204.898
G0 Z-194.843
X44.164 Y-161.299
Z-204.499
G1 Z-206.499
G3 X42.138 Y-163.002 R2.
G2 X41.762 Y-164.224 R4.314
G1 Y-187.237
G2 X42.604 Y-189.265 R8.672
G1 X43.586 Y-198.181
G2 X37.172 Y-201.627 R4.083
G1 X32.913 Y-198.786
G2 X31.751 Y-197.154 R4.413
G1 X30.389 Y-194.201
X27.29 Y-190.584
G2 X26.481 Y-187.737 R4.349
G1 Y-171.55
X25.674 Y-171.548
G3 X23.668 Y-173.543 R2. G0 Z-194.843
X12.559 Y-173.324
Z-204.03
G1 Z-206.03
X11.137 Y-170.829
G2 X10.24 Y-167.939 R7.03
G2 X9.112 Y-166.835 R7.205
G1 X7.097 Y-164.373
G0 Z-194.843
X15.788 Y-173.47
Z-204.03
G1 Z-206.03
X13.464 Y-171.383
G2 X13.396 Y-171.319 R2.885
G2 X11.715 Y-167.361 R5.53
G1 Y-167.14
G2 X9.517 Y-164.683 R5.705
G2 X9.09 Y-163.33 R5.707
G1 X8.41 Y-159.619
X8.261 Y-158.802
G0 Z-194.843
X18.796 Y-173.514
Z-204.03
G1 Z-206.03
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G2 X14.44 Y-170.242 R4.765
G2 X13.215 Y-167.358 R4.03
G3 X9.615 Y-167.358 I-1.8 J0
G3 X13.215 Y-167.358 I1.8 J0
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G3 X9.975 Y-167.221 I-1.62 J0
G3 X13.215 Y-167.221 I1.62 J0
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G3 X10.299 Y-167.12 I-1.458 J0
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G3 X10.59 Y-167.039 I-1.312 J0
G3 X13.215 Y-167.039 I1.312 J0
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G3 X11.089 Y-166.902 I-1.063 J0
G3 X13.215 Y-166.902 I1.063 J0
G1 Y-166.615
Y-166.209
G2 X10.881 Y-164.057 R4.205
G2 X10.504 Y-162.056 R4.207
G1 Y-159.324
G3 X7.408 Y-157.65 R2. G0 Z-194.843
X45.513 Y-198.197
Z-204.03
G1 Z-206.03
X42.442 Y-200.996
G2 X40.49 Y-202.152 R5.587
G1 X36.592 Y-203.489
G0 Z-194.843
X43.695 Y-161.299
Z-204.03
G1 Z-206.03
G3 X41.669 Y-163.001 R2.
G2 X41.294 Y-164.225 R4.331
G1 Y-187.772
G2 X42.052 Y-190.029 R5.504
G1 X42.765 Y-196.907
G2 X36.249 Y-200.154 R4.087
G1 X32.9 Y-197.922
G2 X31.747 Y-196.398 R4.336
G1 X30.645 Y-194.005
X28.126 Y-191.048
G2 X27.368 Y-188.501 R4.242
G1 Y-171.55
X26.561 Y-171.547
G3 X24.552 Y-173.538 R2. G0 Z-194.843
X16.787 Y-173.353
Z-203.561
G1 Z-205.561
X15.348 Y-170.832
G2 X14.449 Y-167.937 R7.025
G2 X13.321 Y-166.834 R7.235
G1 X11.306 Y-164.379
G0 Z-194.843
X19.932 Y-173.47
Z-203.561
G1 Z-205.561
X17.71 Y-171.402
G2 X16.685 Y-170.147 R5.972
G2 X16.666 Y-170.115 R1.5
G2 X15.924 Y-167.361 R5.525
G1 Y-167.138
G2 X14.018 Y-165.231 R5.735
G2 X13.3 Y-163.335 R5.665
G1 X12.615 Y-159.619
X12.465 Y-158.809
G0 Z-194.843
X22.999 Y-173.51
Z-203.561
G1 Z-205.561
G3 X21.241 Y-171.47 R2.
G2 X17.965 Y-169.364 R4.472
G2 X17.424 Y-167.358 R4.025
G3 X13.824 Y-167.358 I-1.8 J0
G3 X17.424 Y-167.358 I1.8 J0
G1 Y-167.205
G3 X14.184 Y-167.205 I-1.62 J0
G3 X17.424 Y-167.205 I1.62 J0
G1 Y-167.115
G3 X14.508 Y-167.115 I-1.458 J0
G3 X17.424 Y-167.115 I1.458 J0
G1 Y-167.034
G3 X14.8 Y-167.034 I-1.312 J0
G3 X17.424 Y-167.034 I1.312 J0
G1 Y-166.896
G3 X15.298 Y-166.896 I-1.063 J0
G3 X17.424 Y-166.896 I1.063 J0
G1 Y-166.609
Y-166.208
G2 X15.303 Y-164.457 R4.235
G2 X14.714 Y-162.056 R4.165
G1 Y-159.325
G3 X11.62 Y-157.65 R2. G0 Z-194.843
X44.69 Y-196.779
Z-203.561
G1 Z-205.561
X41.63 Y-199.582
G2 X39.658 Y-200.751 R5.594
G1 X35.734 Y-202.089
G0 Z-194.843
X43.226 Y-161.299
Z-203.561
G1 Z-205.561
G3 X41.2 Y-163.004 R2.
G2 X40.825 Y-164.219 R4.212
G1 Y-188.308
G2 X41.384 Y-190.029 R4.755
G1 X41.945 Y-195.379
G2 X35.344 Y-198.692 R4.094
G1 X32.657 Y-196.858
G2 X31.63 Y-195.399 R4.389
G1 X30.896 Y-193.805
X28.988 Y-191.547
G2 X28.256 Y-188.756 R4.386
G1 Y-171.55
X27.448 Y-171.544
G3 X25.433 Y-173.529 R2. G0 Z-194.843
X20.989 Y-173.346
Z-203.093
G1 Z-205.093
X19.562 Y-170.834
G2 X18.66 Y-167.938 R7.107
G2 X17.596 Y-166.915 R7.29
G2 X17.531 Y-166.836 R7.139
G1 X15.516 Y-164.378
G0 Z-194.843
X24.08 Y-173.47
Z-203.093
G1 Z-205.093
X21.887 Y-171.395

G2 X20.134 Y-167.358
R5.607
G1 Y-167.138
G2 X18.748 Y-165.954
R5.79
G2 X18.743 Y-165.948 R1.5
G2 X17.509 Y-163.34
R5.639
G1 X16.82 Y-159.618
X16.671 Y-158.813
G0 Z-194.843
X27.143 Y-174.776
Z-203.093
G1 Z-205.093
G3 X25.843 Y-171.47 R2.
G2 X25.216 Y-171.396
R20.986
G2 X21.634 Y-167.358
R4.107
G3 X18.034 Y-167.358 I-1.8 J0
G3 X21.634 Y-167.358 I1.8 J0
G1 Y-167.205
G3 X18.394 Y-167.205 I-1.62 J0
G3 X21.634 Y-167.205 I1.62 J0
G1 Y-167.115
G3 X18.718 Y-167.115 I-1.458 J0
G3 X21.634 Y-167.115 I1.458 J0
G1 Y-167.034
G3 X19.009 Y-167.034 I-1.312 J0
G3 X21.634 Y-167.034 I1.312 J0
G1 Y-166.897
G3 X19.508 Y-166.897 I-1.063 J0
G3 X21.634 Y-166.897 I1.063 J0
G1 Y-166.61
Y-166.21
G2 X19.89 Y-164.981 R4.29
G2 X18.923 Y-162.056
R4.139
G1 Y-159.318
G3 X15.819 Y-157.65 R2.
G0 Z-194.843
X43.88 Y-195.387
Z-203.093
G1 Z-205.093
X40.797 Y-198.189
G2 X38.869 Y-199.333
R5.582
G1 X34.958 Y-200.687
G0 Z-194.843
X42.757 Y-161.3
Z-203.093
G1 Z-205.093
G3 X40.732 Y-163.001 R2.
G2 X40.356 Y-164.225
R4.331
G1 Y-188.844
G2 X40.744 Y-190.284
R4.175
G1 X41.124 Y-194.105
G2 X34.723 Y-197.417
R4.082
G1 X32.657 Y-196.01
G2 X31.147 Y-193.604
R5.621
G2 X29.515 Y-191.436
R6.947
G2 X29.143 Y-189.52
R4.256
G1 Y-171.55
G2 X28.336 Y-171.578
R20.986
G1 X21.47 Y-171.688
G0 Z-194.843
X25.228 Y-173.342
Z-202.624
G1 Z-204.624
X23.797 Y-170.851
G2 X22.869 Y-167.94
R7.232
G2 X21.74 Y-166.835
R7.164
G1 X19.725 Y-164.372
G0 Z-194.843
X26.668 Y-173.451
Z-202.624
G1 Z-204.624
G3 X26.13 Y-171.413 R2.
G2 X24.357 Y-167.742
R5.732
G2 X24.352 Y-167.622 R1.5
G1 X24.349 Y-167.143
G2 X21.927 Y-164.135
R5.664
G2 X21.719 Y-163.327
R5.769
G1 X21.045 Y-159.62
X20.895 Y-158.793
G0 Z-194.843
X43.05 Y-193.996
Z-202.624
G1 Z-204.624
X39.97 Y-196.788
G2 X38.027 Y-197.934
R5.58
G1 X34.109 Y-199.273
G0 Z-194.843
X42.289 Y-161.3
Z-202.624
G1 Z-204.624
G3 X40.263 Y-163.001 R2.
G2 X39.887 Y-164.225
R4.345
G1 X39.916 Y-189.52
G2 X40.279 Y-193.086
R15.816
G2 X33.916 Y-196.019
R4.08
G2 X31.63 Y-193.888
R5.223
G3 X30.932 Y-192.853
R2.462
G2 X30.03 Y-189.775
R4.403
G1 Y-171.48
G2 X25.852 Y-167.613
R4.232
G3 X21.852 Y-167.637 I-2.J-.012
G3 X25.852 Y-167.613 I2.J.012
G1 X25.85 Y-167.407
G3 X21.85 Y-167.432 I-2.J-.012
G3 X25.85 Y-167.407 I2.J.012
G1 Y-167.298
G3 X22.25 Y-167.32 I-1.8 J-.011
G3 X25.85 Y-167.298 I1.8 J.011
G1 X25.849 Y-167.2
G3 X22.609 Y-167.22 I-1.62 J-.01
G3 X25.849 Y-167.2 I1.62 J.01
G1 X25.848 Y-167.112
G3 X22.933 Y-167.13 I-1.458 J-.009
G3 X25.848 Y-167.112 I1.458 J.009
G1 Y-167.033
G3 X23.224 Y-167.049 I-1.312 J-.008
G3 X25.848 Y-167.033 I1.312 J.008
G1 X25.847 Y-166.911
G3 X23.722 Y-166.924 I-1.063 J-.006
G3 X25.847 Y-166.911 I1.063 J.006
G1 X25.846 Y-166.63
X25.843 Y-166.206
G2 X23.348 Y-163.657
R4.164
G2 X23.132 Y-162.056
R4.269
G1 Y-159.318
G3 X20.029 Y-157.65 R2.
G0 Z-194.843
X27.917 Y-173.012
Z-202.155
G1 Z-204.155
Y-170.799
Y-170.726
G2 X27.077 Y-167.942
R7.028
G2 X25.949 Y-166.838
R7.144
G1 X23.934 Y-164.372
G0 Z-194.843
X28.113 Y-173.224
Z-202.155
G1 Z-204.155
G3 X29.417 Y-171.349 R2.
G1 Y-170.318
G2 X28.552 Y-167.358
R5.528
G1 Y-167.142
G2 X25.928 Y-163.325
R5.644
G1 X25.256 Y-159.62
X25.105 Y-158.792
G0 Z-194.843
X42.245 Y-192.543
Z-202.155
G1 Z-204.155
X39.175 Y-195.357
G2 X37.264 Y-196.51
R5.632
G1 X33.381 Y-197.898
G0 Z-194.843
X41.82 Y-161.3
Z-202.155
G1 Z-204.155
G3 X39.794 Y-163.002 R2.
G2 X39.419 Y-164.223
R4.305
G1 X39.423 Y-190.412
G2 X32.402 Y-194.083
R4.132
G2 X30.917 Y-190.794
R4.622
G1 Y-172.059
Y-169.843
G2 X30.052 Y-167.358
R4.028
G3 X26.452 Y-167.358 I-1.8 J0
G3 X30.052 Y-167.358 I1.8 J0
G1 Y-167.22
G3 X26.812 Y-167.22 I-1.62 J0
G3 X30.052 Y-167.22 I1.62 J0
G1 Y-167.12
G3 X27.136 Y-167.12 I-1.458 J0
G3 X30.052 Y-167.12 I1.458 J0
G1 Y-167.039
G3 X27.428 Y-167.039 I-1.312 J0
G3 X30.052 Y-167.039 I1.312 J0
G1 Y-166.901
G3 X27.927 Y-166.901 I-1.063 J0
G3 X30.052 Y-166.901 I1.063 J0
G1 Y-166.613
Y-166.207
G2 X27.404 Y-163.057
R4.144
G1 X27.342 Y-162.056
Y-159.325
G3 X24.248 Y-157.65 R2.
G0 Z-194.843
X41.33 Y-171.861
Z-201.686
G1 Z-203.686
G2 X32.29 Y-169.083 R7.
G3 X32.189 Y-168.932 R1.5
G2 X31.664 Y-167.735
R2.761
G1 X31.632 Y-162.509
G3 X31.631 Y-162.46 R1.5
G2 X32.396 Y-160.574
R2.472
G2 X34.665 Y-159.764
R3.282
G3 X34.886 Y-159.754 R1.5
G2 X37.825 Y-162.09
R2.651
G1 X37.83 Y-172.52
X37.839 Y-190.374
G3 X37.871 Y-190.684 R1.5
G2 X35.156 Y-193.73
R2.533
G2 X32.529 Y-191.173
R3.136
G1 X32.497 Y-170.035
Y-169.84
G0 Z-194.843
X-61.688 Y-215.551
Z-211.228
G1 Z-228.228
G3 X-61.688 Y-213.425 I0 J1.063
G3 X-61.688 Y-215.551 I0 J-1.063
G1 X-61.485
G3 X-61.485 Y-213.189 I0 J1.181
G3 X-61.485 Y-215.551 I0 J-1.181
G1 X-61.337
G3 X-61.337 Y-212.927 I0 J1.312
G3 X-61.337 Y-215.551 I0 J-1.312
G1 X-61.187
G3 X-61.187 Y-212.635 I0 J1.458
G3 X-61.187 Y-215.551 I0 J-1.458
G1 X-61.688 Y-215.347
G3 X-62.266 Y-215.817 R.425
G1 X-62.106 Y-216.702
G3 X-61.688 Y-217.051 R.425
G1 X-61.684
G3 X-61.684 Y-214.925 I0 J1.063
G3 X-61.684 Y-217.051 I0 J-1.063
G1 X-61.465
G3 X-61.465 Y-214.427 I0 J1.312
G3 X-61.465 Y-217.051 I0 J-1.312
G1 X-61.195
G3 X-61.195 Y-214.135 I0 J1.458
G3 X-61.195 Y-217.051 I0 J-1.458
G1 X-60.998
G3 X-60.998 Y-213.811 I0 J1.62
G3 X-60.998 Y-217.051 I0 J-1.62
G1 X-60.684
G3 X-60.684 Y-213.051 I0 J2.
G3 X-60.684 Y-217.051 I0 J-2.
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G3 X-52.707 Y-217.051 I0 J-2.
G2 X-56.275 Y-215.925
R19.329

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G2 X-60.38 Y-213.162
I.376 J.927
G1 X-62.56 Y-217.063
G3 X-61.687 Y-218.551 R1.
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G3 X-53.092 Y-214.551 I0
J2.
G3 X-53.092 Y-218.551 I0
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2.
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G3 X-46.977 Y-214.551 I0
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J-2.
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R.375
G3 X-49.152 Y-215.276 I-
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G3 X-46.752 Y-218.476
I1.2 J-1.6
G1 X-46.482 Y-218.273
G3 X-48.882 Y-215.073 I-
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G3 X-46.482 Y-218.273
I1.2 J-1.6
G1 X-46.212 Y-218.071
G3 X-48.612 Y-214.871 I-
1.2 J1.6
G3 X-46.212 Y-218.071
I1.2 J-1.6
G1 X-45.969 Y-217.888
G3 X-48.369 Y-214.689 I-
1.2 J1.6
G3 X-45.969 Y-217.888
I1.2 J-1.6
G1 X-45.726 Y-217.706
G3 X-48.126 Y-214.506 I-
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G3 X-45.726 Y-217.706
I1.2 J-1.6
G1 X-45.456 Y-217.504
G3 X-47.856 Y-214.304 I-
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G3 X-45.456 Y-217.504
I1.2 J-1.6
G1 X-45.213 Y-217.321
G3 X-47.613 Y-214.121 I-
1.2 J1.6
G3 X-45.213 Y-217.321
I1.2 J-1.6
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G3 X-47.37 Y-213.939 I-
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G2 X-44.912 Y-217.1 R.375
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J-1.739
G2 X-44.867 Y-217.078
R.375
G3 X-46.356 Y-213.366
I-.745 J1.856
G3 X-44.867 Y-217.078
I.745 J-1.856
G2 X-44.819 Y-217.062
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G3 X-45.795 Y-213.183
I-.488 J1.94
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I.488 J-1.94
G2 X-44.769 Y-217.053
R.375
G3 X-45.213 Y-213.078
I-.222 J1.988
G3 X-44.769 Y-217.053
I.222 J-1.988
G2 X-44.727 Y-217.051
R.375
G1 X-44.663
G3 X-44.663 Y-213.051 I0
J2.
G3 X-44.663 Y-217.051 I0
J-2.
G1 X-44.359
G3 X-44.359 Y-213.051 I0
J2.
G3 X-44.359 Y-217.051 I0
J-2.
G1 X-44.055
G3 X-44.055 Y-213.051 I0
J2.
G3 X-44.055 Y-217.051 I0
J-2.
G1 X-43.751
G3 X-43.751 Y-213.051 I0
J2.
G3 X-43.751 Y-217.051 I0
J-2.
G1 X-43.448
G3 X-43.448 Y-213.051 I0
J2.
G3 X-43.448 Y-217.051 I0
J-2.
G1 X-43.144
G3 X-43.144 Y-213.051 I0
J2.
G3 X-43.144 Y-217.051 I0
J-2.
G1 X-42.84
G3 X-42.84 Y-213.051 I0
J2.
G3 X-42.84 Y-217.051 I0
J-2.
G1 X-42.536
G3 X-42.536 Y-213.051 I0
J2.
G3 X-42.536 Y-217.051 I0
J-2.
G1 X-42.232
G3 X-42.232 Y-213.051 I0
J2.
G3 X-42.232 Y-217.051 I0
J-2.
G1 X-41.929
G3 X-41.929 Y-213.051 I0
J2.
G3 X-41.929 Y-217.051 I0
J-2.
G1 X-41.625
G3 X-41.625 Y-213.051 I0
J2.
G3 X-41.625 Y-217.051 I0
J-2.
G1 X-41.321
G3 X-41.321 Y-213.051 I0
J2.
G3 X-41.321 Y-217.051 I0
J-2.
G1 X-41.017
G3 X-41.017 Y-213.051 I0
J2.
G3 X-41.017 Y-217.051 I0
J-2.
G1 X-40.713
G3 X-40.713 Y-213.051 I0
J2.
G3 X-40.713 Y-217.051 I0
J-2.
G1 X-40.409
G3 X-40.409 Y-213.051 I0
J2.
G3 X-40.409 Y-217.051 I0
J-2.
G1 X-40.106
G3 X-40.106 Y-213.051 I0
J2.
G3 X-40.106 Y-217.051 I0
J-2.
G1 X-39.802
G3 X-39.802 Y-213.051 I0
J2.
G3 X-39.802 Y-217.051 I0
J-2.
G1 X-39.498
G3 X-39.498 Y-213.051 I0
J2.
G3 X-39.498 Y-217.051 I0
J-2.
G1 X-39.16
G3 X-39.16 Y-213.051 I0
J2.
G3 X-39.16 Y-217.051 I0
J-2.
G1 X-39.116
G3 X-39.117 Y-213.051 I0
J2.
G3 X-39.116 Y-217.051 I0
J-2.
G3 X-38.891 Y-216.976
R.375
G3 X-41.291 Y-213.776 I-
1.2 J1.6
G3 X-38.891 Y-216.976
I1.2 J-1.6
G1 X-38.616 Y-216.769
G3 X-41.016 Y-213.569 I-
1.2 J1.6
G3 X-38.616 Y-216.769
I1.2 J-1.6
G1 X-38.34 Y-216.562
G3 X-40.74 Y-213.362 I-
1.2 J1.6
G3 X-38.34 Y-216.562 I1.2
J-1.6
G1 X-38.064 Y-216.355
G3 X-40.464 Y-213.155 I-
1.2 J1.6
G3 X-38.064 Y-216.355
I1.2 J-1.6
G1 X-37.815 Y-216.169
G3 X-40.215 Y-212.969 I-
1.2 J1.6
G3 X-37.815 Y-216.169
I1.2 J-1.6
G1 X-37.539 Y-215.962
G3 X-39.939 Y-212.762 I-
1.2 J1.6
G3 X-37.539 Y-215.962
I1.2 J-1.6
G1 X-37.264 Y-215.755
G3 X-39.664 Y-212.555 I-
1.2 J1.6
G3 X-37.264 Y-215.755
I1.2 J-1.6
G1 X-37.091 Y-215.626
G2 X-37.082 Y-215.619
R.375
G3 X-39.385 Y-212.349 I-
1.151 J1.635
G3 X-37.082 Y-215.619
I1.151 J-1.635
G2 X-37.038 Y-215.592
R.375
G3 X-38.869 Y-212.036
I-.915 J1.778
G3 X-37.038 Y-215.592
I.915 J-1.778
G2 X-36.991 Y-215.572
R.375
G3 X-38.315 Y-211.797
I-.662 J1.887
G3 X-36.991 Y-215.572
I.662 J-1.887
G2 X-36.941 Y-215.558
R.375
G3 X-37.733 Y-211.637
I-.396 J1.96
G3 X-36.941 Y-215.558
I.396 J-1.96
G2 X-36.889 Y-215.552
R.375
G3 X-37.134 Y-211.559
I-.122 J1.996
G3 X-36.889 Y-215.552
I.122 J-1.996
G2 X-36.866 Y-215.551
R.375
G1 X-36.686
G3 X-36.686 Y-211.551 I0
J2.
G3 X-36.686 Y-215.551 I0
J-2.
G1 X-36.375
G3 X-36.375 Y-211.551 I0
J2.
G3 X-36.375 Y-215.551 I0
J-2.
G1 X-36.03
G3 X-36.03 Y-211.551 I0
J2.
G3 X-36.03 Y-215.551 I0
J-2.
G1 X-35.72
G3 X-35.72 Y-211.551 I0
J2.
G3 X-35.72 Y-215.551 I0
J-2.
G1 X-35.41
G3 X-35.41 Y-211.551 I0
J2.
G3 X-35.41 Y-215.551 I0
J-2.
G1 X-35.065
G3 X-35.065 Y-211.551 I0
J2.
G3 X-35.065 Y-215.551 I0
J-2.
G1 X-34.754
G3 X-34.754 Y-211.551 I0
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G3 X-34.754 Y-215.551 I0
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G1 X-34.444
G3 X-34.444 Y-211.551 I0
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G1 X-34.099
G3 X-34.099 Y-211.551 I0
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G3 X-34.099 Y-215.551 I0
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G1 X-33.789
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G3 X-33.789 Y-215.551 I0
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G3 X-33.444 Y-211.551 I0
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G1 X-33.133
G3 X-33.133 Y-211.551 I0
J2.
G3 X-33.133 Y-215.551 I0
J-2.
G1 X-32.823
G3 X-32.823 Y-211.551 I0
J2.
G3 X-32.823 Y-215.551 I0
J-2.
G1 X-32.478
G3 X-32.478 Y-211.551 I0
J2.
G3 X-32.478 Y-215.551 I0
J-2.
G1 X-32.46
G3 X-32.46 Y-211.551 I0
J2.
G3 X-32.46 Y-215.551 I0
J-2.
G3 X-32.235 Y-215.476
R.375
G3 X-34.635 Y-212.276 I-
1.2 J1.6
G3 X-32.235 Y-215.476
I1.2 J-1.6
G1 X-31.967 Y-215.275
G3 X-34.367 Y-212.075 I-
1.2 J1.6
G3 X-31.967 Y-215.275
I1.2 J-1.6
G1 X-31.725 Y-215.094
G3 X-34.125 Y-211.894 I-
1.2 J1.6
G3 X-31.725 Y-215.094
I1.2 J-1.6
G1 X-31.484 Y-214.913
G3 X-33.884 Y-211.713 I-
1.2 J1.6
G3 X-31.484 Y-214.913
I1.2 J-1.6
G1 X-31.243 Y-214.732
G3 X-33.643 Y-211.532 I-
1.2 J1.6
G3 X-31.243 Y-214.732
I1.2 J-1.6
G1 X-31.001 Y-214.551
G3 X-33.401 Y-211.351 I-
1.2 J1.6
G3 X-31.001 Y-214.551
I1.2 J-1.6
G1 X-30.733 Y-214.35
G3 X-33.133 Y-211.15 I-
1.2 J1.6
G3 X-30.733 Y-214.35 I1.2
J-1.6
G1 X-30.465 Y-214.149
G3 X-32.865 Y-210.949 I-
1.2 J1.6
G3 X-30.465 Y-214.149
I1.2 J-1.6
G1 X-30.435 Y-214.126

G2 X-30.403 Y-214.104 R.375
G3 X-32.462 Y-210.675 I-1.03 J1.715
G3 X-30.403 Y-214.104 I1.03 J-1.715
G2 X-30.358 Y-214.081 R.375
G3 X-31.94 Y-210.407 I-.791 J1.837
G3 X-30.358 Y-214.081 I.791 J-1.837
G2 X-30.311 Y-214.065 R.375
G3 X-31.387 Y-210.212 I-.538 J1.926
G3 X-30.311 Y-214.065 I.538 J-1.926
G2 X-30.261 Y-214.054 R.375
G3 X-30.813 Y-210.093 I-.276 J1.981
G3 X-30.261 Y-214.054 I.276 J-1.981
G2 X-30.206 Y-214.051 R.404
G3 X-30.206 Y-210.051 I0 J2.
G3 X-30.206 Y-214.051 I0 J-2.
G1 X-29.87
G3 X-29.87 Y-210.051 I0 J2.
G3 X-29.87 Y-214.051 I0 J-2.
G1 X-29.535
G3 X-29.535 Y-210.051 I0 J2.
G3 X-29.535 Y-214.051 I0 J-2.
G1 X-29.2
G3 X-29.2 Y-210.051 I0 J2.
G3 X-29.2 Y-214.051 I0 J-2.
G1 X-28.865
G3 X-28.865 Y-210.051 I0 J2.
G3 X-28.865 Y-214.051 I0 J-2.
G1 X-28.53
G3 X-28.53 Y-210.051 I0 J2.
G3 X-28.53 Y-214.051 I0 J-2.
G1 X-28.228
G3 X-28.228 Y-210.051 I0 J2.
G3 X-28.228 Y-214.051 I0 J-2.
G1 X-27.927
G3 X-27.927 Y-210.051 I0 J2.
G3 X-27.927 Y-214.051 I0 J-2.
G1 X-27.674
G3 X-27.674 Y-210.051 I0 J2.
G3 X-27.674 Y-214.051 I0 J-2.
G3 X-27.449 Y-213.976 R.375
G3 X-29.849 Y-210.776 I-1.2 J1.6
G3 X-27.449 Y-213.976 I1.2 J-1.6
G1 X-27.191 Y-213.783
G3 X-29.591 Y-210.583 I-1.2 J1.6
G3 X-27.191 Y-213.783 I1.2 J-1.6
G1 X-26.96 Y-213.609
G3 X-29.36 Y-210.409 I-1.2 J1.6
G3 X-26.96 Y-213.609 I1.2 J-1.6
G1 X-26.702 Y-213.416
G3 X-29.102 Y-210.216 I-1.2 J1.6
G3 X-26.702 Y-213.416 I1.2 J-1.6
G1 X-26.471 Y-213.242
G3 X-28.871 Y-210.042 I-1.2 J1.6
G3 X-26.471 Y-213.242 I1.2 J-1.6
G1 X-26.213 Y-213.049
G3 X-28.613 Y-209.849 I-1.2 J1.6
G3 X-26.213 Y-213.049 I1.2 J-1.6
G1 X-25.956 Y-212.856
G3 X-28.356 Y-209.656 I-1.2 J1.6
G3 X-25.956 Y-212.856 I1.2 J-1.6
G1 X-25.724 Y-212.682
G3 X-28.124 Y-209.482 I-1.2 J1.6
G3 X-25.724 Y-212.682 I1.2 J-1.6
G1 X-25.649 Y-212.626
G2 X-25.623 Y-212.608 R.375
G3 X-27.75 Y-209.22 I-1.063 J1.694
G3 X-25.623 Y-212.608 I1.063 J-1.694
G2 X-25.581 Y-212.585 R.375
G3 X-27.255 Y-208.952 I-.837 J1.816
G3 X-25.581 Y-212.585 I.837 J-1.816
G2 X-25.536 Y-212.568 R.375
G3 X-26.729 Y-208.75 I-.597 J1.909
G3 X-25.536 Y-212.568 I.597 J-1.909
G2 X-25.489 Y-212.556 R.375
G3 X-26.182 Y-208.617 I-.347 J1.97
G3 X-25.489 Y-212.556 I.347 J-1.97
G2 X-25.441 Y-212.551 R.375
G3 X-25.622 Y-208.555 I-.091 J1.998
G3 X-25.441 Y-212.551 I.091 J-1.998
G2 X-25.424 Y-212.551 R.375
G1 X-25.23
G3 X-25.23 Y-208.551 I0 J2.
G3 X-25.23 Y-212.551 I0 J-2.
G1 X-24.94
G3 X-24.94 Y-208.551 I0 J2.
G3 X-24.94 Y-212.551 I0 J-2.
G1 X-24.65
G3 X-24.65 Y-208.551 I0 J2.
G3 X-24.65 Y-212.551 I0 J-2.
G1 X-24.329
G3 X-24.329 Y-208.551 I0 J2.
G3 X-24.329 Y-212.551 I0 J-2.
G1 X-24.053
G3 X-24.053 Y-208.551 I0 J2.
G3 X-24.053 Y-212.551 I0 J-2.
G3 X-23.828 Y-212.476 R.375
G3 X-26.228 Y-209.276 I-1.2 J1.6
G3 X-23.828 Y-212.476 I1.2 J-1.6
G1 X-23.578 Y-212.288
G3 X-25.978 Y-209.088 I-1.2 J1.6
G3 X-23.578 Y-212.288 I1.2 J-1.6
G1 X-23.328 Y-212.101
G3 X-25.728 Y-208.901 I-1.2 J1.6
G3 X-23.328 Y-212.101 I1.2 J-1.6
G1 X-23.078 Y-211.913
G3 X-25.478 Y-208.713 I-1.2 J1.6
G3 X-23.078 Y-211.913 I1.2 J-1.6
G1 X-22.828 Y-211.726
G3 X-25.228 Y-208.526 I-1.2 J1.6
G3 X-22.828 Y-211.726 I1.2 J-1.6
G1 X-22.55 Y-211.517
G3 X-24.95 Y-208.317 I-1.2 J1.6
G3 X-22.55 Y-211.517 I1.2 J-1.6
G1 X-22.3 Y-211.33
G3 X-24.7 Y-208.13 I-1.2 J1.6
G3 X-22.3 Y-211.33 I1.2 J-1.6
G1 X-22.05 Y-211.142
G3 X-24.45 Y-207.942 I-1.2 J1.6
G3 X-22.05 Y-211.142 I1.2 J-1.6
G1 X-22.028 Y-211.126
G2 X-21.992 Y-211.102 R.375
G3 X-24.004 Y-207.644 I-1.006 J1.729
G3 X-21.992 Y-211.102 I1.006 J-1.729
G2 X-21.945 Y-211.079 R.375
G3 X-23.459 Y-207.376 I-.757 J1.851
G3 X-21.945 Y-211.079 I.757 J-1.851
G2 X-21.896 Y-211.062 R.375
G3 X-22.882 Y-207.186 I-.493 J1.938
G3 X-21.896 Y-211.062 I.493 J-1.938
G2 X-21.844 Y-211.053 R.375
G3 X-22.284 Y-207.077 I-.22 J1.988
G3 X-21.844 Y-211.053 I.22 J-1.988
G2 X-21.803 Y-211.051 R.375
G1 X-21.723
G3 X-21.723 Y-207.051 I0 J2.
G3 X-21.723 Y-211.051 I0 J-2.
G1 X-21.411
G3 X-21.411 Y-207.051 I0 J2.
G3 X-21.411 Y-211.051 I0 J-2.
G1 X-21.098
G3 X-21.098 Y-207.051 I0 J2.
G3 X-21.098 Y-211.051 I0 J-2.
G1 X-20.751
G3 X-20.751 Y-207.051 I0 J2.
G3 X-20.751 Y-211.051 I0 J-2.
G1 X-20.404
G3 X-20.404 Y-207.051 I0 J2.
G3 X-20.404 Y-211.051 I0 J-2.
G1 X-20.128
G3 X-20.128 Y-207.051 I0 J2.
G3 X-20.128 Y-211.051 I0 J-2.
G3 X-19.903 Y-210.976 R.375
G3 X-22.303 Y-207.776 I-1.2 J1.6
G3 X-19.903 Y-210.976 I1.2 J-1.6
G1 X-19.625 Y-210.767
G3 X-22.025 Y-207.567 I-1.2 J1.6
G3 X-19.625 Y-210.767 I1.2 J-1.6
G1 X-19.347 Y-210.559
G3 X-21.747 Y-207.359 I-1.2 J1.6
G3 X-19.347 Y-210.559 I1.2 J-1.6
G1 X-19.07 Y-210.351
G3 X-21.47 Y-207.151 I-1.2 J1.6
G3 X-19.07 Y-210.351 I1.2 J-1.6
G1 X-18.792 Y-210.142
G3 X-21.192 Y-206.942 I-1.2 J1.6
G3 X-18.792 Y-210.142 I1.2 J-1.6
G1 X-18.542 Y-209.955
G3 X-20.942 Y-206.755 I-1.2 J1.6
G3 X-18.542 Y-209.955 I1.2 J-1.6
G1 X-18.264 Y-209.747
G3 X-20.664 Y-206.547 I-1.2 J1.6
G3 X-18.264 Y-209.747 I1.2 J-1.6
G1 X-18.1 Y-209.624
G3 X-20.472 Y-206.403 I-1.186 J1.611
G3 X-18.1 Y-209.624 I1.186 J-1.611
G2 X-18.056 Y-209.596 R.375
G3 X-19.959 Y-206.077 I-.951 J1.759
G3 X-18.056 Y-209.596 I.951 J-1.759
G2 X-18.009 Y-209.574 R.375
G3 X-19.406 Y-205.826 I-.698 J1.874
G3 X-18.009 Y-209.574 I.698 J-1.874
G2 X-17.959 Y-209.56 R.375
G3 X-18.823 Y-205.654 I-.432 J1.953
G3 X-17.959 Y-209.56 I.432 J-1.953
G2 X-17.907 Y-209.552 R.375
G3 X-18.222 Y-205.564 I-.157 J1.994
G3 X-17.907 Y-209.552 I.157 J-1.994
G2 X-17.878 Y-209.551 R.375
G1 X-17.723
G3 X-17.723 Y-205.551 I0 J2.
G3 X-17.723 Y-209.551 I0 J-2.
G1 X-17.376
G3 X-17.376 Y-205.551 I0 J2.
G3 X-17.376 Y-209.551 I0 J-2.
G1 X-17.029
G3 X-17.029 Y-205.551 I0 J2.
G3 X-17.029 Y-209.551 I0 J-2.
G1 X-16.716
G3 X-16.716 Y-205.551 I0 J2.
G3 X-16.716 Y-209.551 I0 J-2.
G1 X-16.369
G3 X-16.369 Y-205.551 I0 J2.
G3 X-16.369 Y-209.551 I0 J-2.
G1 X-16.022
G3 X-16.022 Y-205.551 I0 J2.
G3 X-16.022 Y-209.551 I0 J-2.
G1 X-15.856
G3 X-15.856 Y-205.551 I0 J2.
G3 X-15.856 Y-209.551 I0 J-2.
G3 X-15.631 Y-209.476 R.375
G3 X-18.031 Y-206.276 I-1.2 J1.6
G3 X-15.631 Y-209.476 I1.2 J-1.6
G1 X-15.387 Y-209.293
G3 X-17.787 Y-206.093 I-1.2 J1.6
G3 X-15.387 Y-209.293 I1.2 J-1.6
G1 X-15.144 Y-209.11
G3 X-17.544 Y-205.91 I-1.2 J1.6
G3 X-15.144 Y-209.11 I1.2 J-1.6
G1 X-14.9 Y-208.928
G3 X-17.3 Y-205.728 I-1.2 J1.6
G3 X-14.9 Y-208.928 I1.2 J-1.6
G1 X-14.657 Y-208.745
G3 X-17.057 Y-205.545 I-1.2 J1.6
G3 X-14.657 Y-208.745 I1.2 J-1.6
G1 X-14.413 Y-208.563
G3 X-16.813 Y-205.363 I-1.2 J1.6
G3 X-14.413 Y-208.563 I1.2 J-1.6
G1 X-14.143 Y-208.36
G3 X-16.543 Y-205.16 I-1.2 J1.6
G3 X-14.143 Y-208.36 I1.2 J-1.6
G1 X-13.872 Y-208.157
G3 X-16.272 Y-204.957 I-1.2 J1.6
G3 X-13.872 Y-208.157 I1.2 J-1.6
G1 X-13.831 Y-208.126
G2 X-13.794 Y-208.102 R.375
G3 X-15.806 Y-204.644 I-1.006 J1.729
G3 X-13.794 Y-208.102 I1.006 J-1.729
G2 X-13.749 Y-208.079 R.375
G3 X-15.276 Y-204.382 I-.763 J1.849
G3 X-13.749 Y-208.079 I.763 J-1.849
G2 X-13.701 Y-208.063 R.375
G3 X-14.715 Y-204.193 I-.507 J1.935
G3 X-13.701 Y-208.063 I.507 J-1.935
G2 X-13.651 Y-208.053 R.375
G3 X-14.133 Y-204.083 I-.241 J1.985
G3 X-13.651 Y-208.053 I.241 J-1.985
G2 X-13.606 Y-208.051 R.375
G1 X-13.556
G3 X-13.556 Y-204.051 I0 J2.
G3 X-13.556 Y-208.051 I0 J-2.
G1 X-13.251
G3 X-13.251 Y-204.051 I0 J2.
G3 X-13.251 Y-208.051 I0 J-2.
G1 X-12.913
G3 X-12.913 Y-204.051 I0 J2.
G3 X-12.913 Y-208.051 I0 J-2.
G1 X-12.609
G3 X-12.609 Y-204.051 I0 J2.
G3 X-12.609 Y-208.051 I0 J-2.
G1 X-12.377
G3 X-12.377 Y-204.051 I0 J2.
G3 X-12.377 Y-208.051 I0 J-2.

G3 X-12.152 Y-207.976
R.375
G3 X-14.552 Y-204.776 I-
1.2 J1.6
G3 X-12.152 Y-207.976
I1.2 J-1.6
G1 X-11.879 Y-207.77
G3 X-14.279 Y-204.57 I-
1.2 J1.6
G3 X-11.879 Y-207.77 I1.2
J-1.6
G1 X-11.605 Y-207.565
G3 X-14.005 Y-204.365 I-
1.2 J1.6
G3 X-11.605 Y-207.565
I1.2 J-1.6
G1 X-11.359 Y-207.38
G3 X-13.759 Y-204.18 I-
1.2 J1.6
G3 X-11.359 Y-207.38 I1.2
J-1.6
G1 X-11.085 Y-207.175
G3 X-13.485 Y-203.975 I-
1.2 J1.6
G3 X-11.085 Y-207.175
I1.2 J-1.6
G1 X-10.811 Y-206.97
G3 X-13.211 Y-203.77 I-
1.2 J1.6
G3 X-10.811 Y-206.97 I1.2
J-1.6
G1 X-10.565 Y-206.785
G3 X-12.965 Y-203.585 I-
1.2 J1.6
G3 X-10.565 Y-206.785
I1.2 J-1.6
G1 X-10.352 Y-206.626
G2 X-10.343 Y-206.619
R.375
G3 X-12.649 Y-203.351 I-
1.153 J1.634
G3 X-10.343 Y-206.619
I1.153 J-1.634
G2 X-10.299 Y-206.593
R.375
G3 X-12.137 Y-203.04
I-.919 J1.776
G3 X-10.299 Y-206.593
I.919 J-1.776
G2 X-10.252 Y-206.572
R.375
G3 X-11.588 Y-202.802
I-.668 J1.885
G3 X-10.252 Y-206.572
I.668 J-1.885
G2 X-10.203 Y-206.558
R.375
G3 X-11.012 Y-202.641
I-.404 J1.959
G3 X-10.203 Y-206.558
I.404 J-1.959
G2 X-10.152 Y-206.551
R.375
G3 X-10.419 Y-202.56
I-.133 J1.996
G3 X-10.152 Y-206.551
I.133 J-1.996
G2 X-10.127 Y-206.551
R.375
G1 X-9.95
G3 X-9.95 Y-202.551 I0
J2.
G3 X-9.95 Y-206.551 I0 J-
2.
G1 X-9.608
G3 X-9.608 Y-202.551 I0
J2.
G3 X-9.608 Y-206.551 I0
J-2.
G1 X-9.3
G3 X-9.3 Y-202.551 I0 J2.
G3 X-9.3 Y-206.551 I0 J-
2.
G1 X-9.198
G3 X-9.198 Y-202.551 I0
J2.
G3 X-9.198 Y-206.551 I0
J-2.
G1 X-9.679 Y-205.994
G2 X-10.127 Y-206.551
R25.5
G2 X-10.309 Y-206.671
R.375
G1 X-12.484 Y-207.316
G3 X-12.377 Y-208.051
R.375
G1 X-9.583
G3 X-9.583 Y-204.051 I0
J2.
G3 X-9.583 Y-208.051 I0
J-2.
G1 X-9.25
G3 X-9.25 Y-204.051 I0
J2.
G3 X-9.25 Y-208.051 I0 J-
2.
G1 X-8.917
G3 X-8.917 Y-204.051 I0
J2.
G3 X-8.917 Y-208.051 I0
J-2.
G1 X-8.617
G3 X-8.617 Y-204.051 I0
J2.
G3 X-8.617 Y-208.051 I0
J-2.
G1 X-8.284
G3 X-8.284 Y-204.051 I0
J2.
G3 X-8.284 Y-208.051 I0
J-2.
G1 X-7.985
G3 X-7.985 Y-204.051 I0
J2.
G3 X-7.985 Y-208.051 I0
J-2.
G1 X-7.652
G3 X-7.652 Y-204.051 I0
J2.
G3 X-7.652 Y-208.051 I0
J-2.
G1 X-7.319
G3 X-7.319 Y-204.051 I0
J2.
G3 X-7.319 Y-208.051 I0
J-2.
G1 X-7.019
G3 X-7.019 Y-204.051 I0
J2.
G3 X-7.019 Y-208.051 I0
J-2.
G1 X-6.72
G3 X-6.72 Y-204.051 I0
J2.
G3 X-6.72 Y-208.051 I0 J-
2.
G1 X-6.387
G3 X-6.387 Y-204.051 I0
J2.
G3 X-6.387 Y-208.051 I0
J-2.
G1 X-6.087
G3 X-6.087 Y-204.051 I0
J2.
G3 X-6.087 Y-208.051 I0
J-2.
G1 X-5.921
G3 X-5.921 Y-204.051 I0
J2.
G3 X-5.921 Y-208.051 I0
J-2.
G1 X-9.783 Y-203.579
X-9.912 Y-203.769
G2 X-12.011 Y-206.433
R24.
G2 X-13.606 Y-208.051
R28.214
G2 X-13.752 Y-208.135
R.375
G1 X-15.966 Y-208.817
G3 X-15.856 Y-209.551
R.375
G1 X-6.305
G3 X-6.305 Y-205.551 I0
J2.
G3 X-6.305 Y-209.551 I0
J-2.
G1 X-5.972
G3 X-5.972 Y-205.551 I0
J2.
G3 X-5.972 Y-209.551 I0
J-2.
G1 X-5.673
G3 X-5.673 Y-205.551 I0
J2.
G3 X-5.673 Y-209.551 I0
J-2.
G1 X-5.34
G3 X-5.34 Y-205.551 I0
J2.
G3 X-5.34 Y-209.551 I0 J-
2.
G1 X-5.04
G3 X-5.04 Y-205.551 I0
J2.
G3 X-5.04 Y-209.551 I0 J-
2.
G1 X-4.741
G3 X-4.741 Y-205.551 I0
J2.
G3 X-4.741 Y-209.551 I0
J-2.
G1 X-4.441
G3 X-4.441 Y-205.551 I0
J2.
G3 X-4.441 Y-209.551 I0
J-2.
G1 X-4.141
G3 X-4.141 Y-205.551 I0
J2.
G3 X-4.141 Y-209.551 I0
J-2.
G1 X-3.808
G3 X-3.808 Y-205.551 I0
J2.
G3 X-3.808 Y-209.551 I0
J-2.
G1 X-3.475
G3 X-3.476 Y-205.551 I0
J2.
G3 X-3.475 Y-209.551 I0
J-2.
G1 X-3.176
G3 X-3.176 Y-205.551 I0
J2.
G3 X-3.176 Y-209.551 I0
J-2.
G1 X-2.876
G3 X-2.876 Y-205.551 I0
J2.
G3 X-2.876 Y-209.551 I0
J-2.
G1 X-2.643
G3 X-2.643 Y-205.551 I0
J2.
G3 X-2.643 Y-209.551 I0
J-2.
G1 X-9.275 Y-201.872
G3 X-12.302 Y-204.487 I-
1.514 J-1.307
G3 X-9.275 Y-201.872
I1.514 J1.307
G1 X-9.491 Y-201.621
G3 X-12.519 Y-204.235 I-
1.514 J-1.307
G3 X-9.491 Y-201.621
I1.514 J1.307
G1 X-9.687 Y-201.395
G3 X-12.714 Y-204.01 I-
1.514 J-1.307
G3 X-9.687 Y-201.395
I1.514 J1.307
G1 X-9.903 Y-201.144
G3 X-12.931 Y-203.758 I-
1.514 J-1.307
G3 X-9.903 Y-201.144
I1.514 J1.307
G1 X-9.925 Y-201.119
G3 X-12.952 Y-203.733 I-
1.514 J-1.307
G3 X-9.925 Y-201.119
I1.514 J1.307
G1 X-11.153 Y-202.926
G2 X-13.12 Y-205.424
R22.5
G2 X-17.878 Y-209.551
R26.714
G2 X-17.975 Y-209.598
R.375
G1 X-20.241 Y-210.318
G3 X-20.128 Y-211.051
R.375
G1 X-3.028
G3 X-3.028 Y-207.051 I0
J2.
G3 X-3.028 Y-211.051 I0
J-2.
G1 X-2.695
G3 X-2.695 Y-207.051 I0
J2.
G3 X-2.695 Y-211.051 I0
J-2.
G1 X-2.362
G3 X-2.362 Y-207.051 I0
J2.
G3 X-2.362 Y-211.051 I0
J-2.
G1 X-2.062
G3 X-2.062 Y-207.051 I0
J2.
G3 X-2.062 Y-211.051 I0
J-2.
G1 X-1.73
G3 X-1.73 Y-207.051 I0
J2.
G3 X-1.73 Y-211.051 I0 J-
2.
G1 X-1.43
G3 X-1.43 Y-207.051 I0
J2.
G3 X-1.43 Y-211.051 I0 J-
2.
G1 X-1.097
G3 X-1.097 Y-207.051 I0
J2.
G3 X-1.097 Y-211.051 I0
J-2.
G1 X-.797
G3 X-.797 Y-207.051 I0
J2.
G3 X-.797 Y-211.051 I0 J-
2.
G1 X-.498
G3 X-.498 Y-207.051 I0
J2.
G3 X-.498 Y-211.051 I0 J-
2.
G1 X-.198
G3 X-.198 Y-207.051 I0
J2.
G3 X-.198 Y-211.051 I0 J-
2.
G1 X.102
G3 X.102 Y-207.051 I0 J2.
G3 X.102 Y-211.051 I0 J-
2.
G1 X.401
G3 X.401 Y-207.051 I0 J2.
G3 X.401 Y-211.051 I0 J-
2.
G1 X.634
G3 X.634 Y-207.051 I0 J2.
G3 X.634 Y-211.051 I0 J-
2.
G1 X-8.538 Y-200.43
G3 X-11.566 Y-203.044 I-
1.514 J-1.307
G3 X-8.538 Y-200.43
I1.514 J1.307
G1 X-8.757 Y-200.177
G3 X-11.784 Y-202.791 I-
1.514 J-1.307
G3 X-8.757 Y-200.177
I1.514 J1.307
G1 X-8.953 Y-199.949
G3 X-11.981 Y-202.564 I-
1.514 J-1.307
G3 X-8.953 Y-199.949
I1.514 J1.307
G1 X-9.172 Y-199.696
G3 X-12.199 Y-202.311 I-
1.514 J-1.307
G3 X-9.172 Y-199.696
I1.514 J1.307
G1 X-9.39 Y-199.443
G3 X-12.418 Y-202.058 I-
1.514 J-1.307
G3 X-9.39 Y-199.443
I1.514 J1.307
G1 X-9.587 Y-199.216
G3 X-12.614 Y-201.83 I-
1.514 J-1.307
G3 X-9.587 Y-199.216
I1.514 J1.307
G1 X-9.784 Y-198.988
G3 X-12.811 Y-201.602 I-
1.514 J-1.307
G3 X-9.784 Y-198.988
I1.514 J1.307
G1 X-9.98 Y-198.76
G3 X-13.007 Y-201.375 I-
1.514 J-1.307
G3 X-9.98 Y-198.76 I1.514
J1.307
G1 X-10.068 Y-198.659
G3 X-13.095 Y-201.274 I-
1.514 J-1.307
G3 X-10.068 Y-198.659
I1.514 J1.307
G1 X-12.393 Y-202.083
G2 X-14.23 Y-204.414 R21.
G2 X-20.505 Y-209.416
R25.214
G2 X-21.803 Y-211.051
R25.21
G2 X-21.98 Y-211.165
R.375
G1 X-24.16 Y-211.816
G3 X-24.053 Y-212.551
R.375
G1 X.25
G3 X.249 Y-208.551 I0 J2.
G3 X.25 Y-212.551 I0 J-2.
G1 X.549
G3 X.549 Y-208.551 I0 J2.
G3 X.549 Y-212.551 I0 J-
2.
G1 X.849
G3 X.849 Y-208.551 I0 J2.
G3 X.849 Y-212.551 I0 J-
2.
G1 X1.182
G3 X1.182 Y-208.551 I0
J2.
G3 X1.182 Y-212.551 I0 J-
2.
G1 X1.515
G3 X1.515 Y-208.551 I0
J2.
G3 X1.515 Y-212.551 I0 J-
2.
G1 X1.814
G3 X1.814 Y-208.551 I0
J2.
G3 X1.814 Y-212.551 I0 J-
2.
G1 X2.147
G3 X2.147 Y-208.551 I0
J2.
G3 X2.147 Y-212.551 I0 J-
2.
G1 X2.48
G3 X2.48 Y-208.551 I0 J2.
G3 X2.48 Y-212.551 I0 J-
2.
G1 X2.813
G3 X2.813 Y-208.551 I0
J2.
G3 X2.813 Y-212.551 I0 J-
2.
G1 X3.113
G3 X3.113 Y-208.551 I0
J2.
G3 X3.113 Y-212.551 I0 J-
2.
G1 X3.412
G3 X3.412 Y-208.551 I0
J2.
G3 X3.412 Y-212.551 I0 J-
2.
G1 X3.712
G3 X3.712 Y-208.551 I0
J2.
G3 X3.712 Y-212.551 I0 J-
2.
G1 X3.912
G3 X3.912 Y-208.551 I0
J2.
G3 X3.912 Y-212.551 I0 J-
2.
G1 X-8.681 Y-197.97
G3 X-11.708 Y-200.584 I-
1.514 J-1.307
G3 X-8.681 Y-197.97
I1.514 J1.307
G1 X-8.899 Y-197.717
G3 X-11.927 Y-200.331 I-
1.514 J-1.307
G3 X-8.899 Y-197.717
I1.514 J1.307
G1 X-9.096 Y-197.489
G3 X-12.123 Y-200.104 I-
1.514 J-1.307

G3 X-9.096 Y-197.489
I1.514 J1.307
G1 X-9.314 Y-197.236
G3 X-12.342 Y-199.851 I-
1.514 J-1.307
G3 X-9.314 Y-197.236
I1.514 J1.307
G1 X-9.533 Y-196.983
G3 X-12.56 Y-199.598 I-
1.514 J-1.307
G3 X-9.533 Y-196.983
I1.514 J1.307
G1 X-9.729 Y-196.756
G3 X-12.757 Y-199.37 I-
1.514 J-1.307
G3 X-9.729 Y-196.756
I1.514 J1.307
G1 X-9.948 Y-196.503
G3 X-12.975 Y-199.117 I-
1.514 J-1.307
G3 X-9.948 Y-196.503
I1.514 J1.307
G1 X-10.166 Y-196.25
G3 X-13.194 Y-198.864 I-
1.514 J-1.307
G3 X-10.166 Y-196.25
I1.514 J1.307
G1 X-10.21 Y-196.199
G3 X-13.237 Y-198.814 I-
1.514 J-1.307
G3 X-10.21 Y-196.199
I1.514 J1.307
G1 X-13.634 Y-201.241
G2 X-15.34 Y-203.405
R19.5
G2 X-21.527 Y-208.267
R23.714
G2 X-25.424 Y-212.551
R23.71
G2 X-25.557 Y-212.624
R.375
G1 X-27.785 Y-213.318
G3 X-27.674 Y-214.051
R.375
G1 X3.527
G3 X3.527 Y-210.051 I0
J2.
G3 X3.527 Y-214.051 I0 J-
2.
G1 X3.875
G3 X3.875 Y-210.051 I0
J2.
G3 X3.875 Y-214.051 I0 J-
2.
G1 X4.189
G3 X4.189 Y-210.051 I0
J2.
G3 X4.189 Y-214.051 I0 J-
2.
G1 X4.502
G3 X4.502 Y-210.051 I0
J2.
G3 X4.502 Y-214.051 I0 J-
2.
G1 X4.815
G3 X4.815 Y-210.051 I0
J2.
G3 X4.815 Y-214.051 I0 J-
2.
G1 X5.164
G3 X5.164 Y-210.051 I0
J2.
G3 X5.164 Y-214.051 I0 J-
2.
G1 X5.477
G3 X5.477 Y-210.051 I0
J2.
G3 X5.477 Y-214.051 I0 J-
2.
G1 X5.79 Y-214.05
G3 X5.79 Y-210.05 I0 J2.
G3 X5.79 Y-214.05 I0 J-2.
G1 X6.139
G3 X6.139 Y-210.05 I0 J2.
G3 X6.139 Y-214.05 I0 J-
2.
G1 X6.313
G3 X6.313 Y-210.05 I0 J2.
G3 X6.313 Y-214.05 I0 J-
2.
G1 X5.312 Y-211.877
X-8.823 Y-195.51
G3 X-11.851 Y-198.124 I-
1.514 J-1.307
G3 X-8.823 Y-195.51
I1.514 J1.307
G1 X-9.02 Y-195.282
G3 X-12.047 Y-197.897 I-
1.514 J-1.307
G3 X-9.02 Y-195.282
I1.514 J1.307
G1 X-9.217 Y-195.055
G3 X-12.244 Y-197.669 I-
1.514 J-1.307
G3 X-9.217 Y-195.055
I1.514 J1.307
G1 X-9.435 Y-194.802
G3 X-12.462 Y-197.416 I-
1.514 J-1.307
G3 X-9.435 Y-194.802
I1.514 J1.307
G1 X-9.632 Y-194.574
G3 X-12.659 Y-197.188 I-
1.514 J-1.307
G3 X-9.632 Y-194.574
I1.514 J1.307
G1 X-9.85 Y-194.321
G3 X-12.877 Y-196.935 I-
1.514 J-1.307
G3 X-9.85 Y-194.321
I1.514 J1.307
G1 X-10.047 Y-194.093
G3 X-13.074 Y-196.708 I-
1.514 J-1.307
G3 X-10.047 Y-194.093
I1.514 J1.307
G1 X-10.243 Y-193.866
G3 X-13.271 Y-196.48 I-
1.514 J-1.307
G3 X-10.243 Y-193.866
I1.514 J1.307
G1 X-10.353 Y-193.739
G3 X-13.38 Y-196.354 I-
1.514 J-1.307
G3 X-10.353 Y-193.739
I1.514 J1.307
G1 X-14.875 Y-200.398
G2 X-16.449 Y-202.396
R18.
G2 X-22.553 Y-207.115
R22.214
G2 X-30.21 Y-214.051
R22.21
G2 X-30.275 Y-214.079
R.375
G1 X-32.574 Y-214.819
G3 X-32.46 Y-215.551
R.375
G1 X5.928 Y-215.55
G3 X5.928 Y-211.55 I0 J2.
G3 X5.928 Y-215.55 I0 J-
2.
G1 X6.269
G3 X6.269 Y-211.55 I0 J2.
G3 X6.269 Y-215.55 I0 J-
2.
G1 X6.61
G3 X6.61 Y-211.55 I0 J2.
G3 X6.61 Y-215.55 I0 J-2.
G1 X6.917
G3 X6.917 Y-211.55 I0 J2.
G3 X6.917 Y-215.55 I0 J-
2.
G1 X7.258
G3 X7.257 Y-211.55 I0 J2.
G3 X7.258 Y-215.55 I0 J-
2.
G1 X7.564
G3 X7.564 Y-211.55 I0 J2.
G3 X7.564 Y-215.55 I0 J-
2.
G1 X7.871
G3 X7.871 Y-211.55 I0 J2.
G3 X7.871 Y-215.55 I0 J-
2.
G1 X8.178
G3 X8.178 Y-211.55 I0 J2.
G3 X8.178 Y-215.55 I0 J-
2.
G1 X8.519
G3 X8.519 Y-211.55 I0 J2.
G3 X8.519 Y-215.55 I0 J-
2.
G1 X8.655
G3 X8.655 Y-211.55 I0 J2.
G3 X8.655 Y-215.55 I0 J-
2.
G1 X6.586 Y-211.057
X-8.966 Y-193.05
G3 X-11.993 Y-195.664 I-
1.514 J-1.307
G3 X-8.966 Y-193.05
I1.514 J1.307
G1 X-9.184 Y-192.797
G3 X-12.212 Y-195.412 I-
1.514 J-1.307
G3 X-9.184 Y-192.797
I1.514 J1.307
G1 X-9.403 Y-192.544
G3 X-12.43 Y-195.159 I-
1.514 J-1.307
G3 X-9.403 Y-192.544
I1.514 J1.307
G1 X-9.621 Y-192.291
G3 X-12.648 Y-194.906 I-
1.514 J-1.307
G3 X-9.621 Y-192.291
I1.514 J1.307
G1 X-9.818 Y-192.063
G3 X-12.845 Y-194.678 I-
1.514 J-1.307
G3 X-9.818 Y-192.063
I1.514 J1.307
G1 X-10.014 Y-191.836
G3 X-13.042 Y-194.45 I-
1.514 J-1.307
G3 X-10.014 Y-191.836
I1.514 J1.307
G1 X-10.233 Y-191.583
G3 X-13.26 Y-194.197 I-
1.514 J-1.307
G3 X-10.233 Y-191.583
I1.514 J1.307
G1 X-10.451 Y-191.33
G3 X-13.479 Y-193.944 I-
1.514 J-1.307
G3 X-10.451 Y-191.33
I1.514 J1.307
G1 X-10.495 Y-191.279
G3 X-13.522 Y-193.894 I-
1.514 J-1.307
G3 X-10.495 Y-191.279
I1.514 J1.307
G1 X-16.116 Y-199.555
G2 X-17.559 Y-201.386
R16.5
G2 X-23.583 Y-205.958
R20.714
G2 X-32.434 Y-213.482
R20.71
G1 X-36.866 Y-215.551
G2 X-36.91 Y-215.568
R.375
G1 X-39.232 Y-216.319
G3 X-39.116 Y-217.051
R.375
G1 X8.27 Y-217.05
G3 X8.27 Y-213.05 I0 J2.
G3 X8.27 Y-217.05 I0 J-2.
G1 X8.611
G3 X8.611 Y-213.05 I0 J2.
G3 X8.611 Y-217.05 I0 J-
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G3 X8.952 Y-217.05 I0 J-
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G3 X9.259 Y-213.05 I0 J2.
G3 X9.259 Y-217.05 I0 J-
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G3 X9.6 Y-213.05 I0 J2.
G3 X9.6 Y-217.05 I0 J-2.
G1 X9.907
G3 X9.906 Y-213.05 I0 J2.
G3 X9.907 Y-217.05 I0 J-
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G3 X10.213 Y-213.05 I0
J2.
G3 X10.213 Y-217.05 I0 J-
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G3 X10.52 Y-213.05 I0 J2.
G3 X10.52 Y-217.05 I0 J-
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G3 X10.861 Y-213.05 I0
J2.
G3 X10.861 Y-217.05 I0 J-
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G1 X10.997
G3 X10.997 Y-213.05 I0
J2.
G3 X10.997 Y-217.05 I0 J-
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X-9.108 Y-190.59
G3 X-12.136 Y-193.205 I-
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G3 X-9.108 Y-190.59
I1.514 J1.307
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G3 X-12.354 Y-192.952 I-
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G3 X-13.403 Y-191.737 I-
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G3 X-13.665 Y-191.434 I-
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R15.
G2 X-24.618 Y-204.794
R19.214
G2 X-33.046 Y-212.112
R19.21
G1 X-41.053 Y-215.85
G2 X-42.672 Y-216.493
R15.
G2 X-44.727 Y-217.051
R19.2
G3 X-44.765 Y-217.061
R.375
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G3 X-46.977 Y-218.551
R.375
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G3 X10.613 Y-214.55 I0
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G3 X10.953 Y-214.55 I0
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G3 X11.294 Y-218.55 I0 J-
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G3 X11.635 Y-218.55 I0 J-
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G3 X11.942 Y-218.55 I0 J-
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G3 X12.249 Y-214.55 I0
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J2.
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G1 X12.862
G3 X12.862 Y-214.55 I0
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G3 X12.862 Y-218.55 I0 J-
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G1 X13.203
G3 X13.203 Y-214.55 I0
J2.
G3 X13.203 Y-218.55 I0 J-
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G3 X13.34 Y-214.55 I0 J2.
G3 X13.34 Y-218.55 I0 J-
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G3 X-13.086 Y-189.809 I-
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G3 X-13.742 Y-189.05 I-
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G3 X-13.807 Y-188.974 I-
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R13.5
G2 X-25.66 Y-203.623
R17.714
G2 X-33.658 Y-210.743
R17.71
G1 X-41.688 Y-214.491
G2 X-43.144 Y-215.07
R13.5
G2 X-48.6 Y-215.97 R17.7
G2 X-55.699 Y-214.54
R17.829
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G2 X-60.333 Y-211.382
I.376 J.927
G1 X-62.496 Y-218.289
X-62.641 Y-218.752

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G1 X13.262
G3 X13.262 Y-216.05 I0
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G3 X13.262 Y-220.05 I0 J-
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G3 X13.602 Y-216.05 I0
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G3 X13.602 Y-220.05 I0 J-
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G3 X13.943 Y-216.05 I0
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G3 X13.943 Y-220.05 I0 J-
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G3 X14.284 Y-216.05 I0
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G3 X14.284 Y-220.05 I0 J-
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G3 X14.898 Y-216.05 I0
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G1 X15.205
G3 X15.205 Y-216.05 I0
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G3 X15.545 Y-216.05 I0
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G3 X15.545 Y-220.05 I0 J-
2.
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G3 X15.682 Y-216.05 I0
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G3 X15.682 Y-220.05 I0 J-
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G3 X-9.393 Y-185.67
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G3 X-12.617 Y-188.057 I-
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G3 X-12.814 Y-187.829 I-
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G3 X-13.032 Y-187.577 I-
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I1.514 J1.307
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G3 X-13.229 Y-187.349 I-
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I1.514 J1.307
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G2 X-20.888 Y-198.359
R12.
G2 X-26.711 Y-202.442
R16.214
G2 X-34.27 Y-209.373
R16.21
G1 X-42.322 Y-213.131
G2 X-43.616 Y-213.646
R12.
G2 X-48.609 Y-214.47
R16.2
G2 X-55.123 Y-213.155
R16.329
G1 X-61.69 Y-210.49
X-56.765 Y-214.636
G0 Z-194.843
X-56.789 Y-217.993
Z-226.228
G1 Z-228.228
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G3 X16.933 Y-217.55 I0
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G3 X17.24 Y-217.55 I0 J2.
G3 X17.24 Y-221.55 I0 J-
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G3 X17.547 Y-221.55 I0 J-
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G3 X18.024 Y-217.55 I0
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G2 X-21.998 Y-197.349
R10.5
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R14.714
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R14.71
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G2 X-44.089 Y-212.222
R10.5
G2 X-48.612 Y-212.97
R14.7
G2 X-48.618 Y-212.97 R1.5
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R14.829
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G1 Z-228.228
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I.685 J-1.879
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I-.655 J1.89
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G3 X-28.76 Y-200.003
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G3 X-28.856 Y-200.035
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R13.2
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Y-220.993
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G1 Z-228.228
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G3 X-13.012 Y-183.05 I0
J-2.
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G2 X-36.106 Y-205.265 R11.71
G1 X-44.224 Y-209.053
G2 X-45.034 Y-209.375 R7.5
G2 X-48.635 Y-209.97 R11.7
G2 X-53.389 Y-209.003 R11.829
G1 X-60.992 Y-205.917
G2 X-61.691 Y-205.591 R7.5
G1 X-56.789 Y-210.664
G0 Z-194.843
Y-222.494
Z-226.228
G1 Z-228.228
X-59.621 Y-224.551
X-61.685 Y-226.051
X22.516 Y-226.05
G3 X22.516 Y-222.05 I0 J2.
G3 X22.516 Y-226.05 I0 J-2.
G1 X22.807
G3 X22.807 Y-222.05 I0 J2.
G3 X22.807 Y-226.05 I0 J-2.
G1 X23.13
G3 X23.13 Y-222.05 I0 J2.
G3 X23.13 Y-226.05 I0 J-2.
G1 X23.421
G3 X23.421 Y-222.05 I0 J2.
G3 X23.421 Y-226.05 I0 J-2.
G1 X23.745
G3 X23.745 Y-222.05 I0 J2.
G3 X23.745 Y-226.05 I0 J-2.
G1 X24.036
G3 X24.036 Y-222.05 I0 J2.
G3 X24.036 Y-226.05 I0 J-2.
G1 X24.359
G3 X24.359 Y-222.05 I0 J2.
G3 X24.359 Y-226.05 I0 J-2.
G1 X24.65
G3 X24.65 Y-222.05 I0 J2.
G3 X24.65 Y-226.05 I0 J-2.
G1 X24.974
G3 X24.974 Y-222.05 I0 J2.
G3 X24.974 Y-226.05 I0 J-2.
G1 X25.265
G3 X25.265 Y-222.05 I0 J2.
G3 X25.265 Y-226.05 I0 J-2.
G1 X25.588
G3 X25.588 Y-222.05 I0 J2.
G3 X25.588 Y-226.05 I0 J-2.
G1 X25.879
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G3 X25.879 Y-226.05 I0 J-2.
G1 X26.203
G3 X26.203 Y-222.05 I0 J2.
G3 X26.203 Y-226.05 I0 J-2.
G1 X26.397
G3 X26.397 Y-222.05 I0 J2.
G3 X26.397 Y-226.05 I0 J-2.
G2 X23.192 Y-222.015 R10.212
G1 X15.502 Y-205.317
X-7.9 Y-178.22
G3 X-10.927 Y-180.834 I-1.514 J-1.307
G3 X-7.9 Y-178.22 I1.514 J1.307
G1 X-8.074 Y-178.019
G3 X-11.101 Y-180.633 I-1.514 J-1.307
G3 X-8.074 Y-178.019 I1.514 J1.307
G1 X-8.266 Y-177.796
G3 X-11.294 Y-180.41 I-1.514 J-1.307
G3 X-8.266 Y-177.796 I1.514 J1.307
G1 X-8.44 Y-177.595
G3 X-11.467 Y-180.209 I-1.514 J-1.307
G3 X-8.44 Y-177.595 I1.514 J1.307
G1 X-8.478 Y-177.55
G3 X-11.506 Y-180.164 I-1.514 J-1.307
G3 X-8.478 Y-177.55 I1.514 J1.307
G1 X-12.738
G3 X-12.738 Y-181.55 I0 J-2.
G3 X-12.738 Y-177.55 I0 J2.
G1 X-13.02
G3 X-13.02 Y-181.55 I0 J-2.
G3 X-13.02 Y-177.55 I0 J2.
G1 X-13.301
G3 X-13.301 Y-181.55 I0 J-2.
G3 X-13.301 Y-177.55 I0 J2.
G1 X-13.582
G3 X-13.582 Y-181.55 I0 J-2.
G3 X-13.582 Y-177.55 I0 J2.
G1 X-13.863
G3 X-13.863 Y-181.55 I0 J-2.
G3 X-13.863 Y-177.55 I0 J2.
G1 X-24.802 Y-193.655
G2 X-25.327 Y-194.321 R6.
G2 X-29.899 Y-197.217 R10.214
G3 X-28.731 Y-201.043 I.584 J-1.913
G3 X-29.899 Y-197.217 I-.584 J1.913
G2 X-30.148 Y-197.29 R10.214
G3 X-29.077 Y-201.144 I.535 J-1.927
G3 X-30.148 Y-197.29 I-.535 J1.927
G2 X-30.398 Y-197.356 R10.214
G3 X-29.426 Y-201.236 I.486 J-1.94
G3 X-30.398 Y-197.356 I-.486 J1.94
G2 X-30.651 Y-197.416 R10.214
G3 X-29.776 Y-201.319 I.437 J-1.952
G3 X-30.651 Y-197.416 I-.437 J1.952
G2 X-30.904 Y-197.469 R10.214
G3 X-30.129 Y-201.394 I.387 J-1.962
G3 X-30.904 Y-197.469 I-.387 J1.962
G2 X-31.143 Y-197.514 R10.214
G3 X-30.462 Y-201.455 I.341 J-1.971
G3 X-31.143 Y-197.514 I-.341 J1.971
G1 X-31.382 Y-198.25
G2 X-31.681 Y-198.998 R6.
G2 X-36.718 Y-203.895 R10.21
G1 X-44.859 Y-207.694
G2 X-45.506 Y-207.951 R6.
G2 X-48.641 Y-208.47 R10.2
G1 X-48.644
G2 X-52.809 Y-207.619 R10.329
G1 X-60.428 Y-204.527
G2 X-61.178 Y-204.16 R6.
G2 X-61.691 Y-203.842 R10.243
G1 X-56.789 Y-209.993
G0 Z-194.843
Y-223.994
Z-226.228
G1 Z-228.228
X-59.62 Y-226.051
X-61.685 Y-227.551
X26.012 Y-227.55
G3 X26.012 Y-223.55 I0 J2.
G3 X26.012 Y-227.55 I0 J-2.
G1 X26.316
G3 X26.316 Y-223.55 I0 J2.
G3 X26.316 Y-227.55 I0 J-2.
G1 X26.621
G3 X26.621 Y-223.55 I0 J2.
G3 X26.621 Y-227.55 I0 J-2.
G1 X26.925
G3 X26.925 Y-223.55 I0 J2.
G3 X26.925 Y-227.55 I0 J-2.
G1 X27.229
G3 X27.229 Y-223.55 I0 J2.
G3 X27.229 Y-227.55 I0 J-2.
G1 X27.534
G3 X27.534 Y-223.55 I0 J2.
G3 X27.534 Y-227.55 I0 J-2.
G1 X27.838
G3 X27.838 Y-223.55 I0 J2.
G3 X27.838 Y-227.55 I0 J-2.
G1 X28.142
G3 X28.142 Y-223.55 I0 J2.
G3 X28.142 Y-227.55 I0 J-2.
G1 X28.447
G3 X28.447 Y-223.55 I0 J2.
G3 X28.447 Y-227.55 I0 J-2.
G1 X28.751
G3 X28.751 Y-223.55 I0 J2.
G3 X28.751 Y-227.55 I0 J-2.
G1 X29.055
G3 X29.055 Y-223.55 I0 J2.
G3 X29.055 Y-227.55 I0 J-2.
G1 X29.36
G3 X29.36 Y-223.55 I0 J2.
G3 X29.36 Y-227.55 I0 J-2.
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G3 X29.664 Y-223.55 I0 J2.
G3 X29.664 Y-227.55 I0 J-2.
G1 X30.002
G3 X30.002 Y-223.55 I0 J2.
G3 X30.002 Y-227.55 I0 J-2.
G1 X30.307
G3 X30.307 Y-223.55 I0 J2.
G3 X30.307 Y-227.55 I0 J-2.
G1 X30.645
G3 X30.645 Y-223.55 I0 J2.
G3 X30.645 Y-227.55 I0 J-2.
G1 X30.949
G3 X30.949 Y-223.55 I0 J2.
G3 X30.949 Y-227.55 I0 J-2.
G1 X31.287
G3 X31.287 Y-223.55 I0 J2.
G3 X31.287 Y-227.55 I0 J-2.
G1 X31.423
G3 X31.423 Y-223.55 I0 J2.
G3 X31.423 Y-227.55 I0 J-2.
G1 X30.488 Y-226.788
X27.794 Y-225.189
G2 X27.482 Y-224.986 R4.5
G2 X24.564 Y-221.409 R8.712
G1 X16.776 Y-204.497
X-7.214 Y-176.72
G3 X-10.241 Y-179.334 I-1.514 J-1.307
G3 X-7.214 Y-176.72 I1.514 J1.307
G1 X-7.406 Y-176.496
G3 X-10.434 Y-179.111 I-1.514 J-1.307
G3 X-7.406 Y-176.496 I1.514 J1.307
G1 X-7.599 Y-176.273
G3 X-10.626 Y-178.888 I-1.514 J-1.307
G3 X-7.599 Y-176.273 I1.514 J1.307
G1 X-7.792 Y-176.05
G3 X-10.819 Y-178.664 I-1.514 J-1.307
G3 X-7.792 Y-176.05 I1.514 J1.307
G1 X-13.533
G3 X-13.533 Y-180.05 I0 J-2.
G3 X-13.533 Y-176.05 I0 J2.
G1 X-13.814
G3 X-13.814 Y-180.05 I0 J-2.
G3 X-13.814 Y-176.05 I0 J2.
G1 X-14.095
G3 X-14.095 Y-180.05 I0 J-2.
G3 X-14.095 Y-176.05 I0 J2.
G1 X-14.376
G3 X-14.376 Y-180.05 I0 J-2.
G3 X-14.376 Y-176.05 I0 J2.
G1 X-14.657
G3 X-14.657 Y-180.05 I0 J-2.
G3 X-14.657 Y-176.05 I0 J2.
G1 X-26.043 Y-192.813
G2 X-26.436 Y-193.312 R4.5
G2 X-30.888 Y-195.931 R8.714
G3 X-29.972 Y-199.825 I.458 J-1.947
G3 X-30.888 Y-195.931 I-.458 J1.947
G2 X-31.11 Y-195.981 R8.714
G3 X-30.296 Y-199.897 I.407 J-1.958
G3 X-31.11 Y-195.981 I-.407 J1.958
G2 X-31.333 Y-196.024 R8.714
G3 X-30.622 Y-199.96 I.356 J-1.968
G3 X-31.333 Y-196.024 I-.356 J1.968
G2 X-31.558 Y-196.062 R8.714
G3 X-30.949 Y-200.015 I.304 J-1.977
G3 X-31.558 Y-196.062 I-.304 J1.977
G2 X-31.783 Y-196.093 R8.714
G3 X-31.278 Y-200.061 I.252 J-1.984
G3 X-31.783 Y-196.093 I-.252 J1.984
G2 X-32.009 Y-196.119 R8.714
G3 X-31.608 Y-200.099 I.201 J-1.99
G3 X-32.009 Y-196.119 I-.201 J1.99
G2 X-32.275 Y-196.142 R8.714
G3 X-31.996 Y-200.132 I.14 J-1.995
G3 X-32.275 Y-196.142 I-.14 J1.995
G1 X-32.809 Y-197.787
G2 X-33.033 Y-198.348 R4.5
G2 X-37.33 Y-202.526 R8.71
G1 X-45.493 Y-206.335
G2 X-45.978 Y-206.528 R4.5
G2 X-48.652 Y-206.97 R8.7
G2 X-52.228 Y-206.236 R8.829
G1 X-59.864 Y-203.137
G2 X-60.426 Y-202.862 R4.5
G2 X-61.692 Y-201.971 R8.743
G1 X-55.846 Y-206.915
G0 Z-194.843
X-61.7 Y-170.709
Z-209.228
G1 Z-211.228
Z-228.228
X-60.418 Y-165.836
Y-165.003
G2 X-60.693 Y-163.151 R12.187
G1 X-61.702
G2 X-62.502 Y-162.351 R.8
G0 Z-194.843
X-61.699 Y-176.597
Z-209.228
G1 Z-211.228

Z-228.228
X-60.152 Y-170.718
X-58.918 Y-166.03
Y-164.828
G2 X-59.218 Y-161.937
R10.687
G1 Y-161.651
X-61.703
G2 X-62.503 Y-160.851 R.8
G0 Z-194.843
X-61.697 Y-182.485
Z-209.228
G1 Z-211.228
Z-228.228
X-60.15 Y-176.606
X-57.418 Y-166.224
Y-164.64
G2 X-57.718 Y-161.963
R9.187
G3 X-61.718 Y-161.963 I-2. J0
G3 X-57.718 Y-161.963 I2. J0
G1 Y-161.691
G3 X-61.718 Y-161.691 I-2. J0
G3 X-57.718 Y-161.691 I2. J0
G1 Y-161.419
G3 X-61.718 Y-161.419 I-2. J0
G3 X-57.718 Y-161.419 I2. J0
G1 Y-161.148
G3 X-61.718 Y-161.148 I-2. J0
G3 X-57.718 Y-161.148 I2. J0
G1 Y-160.876
G3 X-61.718 Y-160.876 I-2. J0
G3 X-57.718 Y-160.876 I2. J0
G1 Y-160.604
G3 X-61.718 Y-160.604 I-2. J0
G3 X-57.718 Y-160.604 I2. J0
G1 Y-160.332
G3 X-61.718 Y-160.332 I-2. J0
G3 X-57.718 Y-160.332 I2. J0
G1 Y-160.151
G3 X-61.718 Y-160.151 I-2. J0
G3 X-57.718 Y-160.151 I2. J0
G1 X-61.703
G2 X-62.503 Y-159.351 R.8
G0 Z-194.843
X-56.789 Y-225.494
Z-226.228
G1 Z-228.228
X-59.62 Y-227.551
X-61.685 Y-229.051
X31.038 Y-229.05
G3 X31.038 Y-225.05 I0 J2.
G3 X31.038 Y-229.05 I0 J-2.
G1 X31.375
G3 X31.375 Y-225.05 I0 J2.
G3 X31.375 Y-229.05 I0 J-2.
G1 X31.713
G3 X31.713 Y-225.05 I0 J2.
G3 X31.713 Y-229.05 I0 J-2.
G1 X32.05
G3 X32.05 Y-225.05 I0 J2.
G3 X32.05 Y-229.05 I0 J-2.
G1 X32.388
G3 X32.388 Y-225.05 I0 J2.
G3 X32.388 Y-229.05 I0 J-2.
G1 X32.725
G3 X32.725 Y-225.05 I0 J2.
G3 X32.725 Y-229.05 I0 J-2.
G1 X33.063
G3 X33.063 Y-225.05 I0 J2.
G3 X33.063 Y-229.05 I0 J-2.
G1 X33.4
G3 X33.4 Y-225.05 I0 J2.
G3 X33.4 Y-229.05 I0 J-2.
G1 X33.738
G3 X33.738 Y-225.05 I0 J2.
G3 X33.738 Y-229.05 I0 J-2.
G1 X34.075
G3 X34.075 Y-225.05 I0 J2.
G3 X34.075 Y-229.05 I0 J-2.
G1 X34.413
G3 X34.413 Y-225.05 I0 J2.
G3 X34.413 Y-229.05 I0 J-2.
G1 X34.717
G3 X34.717 Y-225.05 I0 J2.
G3 X34.717 Y-229.05 I0 J-2.
G1 X34.963
G3 X34.963 Y-225.05 I0 J2.
G3 X34.963 Y-229.05 I0 J-2.
G1 X35.209
G3 X35.209 Y-225.45 I0 J1.8
G3 X35.209 Y-229.05 I0 J-1.8
G1 X35.546
G3 X35.546 Y-225.45 I0 J1.8
G3 X35.546 Y-229.05 I0 J-1.8
G1 X35.82
G3 X35.82 Y-225.45 I0 J1.8
G3 X35.82 Y-229.05 I0 J-1.8
G1 X36.093
G3 X36.093 Y-225.81 I0 J1.62
G3 X36.093 Y-229.05 I0 J-1.62
G1 X36.431
G3 X36.43 Y-225.81 I0 J1.62
G3 X36.431 Y-229.05 I0 J-1.62
G1 X36.704
G3 X36.704 Y-226.134 I0 J1.458
G3 X36.704 Y-229.05 I0 J-1.458
G1 X36.775
G3 X36.775 Y-226.134 I0 J1.458
G3 X36.775 Y-229.05 I0 J-1.458
G1 X34.193 Y-227.775
G2 X33.625 Y-227.41 R3.
G1 X31.349 Y-225.555
X28.559 Y-223.899
G2 X28.352 Y-223.764 R3.
G2 X25.936 Y-220.803
R7.212
G1 X18.05 Y-203.677
X-6.527 Y-175.22
G3 X-9.554 Y-177.834 I-1.514 J-1.307
G3 X-6.527 Y-175.22 I1.514 J1.307
G1 X-6.701 Y-175.019
G3 X-9.728 Y-177.633 I-1.514 J-1.307
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G3 X-9.901 Y-177.432 I-1.514 J-1.307
G3 X-6.874 Y-174.818 I1.514 J1.307
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G3 X-10.075 Y-177.231 I-1.514 J-1.307
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G1 X-7.105 Y-174.55
G3 X-10.133 Y-177.164 I-1.514 J-1.307
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G1 X-14.327
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G3 X-14.327 Y-174.55 I0 J2.
G1 X-14.608
G3 X-14.608 Y-178.55 I0 J-2.
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G1 X-14.89
G3 X-14.89 Y-178.55 I0 J-2.
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G1 X-15.143
G3 X-15.143 Y-178.55 I0 J-2.
G3 X-15.143 Y-174.55 I0 J2.
G1 X-15.424
G3 X-15.424 Y-178.55 I0 J-2.
G3 X-15.424 Y-174.55 I0 J2.
G1 X-15.452
G3 X-15.452 Y-178.55 I0 J-2.
G3 X-15.452 Y-174.55 I0 J2.
G1 X-27.284 Y-191.97
G2 X-27.546 Y-192.303 R3.
G2 X-31.864 Y-194.591
R7.214
G3 X-31.299 Y-198.55 I.282 J-1.98
G3 X-31.864 Y-194.591 I-.283 J1.98
G2 X-32.083 Y-194.618 R7.214
G3 X-31.639 Y-198.594 I.222 J-1.988
G3 X-32.083 Y-194.618 I-.222 J1.988
G2 X-32.303 Y-194.64 R7.214
G3 X-31.981 Y-198.627 I.161 J-1.994
G3 X-32.303 Y-194.64 I-.161 J1.994
G2 X-32.523 Y-194.654 R7.214
G3 X-32.323 Y-198.649 I.1 J-1.998
G3 X-32.523 Y-194.654 I-.1 J1.998
G2 X-32.743 Y-194.662 R7.214
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G2 X-32.964 Y-194.662 R7.214
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G3 X-32.964 Y-194.662 I.023 J2.
G2 X-33.072 Y-194.66 R7.214
G3 X-33.176 Y-198.659 I-.052 J-1.999
G3 X-33.072 Y-194.66 I.052 J1.999
G3 X-33.072 Y-198.66 I0 J-2.
G3 X-33.072 Y-194.66 I0 J2.
G1 X-33.371
G3 X-33.371 Y-198.66 I0 J-2.
G3 X-33.371 Y-194.66 I0 J2.
G1 X-34.235 Y-197.324
G2 X-34.385 Y-197.698 R3.
G2 X-37.942 Y-201.156
R7.21
G1 X-46.127 Y-204.975
G2 X-46.451 Y-205.104 R3.
G2 X-48.661 Y-205.47 R7.2
G2 X-51.646 Y-204.853
R7.329
G1 X-59.3 Y-201.747
G2 X-59.675 Y-201.564 R3.
G2 X-61.692 Y-199.832
R7.243
G2 X-62.131 Y-198.483 R2.
G1 X-61.76 Y-188.805
G2 X-61.695 Y-188.373 R2.
G1 X-60.598 Y-184.201
X-55.918 Y-166.418
Y-164.436
G2 X-56.218 Y-161.991
R7.687
G1 Y-160.536
G3 X-60.218 Y-160.536 I-2. J0
G3 X-56.218 Y-160.536 I2. J0
G1 Y-160.222
G3 X-60.218 Y-160.222 I-2. J0
G3 X-56.218 Y-160.222 I2. J0
G1 Y-159.939
G3 X-60.218 Y-159.939 I-2. J0
G3 X-56.218 Y-159.939 I2. J0
G1 Y-159.656
G3 X-60.218 Y-159.656 I-2. J0
G3 X-56.218 Y-159.656 I2. J0
G1 Y-159.373
G3 X-60.218 Y-159.373 I-2. J0
G3 X-56.218 Y-159.373 I2. J0
G1 Y-159.091
G3 X-60.218 Y-159.091 I-2. J0
G3 X-56.218 Y-159.091 I2. J0
G1 Y-158.777
G3 X-60.218 Y-158.777 I-2. J0
G3 X-56.218 Y-158.777 I2. J0
G1 Y-158.651
G3 X-60.218 Y-158.651 I-2. J0
G3 X-56.218 Y-158.651 I2. J0
G1 X-61.703
G2 X-62.503 Y-157.851 R.8
G0 Z-194.843
X69.525 Y-164.65
Z-209.228
G1 Z-211.228
Z-228.228
G3 X69.525 Y-166.776 I0 J-1.063
G3 X69.525 Y-164.65 I0 J1.063
G1 X69.523
G3 X69.523 Y-166.776 I0 J-1.063
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G3 X69.523 Y-166.776 I0 J-1.063
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G1 X69.357
G3 X69.357 Y-167.012 I0 J-1.181
G3 X69.357 Y-164.65 I0 J1.181
G1 X69.207
G3 X69.207 Y-167.274 I0 J-1.312
G3 X69.207 Y-164.65 I0 J1.312
G1 X69.113
G3 X69.113 Y-167.566 I0 J-1.458
G3 X69.113 Y-164.65 I0 J1.458
G2 X69.109 Y-164.666 R9.
G1 X69.525 Y-165.576
G2 X68.534 Y-165.412
I-.551 J-.252
G1 X69.92 Y-164.213
G3 X69.524 Y-163.15 R.605
G1 X69.523
G3 X69.523 Y-165.276 I0 J-1.063
G3 X69.523 Y-163.15 I0 J1.063
G1 X69.484
G3 X69.484 Y-165.276 I0 J-1.063
G3 X69.484 Y-163.15 I0 J1.063
G3 X69.484 Y-165.276 I0 J-1.063
G3 X69.484 Y-163.15 I0 J1.063
G1 X69.261
G3 X69.261 Y-165.774 I0 J-1.312
G3 X69.261 Y-163.15 I0 J1.312
G1 X69.014
G3 X69.014 Y-166.066 I0 J-1.458
G3 X69.014 Y-163.15 I0 J1.458
G1 X68.834
G3 X68.834 Y-166.39 I0 J-1.62
G3 X68.834 Y-163.15 I0 J1.62
G1 X68.633
G3 X68.633 Y-166.75 I0 J-1.8
G3 X68.633 Y-163.15 I0 J1.8
G1 X68.386
G3 X68.386 Y-167.15 I0 J-2.
G3 X68.386 Y-163.15 I0 J2.
G1 X68.047
G3 X68.047 Y-167.15 I0 J-2.
G3 X68.047 Y-163.15 I0 J2.
G1 X67.788
G3 X67.788 Y-167.15 I0 J-2.
G3 X67.788 Y-163.15 I0 J2.
G2 X67.574 Y-164.655 R7.5
G1 X67.533 Y-164.824
X68.872 Y-167.756
X69.526 Y-169.187
G2 X67.667 Y-169.29 I-.91 J-.416
G1 X70.438 Y-163.056
G3 X69.524 Y-161.65 R1.
G1 X68.464
G3 X68.464 Y-165.65 I0 J-2.
G3 X68.464 Y-161.65 I0 J2.
G1 X68.155
G3 X68.155 Y-165.65 I0 J-2.
G3 X68.155 Y-161.65 I0 J2.
G1 X67.845
G3 X67.845 Y-165.65 I0 J-2.
G3 X67.845 Y-161.65 I0 J2.
G1 X67.536
G3 X67.536 Y-165.65 I0 J-2.
G3 X67.536 Y-161.65 I0 J2.
G1 X67.226
G3 X67.226 Y-165.65 I0 J-2.
G3 X67.226 Y-161.65 I0 J2.

G1 X66.917
G3 X66.917 Y-165.65 I0 J-
2.
G3 X66.917 Y-161.65 I0
J2.
G1 X66.608
G3 X66.608 Y-165.65 I0 J-
2.
G3 X66.608 Y-161.65 I0
J2.
G1 X66.298
G3 X66.298 Y-165.65 I0 J-
2.
G3 X66.298 Y-161.65 I0
J2.
G1 X66.293 Y-162.88
G2 X66.118 Y-164.296 R6.
G1 X66.022 Y-164.685
Y-165.128
X68.586 Y-170.739
X69.527 Y-172.798
G2 X67.632 Y-173.043
I-.91 J-.416
G1 X67.957 Y-171.72
X70.37 Y-161.899
X70.495 Y-161.389
G3 X69.524 Y-160.15 R1.
G1 X66.683
G3 X66.683 Y-164.15 I0 J-
2.
G3 X66.683 Y-160.15 I0
J2.
G1 X66.401
G3 X66.401 Y-164.15 I0 J-
2.
G3 X66.401 Y-160.15 I0
J2.
G1 X66.119
G3 X66.119 Y-164.15 I0 J-
2.
G3 X66.119 Y-160.15 I0
J2.
G1 X65.837
G3 X65.837 Y-164.15 I0 J-
2.
G3 X65.837 Y-160.15 I0
J2.
G1 X65.556
G3 X65.556 Y-164.15 I0 J-
2.
G3 X65.556 Y-160.15 I0
J2.
G1 X65.274
G3 X65.274 Y-164.15 I0 J-
2.
G3 X65.274 Y-160.15 I0
J2.
G1 X64.992
G3 X64.992 Y-164.15 I0 J-
2.
G3 X64.992 Y-160.15 I0
J2.
G1 X64.804
G3 X64.804 Y-164.15 I0 J-
2.
G3 X64.804 Y-160.15 I0
J2.
G1 X64.793 Y-162.874
G2 X64.662 Y-163.936 R4.5
G1 X64.522 Y-164.502
Y-165.454
X68.587 Y-174.35
X69.528 Y-176.409
G2 X69.133 Y-177.469 R.8
G0 Z-194.843
X69.539 Y-219.538
Z-209.228
G1 Z-211.228
Z-228.228
X68.733 Y-223.05
X69.54
G2 X70.34 Y-223.85 R.8
G0 Z-194.843
X69.538 Y-212.841
Z-209.228
G1 Z-211.228
Z-228.228
X67.991 Y-219.578
X67.357 Y-222.339
X67.138 Y-223.295
G2 X66.982 Y-223.869 R7.5
G3 X70.416 Y-224.95
I1.717 J-.54
G3 X66.982 Y-223.869 I-
1.717 J.54
G2 X66.922 Y-224.054
R11.702
G3 X70.338 Y-225.192
I1.708 J-.569
G3 X66.922 Y-224.054 I-
1.708 J.569
G2 X66.859 Y-224.238
R11.702
G3 X70.255 Y-225.433
I1.698 J-.597
G3 X66.859 Y-224.238 I-
1.698 J.597
G2 X66.793 Y-224.422
R11.702
G3 X70.168 Y-225.673
I1.688 J-.626
G3 X66.793 Y-224.422 I-
1.688 J.626
G2 X66.744 Y-224.55
R11.702
G3 X70.478 Y-225.984
I1.867 J-.717
G3 X66.744 Y-224.55 I-
1.867 J.717
G1 X69.541
G2 X70.341 Y-225.35 R.8
G0 Z-194.843
X69.536 Y-206.144
Z-209.228
G1 Z-211.228
Z-228.228
X67.99 Y-212.881
X65.676 Y-222.959
G2 X65.551 Y-223.418 R6.
G3 X69.367 Y-224.619
I1.908 J-.6
G3 X65.551 Y-223.418 I-
1.908 J.6
G2 X65.469 Y-223.669
R10.202
G3 X69.252 Y-224.968
I1.892 J-.65
G3 X65.469 Y-223.669 I-
1.892 J.65
G2 X65.38 Y-223.917
R10.202
G3 X69.128 Y-225.314
I1.874 J-.698
G3 X65.38 Y-223.917 I-
1.874 J.698
G2 X65.285 Y-224.163
R10.202
G3 X68.996 Y-225.656
I1.855 J-.747
G3 X65.285 Y-224.163 I-
1.855 J.747
G2 X65.183 Y-224.407
R10.202
G3 X68.854 Y-225.995
I1.836 J-.794
G3 X65.183 Y-224.407 I-
1.836 J.794
G2 X65.075 Y-224.647
R10.202
G3 X68.704 Y-226.33
I1.814 J-.841
G3 X65.075 Y-224.647 I-
1.814 J.841
G2 X64.961 Y-224.885
R10.202
G3 X68.545 Y-226.661
I1.792 J-.888
G3 X64.961 Y-224.885 I-
1.792 J.888
G2 X64.841 Y-225.12
R10.202
G3 X68.378 Y-226.988
I1.768 J-.934
G3 X64.841 Y-225.12 I-
1.768 J.934
G2 X64.715 Y-225.352
R10.202
G3 X68.202 Y-227.31
I1.744 J-.979
G3 X64.715 Y-225.352 I-
1.744 J.979
G2 X64.583 Y-225.58
R10.202
G3 X68.018 Y-227.628
I1.718 J-1.024
G3 X64.583 Y-225.58 I-
1.718 J1.024
G2 X64.445 Y-225.805
R10.202
G3 X67.826 Y-227.941
I1.691 J-1.068
G3 X64.445 Y-225.805 I-
1.691 J1.068
G2 X64.285 Y-226.05
R10.202
G3 X67.603 Y-228.283
I1.659 J-1.116
G3 X64.285 Y-226.05 I-
1.659 J1.116
G1 X69.541
G2 X70.341 Y-226.85 R.8
G0 Z-194.843
X69.534 Y-199.448
Z-209.228
G1 Z-211.228
Z-228.228
X67.988 Y-206.184
X64.214 Y-222.624
G2 X64.121 Y-222.968 R4.5
G2 X63.4 Y-224.63 R8.702
G3 X66.884 Y-226.595
I1.742 J-.982
G3 X63.4 Y-224.63 I-1.742
J.982
G2 X63.263 Y-224.863
R8.702
G3 X66.685 Y-226.935
I1.711 J-1.036
G3 X63.263 Y-224.863 I-
1.711 J1.036
G2 X63.12 Y-225.092
R8.702
G3 X66.475 Y-227.269
I1.678 J-1.089
G3 X63.12 Y-225.092 I-
1.678 J1.089
G2 X62.969 Y-225.316
R8.702
G3 X66.256 Y-227.597
I1.643 J-1.14
G3 X62.969 Y-225.316 I-
1.643 J1.14
G2 X62.812 Y-225.536
R8.702
G3 X66.026 Y-227.917
I1.607 J-1.191
G3 X62.812 Y-225.536 I-
1.607 J1.191
G2 X62.648 Y-225.75
R8.702
G3 X65.786 Y-228.23
I1.569 J-1.24
G3 X62.648 Y-225.75 I-
1.569 J1.24
G2 X62.477 Y-225.96
R8.702
G3 X65.537 Y-228.536
I1.53 J-1.288
G3 X62.477 Y-225.96 I-
1.53 J1.288
G2 X62.3 Y-226.164 R8.702
G3 X65.278 Y-228.833
I1.489 J-1.335
G3 X62.3 Y-226.164 I-
1.489 J1.335
G2 X62.116 Y-226.362
R8.702
G3 X65.011 Y-229.123
I1.447 J-1.381
G3 X62.116 Y-226.362 I-
1.447 J1.381
G2 X61.927 Y-226.554
R8.702
G3 X64.734 Y-229.404
I1.404 J-1.425
G3 X61.927 Y-226.554 I-
1.404 J1.425
G2 X61.732 Y-226.741
R8.702
G3 X64.449 Y-229.676
I1.359 J-1.468
G3 X61.732 Y-226.741 I-
1.359 J1.468
G2 X61.531 Y-226.921
R8.702
G3 X64.156 Y-229.94
I1.312 J-1.509
G3 X61.531 Y-226.921 I-
1.312 J1.509
G2 X61.324 Y-227.095
R8.702
G3 X63.854 Y-230.194
I1.265 J-1.549
G3 X61.324 Y-227.095 I-
1.265 J1.549
G2 X61.112 Y-227.263
R8.702
G3 X63.545 Y-230.438
I1.216 J-1.588
G3 X61.112 Y-227.263 I-
1.216 J1.588
G2 X60.895 Y-227.424
R8.702
G3 X63.228 Y-230.673
I1.166 J-1.625
G3 X60.895 Y-227.424 I-
1.166 J1.625
G2 X60.715 Y-227.55
R8.702
G3 X62.965 Y-230.857
I1.125 J-1.654
G3 X60.715 Y-227.55 I-
1.125 J1.654
G1 X69.541
G2 X70.341 Y-228.35 R.8
G0 Z-194.843
X69.523 Y-158.65
Z-209.228
G1 Z-211.228
Z-228.228
X65.189
G3 X65.189 Y-162.65 I0 J-
2.
G3 X65.189 Y-158.65 I0
J2.
G1 X64.907
G3 X64.907 Y-162.65 I0 J-
2.
G3 X64.907 Y-158.65 I0
J2.
G1 X64.625
G3 X64.625 Y-162.65 I0 J-
2.
G3 X64.625 Y-158.65 I0
J2.
G1 X64.343
G3 X64.343 Y-162.65 I0 J-
2.
G3 X64.343 Y-158.65 I0
J2.
G1 X64.061
G3 X64.062 Y-162.65 I0 J-
2.
G3 X64.061 Y-158.65 I0
J2.
G1 X63.78
G3 X63.78 Y-162.65 I0 J-
2.
G3 X63.78 Y-158.65 I0 J2.
G1 X63.498
G3 X63.498 Y-162.65 I0 J-
2.
G3 X63.498 Y-158.65 I0
J2.
G1 X63.31
G3 X63.31 Y-162.65 I0 J-
2.
G3 X63.31 Y-158.65 I0 J2.
G1 X63.293 Y-162.868
G2 X63.206 Y-163.576 R3.
G1 X63.022 Y-164.32
Y-165.781
X68.508 Y-177.785
X69.529 Y-180.02
G2 X69.71 Y-180.884 R2.
G1 X69.583 Y-192.325
G2 X69.532 Y-192.751 R2.
G1 X68.291 Y-198.157
X62.752 Y-222.288
G2 X62.69 Y-222.518 R3.
G2 X60.225 Y-226.053
R7.202
G3 X62.671 Y-229.218
I1.223 J-1.582
G3 X60.225 Y-226.053 I-
1.223 J1.582
G2 X60.024 Y-226.203
R7.202
G3 X62.359 Y-229.451
I1.167 J-1.624
G3 X60.024 Y-226.203 I-
1.167 J1.624
G2 X59.818 Y-226.346
R7.202
G3 X62.039 Y-229.673
I1.11 J-1.663
G3 X59.818 Y-226.346 I-
1.11 J1.664
G2 X59.662 Y-226.447
R7.202
G3 X61.796 Y-229.83
I1.067 J-1.692
G3 X59.662 Y-226.447 I-
1.067 J1.692
G3 X61.816 Y-229.817
I1.077 J-1.685
G3 X59.662 Y-226.447 I-
1.077 J1.685
G1 X59.371 Y-226.633
G3 X61.525 Y-230.003
I1.077 J-1.685
G3 X59.371 Y-226.633 I-
1.077 J1.685
G1 X59.109 Y-226.8
G3 X61.263 Y-230.171
I1.077 J-1.685
G3 X59.109 Y-226.8 I-
1.077 J1.685
G1 X58.847 Y-226.968
G3 X61.001 Y-230.338
I1.077 J-1.685
G3 X58.847 Y-226.968 I-
1.077 J1.685
G1 X58.586 Y-227.135
G3 X60.74 Y-230.505
I1.077 J-1.685
G3 X58.586 Y-227.135 I-
1.077 J1.685
G1 X58.324 Y-227.302
G3 X60.478 Y-230.673
I1.077 J-1.685
G3 X58.324 Y-227.302 I-
1.077 J1.685
G1 X58.062 Y-227.47
G3 X60.216 Y-230.84
I1.077 J-1.685
G3 X58.062 Y-227.47 I-
1.077 J1.685
G1 X57.8 Y-227.637
G3 X59.954 Y-231.007
I1.077 J-1.685
G3 X57.8 Y-227.637 I-
1.077 J1.685
G1 X57.538 Y-227.804
G3 X59.692 Y-231.175
I1.077 J-1.685
G3 X57.538 Y-227.804 I-
1.077 J1.685
G1 X57.247 Y-227.99
G3 X59.401 Y-231.361
I1.077 J-1.685
G3 X57.247 Y-227.99 I-
1.077 J1.685
G1 X56.985 Y-228.158
G3 X59.139 Y-231.528
I1.077 J-1.685
G3 X56.985 Y-228.158 I-
1.077 J1.685
G1 X56.694 Y-228.344
G3 X58.849 Y-231.714
I1.077 J-1.685
G3 X56.694 Y-228.344 I-
1.077 J1.685
G1 X56.459 Y-228.494
G3 X58.397 Y-231.528
I.969 J-1.517
G3 X56.459 Y-228.494 I-
.969 J1.517
G1 X56.168 Y-228.68
G3 X58.107 Y-231.713
I.969 J-1.517
G3 X56.168 Y-228.68 I-
.969 J1.517
G1 X55.932 Y-228.831
G3 X57.677 Y-231.561
I.872 J-1.365
G3 X55.932 Y-228.831 I-
.872 J1.365
G1 X55.67 Y-228.998
G3 X57.415 Y-231.728
I.872 J-1.365

G3 X55.67 Y-228.998
I-.872 J1.365
G1 X55.589 Y-229.05
G3 X57.334 Y-231.78 I.872
J-1.365
G3 X55.589 Y-229.05
I-.872 J1.365
G1 X69.542
X64.63 Y-225.481
G0 Z-194.843
X69.523 Y-157.15
Z-209.228
G1 Z-211.228
Z-228.228
X69.139
X63.695
G3 X63.695 Y-161.15 I0 J-
2.
G3 X63.695 Y-157.15 I0
J2.
G1 X63.413
G3 X63.413 Y-161.15 I0 J-
2.
G3 X63.413 Y-157.15 I0
J2.
G1 X63.131
G3 X63.131 Y-161.15 I0 J-
2.
G3 X63.131 Y-157.15 I0
J2.
G1 X62.849
G3 X62.849 Y-161.15 I0 J-
2.
G3 X62.849 Y-157.15 I0
J2.
G1 X62.567
G3 X62.567 Y-161.15 I0 J-
2.
G3 X62.567 Y-157.15 I0
J2.
G1 X62.314
G3 X62.314 Y-161.15 I0 J-
2.
G3 X62.314 Y-157.15 I0
J2.
G1 X62.129
G3 X62.129 Y-160.75 I0 J-
1.8
G3 X62.129 Y-157.15 I0
J1.8
G1 X61.816
G3 X61.816 Y-160.066 I0
J-1.458
G3 X61.816 Y-157.15 I0
J1.458
G1 X61.793 Y-162.863
G2 X61.749 Y-163.216 R1.5
G1 X61.522 Y-164.137
Y-166.107
X69.259 Y-183.038
G2 X69.314 Y-183.176 R1.5
G2 X69.53 Y-184.01 R5.7
G2 X69.538 Y-184.101
R.502
G1 Y-185.935
G2 X69.531 Y-186.024
R.502
G2 X69.477 Y-186.289 R5.7
G1 X61.29 Y-221.952
G2 X61.259 Y-222.067 R1.5
G2 X58.862 Y-225.178
R5.702
G1 X55.105 Y-227.579
G3 X57.259 Y-230.949
I1.077 J-1.685
G3 X55.105 Y-227.579 I-
1.077 J1.685
G1 X54.85 Y-227.742
G3 X57.005 Y-231.112
I1.077 J-1.685
G3 X54.85 Y-227.742 I-
1.077 J1.685
G1 X54.596 Y-227.905
G3 X56.75 Y-231.275
I1.077 J-1.685
G3 X54.596 Y-227.905 I-
1.077 J1.685
G1 X54.341 Y-228.068
G3 X56.495 Y-231.438
I1.077 J-1.685
G3 X54.341 Y-228.068 I-
1.077 J1.685
G1 X54.086 Y-228.23
G3 X56.24 Y-231.601
I1.077 J-1.685
G3 X54.086 Y-228.23 I-
1.077 J1.685
G1 X53.88 Y-228.362
G3 X56.034 Y-231.733
I1.077 J-1.685
G3 X53.88 Y-228.362 I-
1.077 J1.685
G1 X53.673 Y-228.494
G3 X55.612 Y-231.528
I.969 J-1.517
G3 X53.673 Y-228.494
I-.969 J1.517
G1 X53.418 Y-228.657
G3 X55.357 Y-231.69 I.969
J-1.517
G3 X53.418 Y-228.657
I-.969 J1.517
G1 X53.189 Y-228.804
G3 X54.934 Y-231.534
I.872 J-1.365
G3 X53.189 Y-228.804
I-.872 J1.365
G1 X52.934 Y-228.966
G3 X54.679 Y-231.697
I.872 J-1.365
G3 X52.934 Y-228.966
I-.872 J1.365
G1 X52.705 Y-229.113
G3 X54.275 Y-231.57 I.785
J-1.229
G3 X52.705 Y-229.113
I-.785 J1.229
G1 X52.45 Y-229.276
G3 X54.021 Y-231.733
I.785 J-1.229
G3 X52.45 Y-229.276
I-.785 J1.229
G1 X52.195 Y-229.439
G3 X53.609 Y-231.65 I.707
J-1.106
G3 X52.195 Y-229.439
I-.707 J1.106
G1 X51.941 Y-229.602
G3 X53.354 Y-231.813
I.707 J-1.106
G3 X51.941 Y-229.602
I-.707 J1.106
G1 X51.686 Y-229.764
G3 X52.958 Y-231.755
I.636 J-.995
G3 X51.686 Y-229.764
I-.636 J.995
G1 X51.425 Y-229.931
G3 X52.57 Y-231.722 I.572
J-.896
G3 X51.425 Y-229.931
I-.572 J.896
G3 X52.57 Y-231.722 I.572
J-.896
G3 X51.425 Y-229.931
I-.572 J.896
G2 X51.264 Y-230.021 R1.5
G3 X52.18 Y-231.939 I.458
J-.959
G3 X51.264 Y-230.021
I-.458 J.959
G2 X51.235 Y-230.034 R1.5
G2 X51.031 Y-230.122 R5.7
G3 X51.752 Y-231.894 I.36
J-.886
G3 X51.031 Y-230.122
I-.36 J.886
G2 X50.768 Y-230.221 R5.7
G3 X51.337 Y-231.846
I.284 J-.813
G3 X50.768 Y-230.221
I-.284 J.813
G2 X50.501 Y-230.307 R5.7
G3 X50.989 Y-231.959
I.244 J-.826
G3 X50.501 Y-230.307
I-.244 J.826
G2 X50.229 Y-230.38 R5.7
G3 X50.594 Y-231.886
I.183 J-.753
G3 X50.229 Y-230.38
I-.183 J.753
G2 X49.954 Y-230.44 R5.7
G3 X50.245 Y-231.962
I.145 J-.761
G3 X49.954 Y-230.44
I-.145 J.761
G2 X49.677 Y-230.486 R5.7
G3 X49.892 Y-232.02 I.108
J-.767
G3 X49.677 Y-230.486
I-.108 J.767
G2 X49.397 Y-230.518 R5.7
G3 X49.523 Y-231.907
I.063 J-.695
G3 X49.397 Y-230.518
I-.063 J.695
G2 X49.117 Y-230.536 R5.7
G3 X49.173 Y-231.93 I.028
J-.697
G3 X49.117 Y-230.536
I-.028 J.697
G2 X48.836 Y-230.541 R5.7
G3 X48.823 Y-231.935
I-.006 J-.697
G3 X48.836 Y-230.541
I.006 J.697
G2 X48.555 Y-230.531 R5.7
G3 X48.474 Y-231.924
I-.04 J-.696
G3 X48.555 Y-230.531 I.04
J.696
G2 X48.274 Y-230.508 R5.7
G3 X48.125 Y-231.895
I-.075 J-.693
G3 X48.274 Y-230.508
I.075 J.693
G2 X47.996 Y-230.471 R5.7
G3 X47.754 Y-232.002
I-.121 J-.765
G3 X47.996 Y-230.471
I.121 J.765
G2 X47.936 Y-230.461 R5.7
G1 X47.687 Y-230.419
G3 X47.424 Y-231.946
I-.132 J-.764
G3 X47.687 Y-230.419
I.132 J.764
G1 X47.38 Y-230.365
G3 X47.116 Y-231.893
I-.132 J-.764
G3 X47.38 Y-230.365 I.132
J.764
G1 X47.072 Y-230.312
G3 X46.779 Y-232.009
I-.146 J-.848
G3 X47.072 Y-230.312
I.146 J.848
G1 X46.759 Y-230.258
X46.729 Y-230.261
G3 X46.877 Y-231.977
I.074 J-.858
G3 X46.729 Y-230.261
I-.074 J.858
G1 X46.418 Y-230.288
G3 X46.566 Y-232.003
I.074 J-.858
G3 X46.418 Y-230.288
I-.074 J.858
G1 X46.106 Y-230.315
G3 X46.254 Y-232.03 I.074
J-.858
G3 X46.106 Y-230.315
I-.074 J.858
G1 X45.795 Y-230.342
G3 X45.928 Y-231.886
I.067 J-.772
G3 X45.795 Y-230.342
I-.067 J.772
G1 X45.484 Y-230.369
G3 X45.617 Y-231.912
I.067 J-.772
G3 X45.484 Y-230.369
I-.067 J.772
G1 X45.138 Y-230.398
G3 X45.271 Y-231.942
I.067 J-.772
G3 X45.138 Y-230.398
I-.067 J.772
G1 X44.792 Y-230.428
G3 X44.925 Y-231.972
I.067 J-.772
G3 X44.792 Y-230.428
I-.067 J.772
G1 X44.48 Y-230.455
G3 X44.614 Y-231.999
I.067 J-.772
G3 X44.48 Y-230.455
I-.067 J.772
G1 X44.332 Y-230.468
G2 X44.228 Y-230.473 R1.5
G3 X44.254 Y-232.023
I.013 J-.775
G3 X44.228 Y-230.473
I-.013 J.775
G2 X44.135 Y-230.472 R1.5
G2 X43.975 Y-230.463
R5.753
G3 X43.862 Y-232.008
I-.057 J-.773
G3 X43.975 Y-230.463
I.057 J.773
G2 X43.695 Y-230.435
R5.753
G3 X43.507 Y-231.973
I-.094 J-.769
G3 X43.695 Y-230.435
I.094 J.769
G2 X43.417 Y-230.394
R5.753
G3 X43.154 Y-231.921
I-.132 J-.764
G3 X43.417 Y-230.394
I.132 J.764
G2 X43.141 Y-230.34
R5.753
G3 X42.766 Y-232.02
I-.188 J-.84
G3 X43.141 Y-230.34 I.188
J.84
G2 X42.868 Y-230.272
R5.753
G3 X42.411 Y-231.932
I-.228 J-.83
G3 X42.868 Y-230.272
I.228 J.83
G2 X42.599 Y-230.19
R5.753
G3 X42.062 Y-231.826
I-.269 J-.818
G3 X42.599 Y-230.19 I.269
J.818
G2 X42.334 Y-230.096
R5.753
G3 X41.649 Y-231.882
I-.343 J-.893
G3 X42.334 Y-230.096
I.343 J.893
G2 X42.1 Y-230. R5.753
G3 X41.252 Y-231.949
I-.424 J-.975
G3 X42.1 Y-230. I.424
J.975
G2 X41.845 Y-229.882
R5.753
G3 X40.903 Y-231.787
I-.471 J-.953
G3 X41.845 Y-229.882
I.471 J.953
G2 X41.725 Y-229.821
R5.753
G1 X41.565 Y-229.742
G3 X40.52 Y-231.86 I-.523
J-1.059
G3 X41.565 Y-229.742
I.523 J1.059
G1 X41.285 Y-229.604
G3 X40.24 Y-231.722
I-.523 J-1.059
G3 X41.285 Y-229.604
I.523 J1.059
G1 X41.005 Y-229.465
G3 X39.843 Y-231.819
I-.581 J-1.177
G3 X41.005 Y-229.465
I.581 J1.177
G1 X40.725 Y-229.327
G3 X39.563 Y-231.68
I-.581 J-1.177
G3 X40.725 Y-229.327
I.581 J1.177
G1 X40.444 Y-229.189
G3 X39.154 Y-231.803
I-.645 J-1.307
G3 X40.444 Y-229.189
I.645 J1.307
G1 X40.133 Y-229.035
G3 X38.842 Y-231.65
I-.645 J-1.307
G3 X40.133 Y-229.035
I.645 J1.307
G1 X39.881 Y-228.91
G3 X38.447 Y-231.816
I-.717 J-1.453
G3 X39.881 Y-228.91 I.717
J1.453
G1 X39.601 Y-228.772
G3 X38.167 Y-231.677
I-.717 J-1.453
G3 X39.601 Y-228.772
I.717 J1.453
G1 X39.349 Y-228.648
G3 X37.914 Y-231.553
I-.717 J-1.453
G3 X39.349 Y-228.648
I.717 J1.453
G1 X39.114 Y-228.532
G3 X37.521 Y-231.76
I-.797 J-1.614
G3 X39.114 Y-228.532
I.797 J1.614
G1 X34.857 Y-226.43
G2 X34.573 Y-226.248 R1.5
G1 X32.211 Y-224.322
X29.325 Y-222.609
G2 X29.221 Y-222.542 R1.5
G2 X27.304 Y-220.186
R5.712
G1 X19.323 Y-202.857
X-5.841 Y-173.72
G3 X-8.868 Y-176.334 I-
1.514 J-1.307
G3 X-5.841 Y-173.72
I1.514 J1.307
G1 X-6.033 Y-173.496
G3 X-9.061 Y-176.111 I-
1.514 J-1.307
G3 X-6.033 Y-173.496
I1.514 J1.307
G1 X-6.207 Y-173.296
G3 X-9.234 Y-175.91 I-
1.514 J-1.307
G3 X-6.207 Y-173.296
I1.514 J1.307
G1 X-6.38 Y-173.095
G3 X-9.408 Y-175.709 I-
1.514 J-1.307
G3 X-6.38 Y-173.095
I1.514 J1.307
G1 X-6.419 Y-173.05
G3 X-9.446 Y-175.664 I-
1.514 J-1.307
G3 X-6.419 Y-173.05
I1.514 J1.307
G1 X-15.122
G3 X-15.122 Y-177.05 I0
J-2.
G3 X-15.122 Y-173.05 I0
J2.
G1 X-15.403
G3 X-15.403 Y-177.05 I0
J-2.
G3 X-15.403 Y-173.05 I0
J2.
G1 X-15.656
G3 X-15.656 Y-177.05 I0
J-2.
G3 X-15.656 Y-173.05 I0
J2.
G1 X-15.909
G3 X-15.909 Y-177.05 I0
J-2.
G3 X-15.909 Y-173.05 I0
J2.
G1 X-16.19
G3 X-16.19 Y-177.05 I0 J-
2.
G3 X-16.19 Y-173.05 I0
J2.
G1 X-16.246
G3 X-16.246 Y-177.05 I0
J-2.
G3 X-16.246 Y-173.05 I0
J2.
G1 X-28.524 Y-191.127
G2 X-28.656 Y-191.293
R1.5
G2 X-33.051 Y-193.16
R5.714
G3 X-33.051 Y-197.16 I0
J-2.
G3 X-33.051 Y-193.16 I0
J2.

G1 X-33.305
G3 X-33.305 Y-197.16 I0
J-2.
G3 X-33.305 Y-193.16 I0
J2.
G1 X-33.587
G3 X-33.587 Y-197.16 I0
J-2.
G3 X-33.587 Y-193.16 I0
J2.
G1 X-33.869
G3 X-33.869 Y-197.16 I0
J-2.
G3 X-33.869 Y-193.16 I0
J2.
G1 X-34.151
G3 X-34.151 Y-197.16 I0
J-2.
G3 X-34.151 Y-193.16 I0
J2.
G1 X-34.433
G3 X-34.433 Y-197.16 I0
J-2.
G3 X-34.433 Y-193.16 I0
J2.
G1 X-34.461
G3 X-34.461 Y-197.16 I0
J-2.
G3 X-34.461 Y-193.16 I0
J2.
G1 X-35.662 Y-196.861
G2 X-35.737 Y-197.048
R1.5
G2 X-38.564 Y-199.791
R5.71
G1 X-46.761 Y-203.616
G2 X-46.923 Y-203.68 R1.5
G2 X-48.67 Y-203.97 R5.7
G2 X-51.062 Y-203.472
R5.829
G1 X-58.736 Y-200.358
G2 X-58.923 Y-200.266
R1.5
G2 X-61.693 Y-196.338
R5.743
G2 X-61.702 Y-196.241
R.519
G1 Y-194.351
G2 X-61.694 Y-194.257
R.519
G2 X-61.47 Y-193.408
R5.743
G1 X-54.418 Y-166.613
Y-164.211
G2 X-54.718 Y-162.022
R6.187
G1 Y-159.036
G3 X-58.718 Y-159.036 I-
2. J0
G3 X-54.718 Y-159.036 I2.
J0
G1 Y-158.753
G3 X-58.718 Y-158.753 I-
2. J0
G3 X-54.718 Y-158.753 I2.
J0
G1 Y-158.47
G3 X-58.718 Y-158.47 I-2.
J0
G3 X-54.718 Y-158.47 I2.
J0
G1 Y-158.188
G3 X-58.718 Y-158.188 I-
2. J0
G3 X-54.718 Y-158.188 I2.
J0
G1 Y-157.873
G3 X-58.718 Y-157.873 I-
2. J0
G3 X-54.718 Y-157.873 I2.
J0
G1 Y-157.644
G3 X-58.318 Y-157.644 I-
1.8 J0
G3 X-54.718 Y-157.644
I1.8 J0
G1 Y-157.39
G3 X-57.958 Y-157.39 I-
1.62 J0
G3 X-54.718 Y-157.39
I1.62 J0
G1 Y-157.151
G3 X-57.634 Y-157.151 I-
1.458 J0
G3 X-54.718 Y-157.151
I1.458 J0
G1 X-61.704
G2 X-62.478 Y-156.551 R.8
G0 Z-194.843
X-55.504 Y-226.061
Z-226.228
G1 Z-228.228
X-59.62 Y-229.051
X-61.684 Y-230.551
X69.542 Y-230.55
X64.63 Y-226.06
G0 Z-194.843
X69.484 Y-155.65
Z-209.228
G1 Z-211.228
Z-228.228
X69.138
X62.201
G3 X62.201 Y-159.25 I0 J-
1.8
G3 X62.201 Y-155.65 I0
J1.8
G1 X61.947
G3 X61.947 Y-158.89 I0 J-
1.62
G3 X61.947 Y-155.65 I0
J1.62
G1 X61.781
G3 X61.781 Y-158.566 I0
J-1.458
G3 X61.781 Y-155.65 I0
J1.458
G1 X61.631
G3 X61.631 Y-158.274 I0
J-1.312
G3 X61.631 Y-155.65 I0
J1.312
G1 X61.446
G3 X61.446 Y-157.776 I0
J-1.063
G3 X61.446 Y-155.65 I0
J1.063
G1 X61.218
G3 X61.218 Y-157.372 I0
J-.861
G3 X61.218 Y-155.65 I0
J.861
G1 X60.905
X60.322
Y-155.724
X60.293 Y-162.857
X60.022 Y-163.955
Y-166.434
X67.895 Y-183.661
G2 X68.015 Y-185.954 R4.2
G1 X59.828 Y-221.617
G2 X58.062 Y-223.909
R4.202
G1 X50.617 Y-228.667
G2 X48.191 Y-228.983 R4.2
G1 X46.823 Y-228.747
X44.203 Y-228.973
G2 X42.407 Y-228.484
R4.253
G1 X35.521 Y-225.085
X33.072 Y-223.089
X30.091 Y-221.319
G2 X28.672 Y-219.572
R4.212
G1 X20.597 Y-202.037
X-5.154 Y-172.22
G3 X-7.879 Y-174.573 I-
1.362 J-1.177
G3 X-5.154 Y-172.22
I1.362 J1.177
G1 X-5.246 Y-172.113
G3 X-7.698 Y-174.231 I-
1.226 J-1.059
G3 X-5.246 Y-172.113
I1.226 J1.059
G1 X-5.295 Y-172.056
G3 X-7.502 Y-173.962 I-
1.103 J-.953
G3 X-5.295 Y-172.056
I1.103 J.953
G1 X-5.356 Y-171.986
G3 X-7.143 Y-173.53
I-.894 J-.772
G3 X-5.356 Y-171.986
I.894 J.772
G1 X-5.548 Y-171.763
X-5.732 Y-171.55
X-15.916
G3 X-15.916 Y-175.55 I0
J-2.
G3 X-15.916 Y-171.55 I0
J2.
G1 X-16.082
G3 X-16.082 Y-175.15 I0
J-1.8
G3 X-16.082 Y-171.55 I0
J1.8
G1 X-16.18
G3 X-16.18 Y-174.79 I0 J-
1.62
G3 X-16.18 Y-171.55 I0
J1.62
G1 X-16.268
G3 X-16.268 Y-174.466 I0
J-1.458
G3 X-16.268 Y-171.55 I0
J1.458
G1 X-16.34
G3 X-16.34 Y-174.174 I0
J-1.312
G3 X-16.34 Y-171.55 I0
J1.312
G1 X-16.461
G3 X-16.461 Y-173.676 I0
J-1.063
G3 X-16.461 Y-171.55 I0
J1.063
G1 X-16.742
X-17.041
X-29.765 Y-190.284
G2 X-33.027 Y-191.66
R4.214
G1 X-33.343
G3 X-33.343 Y-195.66 I0
J-2.
G3 X-33.343 Y-191.66 I0
J2.
G1 X-33.658
G3 X-33.658 Y-195.66 I0
J-2.
G3 X-33.658 Y-191.66 I0
J2.
G1 X-33.942
G3 X-33.942 Y-195.66 I0
J-2.
G3 X-33.942 Y-191.66 I0
J2.
G1 X-34.172
G3 X-34.172 Y-195.26 I0
J-1.8
G3 X-34.172 Y-191.66 I0
J1.8
G1 X-34.359
G3 X-34.359 Y-194.9 I0 J-
1.62
G3 X-34.359 Y-191.66 I0
J1.62
G1 X-34.481
G3 X-34.481 Y-194.576 I0
J-1.458
G3 X-34.481 Y-191.66 I0
J1.458
G1 X-34.632
G3 X-34.632 Y-194.022 I0
J-1.181
G3 X-34.632 Y-191.66 I0
J1.181
G1 X-34.839
G3 X-34.839 Y-193.574 I0
J-.957
G3 X-34.839 Y-191.66 I0
J.957
G1 X-35.154
X-35.552
X-37.089 Y-196.398
G2 X-39.185 Y-198.426
R4.21
G1 X-47.395 Y-202.257
G2 X-48.678 Y-202.47 R4.2
G2 X-50.474 Y-202.091
R4.329
G1 X-58.172 Y-198.968
G2 X-60.035 Y-193.851
R4.243
G1 X-52.918 Y-166.807
Y-163.955
G2 X-53.218 Y-162.056
R4.687
G1 Y-157.536
G3 X-56.818 Y-157.536 I-
1.8 J0
G3 X-53.218 Y-157.536
I1.8 J0
G1 Y-157.281
G3 X-56.458 Y-157.281 I-
1.62 J0
G3 X-53.218 Y-157.281
I1.62 J0
G1 Y-157.114
G3 X-56.134 Y-157.114 I-
1.458 J0
G3 X-53.218 Y-157.114
I1.458 J0
G1 Y-156.964
G3 X-55.842 Y-156.964 I-
1.312 J0
G3 X-53.218 Y-156.964
I1.312 J0
G1 Y-156.779
G3 X-55.344 Y-156.779 I-
1.063 J0
G3 X-53.218 Y-156.779
I1.063 J0
G1 Y-156.55
G3 X-54.94 Y-156.55
I-.861 J0
G3 X-53.218 Y-156.55
I.861 J0
G1 Y-156.235
Y-155.651
X-53.294
X-61.648
G3 X-62.448 Y-156.451 R.8
G0 Z-194.843
X-56.789 Y-225.314
Z-226.228
G1 Z-228.228
X-60.594 Y-230.551
X-61.684 Y-232.051
X68.543 Y-232.05
G3 X68.62 Y-228.052 R2.
G0 Z-194.843
X31.109 Y-224.3
Z-221.771
G1 Z-223.771
G3 X30.786 Y-221.653 R2.
G2 X29.684 Y-220.161
R4.359
G1 X21.14 Y-201.608
X-4.819 Y-171.55
X-5.627
G3 X-7.627 Y-173.55 R2.
G0 Z-194.843
X-15.095
Z-221.771
G1 Z-223.771
G3 X-17.095 Y-171.55 R2.
G3 X-17.095 Y-174.466 I0
J-1.458
G3 X-17.095 Y-171.55 I0
J1.458
G1 X-17.227
G3 X-17.227 Y-174.174 I0
J-1.312
G3 X-17.227 Y-171.55 I0
J1.312
G1 X-17.334
G3 X-17.334 Y-173.676 I0
J-1.063
G3 X-17.334 Y-171.55 I0
J1.063
G1 X-17.61
X-17.923
X-19.004 Y-173.141
X-30.653 Y-190.284
G2 X-32.806 Y-191.543
R4.295
G3 X-34.259 Y-194.06 R2.
G0 Z-194.843
X-56.82 Y-201.671
Z-221.771
G1 Z-223.771
G3 X-57.564 Y-199.169 R2.
G2 X-59.32 Y-194.36
R4.229
G1 X-52.561 Y-168.803
X-51.614 Y-166.527
X-51.645 Y-164.311
G2 X-52.117 Y-162.056
R4.453
G1 Y-160.021
G3 X-54.117 Y-158.021 R2.
G0 Z-194.843
X61.447 Y-158.386
Z-221.771
G1 Z-223.771
G3 X59.439 Y-160.378 R2.
G1 X59.429 Y-162.857
G2 X59.034 Y-164.225
R4.332
G1 Y-167.497
X66.576 Y-184.022
G2 X66.965 Y-188.246
R16.266
G1 X59.341 Y-221.481
G2 X57.545 Y-223.696
R4.203
G1 X50.104 Y-228.476
G2 X48.332 Y-228.924
R4.615
G1 X39.633 Y-229.345
G0 Z-194.843
X32.529 Y-225.271
Z-220.285
G1 Z-222.285
G3 X32.279 Y-222.531 R2.
G2 X31.203 Y-221.094
R4.374
G1 X21.937 Y-200.972
X-2.655 Y-172.453
X-3.133 Y-171.55
X-4.713
G3 X-6.713 Y-173.55 R2.
G0 Z-194.843
X-15.977
Z-220.285
G1 Z-222.285
G3 X-17.977 Y-171.55 R2.
G3 X-17.977 Y-175.55 I0
J-2.
G3 X-17.977 Y-171.55 I0
J2.
G1 X-18.205
G3 X-18.205 Y-175.15 I0
J-1.8
G3 X-18.205 Y-171.55 I0
J1.8
G1 X-18.355
G3 X-18.355 Y-174.79 I0
J-1.62
G3 X-18.355 Y-171.55 I0
J1.62
G1 X-18.453
G3 X-18.453 Y-174.466 I0
J-1.458
G3 X-18.453 Y-171.55 I0
J1.458
G1 X-18.587
G3 X-18.587 Y-173.912 I0
J-1.181
G3 X-18.587 Y-171.55 I0
J1.181
G1 X-18.9
X-19.227
X-20.612 Y-173.589
X-31.957 Y-190.284
G2 X-34.162 Y-191.561
R4.396
G3 X-34.625 Y-195.284 R2.
G0 Z-194.843
X-55.44 Y-172.093
Z-220.285
G1 Z-222.285
G3 X-53.069 Y-170.93 R2.
G1 X-51.117 Y-166.228
Y-164.709
G2 X-51.535 Y-163.339
R5.929
G1 X-52.194 Y-159.623
X-52.348 Y-158.756
G0 Z-194.843
X-55.699 Y-202.131
Z-220.285
G1 Z-222.285
G3 X-56.432 Y-199.62 R2.
G2 X-58.191 Y-194.869
R4.228
G1 X-52.616 Y-173.75
X-49.617 Y-166.527
Y-164.367
G2 X-50.119 Y-162.056
R4.429

G1 Y-159.267
G3 X-53.298 Y-157.651 R2.
G0 Z-194.843
X60.941 Y-165.706
Z-220.285
G1 Z-222.285
G3 X59.049 Y-167.704 R2.
G1 Y-168.87
X65.905 Y-183.934
G2 X66.02 Y-184.313 R1.5
G1 X66.207 Y-185.457
G2 X66.218 Y-185.542 R1.5
G1 X66.624 Y-189.382
X67.271 Y-195.522
G0 Z-194.843
X59.964 Y-157.687
Z-220.285
G1 Z-222.285
G3 X57.956 Y-159.679 R2.
G1 X57.943 Y-162.86
G2 X57.549 Y-164.225
R4.331
G1 Y-169.195
X64.54 Y-184.555
X64.727 Y-185.699
X65.345 Y-191.558
X65.196 Y-192.832
X58.691 Y-221.107
G2 X56.775 Y-223.402
R4.252
G1 X49.078 Y-228.338
G2 X47.171 Y-228.755
R4.266
G1 X50.406 Y-229.862
G0 Z-194.843
X37.846 Y-228.464
Z-219.542
G1 Z-221.542
X37.477 Y-228.05
X36.454 Y-226.906
X32.76 Y-222.774
G2 X31.636 Y-220.853
R5.606
G1 X22.335 Y-200.654
X-1.342 Y-173.159
G2 X-1.95 Y-171.55 R4.395
G1 X-3.084
G3 X-5.084 Y-173.55 R2.
G0 Z-194.843
X-17.281
Z-219.542
G1 Z-221.542
G3 X-19.281 Y-171.55 R2.
G1 X-19.879
X-32.615 Y-190.284
G2 X-35.017 Y-191.596
R4.332
G1 X-34.027 Y-193.442
G0 Z-194.843
X-55.141 Y-202.349
Z-219.542
G1 Z-221.542
G3 X-55.871 Y-199.841 R2.
G2 X-57.658 Y-195.246
R4.22
G1 X-52.547 Y-175.969
X-48.618 Y-166.527
Y-164.367
G2 X-49.121 Y-162.056
R4.39
G1 Y-160.575
G3 X-51.121 Y-158.575 R2.
G0 Z-194.843
X59.217 Y-158.929
Z-219.542
G1 Z-221.542
G3 X57.209 Y-160.921 R2.
G1 X57.201 Y-162.857
G2 X56.806 Y-164.225
R4.345
G1 Y-170.044
X63.446 Y-184.58
X63.669 Y-185.699
X64.508 Y-193.807
X64.362 Y-194.869
X58.354 Y-220.958
G2 X56.598 Y-223.121
R4.191
G1 X48.563 Y-228.285
G2 X47.413 Y-228.671
R4.379
G1 X40.787 Y-229.915
G0 Z-194.843
X37.86 Y-228.47
Z-218.799
G1 Z-220.799
X37.505 Y-228.05
X33.546 Y-223.371
G2 X33.168 Y-222.89
R8.545
G1 X22.733 Y-200.336
X.215 Y-174.233
G2 X-.588 Y-171.55 R4.273
G1 X-1.861
G3 X-3.861 Y-173.55 R2.
G0 Z-194.843
X-17.934
Z-218.799
G1 Z-220.799
G3 X-19.934 Y-171.55 R2.
G1 X-20.531
X-33.145 Y-190.137
G2 X-35.519 Y-191.566
R4.309
G1 X-33.807 Y-193.091
G0 Z-194.843
X-34.414 Y-194.58
Z-218.799
G1 Z-220.799
G3 X-36.862 Y-195.523 R2.
G2 X-38.672 Y-198.004
R10.832
G1 X-39.051 Y-198.247
G3 X-39.73 Y-200.889 R2.
G0 Z-194.843
X-54.572 Y-202.571
Z-218.799
G1 Z-220.799
G3 X-55.302 Y-200.068 R2.
G2 X-57.062 Y-195.379
R4.224
G1 X-52.665 Y-178.698
X-47.619 Y-166.527
X-47.63 Y-164.35
G2 X-48.122 Y-162.056
R4.451
G1 Y-160.575
G3 X-50.122 Y-158.575 R2.
G0 Z-194.843
X58.474 Y-158.931
Z-218.799
G1 Z-220.799
G3 X56.466 Y-160.923 R2.
G1 X56.458 Y-162.857
G2 X56.063 Y-164.225
R4.345
G1 Y-170.893
X62.42 Y-184.817
X62.611 Y-185.699
X63.673 Y-195.634
X63.545 Y-196.83
X57.999 Y-220.853
G2 X56.342 Y-222.89
R4.181
G1 X47.795 Y-228.38
G2 X47.261 Y-228.598
R4.396
G2 X36.911 Y-228.002 R14.
G0 Z-194.843
X37.977 Y-228.517
Z-218.057
G1 Z-220.057
X34.359 Y-224.044
G2 X33.683 Y-222.933
R4.902
G1 X23.085 Y-199.964
X1.564 Y-175.
G2 X.818 Y-172.453 R4.247
G3 X-.577 Y-172.453
I-.697 J0
G3 X.818 Y-172.453 I.697
J0
G1 Y-172.152
Y-171.55
X.738
X-.508
G3 X-2.508 Y-173.55 R2.
G0 Z-194.843
X-18.586
Z-218.057
G1 Z-220.057
G3 X-20.586 Y-171.55 R2.
G1 X-21.183
X-33.718 Y-190.029
G2 X-35.437 Y-191.332
R4.258
G2 X-35.476 Y-191.474
R13.81
G3 X-34.203 Y-193.898 R2.
G0 Z-194.843
X-33.81 Y-192.859
Z-218.057
G1 Z-220.057
G3 X-36.368 Y-193.834 R2.
G2 X-36.504 Y-194.105
R13.81
G1 X-39.185 Y-198.008
G2 X-39.799 Y-198.589
R4.552
G3 X-40.3 Y-201.159 R2.
G0 Z-194.843
X-48.344 Y-204.459
Z-218.057
G1 Z-220.057
X-50.208 Y-203.244
X-54.734 Y-200.294
G2 X-56.494 Y-195.623
R4.221
G1 X-52.527 Y-180.719
X-46.621 Y-166.527
Y-164.363
G2 X-47.123 Y-162.056
R4.352
G1 Y-160.576
G3 X-49.123 Y-158.576 R2.
G0 Z-194.843
X57.731 Y-158.931
Z-218.057
G1 Z-220.057
G3 X55.723 Y-160.922 R2.
G1 X55.715 Y-162.857
G2 X55.32 Y-164.216
R4.171
G1 Y-171.742
X61.435 Y-185.189
X61.581 Y-185.954
X62.838 Y-197.672
X62.693 Y-198.945
X57.7 Y-220.598
G2 X55.996 Y-222.718
R4.184
G1 X47.025 Y-228.475
G2 X46.572 Y-228.648
R6.021
G2 X38.234 Y-228.643 R13.
G0 Z-194.843
X39.409 Y-229.149
Z-217.314
G1 Z-219.314
X40.379 Y-227.396
X39.732 Y-227.038
X35.056 Y-223.909
G2 X33.973 Y-222.381
R4.398
G1 X23.529 Y-199.699
X2.894 Y-175.734
G2 X2.224 Y-173.472
R4.209
G1 Y-171.55
X.898
G3 X-1.102 Y-173.55 R2.
G0 Z-194.843
X-19.238
Z-217.314
G1 Z-219.314
G3 X-21.238 Y-171.55 R2.
G1 X-21.835
X-34.439 Y-190.106
X-35.251 Y-190.863
G2 X-35.375 Y-191.206
R6.88
G3 X-34.452 Y-193.704 R2.
G0 Z-194.843
X-32.34 Y-190.575
Z-217.314
G1 Z-219.314
G3 X-35.757 Y-192.018 R3.
G2 X-36.018 Y-192.451
R6.88
G1 X-40.211 Y-198.527
G2 X-40.804 Y-199.07
R4.715
G3 X-41.324 Y-201.641 R2.
G0 Z-194.843
X-48.151 Y-204.444
Z-217.314
G1 Z-219.314
X-49.614 Y-203.49
X-54.163 Y-200.523
G2 X-55.933 Y-195.888
R4.221
G1 X-52.54 Y-183.152
X-45.622 Y-166.527
Y-164.367
G2 X-46.125 Y-162.056
R4.42
G1 Y-160.573
G3 X-48.125 Y-158.573 R2.
G0 Z-194.843
X56.988 Y-158.929
Z-217.314
G1 Z-219.314
G3 X54.98 Y-160.921 R2.
G1 X54.972 Y-162.857
G2 X54.577 Y-164.223
R4.296
G1 Y-172.591
X60.367 Y-185.292
X60.551 Y-186.208
X62.002 Y-199.709
X61.858 Y-200.983
X57.367 Y-220.433
G2 X55.492 Y-222.648
R4.243
G1 X46.255 Y-228.57
G2 X45.793 Y-228.75
R4.529
G2 X38.441 Y-228.581 R11.
G0 Z-194.843
X56.245 Y-158.932
Z-216.571
G1 Z-218.571
G3 X54.237 Y-160.923 R2.
G1 X54.229 Y-162.857
G2 X53.835 Y-164.225
R4.332
G1 Y-173.44
X59.341 Y-185.531
X59.549 Y-186.718
X61.166 Y-201.747
X61.024 Y-203.021
X57.097 Y-220.088
G2 X55.235 Y-222.418
R4.214
G1 X46.735 Y-227.863
G2 X42.407 Y-227.417
R4.215
G1 X35.108 Y-222.604
G2 X33.814 Y-220.853
R4.412
G1 X23.926 Y-199.38
X4.435 Y-176.783
G2 X3.63 Y-174.236 R4.237
G1 Y-171.55
X2.304
G3 X.304 Y-173.55 R2.
G0 Z-194.843
X-19.89
Z-216.571
G1 Z-218.571
G3 X-21.89 Y-171.55 R2.
G1 X-22.487
X-40.977 Y-198.74
G2 X-41.79 Y-199.541
R4.576
G3 X-42.319 Y-202.108 R2.
G0 Z-194.843
X-47.736 Y-204.391
Z-216.571
G1 Z-218.571
X-53.497 Y-200.81
G2 X-55.01 Y-199.2 R4.287
G2 X-55.301 Y-195.888
R4.234
G1 X-52.527 Y-185.519
X-44.623 Y-166.527
Y-164.367
G2 X-45.126 Y-162.056
R4.39
G1 Y-160.573
G3 X-47.126 Y-158.573 R2.
G0 Z-194.843
X-20.542 Y-173.55
Z-215.828
G1 Z-217.828
G3 X-22.542 Y-171.55 R2.
G1 X-23.139
X-42.166 Y-199.455
G2 X-42.854 Y-200.064
R4.885
G1 X-48.881 Y-204.468
G0 Z-194.843
X-47.789 Y-204.4
Z-215.828
G1 Z-217.828
X-53.008 Y-200.986
G2 X-53.891 Y-200.219
R4.304
G2 X-54.804 Y-196.398
R4.194
G1 X-52.527 Y-187.919
X-43.625 Y-166.527
X-43.652 Y-164.317
G2 X-44.127 Y-162.056
R4.452
G1 Y-160.577
G3 X-46.127 Y-158.577 R2.
G0 Z-194.843
X55.503 Y-158.94
Z-215.828
G1 Z-217.828
G3 X53.494 Y-160.932 R2.
G1 X53.487 Y-162.857
G2 X53.105 Y-164.199
R4.377
G1 X53.092 Y-174.289
X58.314 Y-185.77
X58.491 Y-186.718
X60.33 Y-203.785
X60.189 Y-205.059
X56.707 Y-220.088
G2 X54.722 Y-222.354
R4.308
G1 X47.518 Y-226.966
G2 X43.159 Y-226.536
R4.215
G1 X34.966 Y-221.133
G2 X33.683 Y-219.386
R4.432
G1 X24.324 Y-199.062
X5.7 Y-177.422
G2 X5.036 Y-175. R4.241
G1 Y-171.55
X3.71
G3 X1.71 Y-173.55 R2.
G0 Z-194.843
X-21.194
Z-215.085
G1 Z-217.085
G3 X-23.194 Y-171.55 R2.
G1 X-23.791
X-43.007 Y-199.763
G2 X-43.675 Y-200.409
R4.695
G1 X-48.795 Y-204.47
G0 Z-194.843
X-47.806 Y-204.402
Z-215.085
G1 Z-217.085
X-52.527 Y-201.154
G2 X-54.241 Y-198.691
R4.256
G2 X-54.172 Y-196.398
R4.256
G1 X-52.527 Y-190.319
X-42.626 Y-166.527
Y-164.365
G2 X-43.129 Y-162.056
R4.366
G1 Y-160.577
G3 X-45.129 Y-158.577 R2.
G0 Z-194.843
X54.76 Y-158.948
Z-215.085
G1 Z-217.085
G3 X52.752 Y-160.94 R2.
G1 X52.744 Y-162.857
G2 X52.349 Y-164.219
R4.231
G1 Y-175.138
X57.288 Y-186.009
X57.461 Y-186.973
X59.495 Y-205.823
G2 X59.341 Y-207.157
R5.06
G1 X56.407 Y-219.834
G2 X54.531 Y-222.082
R4.243
G1 X48.294 Y-226.073
G2 X44.159 Y-225.816
R4.184
G1 X34.709 Y-219.564
G2 X33.589 Y-217.998
R4.402

G1 X24.722 Y-198.743
X7.15 Y-178.339
G2 X6.442 Y-176.019
R4.222
G1 Y-171.55
X5.116
G3 X3.116 Y-173.55 R2.
G0 Z-194.843
Z-144.845
G0 Z50.
M24
G90 G0 A-90. C0
M23
X.804 Y-173.55
M24
A-90. C-180.
M23
M24
A-90. C-55.683
M23
X65.618
M24
A-90. C0
M23
Y-214.706 Z-195.283
Z-197.837
G1 Z-216.783
G2 X63.275 Y-211.464 I-
1.172 J1.621
G2 X65.618 Y-214.706
I1.172 J-1.621
G2 X65.585 Y-214.73
R20.749
G3 X66.4 Y-215.862 I.407
J-.566
G3 X65.585 Y-214.73
I-.407 J.566
G2 X65.362 Y-214.889
R20.749
G3 X66.251 Y-216.158
I.444 J-.635
G3 X65.362 Y-214.889
I-.444 J.635
G2 X65.18 Y-215.015
R20.749
G3 X66.26 Y-216.594 I.54
J-.79
G3 X65.18 Y-215.015 I-.54
J.79
G2 X64.976 Y-215.152
R20.749
G3 X66.155 Y-216.921 I.59
J-.884
G3 X64.976 Y-215.152
I-.59 J.884
G2 X64.771 Y-215.288
R20.749
G3 X66.058 Y-217.268
I.644 J-.99
G3 X64.771 Y-215.288
I-.644 J.99
G2 X64.564 Y-215.42
R20.749
G3 X65.967 Y-217.638
I.702 J-1.109
G3 X64.564 Y-215.42
I-.702 J1.109
G2 X64.356 Y-215.55
R20.749
G3 X65.887 Y-218.032
I.765 J-1.241
G3 X64.356 Y-215.55
I-.765 J1.241
G1 X65.618
G2 X66.418 Y-216.35 R.8
G0 Z-193.837
X65.618 Y-212.817
Z-195.837
G1 Z-197.837
Z-216.783
G2 X64.004 Y-213.997
R19.249
G3 X65.778 Y-216.708
I.887 J-1.356
G3 X64.004 Y-213.997
I-.887 J1.356
G2 X63.809 Y-214.123
R19.249
G3 X65.743 Y-217.159
I.967 J-1.518
G3 X63.809 Y-214.123
I-.967 J1.518
G2 X63.632 Y-214.234
R19.249
G3 X65.745 Y-217.631
I1.056 J-1.698
G3 X63.632 Y-214.234 I-
1.056 J1.698
G2 X63.387 Y-214.384
R19.249
G3 X65.45 Y-217.811
I1.031 J-1.714
G3 X63.387 Y-214.384 I-
1.031 J1.714
G2 X63.141 Y-214.53
R19.249
G3 X65.152 Y-217.987
I1.005 J-1.729
G3 X63.141 Y-214.53 I-
1.005 J1.729
G2 X62.892 Y-214.672
R19.249
G3 X64.851 Y-218.159 I.98
J-1.744
G3 X62.892 Y-214.672
I-.98 J1.744
G2 X62.641 Y-214.81
R19.249
G3 X64.548 Y-218.327
I.953 J-1.758
G3 X62.641 Y-214.81
I-.953 J1.758
G2 X62.388 Y-214.945
R19.249
G3 X64.243 Y-218.489
I.927 J-1.772
G3 X62.388 Y-214.945
I-.927 J1.772
G2 X62.133 Y-215.076
R19.249
G3 X63.935 Y-218.647
I.901 J-1.786
G3 X62.133 Y-215.076
I-.901 J1.786
G2 X61.876 Y-215.203
R19.249
G3 X63.624 Y-218.801
I.874 J-1.799
G3 X61.876 Y-215.203
I-.874 J1.799
G2 X61.618 Y-215.327
R19.249
G3 X63.312 Y-218.95 I.847
J-1.812
G3 X61.618 Y-215.327
I-.847 J1.812
G2 X61.357 Y-215.446
R19.249
G3 X62.997 Y-219.094 I.82
J-1.824
G3 X61.357 Y-215.446
I-.82 J1.824
G2 X61.207 Y-215.513
R19.249
G3 X62.816 Y-219.175
I.805 J-1.831
G3 X61.207 Y-215.513
I-.804 J1.831
G3 X62.956 Y-219.11 I.874
J-1.799
G3 X61.207 Y-215.513
I-.874 J1.799
G2 X60.932 Y-215.644
R19.462
G3 X62.624 Y-219.268
I.846 J-1.812
G3 X60.932 Y-215.644
I-.846 J1.812
G2 X60.654 Y-215.771
R19.462
G3 X62.289 Y-219.422
I.818 J-1.825
G3 X60.654 Y-215.771
I-.818 J1.825
G2 X60.374 Y-215.894
R19.462
G3 X61.952 Y-219.569
I.789 J-1.838
G3 X60.374 Y-215.894
I-.789 J1.838
G2 X60.093 Y-216.012
R19.462
G3 X61.612 Y-219.712 I.76
J-1.85
G3 X60.093 Y-216.012
I-.76 J1.85
G2 X59.809 Y-216.126
R19.462
G3 X61.271 Y-219.849
I.731 J-1.862
G3 X59.809 Y-216.126
I-.731 J1.862
G2 X59.524 Y-216.235
R19.462
G3 X60.927 Y-219.981
I.701 J-1.873
G3 X59.524 Y-216.235
I-.701 J1.873
G2 X59.237 Y-216.34
R19.462
G3 X60.581 Y-220.107
I.672 J-1.884
G3 X59.237 Y-216.34
I-.672 J1.884
G2 X58.949 Y-216.44
R19.462
G3 X60.234 Y-220.228
I.642 J-1.894
G3 X58.949 Y-216.44
I-.642 J1.894
G2 X58.659 Y-216.536
R19.462
G3 X59.884 Y-220.344
I.613 J-1.904
G3 X58.659 Y-216.536
I-.613 J1.904
G2 X58.368 Y-216.627
R19.462
G3 X59.533 Y-220.454
I.583 J-1.913
G3 X58.368 Y-216.627
I-.583 J1.913
G2 X58.075 Y-216.714
R19.462
G3 X59.18 Y-220.558 I.552
J-1.922
G3 X58.075 Y-216.714
I-.552 J1.922
G2 X57.781 Y-216.796
R19.462
G3 X58.825 Y-220.657
I.522 J-1.931
G3 X57.781 Y-216.796
I-.522 J1.931
G2 X57.485 Y-216.873
R19.462
G3 X58.469 Y-220.75 I.492
J-1.939
G3 X57.485 Y-216.873
I-.492 J1.939
G2 X57.189 Y-216.946
R19.462
G3 X58.111 Y-220.838
I.461 J-1.946
G3 X57.189 Y-216.946
I-.461 J1.946
G2 X56.891 Y-217.014
R19.462
G3 X57.753 Y-220.92 I.431
J-1.953
G3 X56.891 Y-217.014
I-.431 J1.953
G2 X56.725 Y-217.05
R19.462
G3 X57.553 Y-220.964
I.414 J-1.957
G3 X56.725 Y-217.05
I-.414 J1.957
G1 X65.619
X60.71 Y-217.909
X65.303 Y-211.278
X65.617 Y-210.825
G2 X60.577 Y-214.151
R17.749
G2 X56.934 Y-215.465
R17.962
G3 X57.878 Y-219.352
I.472 J-1.944
G3 X56.934 Y-215.465
I-.472 J1.944
G2 X56.667 Y-215.527
R17.962
G3 X57.55 Y-219.429 I.442
J-1.951
G3 X56.667 Y-215.527
I-.442 J1.951
G2 X56.398 Y-215.586
R17.962
G3 X57.222 Y-219.5 I.412
J-1.957
G3 X56.398 Y-215.586
I-.412 J1.957
G2 X56.129 Y-215.641
R17.962
G3 X56.893 Y-219.567
I.382 J-1.963
G3 X56.129 Y-215.641
I-.382 J1.963
G2 X55.859 Y-215.691
R17.962
G3 X56.562 Y-219.629
I.352 J-1.969
G3 X55.859 Y-215.691
I-.352 J1.969
G2 X55.588 Y-215.737
R17.962
G3 X56.231 Y-219.685
I.322 J-1.974
G3 X55.588 Y-215.737
I-.322 J1.974
G2 X55.316 Y-215.779
R17.962
G3 X55.899 Y-219.737
I.291 J-1.979
G3 X55.316 Y-215.779
I-.291 J1.979
G2 X55.044 Y-215.817
R17.962
G3 X55.566 Y-219.783
I.261 J-1.983
G3 X55.044 Y-215.817
I-.261 J1.983
G2 X54.771 Y-215.851
R17.962
G3 X55.233 Y-219.825
I.231 J-1.987
G3 X54.771 Y-215.851
I-.231 J1.987
G2 X54.498 Y-215.881
R17.962
G3 X54.898 Y-219.861 I.2
J-1.99
G3 X54.498 Y-215.881 I-.2
J1.99
G2 X54.224 Y-215.906
R17.962
G3 X54.564 Y-219.892 I.17
J-1.993
G3 X54.224 Y-215.906
I-.17 J1.993
G2 X53.95 Y-215.928
R17.962
G3 X54.229 Y-219.918
I.139 J-1.995
G3 X53.95 Y-215.928
I-.139 J1.995
G2 X53.676 Y-215.945
R17.962
G3 X53.893 Y-219.939
I.109 J-1.997
G3 X53.676 Y-215.945
I-.109 J1.997
G2 X53.401 Y-215.957
R17.962
G3 X53.557 Y-219.954
I.078 J-1.998
G3 X53.401 Y-215.957
I-.078 J1.998
G2 X53.126 Y-215.966
R17.962
G3 X53.222 Y-219.965
I.048 J-1.999
G3 X53.126 Y-215.966
I-.048 J1.999
G2 X52.851 Y-215.971
R17.962
G3 X52.885 Y-219.97 I.017
J-2.
G3 X52.851 Y-215.971
I-.017 J2.
G2 X52.577 Y-215.971
R17.962
G3 X52.549 Y-219.971
I-.014 J-2.
G3 X52.577 Y-215.971
I.014 J2.
G2 X52.302 Y-215.967
R17.962
G3 X52.213 Y-219.966
I-.044 J-2.
G3 X52.302 Y-215.967
I.044 J2.
G2 X52.027 Y-215.959
R17.962
G3 X51.877 Y-219.956
I-.075 J-1.999
G3 X52.027 Y-215.959
I.075 J1.999
G2 X51.752 Y-215.946
R17.962
G3 X51.542 Y-219.941
I-.105 J-1.997
G3 X51.752 Y-215.946
I.105 J1.997
G2 X51.478 Y-215.93
R17.962
G3 X51.206 Y-219.92
I-.136 J-1.995
G3 X51.478 Y-215.93 I.136
J1.995
G2 X51.207 Y-215.909
R17.962
G3 X50.875 Y-219.895
I-.166 J-1.993
G3 X51.207 Y-215.909
I.166 J1.993
G3 X50.875 Y-219.895
I-.166 J-1.993
G3 X51.207 Y-215.909
I.166 J1.993
G3 X51.128 Y-215.911
R.375
G3 X51.638 Y-219.878
I.255 J-1.984
G3 X51.128 Y-215.911
I-.255 J1.984
G3 X51.052 Y-215.929
R.375
G3 X52.381 Y-219.702
I.665 J-1.886
G3 X51.052 Y-215.929
I-.665 J1.886
G3 X51.005 Y-215.949
R.375
G1 X50.742 Y-216.084
G3 X52.566 Y-219.644
I.912 J-1.78
G3 X50.742 Y-216.084
I-.912 J1.78
G1 X50.435 Y-216.241
G3 X52.259 Y-219.801
I.912 J-1.78
G3 X50.435 Y-216.241
I-.912 J1.78
G1 X50.158 Y-216.383
G3 X51.982 Y-219.943
I.912 J-1.78
G3 X50.158 Y-216.383
I-.912 J1.78
G1 X49.881 Y-216.525
G3 X51.705 Y-220.085
I.912 J-1.78
G3 X49.881 Y-216.525
I-.912 J1.78
G1 X49.604 Y-216.667
G3 X51.428 Y-220.227
I.912 J-1.78
G3 X49.604 Y-216.667
I-.912 J1.78
G1 X49.296 Y-216.825
G3 X51.12 Y-220.385 I.912
J-1.78
G3 X49.296 Y-216.825
I-.912 J1.78
G1 X49.019 Y-216.967
G3 X50.843 Y-220.527
I.912 J-1.78
G3 X49.019 Y-216.967
I-.912 J1.78
G1 X48.921 Y-217.017
G2 X48.9 Y-217.027 R.375
G3 X50.498 Y-220.694
I.799 J-1.833
G3 X48.9 Y-217.027 I-.799
J1.833
G2 X48.851 Y-217.044
R.375
G3 X49.928 Y-220.897
I.539 J-1.926
G3 X48.851 Y-217.044
I-.539 J1.926
G2 X48.8 Y-217.055 R.375
G3 X49.336 Y-221.019
I.268 J-1.982

G3 X48.8 Y-217.055 I-.268 J1.982
G2 X48.748 Y-217.058 R.375
G3 X48.732 Y-221.058 I-.008 J-2.
G3 X48.748 Y-217.058 I.008 J2.
G2 X48.697 Y-217.054 R.375
G3 X48.129 Y-221.014 I-.284 J-1.98
G3 X48.697 Y-217.054 I.284 J1.98
G2 X48.672 Y-217.05 R.375
G2 X48.517 Y-217.017 R19.462
G3 X47.657 Y-220.923 I-.43 J-1.953
G3 X48.517 Y-217.017 I.43 J1.953
G2 X48.213 Y-216.947 R19.462
G3 X47.292 Y-220.84 I-.461 J-1.946
G3 X48.213 Y-216.947 I.461 J1.946
G2 X47.911 Y-216.873 R19.462
G3 X46.927 Y-220.75 I-.492 J-1.939
G3 X47.911 Y-216.873 I.492 J1.939
G2 X47.61 Y-216.794 R19.462
G3 X46.564 Y-220.655 I-.523 J-1.93
G3 X47.61 Y-216.794 I.523 J1.93
G2 X47.311 Y-216.71 R19.462
G3 X46.203 Y-220.554 I-.554 J-1.922
G3 X47.311 Y-216.71 I.554 J1.922
G2 X47.012 Y-216.622 R19.462
G3 X45.844 Y-220.447 I-.584 J-1.913
G3 X47.012 Y-216.622 I.584 J1.913
G2 X46.715 Y-216.529 R19.462
G3 X45.486 Y-220.335 I-.615 J-1.903
G3 X46.715 Y-216.529 I.615 J1.903
G2 X46.42 Y-216.431 R19.462
G3 X45.13 Y-220.217 I-.645 J-1.893
G3 X46.42 Y-216.431 I.645 J1.893
G2 X46.126 Y-216.328 R19.462
G3 X44.776 Y-220.093 I-.675 J-1.883
G3 X46.126 Y-216.328 I.675 J1.883
G2 X45.834 Y-216.22 R19.462
G3 X44.424 Y-219.963 I-.705 J-1.871
G3 X45.834 Y-216.22 I.705 J1.871
G2 X45.544 Y-216.108 R19.462
G3 X44.074 Y-219.828 I-.735 J-1.86
G3 X45.544 Y-216.108 I.735 J1.86
G2 X45.256 Y-215.992 R19.462
G3 X43.726 Y-219.688 I-.765 J-1.848
G3 X45.256 Y-215.992 I.765 J1.848
G2 X45.023 Y-215.894 R19.462
G2 X44.936 Y-215.859 R25.73
G3 X43.432 Y-219.565 I-.752 J-1.853
G3 X44.936 Y-215.859 I.752 J1.853
G2 X44.649 Y-215.74 R25.73
G3 X43.1 Y-219.428 I-.775 J-1.844
G3 X44.649 Y-215.74 I.775 J1.844
G2 X44.363 Y-215.618 R25.73
G3 X42.769 Y-219.287 I-.797 J-1.834
G3 X44.363 Y-215.618 I.797 J1.834
G2 X44.078 Y-215.492 R25.73
G3 X42.44 Y-219.141 I-.819 J-1.825
G3 X44.078 Y-215.492 I.819 J1.825
G2 X43.795 Y-215.363 R25.73
G3 X42.113 Y-218.992 I-.841 J-1.815
G3 X43.795 Y-215.363 I.841 J1.815
G2 X43.659 Y-215.3 R25.73
G3 X43.562 Y-215.269 R.375
G3 X42.896 Y-219.213 I-.333 J-1.972
G3 X43.562 Y-215.269 I.333 J1.972
G3 X43.446 Y-215.268 R.375
G1 X43.219 Y-215.3
G3 X43.789 Y-219.26 I.285 J-1.98
G3 X43.219 Y-215.3 I-.285 J1.98
G1 X42.911 Y-215.345
G3 X43.481 Y-219.304 I.285 J-1.98
G3 X42.911 Y-215.345 I-.285 J1.98
G1 X42.603 Y-215.389
G3 X43.173 Y-219.348 I.285 J-1.98
G3 X42.603 Y-215.389 I-.285 J1.98
G1 X42.295 Y-215.433
G3 X42.865 Y-219.393 I.285 J-1.98
G3 X42.295 Y-215.433 I-.285 J1.98
G1 X41.987 Y-215.478
G3 X42.557 Y-219.437 I.285 J-1.98
G3 X41.987 Y-215.478 I-.285 J1.98
G1 X41.679 Y-215.522
G3 X42.249 Y-219.481 I.285 J-1.98
G3 X41.679 Y-215.522 I-.285 J1.98
G1 X41.337 Y-215.571
G3 X41.906 Y-219.53 I.285 J-1.98
G3 X41.337 Y-215.571 I-.285 J1.98
G1 X41.155 Y-215.597
G2 X41.135 Y-215.6 R.375
G3 X41.486 Y-219.584 I.176 J-1.992
G3 X41.135 Y-215.6 I-.176 J1.992
G2 X41.083 Y-215.601 R.375
G3 X40.881 Y-219.596 I-.101 J-1.997
G3 X41.083 Y-215.601 I.101 J1.997
G2 X41.031 Y-215.594 R.375
G3 X40.28 Y-219.523 I-.375 J-1.964
G3 X41.031 Y-215.594 I.375 J1.964
G2 X40.981 Y-215.581 R.375
G3 X39.695 Y-219.369 I-.643 J-1.894
G3 X40.981 Y-215.581 I.643 J1.894
G2 X40.933 Y-215.561 R.375
G3 X39.137 Y-219.135 I-.898 J-1.787
G3 X40.933 Y-215.561 I.898 J1.787
G2 X40.913 Y-215.55 R.375
G2 X40.757 Y-215.459 R27.23
G3 X38.721 Y-218.902 I-1.018 J-1.722
G3 X40.757 Y-215.459 I1.018 J1.722
G2 X40.49 Y-215.299 R27.23
G3 X38.415 Y-218.719 I-1.037 J-1.71
G3 X40.49 Y-215.299 I1.037 J1.71
G2 X40.225 Y-215.136 R27.23
G3 X38.111 Y-218.532 I-1.057 J-1.698
G3 X40.225 Y-215.136 I1.057 J1.698
G2 X39.961 Y-214.97 R27.23
G3 X37.809 Y-218.341 I-1.076 J-1.686
G3 X39.961 Y-214.97 I1.076 J1.686
G2 X39.7 Y-214.801 R25.163
G3 X37.506 Y-218.146 I-1.097 J-1.672
G3 X39.7 Y-214.801 I1.097 J1.672
G2 X39.467 Y-214.645 R16.5
G3 X37.217 Y-217.952 I-1.125 J-1.654
G3 X39.467 Y-214.645 I1.125 J1.654
G2 X39.237 Y-214.486 R16.5
G3 X36.931 Y-217.754 I-1.153 J-1.634
G3 X39.237 Y-214.486 I1.153 J1.634
G2 X39.045 Y-214.349 R20.344
G3 X38.948 Y-214.298 R.375
G3 X37.64 Y-218.078 I-.654 J-1.89
G3 X38.948 Y-214.298 I.654 J1.89
G3 X38.847 Y-214.278 R.375
G1 X38.605 Y-214.264
G3 X38.378 Y-218.258 I-.114 J-1.997
G3 X38.605 Y-214.264 I.114 J1.997
G1 X38.294 Y-214.247
G3 X38.067 Y-218.24 I-.114 J-1.997
G3 X38.294 Y-214.247 I.114 J1.997
G1 X37.984 Y-214.229
G3 X37.757 Y-218.223 I-.114 J-1.997
G3 X37.984 Y-214.229 I.114 J1.997
G1 X37.673 Y-214.211
G3 X37.446 Y-218.205 I-.114 J-1.997
G3 X37.673 Y-214.211 I.114 J1.997
G1 X37.362 Y-214.194
G3 X37.135 Y-218.187 I-.114 J-1.997
G3 X37.362 Y-214.194 I.114 J1.997
G1 X37.017 Y-214.174
G3 X36.79 Y-218.168 I-.114 J-1.997
G3 X37.017 Y-214.174 I.114 J1.997
G1 X36.706 Y-214.156
G3 X36.479 Y-218.15 I-.114 J-1.997
G3 X36.706 Y-214.156 I.114 J1.997
G1 X36.522 Y-214.146
G2 X36.503 Y-214.144 R.375
G3 X36.072 Y-218.121 I-.215 J-1.988
G3 X36.503 Y-214.144 I.215 J1.988
G2 X36.452 Y-214.135 R.375
G3 X35.477 Y-218.015 I-.487 J-1.94
G3 X36.452 Y-214.135 I.487 J1.94
G2 X36.402 Y-214.119 R.375
G3 X34.902 Y-217.827 I-.75 J-1.854
G3 X36.402 Y-214.119 I.75 J1.854
G2 X36.356 Y-214.096 R.375
G3 X34.358 Y-217.562 I-.999 J-1.733
G3 X36.356 Y-214.096 I.999 J1.733
G2 X36.313 Y-214.067 R.375
G3 X33.856 Y-217.224 I-1.228 J-1.578
G3 X36.313 Y-214.067 I1.228 J1.578
G2 X36.292 Y-214.05 R.375
G2 X36.176 Y-213.945 R22.548
G3 X33.479 Y-216.899 I-1.348 J-1.477
G3 X36.176 Y-213.945 I1.348 J1.477
G2 X35.948 Y-213.733 R22.548
G3 X33.21 Y-216.65 I-1.369 J-1.458
G3 X35.948 Y-213.733 I1.369 J1.458
G2 X35.722 Y-213.519 R22.548
G3 X32.945 Y-216.398 I-1.389 J-1.439
G3 X35.722 Y-213.519 I1.389 J1.439
G2 X35.5 Y-213.301 R22.548
G3 X32.683 Y-216.141 I-1.408 J-1.42
G3 X35.5 Y-213.301 I1.408 J1.42
G2 X35.462 Y-213.264 R22.548
G3 X35.399 Y-213.213 R.375
G3 X33.243 Y-216.583 I-1.078 J-1.685
G3 X35.399 Y-213.213 I1.078 J1.685
G3 X35.329 Y-213.178 R.375
G3 X33.926 Y-216.924 I-.701 J-1.873
G3 X35.329 Y-213.178 I.701 J1.873
G3 X35.275 Y-213.162 R.375
G1 X34.991 Y-213.102
G3 X34.159 Y-217.015 I-.416 J-1.956
G3 X34.991 Y-213.102 I.416 J1.956
G1 X34.687 Y-213.037
G3 X33.855 Y-216.95 I-.416 J-1.956
G3 X34.687 Y-213.037 I.416 J1.956
G1 X34.383 Y-212.973
G3 X33.551 Y-216.885 I-.416 J-1.956
G3 X34.383 Y-212.973 I.416 J1.956
G1 X34.078 Y-212.908
G3 X33.246 Y-216.82 I-.416 J-1.956
G3 X34.078 Y-212.908 I.416 J1.956
G1 X33.774 Y-212.843
G3 X32.942 Y-216.756 I-.416 J-1.956
G3 X33.774 Y-212.843 I.416 J1.956
G1 X33.47 Y-212.779
G3 X32.638 Y-216.691 I-.416 J-1.956
G3 X33.47 Y-212.779 I.416 J1.956
G1 X33.131 Y-212.707
G3 X32.299 Y-216.619 I-.416 J-1.956
G3 X33.131 Y-212.707 I.416 J1.956
G1 X33.002 Y-212.679
G2 X32.97 Y-212.671 R.375
G3 X31.793 Y-216.494 I-.588 J-1.912
G3 X32.97 Y-212.671 I.588 J1.912
G2 X32.922 Y-212.652 R.375
G3 X31.229 Y-216.276 I-.846 J-1.812
G3 X32.922 Y-212.652 I.846 J1.812
G2 X32.876 Y-212.627 R.375
G3 X30.7 Y-215.983 I-1.088 J-1.678
G3 X32.876 Y-212.627 I1.088 J1.678
G2 X32.835 Y-212.596 R.375
G3 X30.216 Y-215.62 I-1.309 J-1.512
G3 X32.835 Y-212.596 I1.309 J1.512
G2 X32.798 Y-212.559 R.375
G3 X29.787 Y-215.193 I-1.505 J-1.317
G3 X32.798 Y-212.559 I1.505 J1.317
G2 X32.79 Y-212.55 R.375
G2 X32.639 Y-212.364 R24.048
G3 X29.522 Y-214.871 I-1.559 J-1.253
G3 X32.639 Y-212.364 I1.559 J1.253
G2 X32.445 Y-212.12 R24.048
G3 X29.296 Y-214.586 I-1.575 J-1.233
G3 X32.445 Y-212.12 I1.575 J1.233
G2 X32.384 Y-212.041 R24.048
G3 X32.31 Y-211.969 R.375
G3 X29.943 Y-215.194 I-1.183 J-1.613
G3 X32.31 Y-211.969 I1.183 J1.613
G3 X32.206 Y-211.915 R.375
G1 X31.989 Y-211.843
G3 X30.73 Y-215.64 I-.629 J-1.898
G3 X31.989 Y-211.843 I.629 J1.898
G1 X31.661 Y-211.734
G3 X30.402 Y-215.531 I-.629 J-1.898
G3 X31.661 Y-211.734 I.629 J1.898
G1 X31.333 Y-211.626
G3 X30.074 Y-215.422 I-.629 J-1.898
G3 X31.333 Y-211.626 I.629 J1.898
G1 X31.004 Y-211.517
G3 X29.746 Y-215.314 I-.629 J-1.898
G3 X31.004 Y-211.517 I.629 J1.898
G1 X30.676 Y-211.408

G3 X29.417 Y-215.205
I-.629 J-1.898
G3 X30.676 Y-211.408
I.629 J1.898
G1 X30.381 Y-211.31
G3 X29.122 Y-215.107
I-.629 J-1.898
G3 X30.381 Y-211.31 I.629
J1.898
G1 X30.086 Y-211.212
G3 X28.827 Y-215.009
I-.629 J-1.898
G3 X30.086 Y-211.212
I.629 J1.898
G1 X30.035 Y-211.195
G2 X29.994 Y-211.179
R.375
G3 X28.3 Y-214.803 I-.847
J-1.812
G3 X29.994 Y-211.179
I.847 J1.812
G2 X29.948 Y-211.154
R.375
G3 X27.771 Y-214.509 I-
1.089 J-1.678
G3 X29.948 Y-211.154
I1.089 J1.678
G2 X29.907 Y-211.123
R.375
G3 X27.287 Y-214.146 I-
1.31 J-1.511
G3 X29.907 Y-211.123
I1.31 J1.511
G2 X29.87 Y-211.086 R.375
G3 X26.859 Y-213.719 I-
1.506 J-1.316
G3 X29.87 Y-211.086
I1.506 J1.316
G2 X29.843 Y-211.05 R.375
G1 X29.813 Y-211.007
G3 X26.506 Y-213.257 I-
1.653 J-1.125
G3 X29.813 Y-211.007
I1.653 J1.125
G1 X29.619 Y-210.721
G3 X26.312 Y-212.972 I-
1.653 J-1.125
G3 X29.619 Y-210.721
I1.653 J1.125
G1 X29.513 Y-210.567
G3 X26.206 Y-212.817 I-
1.653 J-1.125
G3 X29.513 Y-210.567
I1.653 J1.125
G3 X29.325 Y-210.423
R.375
G3 X28.029 Y-214.207
I-.648 J-1.892
G3 X29.325 Y-210.423
I.648 J1.892
G1 X29.034 Y-210.323
G3 X27.738 Y-214.108
I-.648 J-1.892
G3 X29.034 Y-210.323
I.648 J1.892
G1 X28.743 Y-210.223
G3 X27.447 Y-214.008
I-.648 J-1.892
G3 X28.743 Y-210.223
I.648 J1.892
G1 X28.452 Y-210.124
G3 X27.156 Y-213.908
I-.648 J-1.892
G3 X28.452 Y-210.124
I.648 J1.892
G1 X28.128 Y-210.013
G3 X26.833 Y-213.798
I-.648 J-1.892
G3 X28.128 Y-210.013
I.648 J1.892
G1 X27.837 Y-209.914
G3 X26.542 Y-213.698
I-.648 J-1.892
G3 X27.837 Y-209.914
I.648 J1.892
G1 X27.546 Y-209.814
G3 X26.251 Y-213.598
I-.648 J-1.892
G3 X27.546 Y-209.814
I.648 J1.892
G1 X27.255 Y-209.714
G3 X25.96 Y-213.499
I-.648 J-1.892
G3 X27.255 Y-209.714
I.648 J1.892
G1 X27.196 Y-209.694
G2 X27.164 Y-209.682
R.375
G3 X25.529 Y-213.332
I-.817 J-1.825
G3 X27.164 Y-209.682
I.817 J1.825
G2 X27.119 Y-209.657
R.375
G3 X25.001 Y-213.051 I-
1.059 J-1.697
G3 X27.119 Y-209.657
I1.059 J1.697
G2 X27.077 Y-209.627
R.375
G3 X24.517 Y-212.7 I-1.28
J-1.536
G3 X27.077 Y-209.627
I1.28 J1.536
G2 X27.04 Y-209.592 R.375
G3 X24.084 Y-212.287 I-
1.478 J-1.347
G3 X27.04 Y-209.592
I1.478 J1.348
G2 X27.005 Y-209.547
R.402
G3 X23.698 Y-211.798 I-
1.653 J-1.125
G3 X27.005 Y-209.547
I1.653 J1.125
G1 X26.832 Y-209.293
G3 X23.525 Y-211.543 I-
1.653 J-1.125
G3 X26.832 Y-209.293
I1.653 J1.125
G1 X26.678 Y-209.067
G3 X23.371 Y-211.317 I-
1.653 J-1.125
G3 X26.678 Y-209.067
I1.653 J1.125
G3 X26.49 Y-208.923 R.375
G3 X25.194 Y-212.707
I-.648 J-1.892
G3 X26.49 Y-208.923 I.648
J1.892
G1 X26.198 Y-208.823
G3 X24.903 Y-212.608
I-.648 J-1.892
G3 X26.198 Y-208.823
I.648 J1.892
G1 X25.875 Y-208.712
G3 X24.58 Y-212.497
I-.648 J-1.892
G3 X25.875 Y-208.712
I.648 J1.892
G1 X25.584 Y-208.613
G3 X24.289 Y-212.397
I-.648 J-1.892
G3 X25.584 Y-208.613
I.648 J1.892
G1 X25.293 Y-208.513
G3 X23.998 Y-212.298
I-.648 J-1.892
G3 X25.293 Y-208.513
I.648 J1.892
G1 X25.002 Y-208.414
G3 X23.707 Y-212.198
I-.648 J-1.892
G3 X25.002 Y-208.414
I.648 J1.892
G1 X24.711 Y-208.314
G3 X23.416 Y-212.098
I-.648 J-1.892
G3 X24.711 Y-208.314
I.648 J1.892
G1 X24.387 Y-208.203
G3 X23.092 Y-211.988
I-.648 J-1.892
G3 X24.387 Y-208.203
I.648 J1.892
G1 X24.361 Y-208.194
G2 X24.322 Y-208.178
R.375
G3 X22.609 Y-211.793
I-.856 J-1.807
G3 X24.322 Y-208.178
I.856 J1.807
G2 X24.277 Y-208.153
R.375
G3 X22.087 Y-211.501 I-
1.095 J-1.674
G3 X24.277 Y-208.153
I1.095 J1.674
G2 X24.236 Y-208.122
R.375
G3 X21.61 Y-211.14 I-
1.313 J-1.509
G3 X24.236 Y-208.122
I1.313 J1.509
G2 X24.2 Y-208.086 R.375
G3 X21.187 Y-210.717 I-
1.506 J-1.316
G3 X24.2 Y-208.086 I1.506
J1.316
G2 X24.172 Y-208.05 R.375
G1 X24.143 Y-208.008
G3 X20.836 Y-210.258 I-
1.653 J-1.125
G3 X24.143 Y-208.008
I1.653 J1.125
G1 X23.97 Y-207.753
G3 X20.663 Y-210.004 I-
1.653 J-1.125
G3 X23.97 Y-207.753
I1.653 J1.125
G1 X23.843 Y-207.567
G3 X20.536 Y-209.817 I-
1.653 J-1.125
G3 X23.843 Y-207.567
I1.653 J1.125
G3 X23.654 Y-207.423
R.375
G3 X22.359 Y-211.207
I-.648 J-1.892
G3 X23.654 Y-207.423
I.648 J1.892
G1 X23.363 Y-207.323
G3 X22.068 Y-211.108
I-.648 J-1.892
G3 X23.363 Y-207.323
I.648 J1.892
G1 X23.072 Y-207.224
G3 X21.777 Y-211.008
I-.648 J-1.892
G3 X23.072 Y-207.224
I.648 J1.892
G1 X22.749 Y-207.113
G3 X21.454 Y-210.897
I-.648 J-1.892
G3 X22.749 Y-207.113
I.648 J1.892
G1 X22.458 Y-207.013
G3 X21.163 Y-210.798
I-.648 J-1.892
G3 X22.458 Y-207.013
I.648 J1.892
G1 X22.134 Y-206.903
G3 X20.839 Y-210.687
I-.648 J-1.892
G3 X22.134 Y-206.903
I.648 J1.892
G1 X21.843 Y-206.803
G3 X20.548 Y-210.587
I-.648 J-1.892
G3 X21.843 Y-206.803
I.648 J1.892
G1 X21.552 Y-206.703
G3 X20.257 Y-210.488
I-.648 J-1.892
G3 X21.552 Y-206.703
I.648 J1.892
G1 X21.526 Y-206.694
G2 X21.487 Y-206.678
R.375
G3 X19.774 Y-210.293
I-.856 J-1.807
G3 X21.487 Y-206.678
I.856 J1.807
G2 X21.442 Y-206.653
R.375
G3 X19.252 Y-210.001 I-
1.095 J-1.674
G3 X21.442 Y-206.653
I1.095 J1.674
G2 X21.401 Y-206.622
R.375
G3 X18.775 Y-209.64 I-
1.313 J-1.509
G3 X21.401 Y-206.622
I1.313 J1.509
G2 X21.365 Y-206.586
R.375
G3 X18.352 Y-209.217 I-
1.506 J-1.316
G3 X21.365 Y-206.586
I1.506 J1.316
G2 X21.337 Y-206.55 R.375
G1 X21.308 Y-206.508
G3 X18.001 Y-208.758 I-
1.653 J-1.125
G3 X21.308 Y-206.508
I1.653 J1.125
G1 X21.135 Y-206.254
G3 X17.828 Y-208.504 I-
1.653 J-1.125
G3 X21.135 Y-206.254
I1.653 J1.125
G1 X21.008 Y-206.067
G3 X17.701 Y-208.317 I-
1.653 J-1.125
G3 X21.008 Y-206.067
I1.653 J1.125
G3 X20.819 Y-205.923
R.375
G3 X19.524 Y-209.707
I-.648 J-1.892
G3 X20.819 Y-205.923
I.648 J1.892
G1 X20.496 Y-205.812
G3 X19.201 Y-209.597
I-.648 J-1.892
G3 X20.496 Y-205.812
I.648 J1.892
G1 X20.205 Y-205.712
G3 X18.91 Y-209.497
I-.648 J-1.892
G3 X20.205 Y-205.712
I.648 J1.892
G1 X19.881 Y-205.602
G3 X18.586 Y-209.386
I-.648 J-1.892
G3 X19.881 Y-205.602
I.648 J1.892
G1 X19.59 Y-205.502
G3 X18.295 Y-209.287
I-.648 J-1.892
G3 X19.59 Y-205.502 I.648
J1.892
G1 X19.267 Y-205.391
G3 X17.972 Y-209.176
I-.648 J-1.892
G3 X19.267 Y-205.391
I.648 J1.892
G1 X18.976 Y-205.292
G3 X17.681 Y-209.076
I-.648 J-1.892
G3 X18.976 Y-205.292
I.648 J1.892
G1 X18.685 Y-205.192
G3 X17.328 Y-208.955
I-.678 J-1.882
G3 X18.685 Y-205.192
I.678 J1.882
G2 X18.638 Y-205.172
R.375
G3 X16.781 Y-208.714
I-.928 J-1.771
G3 X18.638 Y-205.172
I.928 J1.771
G2 X18.594 Y-205.145
R.375
G3 X16.271 Y-208.401 I-
1.161 J-1.628
G3 X18.594 Y-205.145
I1.161 J1.628
G2 X18.555 Y-205.112
R.375
G3 X15.809 Y-208.021 I-
1.373 J-1.455
G3 X18.555 Y-205.112
I1.373 J1.455
G2 X18.52 Y-205.074 R.375
G3 X15.403 Y-207.582 I-
1.558 J-1.254
G3 X18.52 Y-205.074
I1.558 J1.254
G2 X18.502 Y-205.05 R.375
G1 X18.417 Y-204.925
G3 X15.11 Y-207.175 I-
1.653 J-1.125
G3 X18.417 Y-204.925
I1.653 J1.125
G1 X18.244 Y-204.671
G3 X14.937 Y-206.921 I-
1.653 J-1.125
G3 X18.244 Y-204.671
I1.653 J1.125
G1 X18.173 Y-204.567
G3 X14.866 Y-206.817 I-
1.653 J-1.125
G3 X18.173 Y-204.567
I1.653 J1.125
G3 X17.984 Y-204.423
R.375
G3 X16.689 Y-208.207
I-.648 J-1.892
G3 X17.984 Y-204.423
I.648 J1.892
G1 X17.668 Y-204.315
G3 X16.373 Y-208.099
I-.648 J-1.892
G3 X17.668 Y-204.315
I.648 J1.892
G1 X17.353 Y-204.207
G3 X16.057 Y-207.991
I-.648 J-1.892
G3 X17.353 Y-204.207
I.648 J1.892
G1 X17.037 Y-204.099
G3 X15.742 Y-207.883
I-.648 J-1.892
G3 X17.037 Y-204.099
I.648 J1.892
G1 X16.721 Y-203.991
G3 X15.426 Y-207.775
I-.648 J-1.892
G3 X16.721 Y-203.991
I.648 J1.892
G1 X16.437 Y-203.893
G3 X15.142 Y-207.678
I-.648 J-1.892
G3 X16.437 Y-203.893
I.648 J1.892
G1 X16.121 Y-203.785
G3 X14.826 Y-207.57
I-.648 J-1.892
G3 X16.121 Y-203.785
I.648 J1.892
G1 X15.866 Y-203.698
G3 X14.57 Y-207.482
I-.648 J-1.892
G3 X15.866 Y-203.698
I.648 J1.892
G1 X15.855 Y-203.694
G2 X15.814 Y-203.677
R.375
G3 X14.076 Y-207.28
I-.869 J-1.801
G3 X15.814 Y-203.677
I.869 J1.801
G2 X15.77 Y-203.652 R.375
G3 X13.568 Y-206.992 I-
1.101 J-1.67
G3 X15.77 Y-203.652
I1.101 J1.67
G2 X15.73 Y-203.622 R.375
G3 X13.103 Y-206.639 I-
1.314 J-1.508
G3 X15.73 Y-203.622
I1.314 J1.508
G2 X15.695 Y-203.587
R.375
G3 X12.69 Y-206.227 I-
1.503 J-1.32
G3 X15.695 Y-203.587
I1.503 J1.32
G2 X15.667 Y-203.55 R.375
G1 X15.645 Y-203.518
G3 X12.338 Y-205.769 I-
1.653 J-1.125
G3 X15.645 Y-203.518
I1.653 J1.125
G1 X15.457 Y-203.243
G3 X12.15 Y-205.493 I-
1.653 J-1.125
G3 X15.457 Y-203.243
I1.653 J1.125
G1 X15.27 Y-202.967
G3 X11.963 Y-205.217 I-
1.653 J-1.125
G3 X15.27 Y-202.967
I1.653 J1.125
G1 X15.101 Y-202.718
G3 X11.794 Y-204.969 I-
1.653 J-1.125
G3 X15.101 Y-202.718
I1.653 J1.125

G1 X14.932 Y-202.47
G3 X11.625 Y-204.72 I-
1.653 J-1.125
G3 X14.932 Y-202.47
I1.653 J1.125
G1 X14.744 Y-202.194
G3 X11.437 Y-204.445 I-
1.653 J-1.125
G3 X14.744 Y-202.194
I1.653 J1.125
G1 X14.556 Y-201.918
G3 X11.249 Y-204.169 I-
1.653 J-1.125
G3 X14.556 Y-201.918
I1.653 J1.125
G1 X14.368 Y-201.642
G3 X11.061 Y-203.893 I-
1.653 J-1.125
G3 X14.368 Y-201.642
I1.653 J1.125
G1 X14.199 Y-201.394
G3 X10.892 Y-203.645 I-
1.653 J-1.125
G3 X14.199 Y-201.394
I1.653 J1.125
G1 X14.064 Y-201.196
G3 X10.758 Y-203.446 I-
1.653 J-1.125
G3 X14.064 Y-201.196
I1.653 J1.125
G1 X12.031 Y-203.55
X15.667
G2 X15.907 Y-203.637
R.375
G1 X17.623 Y-205.066
G3 X18.173 Y-204.567
R.375
G1 X15.521 Y-200.67
G3 X12.214 Y-202.92 I-
1.653 J-1.125
G3 X15.521 Y-200.67
I1.653 J1.125
G1 X15.333 Y-200.394
G3 X12.026 Y-202.644 I-
1.653 J-1.125
G3 X15.333 Y-200.394
I1.653 J1.125
G1 X15.164 Y-200.145
G3 X11.857 Y-202.396 I-
1.653 J-1.125
G3 X15.164 Y-200.145
I1.653 J1.125
G1 X14.995 Y-199.897
G3 X11.688 Y-202.147 I-
1.653 J-1.125
G3 X14.995 Y-199.897
I1.653 J1.125
G1 X14.807 Y-199.621
G3 X11.5 Y-201.871 I-
1.653 J-1.125
G3 X14.807 Y-199.621
I1.653 J1.125
G1 X14.619 Y-199.345
G3 X11.312 Y-201.595 I-
1.653 J-1.125
G3 X14.619 Y-199.345
I1.653 J1.125
G1 X14.45 Y-199.096
G3 X11.143 Y-201.347 I-
1.653 J-1.125
G3 X14.45 Y-199.096
I1.653 J1.125
G1 X14.281 Y-198.848
G3 X10.974 Y-201.098 I-
1.653 J-1.125
G3 X14.281 Y-198.848
I1.653 J1.125
G1 X14.206 Y-198.737
G3 X10.899 Y-200.988 I-
1.653 J-1.125
G3 X14.206 Y-198.737
I1.653 J1.125
G1 X10.428 Y-203.111
G3 X13.456 Y-205.725
I1.514 J-1.307
G3 X10.428 Y-203.111 I-
1.514 J1.307
G1 X10.24 Y-203.329
G3 X13.267 Y-205.944
I1.514 J-1.307
G3 X10.24 Y-203.329 I-
1.514 J1.307
G1 X10.031 Y-203.572
G3 X13.058 Y-206.186
I1.514 J-1.307
G3 X10.031 Y-203.572 I-
1.514 J1.307
G1 X9.821 Y-203.814
G3 X12.849 Y-206.429
I1.514 J-1.307
G3 X9.821 Y-203.814 I-
1.514 J1.307
G1 X9.633 Y-204.032
G3 X12.66 Y-206.647
I1.514 J-1.307
G3 X9.633 Y-204.032 I-
1.514 J1.307
G1 X9.444 Y-204.25
G3 X12.472 Y-206.865
I1.514 J-1.307
G3 X9.444 Y-204.25 I-
1.514 J1.307
G1 X9.235 Y-204.493
G3 X12.262 Y-207.107
I1.514 J-1.307
G3 X9.235 Y-204.493 I-
1.514 J1.307
G1 X9.026 Y-204.735
G3 X12.053 Y-207.35
I1.514 J-1.307
G3 X9.026 Y-204.735 I-
1.514 J1.307
G1 X8.837 Y-204.953
G3 X11.865 Y-207.568
I1.514 J-1.307
G3 X8.837 Y-204.953 I-
1.514 J1.307
G1 X8.754 Y-205.05
G3 X11.781 Y-207.665
I1.514 J-1.307
G3 X8.754 Y-205.05 I-
1.514 J1.307
G1 X18.502
G2 X18.742 Y-205.137
R.375
G1 X20.458 Y-206.566
G3 X21.008 Y-206.067
R.375
G1 X15.662 Y-198.211
G3 X12.355 Y-200.462 I-
1.653 J-1.125
G3 X15.662 Y-198.211
I1.653 J1.125
G1 X15.504 Y-197.979
G3 X12.197 Y-200.23 I-
1.653 J-1.125
G3 X15.504 Y-197.979
I1.653 J1.125
G1 X15.362 Y-197.77
G3 X12.055 Y-200.021 I-
1.653 J-1.125
G3 X15.362 Y-197.77
I1.653 J1.125
G1 X15.204 Y-197.538
G3 X11.897 Y-199.788 I-
1.653 J-1.125
G3 X15.204 Y-197.538
I1.653 J1.125
G1 X15.062 Y-197.329
G3 X11.755 Y-199.579 I-
1.653 J-1.125
G3 X15.062 Y-197.329
I1.653 J1.125
G1 X14.903 Y-197.096
G3 X11.597 Y-199.347 I-
1.653 J-1.125
G3 X14.903 Y-197.096
I1.653 J1.125
G1 X14.872 Y-197.05
G3 X11.565 Y-199.3 I-
1.653 J-1.125
G3 X14.872 Y-197.05
I1.653 J1.125
G1 X13.681
X7.87 Y-203.779
G3 X10.897 Y-206.393
I1.514 J-1.307
G3 X7.87 Y-203.779 I-
1.514 J1.307
G1 X7.652 Y-204.031
G3 X10.679 Y-206.645
I1.514 J-1.307
G3 X7.652 Y-204.031 I-
1.514 J1.307
G1 X7.435 Y-204.283
G3 X10.462 Y-206.897
I1.514 J-1.307
G3 X7.435 Y-204.283 I-
1.514 J1.307
G1 X7.217 Y-204.535
G3 X10.244 Y-207.149
I1.514 J-1.307
G3 X7.217 Y-204.535 I-
1.514 J1.307
G1 X7.021 Y-204.762
G3 X10.048 Y-207.376
I1.514 J-1.307
G3 X7.021 Y-204.762 I-
1.514 J1.307
G1 X6.825 Y-204.988
G3 X9.853 Y-207.603
I1.514 J-1.307
G3 X6.825 Y-204.988 I-
1.514 J1.307
G1 X6.629 Y-205.215
G3 X9.657 Y-207.829
I1.514 J-1.307
G3 X6.629 Y-205.215 I-
1.514 J1.307
G1 X6.434 Y-205.442
G3 X9.461 Y-208.056
I1.514 J-1.307
G3 X6.434 Y-205.442 I-
1.514 J1.307
G1 X6.238 Y-205.669
G3 X9.265 Y-208.283
I1.514 J-1.307
G3 X6.238 Y-205.669 I-
1.514 J1.307
G1 X6.02 Y-205.921
G3 X9.047 Y-208.535
I1.514 J-1.307
G3 X6.02 Y-205.921 I-
1.514 J1.307
G1 X5.824 Y-206.147
G3 X8.852 Y-208.762
I1.514 J-1.307
G3 X5.824 Y-206.147 I-
1.514 J1.307
G1 X5.607 Y-206.399
G3 X8.634 Y-209.014
I1.514 J-1.307
G3 X5.607 Y-206.399 I-
1.514 J1.307
G1 X5.476 Y-206.55
G3 X8.503 Y-209.165
I1.514 J-1.307
G3 X5.476 Y-206.55 I-
1.514 J1.307
G1 X21.337
G2 X21.577 Y-206.637
R.375
G1 X23.293 Y-208.066
G3 X23.843 Y-207.567
R.375
G1 X16.297 Y-196.478
G3 X12.99 Y-198.729 I-
1.653 J-1.125
G3 X16.297 Y-196.478
I1.653 J1.125
G1 X16.155 Y-196.269
G3 X12.848 Y-198.52 I-
1.653 J-1.125
G3 X16.155 Y-196.269
I1.653 J1.125
G1 X16.013 Y-196.061
G3 X12.706 Y-198.311 I-
1.653 J-1.125
G3 X16.013 Y-196.061
I1.653 J1.125
G1 X15.871 Y-195.852
G3 X12.564 Y-198.102 I-
1.653 J-1.125
G3 X15.871 Y-195.852
I1.653 J1.125
G1 X15.713 Y-195.62
G3 X12.406 Y-197.87 I-
1.653 J-1.125
G3 X15.713 Y-195.62
I1.653 J1.125
G1 X15.665 Y-195.55
G3 X12.359 Y-197.8 I-
1.653 J-1.125
G3 X15.665 Y-195.55
I1.653 J1.125
G1 X12.999
G2 X12.819 Y-195.753
R28.389
G1 X4.592 Y-205.279
G3 X7.62 Y-207.893 I1.514
J-1.307
G3 X4.592 Y-205.279 I-
1.514 J1.307
G1 X4.375 Y-205.531
G3 X7.402 Y-208.145
I1.514 J-1.307
G3 X4.375 Y-205.531 I-
1.514 J1.307
G1 X4.157 Y-205.783
G3 X7.184 Y-208.397
I1.514 J-1.307
G3 X4.157 Y-205.783 I-
1.514 J1.307
G1 X3.94 Y-206.035
G3 X6.967 Y-208.649
I1.514 J-1.307
G3 X3.94 Y-206.035 I-
1.514 J1.307
G1 X3.722 Y-206.287
G3 X6.749 Y-208.901
I1.514 J-1.307
G3 X3.722 Y-206.287 I-
1.514 J1.307
G1 X3.504 Y-206.539
G3 X6.532 Y-209.153
I1.514 J-1.307
G3 X3.504 Y-206.539 I-
1.514 J1.307
G1 X3.309 Y-206.765
G3 X6.336 Y-209.38 I1.514
J-1.307
G3 X3.309 Y-206.765 I-
1.514 J1.307
G1 X3.113 Y-206.992
G3 X6.14 Y-209.607 I1.514
J-1.307
G3 X3.113 Y-206.992 I-
1.514 J1.307
G1 X2.895 Y-207.244
G3 X5.922 Y-209.859
I1.514 J-1.307
G3 X2.895 Y-207.244 I-
1.514 J1.307
G1 X2.677 Y-207.496
G3 X5.705 Y-210.111
I1.514 J-1.307
G3 X2.677 Y-207.496 I-
1.514 J1.307
G1 X2.46 Y-207.748
G3 X5.487 Y-210.363
I1.514 J-1.307
G3 X2.46 Y-207.748 I-
1.514 J1.307
G1 X2.242 Y-208.
G3 X5.27 Y-210.615 I1.514
J-1.307
G3 X2.242 Y-208. I-1.514
J1.307
G1 X2.199 Y-208.05
G3 X5.226 Y-210.665
I1.514 J-1.307
G3 X2.199 Y-208.05 I-
1.514 J1.307
G1 X24.172
G2 X24.412 Y-208.137
R.375
G1 X26.128 Y-209.566
G3 X26.678 Y-209.067
R.375
G1 X17.091 Y-194.978
G3 X13.784 Y-197.229 I-
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G1 X12.31
G3 X12.31 Y-198.05 I0 J-
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G2 X11.694 Y-194.761
R26.889
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G3 X1.315 Y-206.779 I-
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G3 X4.125 Y-209.645
I1.514 J-1.307
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I1.514 J-1.307
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I1.514 J-1.307
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I1.514 J-1.307
G3 X.488 Y-207.736 I-
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G3 X3.32 Y-210.578 I1.514
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G3 X.292 Y-207.963 I-
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G3 X3.102 Y-210.83 I1.514
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G3 X.075 Y-208.215 I-
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G3 X2.906 Y-211.056
I1.514 J-1.307
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G3 X2.71 Y-211.283 I1.514
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I1.514 J-1.307

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G3 X29.513 Y-210.567 R.375
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G2 X31.266 Y-210.475 R24.048
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G3 X-2.62 Y-214.23 I1.815 J-.84
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G2 X32.987 Y-212.606 R.375
G1 X35. Y-213.848
G3 X35.462 Y-213.264 R.375
G2 X32.52 Y-209.653 R22.548
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G3 X16.023 Y-192.52 I-1.653 J-1.125
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G1 X10.088
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G1 X38.683 Y-215.
G3 X39.045 Y-214.349 R.375
G2 X33.775 Y-208.831 R21.048
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I1.815 J-.84
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G3 X-10.471 Y-214.528 I-
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G3 X-7.113 Y-216.797
I1.815 J-.84
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G3 X-7.257 Y-217.107
I1.815 J-.84
G3 X-10.887 Y-215.427 I-
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G1 X-10.944 Y-215.551
G3 X-7.314 Y-217.231
I1.815 J-.84
G3 X-10.944 Y-215.551 I-
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G2 X40.981 Y-215.556
R.375
G1 X43.432 Y-216.008
G3 X43.659 Y-215.3 R.375
G2 X40.553 Y-213.566
R25.73
G2 X40.08 Y-213.245 R15.
G2 X35.022 Y-207.998
R19.548
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G3 X17.752 Y-189.729 I-
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G3 X17.594 Y-189.497 I-
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I1.653 J1.125
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G3 X9.064 Y-186.55 I0 J2.
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G3 X8.769 Y-190.55 I0 J-
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G3 X8.769 Y-186.55 I0 J2.
G1 X8.503
G3 X8.503 Y-190.55 I0 J-
2.
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G3 X-8.643 Y-216.53
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I1.815 J-.84
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G3 X-9.045 Y-217.398
I1.815 J-.84
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G3 X-12.804 Y-215.997 I-
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I1.815 J-.84
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G3 X-9.446 Y-218.266
I1.815 J-.84
G3 X-13.076 Y-216.586 I-
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G1 X-13.205 Y-216.865
G3 X-9.575 Y-218.545
I1.815 J-.84
G3 X-13.205 Y-216.865 I-
1.815 J.84
G1 X-13.291 Y-217.051
G3 X-9.661 Y-218.731
I1.815 J-.84
G3 X-13.291 Y-217.051 I-
1.815 J.84
G1 X48.672 Y-217.05
G3 X48.73 Y-217.046 R.375
G1 X51.234 Y-216.653
G3 X51.207 Y-215.909
R.375
G2 X45.599 Y-214.508
R17.962
G2 X41.372 Y-212.31
R24.23
G2 X40.947 Y-212.021
R13.5
G2 X36.27 Y-207.165
R18.048
G1 X21.852 Y-185.978
G3 X18.546 Y-188.229 I-
1.653 J-1.125
G3 X21.852 Y-185.978
I1.653 J1.125
G1 X21.695 Y-185.746
G3 X18.388 Y-187.997 I-
1.653 J-1.125
G3 X21.695 Y-185.746
I1.653 J1.125
G1 X21.552 Y-185.537
G3 X18.245 Y-187.788 I-
1.653 J-1.125
G3 X21.552 Y-185.537
I1.653 J1.125
G1 X21.394 Y-185.305
G3 X18.088 Y-187.556 I-
1.653 J-1.125
G3 X21.394 Y-185.305
I1.653 J1.125
G1 X21.237 Y-185.073
G3 X17.93 Y-187.324 I-
1.653 J-1.125
G3 X21.237 Y-185.073
I1.653 J1.125
G1 X21.221 Y-185.05
G3 X17.914 Y-187.3 I-
1.653 J-1.125
G3 X21.221 Y-185.05
I1.653 J1.125
G1 X8.81
G3 X8.81 Y-189.05 I0 J-2.
G3 X8.81 Y-185.05 I0 J2.
G1 X8.497
G3 X8.497 Y-189.05 I0 J-
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G3 X8.497 Y-185.05 I0 J2.
G1 X8.184
G3 X8.184 Y-189.05 I0 J-
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G3 X8.184 Y-185.05 I0 J2.
G1 X7.871
G3 X7.871 Y-189.05 I0 J-
2.
G3 X7.871 Y-185.05 I0 J2.
G1 X7.559
G3 X7.559 Y-189.05 I0 J-
2.
G3 X7.559 Y-185.05 I0 J2.
G2 X4.945 Y-188.806
R17.889
G1 X-9.745 Y-205.816
X-14.491 Y-216.071
G3 X-10.861 Y-217.751
I1.815 J-.84
G3 X-14.491 Y-216.071 I-
1.815 J.84
G1 X-14.62 Y-216.35
G3 X-10.99 Y-218.03
I1.815 J-.84
G3 X-14.62 Y-216.35 I-
1.815 J.84
G1 X-14.749 Y-216.629
G3 X-11.119 Y-218.309
I1.815 J-.84
G3 X-14.749 Y-216.629 I-
1.815 J.84
G1 X-14.878 Y-216.908
G3 X-11.248 Y-218.588
I1.815 J-.84
G3 X-14.878 Y-216.908 I-
1.815 J.84
G1 X-15.022 Y-217.218
G3 X-11.392 Y-218.898
I1.815 J-.84
G3 X-15.022 Y-217.218 I-
1.815 J.84
G1 X-15.151 Y-217.497
G3 X-11.521 Y-219.177
I1.815 J-.84
G3 X-15.151 Y-217.497 I-
1.815 J.84
G1 X-15.294 Y-217.807
G3 X-11.664 Y-219.487
I1.815 J-.84
G3 X-15.294 Y-217.807 I-
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G1 X-15.423 Y-218.086
G3 X-11.793 Y-219.766
I1.815 J-.84
G3 X-15.423 Y-218.086 I-
1.815 J.84
G1 X-15.552 Y-218.365
G3 X-11.922 Y-220.045
I1.815 J-.84
G3 X-15.552 Y-218.365 I-
1.815 J.84
G1 X-15.638 Y-218.551
G3 X-12.008 Y-220.231
I1.815 J-.84
G3 X-15.638 Y-218.551 I-
1.815 J.84
G1 X65.619 Y-218.55
X60.71 Y-216.955
G0 Z-195.283
X58.015 Y-217.24
Z-214.783
G1 Z-216.783
X60.884 Y-214.008
X65.616 Y-208.676
G2 X59.948 Y-212.789
R16.249
G2 X46.174 Y-213.123
R16.462
G2 X42.192 Y-211.054
R22.73
G2 X41.814 Y-210.797 R12.
G2 X37.518 Y-206.333
R16.548
G1 X22.646 Y-184.478
G3 X19.339 Y-186.729 I-
1.653 J-1.125
G3 X22.646 Y-184.478
I1.653 J1.125
G1 X22.504 Y-184.269
G3 X19.197 Y-186.52 I-
1.653 J-1.125
G3 X22.504 Y-184.269
I1.653 J1.125
G1 X22.346 Y-184.037
G3 X19.039 Y-186.288 I-
1.653 J-1.125
G3 X22.346 Y-184.037
I1.653 J1.125
G1 X22.204 Y-183.828
G3 X18.897 Y-186.079 I-
1.653 J-1.125
G3 X22.204 Y-183.828
I1.653 J1.125
G1 X22.062 Y-183.62
G3 X18.755 Y-185.87 I-
1.653 J-1.125
G3 X22.062 Y-183.62
I1.653 J1.125
G1 X22.014 Y-183.55
G3 X18.707 Y-185.8 I-
1.653 J-1.125
G3 X22.014 Y-183.55
I1.653 J1.125
G1 X7.94
G3 X7.94 Y-187.55 I0 J-2.
G3 X7.94 Y-183.55 I0 J2.
G1 X7.61
G3 X7.61 Y-187.55 I0 J-2.
G3 X7.61 Y-183.55 I0 J2.
G1 X7.313
G3 X7.313 Y-187.55 I0 J-
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G3 X7.313 Y-183.55 I0 J2.
G1 X7.016
G3 X7.016 Y-187.55 I0 J-
2.
G3 X7.016 Y-183.55 I0 J2.
G1 X6.719
G3 X6.719 Y-187.55 I0 J-
2.
G3 X6.719 Y-183.55 I0 J2.
G1 X6.62
G3 X6.62 Y-187.55 I0 J-2.
G3 X6.62 Y-183.55 I0 J2.
G2 X3.822 Y-187.812
R16.389
G1 X-11.018 Y-204.995
X-16.838 Y-217.571
G3 X-13.208 Y-219.251
I1.815 J-.84
G3 X-16.838 Y-217.571 I-
1.815 J.84
G1 X-16.967 Y-217.85
G3 X-13.337 Y-219.53
I1.815 J-.84
G3 X-16.967 Y-217.85 I-
1.815 J.84
G1 X-17.111 Y-218.16
G3 X-13.48 Y-219.84
I1.815 J-.84
G3 X-17.111 Y-218.16 I-
1.815 J.84
G1 X-17.24 Y-218.439
G3 X-13.61 Y-220.119
I1.815 J-.84
G3 X-17.24 Y-218.439 I-
1.815 J.84
G1 X-17.383 Y-218.749
G3 X-13.753 Y-220.429
I1.815 J-.84
G3 X-17.383 Y-218.749 I-
1.815 J.84
G1 X-17.512 Y-219.028
G3 X-13.882 Y-220.708
I1.815 J-.84
G3 X-17.512 Y-219.028 I-
1.815 J.84
G1 X-17.656 Y-219.338
G3 X-14.025 Y-221.018
I1.815 J-.84
G3 X-17.656 Y-219.338 I-
1.815 J.84
G1 X-17.785 Y-219.617
G3 X-14.154 Y-221.297
I1.815 J-.84
G3 X-17.785 Y-219.617 I-
1.815 J.84
G1 X-17.928 Y-219.927
G3 X-14.298 Y-221.607
I1.815 J-.84
G3 X-17.928 Y-219.927 I-
1.815 J.84
G1 X-17.985 Y-220.051
G3 X-14.355 Y-221.731
I1.815 J-.84
G3 X-17.985 Y-220.051 I-
1.815 J.84
G1 X65.62 Y-220.05
X60.01 Y-218.227
G0 Z-195.283
X59.479 Y-215.17
Z-214.783
G1 Z-216.783
X61.751 Y-211.866
X65.616 Y-206.248
G2 X59.318 Y-211.427
R14.749
G2 X46.75 Y-211.738
R14.962
G2 X43.012 Y-209.798
R21.23
G2 X42.681 Y-209.572
R10.5
G2 X38.767 Y-205.502
R15.048
G1 X23.44 Y-182.978
G3 X20.133 Y-185.229 I-
1.653 J-1.125
G3 X23.44 Y-182.978
I1.653 J1.125
G1 X23.282 Y-182.746
G3 X19.975 Y-184.997 I-
1.653 J-1.125
G3 X23.282 Y-182.746
I1.653 J1.125
G1 X23.14 Y-182.537
G3 X19.833 Y-184.788 I-
1.653 J-1.125
G3 X23.14 Y-182.537
I1.653 J1.125
G1 X22.982 Y-182.305
G3 X19.675 Y-184.556 I-
1.653 J-1.125
G3 X22.982 Y-182.305
I1.653 J1.125
G1 X22.84 Y-182.096
G3 X19.533 Y-184.347 I-
1.653 J-1.125
G3 X22.84 Y-182.096
I1.653 J1.125
G1 X22.808 Y-182.05
G3 X19.501 Y-184.3 I-
1.653 J-1.125
G3 X22.808 Y-182.05
I1.653 J1.125
G1 X7.005
G3 X7.005 Y-186.05 I0 J-
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G3 X7.005 Y-182.05 I0 J2.
G1 X6.659
G3 X6.659 Y-186.05 I0 J-
2.
G3 X6.659 Y-182.05 I0 J2.
G1 X6.312
G3 X6.312 Y-186.05 I0 J-
2.
G3 X6.312 Y-182.05 I0 J2.
G1 X5.966
G3 X5.966 Y-186.05 I0 J-
2.
G3 X5.966 Y-182.05 I0 J2.
G1 X5.619
G3 X5.619 Y-186.05 I0 J-
2.
G3 X5.619 Y-182.05 I0 J2.
G2 X2.699 Y-186.817
R14.889
G1 X-12.291 Y-204.174
X-19.185 Y-219.072
G3 X-15.555 Y-220.751
I1.815 J-.84
G3 X-19.185 Y-219.072 I-
1.815 J.84
G1 X-19.329 Y-219.381
G3 X-15.698 Y-221.061
I1.815 J-.84
G3 X-19.329 Y-219.381 I-
1.815 J.84
G1 X-19.458 Y-219.66

G3 X-15.827 Y-221.34
I1.815 J-.84
G3 X-19.458 Y-219.66 I-
1.815 J.84
G1 X-19.587 Y-219.939
G3 X-15.957 Y-221.619
I1.815 J-.84
G3 X-19.587 Y-219.939 I-
1.815 J.84
G1 X-19.716 Y-220.218
G3 X-16.086 Y-221.898
I1.815 J-.84
G3 X-19.716 Y-220.218 I-
1.815 J.84
G1 X-19.845 Y-220.497
G3 X-16.215 Y-222.177
I1.815 J-.84
G3 X-19.845 Y-220.497 I-
1.815 J.84
G1 X-19.974 Y-220.776
G3 X-16.344 Y-222.456
I1.815 J-.84
G3 X-19.974 Y-220.776 I-
1.815 J.84
G1 X-20.103 Y-221.055
G3 X-16.473 Y-222.735
I1.815 J-.84
G3 X-20.103 Y-221.055 I-
1.815 J.84
G1 X-20.246 Y-221.365
G3 X-16.616 Y-223.045
I1.815 J-.84
G3 X-20.246 Y-221.365 I-
1.815 J.84
G1 X-20.332 Y-221.551
G3 X-16.702 Y-223.231
I1.815 J-.84
G3 X-20.332 Y-221.551 I-
1.815 J.84
G1 X65.62 Y-221.55
X60.71 Y-217.983
G0 Z-193.837
X65.606 Y-170.65
Z-195.837
G1 Z-197.837
Z-216.783
G3 X65.582 Y-172.776
I-.012 J-1.063
G3 X65.606 Y-170.65 I.012
J1.063
G1 X65.589
G3 X65.564 Y-172.776
I-.012 J-1.063
G3 X65.589 Y-170.65 I.012
J1.063
G3 X65.599 Y-172.776
I.005 J-1.063
G3 X65.589 Y-170.65
I-.005 J1.063
G1 X65.361
G3 X65.361 Y-173.274 I0
J-1.312
G3 X65.361 Y-170.65 I0
J1.312
G1 X65.08
G3 X65.08 Y-173.566 I0 J-
1.458
G3 X65.08 Y-170.65 I0
J1.458
G1 X64.913
G3 X64.914 Y-173.89 I0 J-
1.62
G3 X64.913 Y-170.65 I0
J1.62
G1 X64.708
G3 X64.709 Y-174.25 I0 J-
1.8
G3 X64.708 Y-170.65 I0
J1.8
G1 X64.427
G3 X64.427 Y-174.65 I0 J-
2.
G3 X64.427 Y-170.65 I0
J2.
G1 X64.115
G3 X64.115 Y-174.65 I0 J-
2.
G3 X64.115 Y-170.65 I0
J2.
G1 X63.802
G3 X63.802 Y-174.65 I0 J-
2.
G3 X63.802 Y-170.65 I0
J2.
G1 X63.505
G3 X63.506 Y-174.65 I0 J-
2.
G3 X63.505 Y-170.65 I0
J2.
G1 X65.118 Y-174.529
X65.608 Y-175.708
G2 X63.757 Y-175.716
I-.923 J-.384
G1 X66.476 Y-170.621
G3 X65.606 Y-169.15 R1.
G3 X65.564 Y-169.15
R1.759
G1 X64.544
G3 X64.544 Y-173.15 I0 J-
2.
G3 X64.544 Y-169.15 I0
J2.
G1 X64.248
G3 X64.248 Y-173.15 I0 J-
2.
G3 X64.248 Y-169.15 I0
J2.
G1 X63.92
G3 X63.92 Y-173.15 I0 J-
2.
G3 X63.92 Y-169.15 I0 J2.
G1 X63.624
G3 X63.624 Y-173.15 I0 J-
2.
G3 X63.624 Y-169.15 I0
J2.
G1 X63.328
G3 X63.328 Y-173.15 I0 J-
2.
G3 X63.328 Y-169.15 I0
J2.
G1 X63.032
G3 X63.032 Y-173.15 I0 J-
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G3 X63.032 Y-169.15 I0
J2.
G1 X62.737
G3 X62.737 Y-173.15 I0 J-
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G3 X62.737 Y-169.15 I0
J2.
G1 X62.441
G3 X62.441 Y-173.15 I0 J-
2.
G3 X62.441 Y-169.15 I0
J2.
G1 X62.145
G3 X62.145 Y-173.15 I0 J-
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G3 X62.145 Y-169.15 I0
J2.
G1 X61.816
G3 X61.816 Y-173.15 I0 J-
2.
G3 X61.816 Y-169.15 I0
J2.
G1 X61.488
G3 X61.488 Y-173.15 I0 J-
2.
G3 X61.488 Y-169.15 I0
J2.
G1 X61.258
G3 X61.258 Y-173.15 I0 J-
2.
G3 X61.258 Y-169.15 I0
J2.
G1 X64.624 Y-177.248
X65.609 Y-179.618
G2 X63.702 Y-179.818
I-.923 J-.384
G1 X64.09 Y-178.346
X66.44 Y-169.408
X66.573 Y-168.904
G3 X65.606 Y-167.65 R1.
G1 X61.642
G3 X61.642 Y-171.65 I0 J-
2.
G3 X61.642 Y-167.65 I0
J2.
G1 X61.346
G3 X61.346 Y-171.65 I0 J-
2.
G3 X61.346 Y-167.65 I0
J2.
G1 X61.017
G3 X61.017 Y-171.65 I0 J-
2.
G3 X61.017 Y-167.65 I0
J2.
G1 X60.721
G3 X60.721 Y-171.65 I0 J-
2.
G3 X60.721 Y-167.65 I0
J2.
G1 X60.392
G3 X60.392 Y-171.65 I0 J-
2.
G3 X60.392 Y-167.65 I0
J2.
G1 X60.096
G3 X60.096 Y-171.65 I0 J-
2.
G3 X60.096 Y-167.65 I0
J2.
G1 X59.767
G3 X59.767 Y-171.65 I0 J-
2.
G3 X59.767 Y-167.65 I0
J2.
G1 X59.438
G3 X59.438 Y-171.65 I0 J-
2.
G3 X59.438 Y-167.65 I0
J2.
G1 X59.108
G3 X59.108 Y-171.65 I0 J-
2.
G3 X59.108 Y-167.65 I0
J2.
G1 X59.01
G3 X59.01 Y-171.65 I0 J-
2.
G3 X59.01 Y-167.65 I0 J2.
G1 X64.625 Y-181.159
X65.61 Y-183.529
X60.062 Y-170.182
G0 Z-195.283
X60.709 Y-169.707
Z-214.783
G1 Z-216.783
X63.541 Y-167.65
X65.605 Y-166.15
X59.394
G3 X59.394 Y-170.15 I0 J-
2.
G3 X59.394 Y-166.15 I0
J2.
G1 X59.098
G3 X59.098 Y-170.15 I0 J-
2.
G3 X59.098 Y-166.15 I0
J2.
G1 X58.769
G3 X58.769 Y-170.15 I0 J-
2.
G3 X58.769 Y-166.15 I0
J2.
G1 X58.473
G3 X58.473 Y-170.15 I0 J-
2.
G3 X58.473 Y-166.15 I0
J2.
G1 X58.144
G3 X58.144 Y-170.15 I0 J-
2.
G3 X58.144 Y-166.15 I0
J2.
G1 X57.848
G3 X57.848 Y-170.15 I0 J-
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G3 X57.848 Y-166.15 I0
J2.
G1 X57.519
G3 X57.519 Y-170.15 I0 J-
2.
G3 X57.519 Y-166.15 I0
J2.
G1 X57.19
G3 X57.19 Y-170.15 I0 J-
2.
G3 X57.19 Y-166.15 I0 J2.
G1 X56.861
G3 X56.861 Y-170.15 I0 J-
2.
G3 X56.861 Y-166.15 I0
J2.
G1 X56.762
G3 X56.762 Y-170.15 I0 J-
2.
G3 X56.762 Y-166.15 I0
J2.
G1 X64.077 Y-183.749
X65.611 Y-187.44
G2 X65.179 Y-188.485 R.8
G0 Z-195.283
X60.672 Y-168.14
Z-214.783
G1 Z-216.783
X63.485 Y-166.15
X65.605 Y-164.65
G3 X65.564 Y-164.65 R1.63
G1 X57.147
G3 X57.147 Y-168.65 I0 J-
2.
G3 X57.147 Y-164.65 I0
J2.
G1 X56.851
G3 X56.851 Y-168.65 I0 J-
2.
G3 X56.851 Y-164.65 I0
J2.
G1 X56.556
G3 X56.556 Y-168.65 I0 J-
2.
G3 X56.556 Y-164.65 I0
J2.
G1 X56.261
G3 X56.261 Y-168.65 I0 J-
2.
G3 X56.261 Y-164.65 I0
J2.
G1 X55.965
G3 X55.965 Y-168.65 I0 J-
2.
G3 X55.965 Y-164.65 I0
J2.
G1 X55.67
G3 X55.67 Y-168.65 I0 J-
2.
G3 X55.67 Y-164.65 I0 J2.
G1 X55.375
G3 X55.375 Y-168.65 I0 J-
2.
G3 X55.375 Y-164.65 I0
J2.
G1 X55.079
G3 X55.079 Y-168.65 I0 J-
2.
G3 X55.079 Y-164.65 I0
J2.
G1 X54.85
G3 X54.85 Y-168.65 I0 J-
2.
G3 X54.85 Y-164.65 I0 J2.
G2 X54.742 Y-165.198
R13.285
G1 X64.555 Y-188.808
X64.874 Y-189.575
G2 X65.282 Y-190.798 R9.
G1 X65.612 Y-192.086
G2 X65.674 Y-192.56 R2.
G1 X65.781 Y-202.352
G2 X65.615 Y-203.171 R2.
G2 X58.688 Y-210.065
R13.249
G2 X47.327 Y-210.353
R13.462
G2 X43.832 Y-208.541
R19.73
G2 X43.548 Y-208.348 R9.
G2 X40.016 Y-204.671
R13.548
G1 X24.233 Y-181.478
G3 X20.926 Y-183.729 I-
1.653 J-1.125
G3 X24.233 Y-181.478
I1.653 J1.125
G1 X24.075 Y-181.246
G3 X20.768 Y-183.497 I-
1.653 J-1.125
G3 X24.075 Y-181.246
I1.653 J1.125
G1 X23.917 Y-181.014
G3 X20.611 Y-183.265 I-
1.653 J-1.125
G3 X23.917 Y-181.014
I1.653 J1.125
G1 X23.76 Y-180.782
G3 X20.453 Y-183.032 I-
1.653 J-1.125
G3 X23.76 Y-180.782
I1.653 J1.125
G1 X23.602 Y-180.55
G3 X20.295 Y-182.8 I-
1.653 J-1.125
G3 X23.602 Y-180.55
I1.653 J1.125
G1 X6.004
G3 X6.004 Y-184.55 I0 J-
2.
G3 X6.004 Y-180.55 I0 J2.
G1 X5.711
G3 X5.711 Y-184.55 I0 J-
2.
G3 X5.711 Y-180.55 I0 J2.
G1 X5.418
G3 X5.418 Y-184.55 I0 J-
2.
G3 X5.418 Y-180.55 I0 J2.
G1 X5.125
G3 X5.125 Y-184.55 I0 J-
2.
G3 X5.125 Y-180.55 I0 J2.
G1 X4.833
G3 X4.833 Y-184.55 I0 J-
2.
G3 X4.833 Y-180.55 I0 J2.
G1 X4.54
G3 X4.54 Y-184.55 I0 J-2.
G3 X4.54 Y-180.55 I0 J2.
G2 X1.577 Y-185.821
R13.389
G1 X-13.564 Y-203.353
X-21.532 Y-220.572
G3 X-17.902 Y-222.251
I1.815 J-.84
G3 X-21.532 Y-220.572 I-
1.815 J.84
G1 X-21.615 Y-220.75
G3 X-17.985 Y-222.43
I1.815 J-.84
G3 X-21.615 Y-220.75 I-
1.815 J.84
G1 X-21.707 Y-220.949
G3 X-18.077 Y-222.629
I1.815 J-.84
G3 X-21.707 Y-220.949 I-
1.815 J.84
G1 X-21.716 Y-220.969
G3 X-18.086 Y-222.648
I1.815 J-.84
G3 X-21.716 Y-220.969 I-
1.815 J.84
G3 X-18.086 Y-222.648
I1.815 J-.84
G3 X-21.716 Y-220.969 I-
1.815 J.84
G2 X-21.824 Y-221.193 R9.
G3 X-18.241 Y-222.973
I1.791 J-.89
G3 X-21.824 Y-221.193 I-
1.791 J.89
G2 X-21.937 Y-221.415 R9.
G3 X-18.406 Y-223.293
I1.766 J-.939
G3 X-21.937 Y-221.415 I-
1.766 J.939
G2 X-22.057 Y-221.633 R9.
G3 X-18.579 Y-223.608
I1.739 J-.988
G3 X-22.057 Y-221.633 I-
1.739 J.988
G2 X-22.183 Y-221.848 R9.
G3 X-18.761 Y-223.918
I1.711 J-1.035
G3 X-22.183 Y-221.848 I-
1.711 J1.035
G2 X-22.315 Y-222.059
R10.064
G3 X-18.945 Y-224.214
I1.685 J-1.077
G3 X-22.315 Y-222.059 I-
1.685 J1.077
G2 X-22.451 Y-222.267
R13.262
G3 X-19.122 Y-224.485
I1.665 J-1.109
G3 X-22.451 Y-222.267 I-
1.665 J1.109
G2 X-22.591 Y-222.473
R13.262
G3 X-19.304 Y-224.753
I1.643 J-1.14

G3 X-22.591 Y-222.473 I-1.643 J1.14
G2 X-22.735 Y-222.677 R13.262
G3 X-19.492 Y-225.018 I1.622 J-1.17
G3 X-22.735 Y-222.677 I-1.622 J1.17
G2 X-22.883 Y-222.877 R13.262
G3 X-19.684 Y-225.279 I1.599 J-1.201
G3 X-22.883 Y-222.877 I-1.599 J1.201
G2 X-23.015 Y-223.051 R13.262
G3 X-19.856 Y-225.504 I1.579 J-1.227
G3 X-23.015 Y-223.051 I-1.579 J1.227
G1 X65.62 Y-223.05
X60.71 Y-219.482
G0 Z-195.283
X60.709 Y-166.707
Z-214.783
G1 Z-216.783
X63.54 Y-164.65
X65.604 Y-163.15
X55.234
G3 X55.235 Y-167.15 I0 J-2.
G3 X55.234 Y-163.15 I0 J2.
G1 X54.89
G3 X54.891 Y-167.15 I0 J-2.
G3 X54.89 Y-163.15 I0 J2.
G1 X54.546
G3 X54.546 Y-167.15 I0 J-2.
G3 X54.546 Y-163.15 I0 J2.
G1 X54.202
G3 X54.202 Y-167.15 I0 J-2.
G3 X54.202 Y-163.15 I0 J2.
G1 X53.858
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G3 X53.858 Y-163.15 I0 J2.
G1 X53.549
G3 X53.549 Y-167.15 I0 J-2.
G3 X53.549 Y-163.15 I0 J2.
G1 X53.514
G3 X53.514 Y-167.15 I0 J-2.
G3 X53.514 Y-163.15 I0 J2.
G2 X53.468 Y-163.736 R7.5
G2 X53.169 Y-165.323 R11.785
G1 X63.489 Y-190.151
G2 X63.829 Y-191.17 R7.5
G1 X64.952 Y-195.557
G2 X65.14 Y-196.581 R7.5
G2 X58.058 Y-208.703 R11.749
G2 X47.903 Y-208.968 R11.962
G2 X44.651 Y-207.285 R18.23
G2 X44.415 Y-207.124 R7.5
G2 X41.265 Y-203.841 R12.048
G1 X25.027 Y-179.978
G3 X21.72 Y-182.229 I-1.653 J-1.125
G3 X25.027 Y-179.978 I1.653 J1.125
G1 X24.869 Y-179.746
G3 X21.562 Y-181.997 I-1.653 J-1.125
G3 X24.869 Y-179.746 I1.653 J1.125
G1 X24.727 Y-179.537
G3 X21.42 Y-181.788 I-1.653 J-1.125
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G1 X24.585 Y-179.328
G3 X21.278 Y-181.579 I-1.653 J-1.125
G3 X24.585 Y-179.328 I1.653 J1.125
G1 X24.427 Y-179.096
G3 X21.12 Y-181.347 I-1.653 J-1.125
G3 X24.427 Y-179.096 I1.653 J1.125
G1 X24.395 Y-179.05
G3 X21.088 Y-181.3 I-1.653 J-1.125
G3 X24.395 Y-179.05 I1.653 J1.125
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G3 X4.925 Y-179.05 I0 J2.
G1 X4.612
G3 X4.612 Y-183.05 I0 J-2.
G3 X4.612 Y-179.05 I0 J2.
G1 X4.299
G3 X4.299 Y-183.05 I0 J-2.
G3 X4.299 Y-179.05 I0 J2.
G1 X3.987
G3 X3.987 Y-183.05 I0 J-2.
G3 X3.987 Y-179.05 I0 J2.
G1 X3.674
G3 X3.674 Y-183.05 I0 J-2.
G3 X3.674 Y-179.05 I0 J2.
G1 X3.362
G3 X3.362 Y-183.05 I0 J-2.
G3 X3.362 Y-179.05 I0 J2.
G2 X.456 Y-184.825 R11.889
G1 X-14.837 Y-202.532
X-23.077 Y-220.339
G2 X-23.54 Y-221.19 R7.5
G3 X-20.157 Y-223.323 I1.692 J-1.067
G3 X-23.54 Y-221.19 I-1.692 J1.067
G2 X-23.687 Y-221.417 R11.762
G3 X-20.353 Y-223.628 I1.667 J-1.106
G3 X-23.687 Y-221.417 I-1.667 J1.105
G2 X-23.839 Y-221.64 R11.762
G3 X-20.557 Y-223.927 I1.641 J-1.144
G3 X-23.839 Y-221.64 I-1.641 J1.144
G2 X-23.996 Y-221.86 R11.762
G3 X-20.768 Y-224.222 I1.614 J-1.181
G3 X-23.996 Y-221.86 I-1.614 J1.181
G2 X-24.158 Y-222.077 R11.762
G3 X-20.985 Y-224.512 I1.587 J-1.218
G3 X-24.158 Y-222.077 I-1.587 J1.218
G2 X-24.325 Y-222.289 R11.762
G3 X-21.209 Y-224.797 I1.558 J-1.254
G3 X-24.325 Y-222.289 I-1.558 J1.254
G2 X-24.497 Y-222.498 R11.762
G3 X-21.439 Y-225.077 I1.529 J-1.289
G3 X-24.497 Y-222.498 I-1.529 J1.289
G2 X-24.674 Y-222.703 R11.762
G3 X-21.676 Y-225.351 I1.499 J-1.324
G3 X-24.674 Y-222.703 I-1.499 J1.324
G2 X-24.855 Y-222.903 R11.762
G3 X-21.919 Y-225.62 I1.468 J-1.358
G3 X-24.855 Y-222.903 I-1.468 J1.358
G2 X-25.041 Y-223.1 R11.762
G3 X-22.168 Y-225.883 I1.436 J-1.392
G3 X-25.041 Y-223.1 I-1.436 J1.392
G2 X-25.231 Y-223.292 R11.762
G3 X-22.423 Y-226.14 I1.404 J-1.424
G3 X-25.231 Y-223.292 I-1.404 J1.424
G2 X-25.426 Y-223.479 R11.762
G3 X-22.684 Y-226.392 I1.371 J-1.456
G3 X-25.426 Y-223.479 I-1.371 J1.456
G2 X-25.625 Y-223.662 R11.762
G3 X-22.951 Y-226.637 I1.337 J-1.487
G3 X-25.625 Y-223.662 I-1.337 J1.487
G2 X-25.828 Y-223.841 R11.762
G3 X-23.223 Y-226.876 I1.303 J-1.518
G3 X-25.828 Y-223.841 I-1.303 J1.518
G2 X-26.035 Y-224.014 R11.762
G3 X-23.501 Y-227.109 I1.267 J-1.547
G3 X-26.035 Y-224.014 I-1.267 J1.547
G2 X-26.247 Y-224.183 R11.762
G3 X-23.784 Y-227.335 I1.231 J-1.576
G3 X-26.247 Y-224.183 I-1.231 J1.576
G2 X-26.462 Y-224.347 R11.762
G3 X-24.072 Y-227.555 I1.195 J-1.604
G3 X-26.462 Y-224.347 I-1.195 J1.604
G2 X-26.68 Y-224.506 R11.762
G3 X-24.365 Y-227.768 I1.158 J-1.631
G3 X-26.68 Y-224.506 I-1.158 J1.631
G2 X-26.743 Y-224.551 R11.762
G3 X-24.449 Y-227.827 I1.147 J-1.638
G3 X-26.743 Y-224.551 I-1.147 J1.638
G1 X65.621 Y-224.55
X60.71 Y-220.982
G0 Z-195.283
X60.709 Y-165.207
Z-214.783
G1 Z-216.783
X63.54 Y-163.15
X65.604 Y-161.65
X53.899
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G3 X53.899 Y-161.65 I0 J2.
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G3 X53.618 Y-161.65 I0 J2.
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G3 X53.337 Y-165.65 I0 J-2.
G3 X53.337 Y-161.65 I0 J2.
G1 X53.056
G3 X53.056 Y-165.65 I0 J-2.
G3 X53.056 Y-161.65 I0 J2.
G1 X52.775
G3 X52.775 Y-165.65 I0 J-2.
G3 X52.775 Y-161.65 I0 J2.
G1 X52.462
G3 X52.462 Y-165.65 I0 J-2.
G3 X52.462 Y-161.65 I0 J2.
G1 X52.181
G3 X52.181 Y-165.65 I0 J-2.
G3 X52.181 Y-161.65 I0 J2.
G1 X52.025
G3 X52.025 Y-165.65 I0 J-2.
G3 X52.025 Y-161.65 I0 J2.
G1 X52.02 Y-162.882
G2 X51.979 Y-163.56 R6.
G2 X51.583 Y-165.416 R10.285
G1 X62.104 Y-190.727
G2 X62.376 Y-191.542 R6.
G1 X63.499 Y-195.929
G2 X63.649 Y-196.749 R6.
G2 X57.428 Y-207.341 R10.249
G2 X48.48 Y-207.583 R10.462
G2 X45.471 Y-206.029 R16.73
G2 X45.282 Y-205.9 R6.
G2 X42.515 Y-203.012 R10.548
G1 X25.821 Y-178.478
G3 X22.514 Y-180.729 I-1.653 J-1.125
G3 X25.821 Y-178.478 I1.653 J1.125
G1 X25.678 Y-178.269
G3 X22.371 Y-180.52 I-1.653 J-1.125
G3 X25.678 Y-178.269 I1.653 J1.125
G1 X25.521 Y-178.037
G3 X22.214 Y-180.288 I-1.653 J-1.125
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G1 X25.378 Y-177.828
G3 X22.071 Y-180.079 I-1.653 J-1.125
G3 X25.378 Y-177.828 I1.653 J1.125
G1 X25.236 Y-177.62
G3 X21.929 Y-179.87 I-1.653 J-1.125
G3 X25.236 Y-177.62 I1.653 J1.125
G1 X25.189 Y-177.55
G3 X21.882 Y-179.8 I-1.653 J-1.125
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G1 X3.746
G3 X3.746 Y-181.55 I0 J-2.
G3 X3.746 Y-177.55 I0 J2.
G1 X3.406
G3 X3.406 Y-181.55 I0 J-2.
G3 X3.406 Y-177.55 I0 J2.
G1 X3.065
G3 X3.065 Y-181.55 I0 J-2.
G3 X3.065 Y-177.55 I0 J2.
G1 X2.759
G3 X2.759 Y-181.55 I0 J-2.
G3 X2.759 Y-177.55 I0 J2.
G1 X2.452
G3 X2.452 Y-181.55 I0 J-2.
G3 X2.452 Y-177.55 I0 J2.
G1 X2.112
G3 X2.112 Y-181.55 I0 J-2.
G3 X2.112 Y-177.55 I0 J2.
G1 X2.044
G3 X2.044 Y-181.55 I0 J-2.
G3 X2.044 Y-177.55 I0 J2.
G2 X2.01 Y-177.974 R6.
G2 X-.665 Y-183.827 R10.389
G1 X-16.11 Y-201.711
X-24.438 Y-219.709
G2 X-24.809 Y-220.389 R6.
G2 X-27.237 Y-223.053 R10.262
G3 X-24.8 Y-226.225 I1.218 J-1.586
G3 X-27.237 Y-223.053 I-1.218 J1.586
G2 X-27.443 Y-223.207 R10.262
G3 X-25.086 Y-226.439 I1.178 J-1.616
G3 X-27.443 Y-223.207 I-1.178 J1.616
G2 X-27.653 Y-223.356 R10.262
G3 X-25.378 Y-226.646 I1.137 J-1.645
G3 X-27.653 Y-223.356 I-1.137 J1.645
G2 X-27.866 Y-223.5 R10.262
G3 X-25.674 Y-226.846 I1.096 J-1.673
G3 X-27.866 Y-223.5 I-1.096 J1.673
G2 X-28.018 Y-223.598 R10.262
G3 X-25.886 Y-226.982 I1.066 J-1.692
G3 X-28.018 Y-223.598 I-1.066 J1.692
G3 X-25.828 Y-226.945 I1.095 J-1.674
G3 X-28.018 Y-223.598 I-1.095 J1.674
G1 X-28.307 Y-223.786
G3 X-26.116 Y-227.133 I1.095 J-1.674
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G3 X-26.405 Y-227.322 I1.095 J-1.674
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G1 X-28.883 Y-224.164
G3 X-26.693 Y-227.511 I1.095 J-1.674
G3 X-28.883 Y-224.164 I-1.095 J1.674
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G3 X-26.981 Y-227.7 I1.095 J-1.674
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G3 X-27.241 Y-227.869 I1.095 J-1.674
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G1 X-29.691 Y-224.692
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G3 X-27.789 Y-228.228 I1.095 J-1.674
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G1 X-30.239 Y-225.051
G3 X-28.048 Y-228.398 I1.095 J-1.674
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G1 X-30.527 Y-225.239
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G1 X-31.334 Y-225.768
G3 X-29.144 Y-229.115 I1.095 J-1.674
G3 X-31.334 Y-225.768 I-1.095 J1.674
G1 X-31.594 Y-225.938
G3 X-29.404 Y-229.285 I1.095 J-1.674
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X60.71 Y-222.482
G0 Z-195.283
X60.709 Y-163.706
Z-214.783
G1 Z-216.783
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X65.604 Y-160.15
X52.41
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G3 X52.128 Y-164.15 I0 J-2.
G3 X52.128 Y-160.15 I0 J2.
G1 X51.815
G3 X51.815 Y-164.15 I0 J-2.
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G3 X51.533 Y-164.15 I0 J-2.
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G3 X51.22 Y-164.15 I0 J-2.
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G3 X50.531 Y-164.15 I0 J-2.
G3 X50.531 Y-160.15 I0 J2.
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G2 X50.489 Y-163.384 R4.5
G2 X50.048 Y-165.282 R8.785
G1 Y-165.629
X60.719 Y-191.303
G2 X60.923 Y-191.914 R4.5
G1 X62.046 Y-196.301
G2 X62.159 Y-196.916 R4.5
G2 X56.798 Y-205.979 R8.749
G2 X49.058 Y-206.199 R8.962
G2 X46.291 Y-204.773 R15.23
G2 X46.149 Y-204.676 R4.5
G2 X43.766 Y-202.184 R9.048
G1 X26.614 Y-176.978
G3 X23.307 Y-179.229 I-1.653 J-1.125
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G3 X22.676 Y-178.3 I-1.653 J-1.125
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G3 X2.428 Y-176.05 I0 J2.
G1 X2.147
G3 X2.147 Y-180.05 I0 J-2.
G3 X2.147 Y-176.05 I0 J2.
G1 X1.835
G3 X1.835 Y-180.05 I0 J-2.
G3 X1.835 Y-176.05 I0 J2.
G1 X1.554
G3 X1.554 Y-180.05 I0 J-2.
G3 X1.554 Y-176.05 I0 J2.
G1 X1.273
G3 X1.273 Y-180.05 I0 J-2.
G3 X1.273 Y-176.05 I0 J2.
G1 X.991
G3 X.991 Y-180.05 I0 J-2.
G3 X.991 Y-176.05 I0 J2.
G1 X.679
G3 X.679 Y-180.05 I0 J-2.
G3 X.679 Y-176.05 I0 J2.
G1 X.554
G3 X.554 Y-180.05 I0 J-2.
G3 X.554 Y-176.05 I0 J2.
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G2 X.52 Y-177.803 R4.5
G2 X-1.784 Y-182.828 R8.889
G1 X-17.382 Y-200.89
X-25.8 Y-219.079
G2 X-26.077 Y-219.589 R4.5
G2 X-28.818 Y-222.329 R8.762
G1 X-32.266 Y-224.585
G3 X-30.076 Y-227.932 I1.095 J-1.674
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G1 X-32.521 Y-224.752
G3 X-30.331 Y-228.099 I1.095 J-1.674
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G3 X-30.586 Y-228.266 I1.095 J-1.674
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G1 X-33.031 Y-225.085
G3 X-30.841 Y-228.433 I1.095 J-1.674
G3 X-33.031 Y-225.085 I-1.095 J1.674
G1 X-33.314 Y-225.271
G3 X-31.124 Y-228.618 I1.095 J-1.674
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G1 X-33.569 Y-225.438
G3 X-31.379 Y-228.785 I1.095 J-1.674
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G3 X-31.634 Y-228.952 I1.095 J-1.674
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G1 X-34.079 Y-225.771
G3 X-31.889 Y-229.118 I1.095 J-1.674
G3 X-34.079 Y-225.771 I-1.095 J1.674
G1 X-34.334 Y-225.938
G3 X-32.144 Y-229.285 I1.095 J-1.674
G3 X-34.334 Y-225.938 I-1.095 J1.674
G1 X-34.589 Y-226.105
G3 X-32.399 Y-229.452 I1.095 J-1.674
G3 X-34.589 Y-226.105 I-1.095 J1.674
G1 X-34.873 Y-226.29
G3 X-32.682 Y-229.637 I1.095 J-1.674
G3 X-34.873 Y-226.29 I-1.095 J1.674
G1 X-35.127 Y-226.457
G3 X-32.937 Y-229.804 I1.095 J-1.674
G3 X-35.127 Y-226.457 I-1.095 J1.674
G1 X-35.411 Y-226.643
G3 X-33.221 Y-229.99 I1.095 J-1.674
G3 X-35.411 Y-226.643 I-1.095 J1.674
G1 X-35.694 Y-226.828
G3 X-33.504 Y-230.175 I1.095 J-1.674
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G1 X-35.949 Y-226.995
G3 X-33.759 Y-230.342 I1.095 J-1.674
G3 X-35.949 Y-226.995 I-1.095 J1.674
G1 X-36.232 Y-227.18
G3 X-34.042 Y-230.527 I1.095 J-1.674
G3 X-36.232 Y-227.18 I-1.095 J1.674
G1 X-36.516 Y-227.365
G3 X-34.325 Y-230.713 I1.095 J-1.674
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G1 X-36.799 Y-227.551
G3 X-34.609 Y-230.898 I1.095 J-1.674
G3 X-36.799 Y-227.551 I-1.095 J1.674
G1 X65.621 Y-227.55
X60.71 Y-223.982
G0 Z-193.837
X-65.607 Y-220.051
Z-195.837
G1 Z-197.837
Z-216.783
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G1 X-65.604
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G1 X-65.407
G3 X-65.407 Y-217.689 I0 J1.181
G3 X-65.407 Y-220.051 I0 J-1.181
G1 X-65.248
G3 X-65.248 Y-217.427 I0 J1.312
G3 X-65.248 Y-220.051 I0 J-1.312
G1 X-65.089
G3 X-65.089 Y-217.135 I0 J1.458
G3 X-65.089 Y-220.051 I0 J-1.458
G1 X-64.912
G3 X-64.912 Y-216.811 I0 J1.62
G3 X-64.912 Y-220.051 I0 J-1.62
G1 X-64.716
G3 X-64.716 Y-216.451 I0 J1.8
G3 X-64.716 Y-220.051 I0 J-1.8
G1 X-64.497
G3 X-64.497 Y-216.051 I0 J2.
G3 X-64.497 Y-220.051 I0 J-2.
G1 X-64.406
G3 X-64.406 Y-216.051 I0 J2.
G3 X-64.406 Y-220.051 I0 J-2.
G1 X-65.278 Y-216.21
X-65.608 Y-214.757
G2 X-65.005 Y-213.8 R.8
G0 Z-193.837
X-65.619 Y-175.511
Z-195.837
G1 Z-197.837
Z-216.783
X-64.186 Y-172.385
Y-172.151
X-65.62
G2 X-66.42 Y-171.351 R.8
G0 Z-193.837
X-65.618 Y-179.109
Z-195.837
G1 Z-197.837
Z-216.783
X-64.095 Y-175.787
X-62.914 Y-173.21
G3 X-66.187 Y-171.71 I-1.636 J.75
G3 X-62.914 Y-173.21 I1.636 J-.75
G1 X-62.839 Y-173.047
G3 X-66.476 Y-171.381 I-1.818 J.833
G3 X-62.839 Y-173.047 I1.818 J-.833
G1 X-62.737 Y-172.823
G3 X-66.373 Y-171.157 I-1.818 J.833
G3 X-62.737 Y-172.823 I1.818 J-.833
G1 X-62.686 Y-172.713
G3 X-66.322 Y-171.046 I-1.818 J.833
G3 X-62.686 Y-172.713 I1.818 J-.833
G1 Y-170.651
X-65.62
G2 X-66.42 Y-169.851 R.8
G0 Z-193.837
X-65.617 Y-183.72
Z-195.837
G1 Z-197.837
Z-216.783
G2 X-65.202 Y-182.196 R13.5
G1 X-64.935 Y-181.4
G2 X-64.41 Y-180.074 R13.5
G1 X-61.186 Y-173.04
Y-171.036
G3 X-65.186 Y-171.036 I-2. J0
G3 X-61.186 Y-171.036 I2. J0
G1 Y-170.753
G3 X-65.186 Y-170.753 I-2. J0
G3 X-61.186 Y-170.753 I2. J0
G1 Y-170.47
G3 X-65.186 Y-170.47 I-2. J0
G3 X-61.186 Y-170.47 I2. J0
G1 Y-170.188
G3 X-65.186 Y-170.188 I-2. J0
G3 X-61.186 Y-170.188 I2. J0
G1 Y-169.905
G3 X-65.186 Y-169.905 I-2. J0
G3 X-61.186 Y-169.905 I2. J0
G1 Y-169.622
G3 X-65.186 Y-169.622 I-2. J0
G3 X-61.186 Y-169.622 I2. J0
G1 Y-169.339
G3 X-65.186 Y-169.339 I-2. J0
G3 X-61.186 Y-169.339 I2. J0
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G3 X-65.186 Y-169.151 I-2. J0
G3 X-61.186 Y-169.151 I2. J0
G1 X-65.621
G2 X-66.421 Y-168.351 R.8
G0 Z-193.837
X-65.613 Y-196.822
Z-195.837
G1 Z-197.837
Z-216.783
X-64.333 Y-185.182
G2 X-63.78 Y-182.673 R12.5
G1 X-63.513 Y-181.878
G2 X-63.046 Y-180.699 R12.5
G1 X-59.686 Y-173.368
Y-169.536
G3 X-63.686 Y-169.536 I-2. J0
G3 X-59.686 Y-169.536 I2. J0
G1 Y-169.253
G3 X-63.686 Y-169.253 I-2. J0
G3 X-59.686 Y-169.253 I2. J0
G1 Y-168.939
G3 X-63.686 Y-168.939 I-2. J0
G3 X-59.686 Y-168.939 I2. J0
G1 Y-168.656
G3 X-63.686 Y-168.656 I-2. J0
G3 X-59.686 Y-168.656 I2. J0
G1 Y-168.373
G3 X-63.686 Y-168.373 I-2. J0
G3 X-59.686 Y-168.373 I2. J0
G1 Y-168.091
G3 X-63.686 Y-168.091 I-2. J0
G3 X-59.686 Y-168.091 I2. J0
G1 Y-167.777
G3 X-63.686 Y-167.777 I-2. J0
G3 X-59.686 Y-167.777 I2. J0
G1 Y-167.651
G3 X-63.686 Y-167.651 I-2. J0
G3 X-59.686 Y-167.651 I2. J0
G1 X-65.621
G2 X-66.421 Y-166.851 R.8
G0 Z-193.837
X-65.606 Y-221.551
Z-195.837
G1 Z-197.837
Z-216.783
X-65.604
G3 X-65.604 Y-219.425 I0 J1.063
G3 X-65.604 Y-221.551 I0 J-1.063
G1 X-65.385
G3 X-65.385 Y-218.927 I0 J1.312
G3 X-65.385 Y-221.551 I0 J-1.312
G1 X-65.115
G3 X-65.115 Y-218.635 I0 J1.458
G3 X-65.115 Y-221.551 I0 J-1.458

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G3 X-64.918 Y-218.311 I0
J1.62
G3 X-64.918 Y-221.551 I0
J-1.62
G1 X-64.604
G3 X-64.604 Y-217.551 I0
J2.
G3 X-64.604 Y-221.551 I0
J-2.
G3 X-64.604 Y-217.551 I0
J2.
G3 X-64.604 Y-221.551 I0
J-2.
G1 X-64.292
G3 X-64.292 Y-217.551 I0
J2.
G3 X-64.292 Y-221.551 I0
J-2.
G1 X-63.946
G3 X-63.946 Y-217.551 I0
J2.
G3 X-63.946 Y-221.551 I0
J-2.
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G3 X-63.635 Y-217.551 I0
J2.
G3 X-63.635 Y-221.551 I0
J-2.
G1 X-63.288
G3 X-63.288 Y-217.551 I0
J2.
G3 X-63.288 Y-221.551 I0
J-2.
G1 X-62.977
G3 X-62.977 Y-217.551 I0
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G3 X-62.631 Y-217.551 I0
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G3 X-62.631 Y-221.551 I0
J-2.
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G3 X-62.527 Y-217.551 I0
J2.
G3 X-62.527 Y-221.551 I0
J-2.
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X-64.935 Y-210.951
G2 X-65.109 Y-209.974
R10.5
G2 X-65.086 Y-205.752
R15.793
G1 X-64.08 Y-196.603
X-62.842 Y-185.346
G2 X-62.358 Y-183.151
R10.5
G1 X-62.091 Y-182.356
G2 X-61.683 Y-181.324
R10.5
G1 X-58.186 Y-173.695
Y-168.036
G3 X-62.186 Y-168.036 I-
2. J0
G3 X-58.186 Y-168.036 I2.
J0
G1 Y-167.753
G3 X-62.186 Y-167.753 I-
2. J0
G3 X-58.186 Y-167.753 I2.
J0
G1 Y-167.47
G3 X-62.186 Y-167.47 I-2.
J0
G3 X-58.186 Y-167.47 I2.
J0
G1 Y-167.188
G3 X-62.186 Y-167.188 I-
2. J0
G3 X-58.186 Y-167.188 I2.
J0
G1 Y-166.905
G3 X-62.186 Y-166.905 I-
2. J0
G3 X-58.186 Y-166.905 I2.
J0
G1 Y-166.622
G3 X-62.186 Y-166.622 I-
2. J0
G3 X-58.186 Y-166.622 I2.
J0
G1 Y-166.308
G3 X-62.186 Y-166.308 I-
2. J0
G3 X-58.186 Y-166.308 I2.
J0
G1 Y-166.151
G3 X-62.186 Y-166.151 I-
2. J0
G3 X-58.186 Y-166.151 I2.
J0
G1 X-65.621
X-60.71 Y-167.747
G0 Z-193.837
X-65.606 Y-223.051
Z-195.837
G1 Z-197.837
Z-216.783
X-62.911
G3 X-62.911 Y-219.051 I0
J2.
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G3 X-62.567 Y-219.051 I0
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G3 X-61.291 Y-219.051 I0
J2.
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J-2.
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G3 X-60.98 Y-219.051 I0
J2.
G3 X-60.98 Y-223.051 I0
J-2.
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G3 X-60.67 Y-219.051 I0
J2.
G3 X-60.67 Y-223.051 I0
J-2.
G1 X-60.498
G3 X-60.498 Y-219.051 I0
J2.
G3 X-60.498 Y-223.051 I0
J-2.
G2 X-61.07 Y-221.194
R13.179
G1 X-63.472 Y-210.619
G2 X-63.621 Y-209.781 R9.
G2 X-63.598 Y-205.939
R14.293
G1 X-61.351 Y-185.51
G2 X-60.936 Y-183.629 R9.
G1 X-60.669 Y-182.833
G2 X-60.319 Y-181.949 R9.
G1 X-56.686 Y-174.022
Y-166.536
G3 X-60.686 Y-166.536 I-
2. J0
G3 X-56.686 Y-166.536 I2.
J0
G1 Y-166.252
G3 X-60.686 Y-166.252 I-
2. J0
G3 X-56.686 Y-166.252 I2.
J0
G1 Y-165.997
G3 X-60.686 Y-165.997 I-
2. J0
G3 X-56.686 Y-165.997 I2.
J0
G1 Y-165.714
G3 X-60.686 Y-165.714 I-
2. J0
G3 X-56.686 Y-165.714 I2.
J0
G1 Y-165.685
G3 X-60.686 Y-165.685 I-
2. J0
G3 X-56.686 Y-165.685 I2.
J0
G3 X-60.558 Y-166.692 I-
1.936 J-.503
G3 X-56.686 Y-165.685
I1.936 J.503
G2 X-56.738 Y-165.477
R13.419
G3 X-60.625 Y-166.422 I-
1.943 J-.472
G3 X-56.738 Y-165.477
I1.943 J.472
G2 X-56.787 Y-165.269
R13.419
G3 X-60.689 Y-166.151 I-
1.951 J-.441
G3 X-56.787 Y-165.269
I1.951 J.441
G2 X-56.833 Y-165.059
R13.419
G3 X-60.748 Y-165.879 I-
1.958 J-.41
G3 X-56.833 Y-165.059
I1.958 J.41
G2 X-56.875 Y-164.849
R13.419
G3 X-60.803 Y-165.606 I-
1.964 J-.378
G3 X-56.875 Y-164.849
I1.964 J.378
G2 X-56.912 Y-164.651
R13.419
G3 X-60.851 Y-165.349 I-
1.969 J-.349
G3 X-56.912 Y-164.651
I1.969 J.349
G1 X-65.622
X-60.71 Y-166.247
G0 Z-195.283
X-60.709 Y-220.993
Z-214.783
G1 Z-216.783
X-63.541 Y-223.051
X-65.606 Y-224.551
X-60.882
G3 X-60.882 Y-220.551 I0
J2.
G3 X-60.882 Y-224.551 I0
J-2.
G1 X-60.569
G3 X-60.569 Y-220.551 I0
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G3 X-60.569 Y-224.551 I0
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G3 X-60.255 Y-220.551 I0
J2.
G3 X-60.255 Y-224.551 I0
J-2.
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G3 X-59.941 Y-220.551 I0
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J-2.
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G3 X-59.627 Y-220.551 I0
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G3 X-59.314 Y-220.551 I0
J2.
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J-2.
G1 X-59.
G3 X-59. Y-220.551 I0 J2.
G3 X-59. Y-224.551 I0 J-
2.
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G3 X-58.718 Y-220.551 I0
J2.
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J-2.
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G3 X-58.435 Y-220.551 I0
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J-2.
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G3 X-58.153 Y-220.551 I0
J2.
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J-2.
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G3 X-58.059 Y-220.551 I0
J2.
G3 X-58.059 Y-224.551 I0
J-2.
G2 X-59.607 Y-220.861
R11.679
G1 X-62.009 Y-210.287
G2 X-62.133 Y-209.588
R7.5
G2 X-62.109 Y-206.127
R12.793
G1 X-59.86 Y-185.674
G2 X-59.514 Y-184.106
R7.5
G1 X-59.247 Y-183.311
G2 X-58.956 Y-182.574
R7.5
G1 X-55.186 Y-174.35
Y-165.488
G3 X-59.041 Y-166.554 I-
1.928 J-.533
G3 X-55.186 Y-165.488
I1.928 J.533
G2 X-55.256 Y-165.222
R11.919
G3 X-59.135 Y-166.199 I-
1.939 J-.489
G3 X-55.256 Y-165.222
I1.939 J.489
G2 X-55.32 Y-164.955
R11.919
G3 X-59.221 Y-165.843 I-
1.95 J-.444
G3 X-55.32 Y-164.955
I1.95 J.444
G2 X-55.378 Y-164.686
R11.919
G3 X-59.298 Y-165.484 I-
1.96 J-.399
G3 X-55.378 Y-164.686
I1.96 J.399
G2 X-55.43 Y-164.416
R11.919
G3 X-59.367 Y-165.123 I-
1.969 J-.353
G3 X-55.43 Y-164.416
I1.969 J.353
G2 X-55.476 Y-164.145
R11.919
G3 X-59.428 Y-164.761 I-
1.976 J-.308
G3 X-55.476 Y-164.145
I1.976 J.308
G2 X-55.515 Y-163.873
R11.919
G3 X-59.48 Y-164.398 I-
1.983 J-.262
G3 X-55.515 Y-163.873
I1.983 J.262
G2 X-55.548 Y-163.6
R11.919
G3 X-59.524 Y-164.033 I-
1.988 J-.217
G3 X-55.548 Y-163.6
I1.988 J.217
G2 X-55.574 Y-163.327
R11.919
G3 X-59.56 Y-163.668 I-
1.993 J-.171
G3 X-55.574 Y-163.327
I1.993 J.171
G2 X-55.588 Y-163.151
R11.919
G3 X-59.578 Y-163.433 I-
1.995 J-.141
G3 X-55.588 Y-163.151
I1.995 J.141
G1 X-65.622
X-60.241 Y-164.899
G0 Z-195.283
X-60.709 Y-222.494
Z-214.783
G1 Z-216.783
X-63.541 Y-224.551
X-65.605 Y-226.051
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G3 X-54.762 Y-222.051 I0
J2.
G3 X-54.762 Y-226.051 I0
J-2.
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G1 X-55.58 Y-225.271
G2 X-55.982 Y-224.842 R6.
G2 X-58.144 Y-220.529
R10.179
G1 X-60.546 Y-209.954
G2 X-60.646 Y-209.396 R6.
G2 X-60.621 Y-206.316
R11.293
G1 X-58.369 Y-185.838
G2 X-58.093 Y-184.584 R6.
G1 X-57.825 Y-183.789
G2 X-57.592 Y-183.199 R6.
G1 X-53.686 Y-174.677
Y-165.277
G2 X-54.042 Y-163.566
R10.419
G3 X-58.012 Y-164.049 I-
1.985 J-.241
G3 X-54.042 Y-163.566
I1.985 J.241
G2 X-54.07 Y-163.301
R10.419
G3 X-58.052 Y-163.682 I-
1.991 J-.19
G3 X-54.07 Y-163.301
I1.991 J.19
G2 X-54.092 Y-163.035
R10.419
G3 X-58.083 Y-163.313 I-
1.995 J-.139
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G2 X-54.108 Y-162.768 R10.419
G3 X-58.104 Y-162.944 I-1.998 J-.088
G3 X-54.108 Y-162.768 I1.998 J.088
G2 X-54.116 Y-162.501 R10.419
G3 X-58.115 Y-162.575 I-2. J-.037
G3 X-54.116 Y-162.501 I2. J.037
G2 X-54.117 Y-162.234 R10.419
G3 X-58.117 Y-162.205 I-2. J.015
G3 X-54.117 Y-162.234 I2. J-.015
G2 X-54.11 Y-161.921 R10.419
G3 X-58.108 Y-161.771 I-1.999 J.075
G3 X-54.11 Y-161.921 I1.999 J-.075
G3 X-58.11 Y-161.921 I-2. J0
G3 X-54.11 Y-161.921 I2. J0
G1 Y-161.651
G3 X-58.11 Y-161.651 I-2. J0
G3 X-54.11 Y-161.651 I2. J0
G1 X-65.623
X-60.71 Y-165.22
G0 Z-195.283
X-60.709 Y-223.994
Z-214.783
G1 Z-216.783
X-63.54 Y-226.051
X-65.605 Y-227.551
X-55.147
G3 X-55.147 Y-223.551 I0 J2.
G3 X-55.147 Y-227.551 I0 J-2.
G1 X-54.847
G3 X-54.847 Y-223.551 I0 J2.
G3 X-54.847 Y-227.551 I0 J-2.
G1 X-54.547
G3 X-54.547 Y-223.551 I0 J2.
G3 X-54.547 Y-227.551 I0 J-2.
G1 X-54.248
G3 X-54.248 Y-223.551 I0 J2.
G3 X-54.248 Y-227.551 I0 J-2.
G1 X-53.948
G3 X-53.948 Y-223.551 I0 J2.
G3 X-53.948 Y-227.551 I0 J-2.
G1 X-53.648
G3 X-53.648 Y-223.551 I0 J2.
G3 X-53.648 Y-227.551 I0 J-2.
G1 X-53.348
G3 X-53.348 Y-223.551 I0 J2.
G3 X-53.348 Y-227.551 I0 J-2.
G1 X-53.049
G3 X-53.049 Y-223.551 I0 J2.
G3 X-53.049 Y-227.551 I0 J-2.
G1 X-52.749
G3 X-52.749 Y-223.551 I0 J2.
G3 X-52.749 Y-227.551 I0 J-2.
G1 X-52.449
G3 X-52.449 Y-223.551 I0 J2.
G3 X-52.449 Y-227.551 I0 J-2.
G1 X-52.149
G3 X-52.149 Y-223.551 I0 J2.
G3 X-52.149 Y-227.551 I0 J-2.
G1 X-51.849
G3 X-51.85 Y-223.551 I0 J2.
G3 X-51.849 Y-227.551 I0 J-2.
G1 X-51.55
G3 X-51.55 Y-223.551 I0 J2.
G3 X-51.55 Y-227.551 I0 J-2.
G1 X-51.25
G3 X-51.25 Y-223.551 I0 J2.
G3 X-51.25 Y-227.551 I0 J-2.
G1 X-50.95
G3 X-50.95 Y-223.551 I0 J2.
G3 X-50.95 Y-227.551 I0 J-2.
G1 X-50.65
G3 X-50.65 Y-223.551 I0 J2.
G3 X-50.65 Y-227.551 I0 J-2.
G1 X-50.351
G3 X-50.351 Y-223.551 I0 J2.
G3 X-50.351 Y-227.551 I0 J-2.
G1 X-50.051
G3 X-50.051 Y-223.551 I0 J2.
G3 X-50.051 Y-227.551 I0 J-2.
G1 X-49.818
G3 X-49.818 Y-223.551 I0 J2.
G3 X-49.818 Y-227.551 I0 J-2.
G1 X-53.276 Y-225.299
G2 X-53.949 Y-224.762 R4.5
G1 X-54.537 Y-224.193
G2 X-54.839 Y-223.871 R4.5
G2 X-56.681 Y-220.197 R8.679
G1 X-59.084 Y-209.622
G2 X-59.158 Y-209.203 R4.5
G2 X-59.133 Y-206.507 R9.793
G1 X-56.878 Y-186.002
G2 X-56.671 Y-185.061 R4.5
G1 X-56.403 Y-184.266
G2 X-56.228 Y-183.824 R4.5
G1 X-52.186 Y-175.004 Y-165.05
G2 X-52.61 Y-161.95 R8.919
G3 X-56.61 Y-161.95 I-2. J0
G3 X-52.61 Y-161.95 I2. J0
G1 Y-161.68
G3 X-56.61 Y-161.68 I-2. J0
G3 X-52.61 Y-161.68 I2. J0
G1 Y-161.38
G3 X-56.61 Y-161.38 I-2. J0
G3 X-52.61 Y-161.38 I2. J0
G1 Y-161.11
G3 X-56.61 Y-161.11 I-2. J0
G3 X-52.61 Y-161.11 I2. J0
G1 Y-160.84
G3 X-56.61 Y-160.84 I-2. J0
G3 X-52.61 Y-160.84 I2. J0
G1 Y-160.571
G3 X-56.61 Y-160.571 I-2. J0
G3 X-52.61 Y-160.571 I2. J0
G1 Y-160.271
G3 X-56.61 Y-160.271 I-2. J0
G3 X-52.61 Y-160.271 I2. J0
G1 Y-160.151
G3 X-56.61 Y-160.151 I-2. J0
G3 X-52.61 Y-160.151 I2. J0
G1 X-65.623
X-60.71 Y-163.721
G0 Z-195.283
X-60.709 Y-225.494
Z-214.783
G1 Z-216.783
X-63.54 Y-227.551
X-65.605 Y-229.051
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G3 X-50.202 Y-229.051 I0 J-2.
G1 X-49.892
G3 X-49.892 Y-225.051 I0 J2.
G3 X-49.892 Y-229.051 I0 J-2.
G1 X-49.582
G3 X-49.582 Y-225.051 I0 J2.
G3 X-49.582 Y-229.051 I0 J-2.
G1 X-49.237
G3 X-49.237 Y-225.051 I0 J2.
G3 X-49.237 Y-229.051 I0 J-2.
G1 X-48.927
G3 X-48.927 Y-225.051 I0 J2.
G3 X-48.927 Y-229.051 I0 J-2.
G1 X-48.582
G3 X-48.582 Y-225.051 I0 J2.
G3 X-48.582 Y-229.051 I0 J-2.
G1 X-48.272
G3 X-48.272 Y-225.051 I0 J2.
G3 X-48.272 Y-229.051 I0 J-2.
G1 X-47.962
G3 X-47.962 Y-225.051 I0 J2.
G3 X-47.962 Y-229.051 I0 J-2.
G1 X-47.652
G3 X-47.652 Y-225.051 I0 J2.
G3 X-47.652 Y-229.051 I0 J-2.
G1 X-47.341
G3 X-47.341 Y-225.051 I0 J2.
G3 X-47.341 Y-229.051 I0 J-2.
G1 X-47.031
G3 X-47.031 Y-225.051 I0 J2.
G3 X-47.031 Y-229.051 I0 J-2.
G1 X-46.686
G3 X-46.686 Y-225.051 I0 J2.
G3 X-46.686 Y-229.051 I0 J-2.
G1 X-46.376
G3 X-46.376 Y-225.051 I0 J2.
G3 X-46.376 Y-229.051 I0 J-2.
G1 X-46.066
G3 X-46.066 Y-225.051 I0 J2.
G3 X-46.066 Y-229.051 I0 J-2.
G1 X-45.787
G3 X-45.787 Y-225.451 I0 J1.8
G3 X-45.787 Y-229.051 I0 J-1.8
G1 X-45.476
G3 X-45.476 Y-225.451 I0 J1.8
G3 X-45.476 Y-229.051 I0 J-1.8
G1 X-45.166
G3 X-45.166 Y-225.451 I0 J1.8
G3 X-45.166 Y-229.051 I0 J-1.8
G1 X-44.856
G3 X-44.856 Y-225.451 I0 J1.8
G3 X-44.856 Y-229.051 I0 J-1.8
G1 X-44.577
G3 X-44.577 Y-225.811 I0 J1.62
G3 X-44.577 Y-229.051 I0 J-1.62
G1 X-44.267
G3 X-44.267 Y-225.811 I0 J1.62
G3 X-44.267 Y-229.051 I0 J-1.62
G1 X-43.956
G3 X-43.956 Y-225.811 I0 J1.62
G3 X-43.956 Y-229.051 I0 J-1.62
G1 X-43.646
G3 X-43.646 Y-225.811 I0 J1.62
G3 X-43.646 Y-229.051 I0 J-1.62
G1 X-43.336
G3 X-43.336 Y-225.811 I0 J1.62
G3 X-43.336 Y-229.051 I0 J-1.62
G1 X-43.026
G3 X-43.026 Y-225.811 I0 J1.62
G3 X-43.026 Y-229.051 I0 J-1.62
G1 X-42.715
G3 X-42.715 Y-225.811 I0 J1.62
G3 X-42.715 Y-229.051 I0 J-1.62
G1 X-42.405
G3 X-42.405 Y-225.811 I0 J1.62
G3 X-42.405 Y-229.051 I0 J-1.62
G1 X-42.095
G3 X-42.095 Y-225.811 I0 J1.62
G3 X-42.095 Y-229.051 I0 J-1.62
G1 X-41.816
G3 X-41.816 Y-225.451 I0 J1.8
G3 X-41.816 Y-229.051 I0 J-1.8
G1 X-41.505
G3 X-41.505 Y-225.451 I0 J1.8
G3 X-41.505 Y-229.051 I0 J-1.8
G1 X-41.195
G3 X-41.195 Y-225.451 I0 J1.8
G3 X-41.195 Y-229.051 I0 J-1.8
G1 X-40.885
G3 X-40.885 Y-225.451 I0 J1.8
G3 X-40.885 Y-229.051 I0 J-1.8
G1 X-40.606
G3 X-40.606 Y-225.051 I0 J2.
G3 X-40.606 Y-229.051 I0 J-2.
G1 X-40.295
G3 X-40.296 Y-225.051 I0 J2.
G3 X-40.295 Y-229.051 I0 J-2.
G1 X-39.951
G3 X-39.951 Y-225.051 I0 J2.
G3 X-39.951 Y-229.051 I0 J-2.
G1 X-39.641
G3 X-39.641 Y-225.051 I0 J2.
G3 X-39.641 Y-229.051 I0 J-2.
G1 X-39.33
G3 X-39.33 Y-225.051 I0 J2.
G3 X-39.33 Y-229.051 I0 J-2.
G1 X-39.02
G3 X-39.02 Y-225.051 I0 J2.
G3 X-39.02 Y-229.051 I0 J-2.
G1 X-38.71
G3 X-38.71 Y-225.051 I0 J2.
G3 X-38.71 Y-229.051 I0 J-2.
G1 X-38.4
G3 X-38.4 Y-225.051 I0 J2.
G3 X-38.4 Y-229.051 I0 J-2.
G1 X-38.055
G3 X-38.055 Y-225.051 I0 J2.
G3 X-38.055 Y-229.051 I0 J-2.
G1 X-37.745
G3 X-37.745 Y-225.051 I0 J2.
G3 X-37.745 Y-229.051 I0 J-2.
G1 X-37.434
G3 X-37.434 Y-225.051 I0 J2.
G3 X-37.434 Y-229.051 I0 J-2.
G1 X-37.09
G3 X-37.09 Y-225.051 I0 J2.
G3 X-37.09 Y-229.051 I0 J-2.
G1 X-36.779
G3 X-36.779 Y-225.051 I0 J2.
G3 X-36.779 Y-229.051 I0 J-2.
G1 X-36.435
G3 X-36.435 Y-225.051 I0 J2.
G3 X-36.435 Y-229.051 I0 J-2.
G1 X-36.414
G3 X-36.414 Y-225.051 I0 J2.
G3 X-36.414 Y-229.051 I0 J-2.
G1 X65.622 Y-229.05
X60.71 Y-225.481
G0 Z-195.283
X60.709 Y-162.206
Z-214.783
G1 Z-216.783
X63.539 Y-160.15
X65.603 Y-158.65
X50.916
G3 X50.916 Y-162.65 I0 J-2.
G3 X50.916 Y-158.65 I0 J2.
G1 X50.603
G3 X50.603 Y-162.65 I0 J-2.
G3 X50.603 Y-158.65 I0 J2.
G1 X50.321
G3 X50.321 Y-162.65 I0 J-2.
G3 X50.321 Y-158.65 I0 J2.
G1 X50.008

G3 X50.008 Y-162.65 I0 J-2.
G3 X50.008 Y-158.65 I0 J2.
G1 X49.695
G3 X49.695 Y-162.65 I0 J-2.
G3 X49.695 Y-158.65 I0 J2.
G1 X49.413
G3 X49.413 Y-162.65 I0 J-2.
G3 X49.413 Y-158.65 I0 J2.
G1 X49.1
G3 X49.1 Y-162.65 I0 J-2.
G3 X49.1 Y-158.65 I0 J2.
G1 X49.038
G3 X49.038 Y-162.65 I0 J-2.
G3 X49.038 Y-158.65 I0 J2.
G1 X49.02 Y-162.869
G2 X48.999 Y-163.208 R3.
G2 X48.548 Y-165.012 R7.285
G1 Y-165.928
X59.334 Y-191.878
G2 X59.47 Y-192.286 R3.
G1 X60.593 Y-196.673
G2 X60.668 Y-197.083 R3.
G2 X56.168 Y-204.616 R7.249
G2 X49.638 Y-204.814 R7.462
G2 X47.11 Y-203.516 R13.73
G2 X47.016 Y-203.452 R3.
G2 X45.018 Y-201.357 R7.548
G1 X27.408 Y-175.478
G3 X24.101 Y-177.729 I-1.653 J-1.125
G3 X27.408 Y-175.478 I1.653 J1.125
G1 X27.266 Y-175.269
G3 X23.959 Y-177.52 I-1.653 J-1.125
G3 X27.266 Y-175.269 I1.653 J1.125
G1 X27.108 Y-175.037
G3 X23.801 Y-177.288 I-1.653 J-1.125
G3 X27.108 Y-175.037 I1.653 J1.125
G1 X26.95 Y-174.805
G3 X23.643 Y-177.056 I-1.653 J-1.125
G3 X26.95 Y-174.805 I1.653 J1.125
G1 X26.792 Y-174.573
G3 X23.485 Y-176.824 I-1.653 J-1.125
G3 X26.792 Y-174.573 I1.653 J1.125
G1 X26.776 Y-174.55
G3 X23.469 Y-176.8 I-1.653 J-1.125
G3 X26.776 Y-174.55 I1.653 J1.125
G1 X.939
G3 X.939 Y-178.55 I0 J-2.
G3 X.939 Y-174.55 I0 J2.
G1 X.657
G3 X.657 Y-178.55 I0 J-2.
G3 X.657 Y-174.55 I0 J2.
G1 X.375
G3 X.375 Y-178.55 I0 J-2.
G3 X.375 Y-174.55 I0 J2.
G1 X.093
G3 X.093 Y-178.55 I0 J-2.
G3 X.093 Y-174.55 I0 J2.
G1 X-.189
G3 X-.189 Y-178.55 I0 J-2.
G3 X-.189 Y-174.55 I0 J2.
G1 X-.47
G3 X-.47 Y-178.55 I0 J-2.
G3 X-.47 Y-174.55 I0 J2.
G1 X-.752
G3 X-.752 Y-178.55 I0 J-2.
G3 X-.752 Y-174.55 I0 J2.
G1 X-.94
G3 X-.94 Y-178.55 I0 J-2.
G3 X-.94 Y-174.55 I0 J2.
G1 X-.951 Y-177.304
G2 X-.97 Y-177.633 R3.
G2 X-2.902 Y-181.828 R7.389
G1 X-18.655 Y-200.069
X-27.161 Y-218.449
G2 X-27.346 Y-218.789 R3.
G2 X-29.618 Y-221.059 R7.262
G1 X-39.666 Y-227.634
G2 X-39.912 Y-227.779 R3.
G2 X-47.609 Y-227.199 R7.271
G1 X-52.457 Y-224.042
G2 X-52.906 Y-223.684 R3.
G1 X-53.494 Y-223.115
G2 X-53.695 Y-222.9 R3.
G2 X-55.219 Y-219.865 R7.179
G1 X-57.621 Y-209.29
G2 X-57.671 Y-209.011 R3.
G2 X-57.645 Y-206.701 R8.293
G1 X-55.387 Y-186.166
G2 X-55.249 Y-185.539 R3.
G1 X-54.982 Y-184.744
G2 X-54.865 Y-184.449 R3.
G1 X-50.686 Y-175.332
Y-164.803
G2 X-51.11 Y-161.981 R7.419
G1 Y-160.536
G3 X-55.11 Y-160.536 I-2.
J0
G3 X-51.11 Y-160.536 I2.
J0
G1 Y-160.253
G3 X-55.11 Y-160.253 I-2.
J0
G3 X-51.11 Y-160.253 I2.
J0
G1 Y-159.97
G3 X-55.11 Y-159.97 I-2.
J0
G3 X-51.11 Y-159.97 I2.
J0
G1 Y-159.687
G3 X-55.11 Y-159.687 I-2.
J0
G3 X-51.11 Y-159.687 I2.
J0
G1 Y-159.405
G3 X-55.11 Y-159.405 I-2.
J0
G3 X-51.11 Y-159.405 I2.
J0
G1 Y-159.091
G3 X-55.11 Y-159.091 I-2.
J0
G3 X-51.11 Y-159.091 I2.
J0
G1 Y-158.777
G3 X-55.11 Y-158.777 I-2.
J0
G3 X-51.11 Y-158.777 I2.
J0
G1 Y-158.651
G3 X-55.11 Y-158.651 I-2.
J0
G3 X-51.11 Y-158.651 I2.
J0
G1 X-65.623
X-60.71 Y-162.221
G0 Z-195.283
X-59.424 Y-226.061
Z-214.783
G1 Z-216.783
X-63.54 Y-229.051
X-65.604 Y-230.551
X65.622 Y-230.55
X59.442 Y-226.06
G0 Z-195.283
X59.423 Y-161.64
Z-214.783
G1 Z-216.783
X63.539 Y-158.65
X65.603 Y-157.15
X49.422
G3 X49.422 Y-161.15 I0 J-2.
G3 X49.422 Y-157.15 I0 J2.
G1 X49.141
G3 X49.141 Y-161.15 I0 J-2.
G3 X49.141 Y-157.15 I0 J2.
G1 X48.859
G3 X48.859 Y-161.15 I0 J-2.
G3 X48.859 Y-157.15 I0 J2.
G1 X48.577
G3 X48.577 Y-161.15 I0 J-2.
G3 X48.577 Y-157.15 I0 J2.
G1 X48.295
G3 X48.295 Y-161.15 I0 J-2.
G3 X48.295 Y-157.15 I0 J2.
G1 X48.042
G3 X48.042 Y-161.15 I0 J-2.
G3 X48.042 Y-157.15 I0 J2.
G1 X47.836
G3 X47.836 Y-160.75 I0 J-1.8
G3 X47.836 Y-157.15 I0 J1.8
G1 X47.544
G3 X47.544 Y-160.066 I0 J-1.458
G3 X47.544 Y-157.15 I0 J1.458
G1 X47.52 Y-162.863
G2 X47.51 Y-163.032 R1.5
G2 X47.048 Y-164.712 R5.785
G1 Y-166.228
X57.949 Y-192.454
G2 X58.017 Y-192.658 R1.5
G1 X59.14 Y-197.045
G2 X59.177 Y-197.25 R1.5
G2 X55.538 Y-203.252 R5.749
G2 X50.218 Y-203.431 R5.962
G2 X47.93 Y-202.26 R12.23
G2 X47.883 Y-202.228 R1.5
G2 X46.271 Y-200.532 R6.048
G1 X28.201 Y-173.978
G3 X24.894 Y-176.229 I-1.653 J-1.125
G3 X28.201 Y-173.978 I1.653 J1.125
G1 X28.059 Y-173.769
G3 X24.752 Y-176.02 I-1.653 J-1.125
G3 X28.059 Y-173.769 I1.653 J1.125
G1 X27.901 Y-173.537
G3 X24.594 Y-175.788 I-1.653 J-1.125
G3 X27.901 Y-173.537 I1.653 J1.125
G1 X27.759 Y-173.328
G3 X24.452 Y-175.579 I-1.653 J-1.125
G3 X27.759 Y-173.328 I1.653 J1.125
G1 X27.617 Y-173.12
G3 X24.31 Y-175.37 I-1.653 J-1.125
G3 X27.617 Y-173.12 I1.653 J1.125
G1 X27.57 Y-173.05
G3 X24.263 Y-175.3 I-1.653 J-1.125
G3 X27.57 Y-173.05 I1.653 J1.125
G1 X-.555
G3 X-.555 Y-177.05 I0 J-2.
G3 X-.555 Y-173.05 I0 J2.
G1 X-.837
G3 X-.837 Y-177.05 I0 J-2.
G3 X-.837 Y-173.05 I0 J2.
G1 X-1.119
G3 X-1.119 Y-177.05 I0 J-2.
G3 X-1.119 Y-173.05 I0 J2.
G1 X-1.401
G3 X-1.401 Y-177.05 I0 J-2.
G3 X-1.401 Y-173.05 I0 J2.
G1 X-1.683
G3 X-1.683 Y-177.05 I0 J-2.
G3 X-1.683 Y-173.05 I0 J2.
G1 X-1.936
G3 X-1.936 Y-177.05 I0 J-2.
G3 X-1.936 Y-173.05 I0 J2.
G1 X-2.121
G3 X-2.121 Y-176.65 I0 J-1.8
G3 X-2.121 Y-173.05 I0 J1.8
G1 X-2.434
G3 X-2.434 Y-175.966 I0 J-1.458
G3 X-2.434 Y-173.05 I0 J1.458
G1 X-2.451 Y-177.299
G2 X-2.461 Y-177.463 R1.5
G2 X-4.018 Y-180.825 R5.889
G1 X-19.928 Y-199.248
X-28.522 Y-217.819
G2 X-28.615 Y-217.989 R1.5
G2 X-30.417 Y-219.79 R5.762
G1 X-40.488 Y-226.379
G2 X-40.61 Y-226.452 R1.5
G2 X-46.752 Y-225.967 R5.771
G1 X-51.639 Y-222.785
G2 X-51.863 Y-222.606 R1.5
G1 X-52.451 Y-222.037
G2 X-52.552 Y-221.929 R1.5
G2 X-53.756 Y-219.532 R5.679
G1 X-56.158 Y-208.958
G2 X-56.183 Y-208.818 R1.5
G2 X-56.158 Y-206.897 R6.793
G1 X-53.896 Y-186.33
G2 X-53.827 Y-186.017 R1.5
G1 X-53.56 Y-185.221
G2 X-53.501 Y-185.074 R1.5
G1 X-49.186 Y-175.659
Y-164.528
G2 X-49.61 Y-162.017 R5.919
G1 Y-159.036
G3 X-53.61 Y-159.036 I-2.
J0
G3 X-49.61 Y-159.036 I2.
J0
G1 Y-158.721
G3 X-53.61 Y-158.721 I-2.
J0
G3 X-49.61 Y-158.721 I2.
J0
G1 Y-158.439
G3 X-53.61 Y-158.439 I-2.
J0
G3 X-49.61 Y-158.439 I2.
J0
G1 Y-158.156
G3 X-53.61 Y-158.156 I-2.
J0
G3 X-49.61 Y-158.156 I2.
J0
G1 Y-157.842
G3 X-53.61 Y-157.842 I-2.
J0
G3 X-49.61 Y-157.842 I2.
J0
G1 Y-157.613
G3 X-53.21 Y-157.613 I-1.8 J0
G3 X-49.61 Y-157.613 I1.8
J0
G1 Y-157.359
G3 X-52.85 Y-157.359 I-1.62 J0
G3 X-49.61 Y-157.359 I1.62 J0
G1 Y-157.151
G3 X-52.526 Y-157.151 I-1.458 J0
G3 X-49.61 Y-157.151 I1.458 J0
G1 X-65.624
X-59.444 Y-161.641
G0 Z-195.283
X-60.709 Y-225.314
Z-214.783
G1 Z-216.783
X-64.514 Y-230.551
X-65.604 Y-232.051
X64.623 Y-232.05
X60.271 Y-226.06
G0 Z-195.283
X60.709 Y-162.332
Z-214.783
G1 Z-216.783
X64.474 Y-157.15
X65.564 Y-155.65
X47.929
G3 X47.929 Y-159.25 I0 J-1.8
G3 X47.929 Y-155.65 I0 J1.8
G1 X47.675
G3 X47.675 Y-158.89 I0 J-1.62
G3 X47.675 Y-155.65 I0 J1.62
G1 X47.509
G3 X47.509 Y-158.566 I0 J-1.458
G3 X47.509 Y-155.65 I0 J1.458
G1 X47.359
G3 X47.359 Y-158.275 I0 J-1.312
G3 X47.359 Y-155.65 I0 J1.312
G1 X47.174
G3 X47.174 Y-157.776 I0 J-1.063
G3 X47.174 Y-155.65 I0 J1.063
G1 X46.946
G3 X46.946 Y-157.372 I0 J-.861
G3 X46.946 Y-155.65 I0 J.861
G1 X46.633
X46.05
Y-155.724
X46.02 Y-162.857
G2 X45.548 Y-164.367 R4.285
G1 Y-166.527
X56.564 Y-193.03
X57.687 Y-197.417
G2 X54.907 Y-201.886 R4.249
G2 X50.802 Y-202.048 R4.462
G2 X48.75 Y-201.004 R10.73
G2 X47.526 Y-199.709 R4.548
G1 X28.995 Y-172.478
G3 X25.688 Y-174.729 I-1.653 J-1.125
G3 X28.995 Y-172.478 I1.653 J1.125
G1 X28.902 Y-172.341
G3 X25.926 Y-174.367 I-1.488 J-1.013
G3 X28.902 Y-172.341 I1.488 J1.013
G1 X28.847 Y-172.26
G3 X26.168 Y-174.083 I-1.339 J-.911
G3 X28.847 Y-172.26 I1.339 J.911
G1 X28.797 Y-172.188

G3 X26.386 Y-173.828 I-1.205 J-.82
G3 X28.797 Y-172.188 I1.205 J.82
G1 X28.757 Y-172.129
G3 X26.587 Y-173.605 I-1.085 J-.738
G3 X28.757 Y-172.129 I1.085 J.738
G1 X28.689 Y-172.029
G3 X26.932 Y-173.225 I-.879 J-.598
G3 X28.689 Y-172.029 I.879 J.598
G1 X28.531 Y-171.797
X28.363 Y-171.55
X-2.049
G3 X-2.049 Y-175.15 I0 J-1.8
G3 X-2.049 Y-171.55 I0 J1.8
G1 X-2.303
G3 X-2.303 Y-174.79 I0 J-1.62
G3 X-2.303 Y-171.55 I0 J1.62
G1 X-2.469
G3 X-2.469 Y-174.466 I0 J-1.458
G3 X-2.469 Y-171.55 I0 J1.458
G1 X-2.619
G3 X-2.619 Y-174.174 I0 J-1.312
G3 X-2.619 Y-171.55 I0 J1.312
G1 X-2.804
G3 X-2.804 Y-173.676 I0 J-1.063
G3 X-2.804 Y-171.55 I0 J1.063
G1 X-3.032
G3 X-3.032 Y-173.272 I0 J-.861
G3 X-3.032 Y-171.55 I0 J.861
G1 X-3.346
X-3.928
X-3.929 Y-171.624
X-3.951 Y-177.293
G2 X-5.132 Y-179.819 R4.389
G1 X-21.201 Y-198.426
X-29.884 Y-217.189
G2 X-31.227 Y-218.528 R4.262
G1 X-41.309 Y-225.124
G2 X-45.89 Y-224.739 R4.271
G1 X-50.82 Y-221.528
X-51.408 Y-220.959
G2 X-52.293 Y-219.2 R4.179
G1 X-54.696 Y-208.625
G2 X-54.671 Y-207.097 R5.293
G1 X-52.405 Y-186.494
X-52.138 Y-185.699
X-47.686 Y-175.987
Y-164.214
G2 X-48.11 Y-162.056 R4.419
G1 Y-157.536
G3 X-51.71 Y-157.536 I-1.8 J0
G3 X-48.11 Y-157.536 I1.8 J0
G1 Y-157.281
G3 X-51.35 Y-157.281 I-1.62 J0
G3 X-48.11 Y-157.281 I1.62 J0
G1 Y-157.114
G3 X-51.026 Y-157.114 I-1.458 J0
G3 X-48.11 Y-157.114 I1.458 J0
G1 Y-156.964
G3 X-50.735 Y-156.964 I-1.312 J0
G3 X-48.11 Y-156.964 I1.312 J0
G1 Y-156.778
G3 X-50.236 Y-156.778 I-1.063 J0
G3 X-48.11 Y-156.778 I1.063 J0
G1 Y-156.549
G3 X-49.832 Y-156.549 I-.861 J0
G3 X-48.11 Y-156.549 I.861 J0
G1 Y-156.235
Y-155.651
X-48.187
X-65.568
X-64.115 Y-157.651
G0 Z-195.283
X-2.008 Y-175.05
Z-213.845
G1 Z-215.845
G3 X-4.008 Y-173.05 R2.
G3 X-4.008 Y-176.29 I0 J-1.62
G3 X-4.008 Y-173.05 I0 J1.62
G1 X-4.207
G3 X-4.207 Y-175.966 I0 J-1.458
G3 X-4.207 Y-173.05 I0 J1.458
G1 X-4.22 Y-178.154
X-4.229 Y-181.673
G0 Z-195.283
X-2.008 Y-173.55
Z-213.845
G1 Z-215.845
G3 X-4.008 Y-171.55 R2.
G3 X-4.008 Y-174.79 I0 J-1.62
G3 X-4.008 Y-171.55 I0 J1.62
G1 X-4.231
G3 X-4.231 Y-174.466 I0 J-1.458
G3 X-4.231 Y-171.55 I0 J1.458
G1 X-4.411
G3 X-4.411 Y-173.912 I0 J-1.181
G3 X-4.411 Y-171.55 I0 J1.181
G1 X-4.658
G3 X-4.658 Y-173.463 I0 J-.957
G3 X-4.658 Y-171.55 I0 J.957
G1 X-4.905
G3 X-4.905 Y-173.1 I0 J-.775
G3 X-4.905 Y-171.55 I0 J.775
G1 X-5.244
X-5.703
Y-171.601
X-5.72 Y-178.312
G2 X-6.879 Y-180.859 R4.357
G1 X-21.703 Y-198.024
X-29.563 Y-215.074
G2 X-30.997 Y-216.641 R4.266
G1 X-42.337 Y-224.052
G2 X-46.801 Y-223.65 R4.266
G1 X-50.587 Y-221.145
G2 X-51.918 Y-218.815 R4.208
G1 X-53.645 Y-211.173
X-53.684 Y-210.663
X-51.089 Y-186.718
X-50.709 Y-185.699
X-46.749 Y-177.058
X-46.767 Y-164.188
G2 X-47.173 Y-162.056 R4.515
G1 Y-160.528
G3 X-49.173 Y-158.528 R2.
G0 Z-195.283
X46.779 Y-158.108
Z-213.845
G1 Z-215.845
G3 X44.771 Y-160.1 R2.
G1 X44.76 Y-162.857
G2 X44.287 Y-164.369 R4.323
G1 Y-166.527
X56.568 Y-196.073
G2 X56.964 Y-198.691 R5.602
G2 X54.977 Y-201.774 R4.415
G1 X51.059 Y-204.285
G0 Z-195.283
X53.683 Y-204.379
Z-213.845
G1 Z-215.845
X49.953 Y-201.595
G2 X49.263 Y-200.954 R4.415
G1 X29.186 Y-171.55
X28.46
G3 X26.46 Y-173.55 R2.
G0 Z-195.283
X46.143 Y-159.613
Z-213.376
G1 Z-215.376
G3 X44.135 Y-161.604 R2.
G1 X44.129 Y-162.857
G2 X43.657 Y-164.367 R4.272
G1 Y-166.527
X55.833 Y-195.888
G2 X48.637 Y-199.455 R4.066
G1 X29.598 Y-171.55
X29.283
G3 X27.283 Y-173.55 R2.
G0 Z-195.283
X-3.783
Z-213.376
G1 Z-215.376
G3 X-5.783 Y-171.55 R2.
G3 X-5.783 Y-173.1 I0 J-.775
G3 X-5.783 Y-171.55 I0 J.775
G1 X-6.052
X-6.59
Y-171.616
X-6.593 Y-172.991
X-6.605 Y-178.821
G2 X-7.867 Y-181.512 R4.401
G1 X-21.954 Y-197.823
X-29.617 Y-214.385
G2 X-30.974 Y-215.758 R4.258
G1 X-42.848 Y-223.514
G2 X-47.21 Y-223.136 R4.252
G1 X-50.428 Y-220.986
G2 X-51.538 Y-219.322 R4.179
G1 X-53.12 Y-212.446
G2 X-53.112 Y-211.173 R4.781
G1 X-50.423 Y-186.798
X-49.995 Y-185.699
X-46.28 Y-177.593
Y-164.225
G2 X-46.669 Y-162.917 R4.499
G3 X-48.704 Y-161.191 R2.
G0 Z-195.283
X-4.67 Y-173.55
Z-212.908
G1 Z-214.908
G3 X-6.67 Y-171.55 R2.
G3 X-6.67 Y-173.1 I0 J-.775
G3 X-6.67 Y-171.55 I0 J.775
G1 X-6.939
X-7.477
X-7.478 Y-171.614
X-7.485 Y-172.988
X-7.519 Y-179.585
G2 X-8.663 Y-181.942 R4.406
G1 X-22.205 Y-197.622
X-29.537 Y-213.465
G2 X-31.302 Y-215.105 R4.732
G1 X-43.429 Y-223.008
G2 X-47.723 Y-222.554 R4.267
G2 X-50.241 Y-220.853 R15.6
G2 X-51.391 Y-219.034 R4.179
G1 X-52.594 Y-213.72
G2 X-52.555 Y-212.192 R5.562
G1 X-49.78 Y-186.973
X-49.514 Y-186.208
X-45.811 Y-178.129
X-45.84 Y-164.165
G2 X-46.2 Y-162.916 R4.516
G3 X-48.235 Y-161.189 R2.
G0 Z-195.283
X57.211 Y-194.1
Z-212.908
G1 Z-214.908
X55.887 Y-196.534
G2 X49.484 Y-200.231 R7.081
G1 X46.795 Y-200.162
G0 Z-195.283
X55.855 Y-190.84
Z-212.908
G1 Z-214.908
X55.128 Y-194.3
G2 X48.085 Y-198.505 R5.581
G1 X45.053 Y-197.609
G0 Z-195.283
X45.513 Y-159.608
Z-212.908
G1 Z-214.908
G3 X43.505 Y-161.6 R2.
G1 X43.499 Y-162.857
G2 X43.027 Y-164.367 R4.272
G1 Y-166.527
X53.534 Y-191.851
G2 X46.184 Y-195.281 R4.081
G1 X30.009 Y-171.55
X29.695
G3 X27.695 Y-173.55 R2.
G0 Z-195.283
X54.937 Y-190.153
Z-212.439
G1 Z-214.439
X53.648 Y-192.557
G2 X47.227 Y-196.29 R7.079
G1 X44.538 Y-196.221
G0 Z-195.283
X53.6 Y-186.937
Z-212.439
G1 Z-214.439
X52.865 Y-190.378
G2 X45.828 Y-194.563 R5.579
G1 X42.794 Y-193.667
G0 Z-195.283
X44.883 Y-159.612
Z-212.439
G1 Z-214.439
G3 X42.874 Y-161.603 R2.
G1 X42.869 Y-162.857
G2 X42.396 Y-164.367 R4.285
G1 X42.397 Y-166.527
X51.18 Y-187.657
G2 X44.005 Y-191.461 R4.079
G1 X30.421 Y-171.55
X30.106
G3 X28.106 Y-173.55 R2.
G0 Z-195.283
X-5.557
Z-212.439
G1 Z-214.439
G3 X-7.557 Y-171.55 R2.
G3 X-7.557 Y-173.1 I0 J-.775
G3 X-7.557 Y-171.55 I0 J.775
G1 X-7.826
X-8.365
Y-171.615
X-8.371 Y-172.989
X-8.402 Y-180.095
G2 X-9.692 Y-182.642 R4.498
G1 X-22.456 Y-197.422
X-29.398 Y-212.446
G2 X-30.789 Y-213.9 R4.253
G1 X-43.875 Y-222.438
G2 X-47.98 Y-222.139 R4.224
G2 X-50.096 Y-220.678 R11.501
G2 X-51.034 Y-219.324 R4.179
G1 X-51.269 Y-218.611
X-52.069 Y-214.994
X-52.081 Y-213.975
X-49.154 Y-187.227
X-48.8 Y-186.208
X-45.342 Y-178.665
Y-164.225
G2 X-45.731 Y-162.917 R4.499
G3 X-47.767 Y-161.191 R2.
G0 Z-195.283
X-6.445 Y-173.55
Z-211.97
G1 Z-213.97
G3 X-8.445 Y-171.55 R2.
G3 X-8.445 Y-173.1 I0 J-.775
G3 X-8.445 Y-171.55 I0 J.775
G1 X-8.714
X-9.252
Y-171.615
X-9.257 Y-172.989
X-9.286 Y-180.604
G2 X-10.41 Y-182.981 R4.346
G1 X-22.707 Y-197.22
X-29.413 Y-211.682
G2 X-30.789 Y-213.032 R4.291
G1 X-44.328 Y-221.872
G2 X-48.75 Y-221.391 R4.28
G2 X-51.107 Y-218.305 R4.404
G1 X-51.543 Y-216.267
X-51.552 Y-215.248
X-48.471 Y-187.227
X-48.161 Y-186.374
X-44.874 Y-179.201
Y-164.225
G2 X-45.263 Y-162.922 R4.477
G3 X-47.298 Y-161.198 R2.
G0 Z-195.283
X52.67 Y-186.239
Z-211.97
G1 Z-213.97
X51.369 Y-188.643
G2 X44.945 Y-192.349 R7.078
G1 X42.253 Y-192.273
G0 Z-195.283
X51.339 Y-183.034
Z-211.97
G1 Z-213.97
X50.595 Y-186.458
G2 X43.544 Y-190.617 R5.578
G1 X40.498 Y-189.705
G0 Z-195.283
X44.252 Y-159.609
Z-211.97
G1 Z-213.97
G3 X42.244 Y-161.601 R2.
G1 X42.239 Y-162.857
G2 X41.766 Y-164.366 R4.265
G1 Y-166.527
X48.89 Y-183.661
G2 X41.78 Y-187.579 R4.078
G1 X30.832 Y-171.55
X30.518
G3 X28.518 Y-173.55 R2.
G0 Z-195.283
X50.396 Y-182.282
Z-211.501
G1 Z-213.501
X49.1 Y-184.694
G2 X42.668 Y-188.413 R7.069
G1 X39.971 Y-188.335
G0 Z-195.283

X49.053 Y-179.048
Z-211.501
G1 Z-213.501
X48.322 Y-182.501
G2 X41.261 Y-186.678
R5.569
G1 X38.208 Y-185.754
G0 Z-195.283
X43.622 Y-159.608
Z-211.501
G1 Z-213.501
G3 X41.614 Y-161.599 R2.
G1 X41.609 Y-162.857
G2 X41.136 Y-164.367
R4.287
G1 Y-166.527
X46.745 Y-180.095
G2 X39.527 Y-183.661
R4.069
G1 X31.244 Y-171.55
X30.929
G3 X28.929 Y-173.55 R2.
G0 Z-195.283
X-7.332
Z-211.501
G1 Z-213.501
G3 X-9.332 Y-171.55 R2.
G3 X-9.332 Y-173.1 I0
J-.775
G3 X-9.332 Y-171.55 I0
J.775
G1 X-9.601
X-10.139
Y-171.615
X-10.144 Y-172.99
X-10.17 Y-181.114
G2 X-11.289 Y-183.508
R4.338
G1 X-22.959 Y-197.02
X-29.271 Y-210.663
G2 X-30.623 Y-212.055
R4.244
G1 X-44.644 Y-221.235
G2 X-51.04 Y-217.286
R4.442
G1 X-51.043 Y-216.777
X-47.846 Y-187.482
X-47.488 Y-186.463
X-44.405 Y-179.733
Y-164.218
G2 X-44.794 Y-162.92
R4.447
G3 X-46.829 Y-161.197 R2.
G0 Z-195.283
X-8.219 Y-173.55
Z-211.033
G1 Z-213.033
G3 X-10.219 Y-171.55 R2.
G3 X-10.219 Y-173.1 I0
J-.775
G3 X-10.219 Y-171.55 I0
J.775
G1 X-10.488
X-11.026
X-11.027 Y-171.616
X-11.03 Y-172.99
X-11.054 Y-181.623
G2 X-12.316 Y-184.205
R4.436
G1 X-23.21 Y-196.819
X-29.262 Y-209.856
G2 X-30.576 Y-211.156
R4.258
G1 X-44.388 Y-220.186
G2 X-50.309 Y-216.946
R4.074
G1 X-50.289 Y-215.909
X-47.158 Y-187.465
X-46.89 Y-186.718
X-43.936 Y-180.272
Y-164.225
G2 X-44.325 Y-162.904
R4.355
G3 X-46.36 Y-161.159 R2.
G0 Z-195.283
X48.13 Y-178.339
Z-211.033
G1 Z-213.033
X46.838 Y-180.749
G2 X40.404 Y-184.477
R7.072
G1 X37.706 Y-184.4
G0 Z-195.283
X46.787 Y-175.108
Z-211.033
G1 Z-213.033
X46.056 Y-178.561
G2 X38.995 Y-182.742
R5.572
G1 X35.941 Y-181.82
G0 Z-195.283
X42.992 Y-159.609
Z-211.033
G1 Z-213.033
G3 X40.984 Y-161.601 R2.
G1 X40.978 Y-162.857
G2 X40.506 Y-164.367
R4.272
G1 Y-166.527
X44.433 Y-176.019
G2 X37.241 Y-179.702
R4.072
G1 X31.655 Y-171.55
X31.34
G3 X29.34 Y-173.55 R2.
G0 Z-195.283
X45.858 Y-174.392
Z-210.564
G1 Z-212.564
X44.569 Y-176.803
G2 X38.137 Y-180.542
R7.076
G1 X35.439 Y-180.469
G0 Z-195.283
X44.513 Y-171.153
Z-210.564
G1 Z-212.564
X43.785 Y-174.615
G2 X36.726 Y-178.809
R5.576
G1 X33.674 Y-177.894
G0 Z-195.283
X42.362 Y-159.608
Z-210.564
G1 Z-212.564
G3 X40.353 Y-161.599 R2.
G1 X40.348 Y-162.857
G2 X39.876 Y-164.367
R4.285
G1 Y-166.527
X42.201 Y-172.198
G2 X34.894 Y-175.665
R4.076
G1 X32.07 Y-171.55
X31.752
G3 X29.752 Y-173.55 R2.
G0 Z-195.283
X-43.3 Y-221.755
Z-210.564
G1 Z-212.564
X-47.211 Y-220.44
G2 X-49.163 Y-219.301
R5.578
G1 X-52.25 Y-216.525
G0 Z-195.283
X-9.106 Y-173.55
Z-210.564
G1 Z-212.564
G3 X-11.106 Y-171.55 R2.
G3 X-11.106 Y-173.1 I0
J-.775
G3 X-11.106 Y-171.55 I0
J.775
G1 X-11.376
X-11.914
Y-171.616
X-11.917 Y-172.991
X-11.938 Y-182.133
G2 X-13.026 Y-184.536
R4.307
G1 X-23.461 Y-196.618
X-29.147 Y-208.88
G2 X-30.533 Y-210.26
R4.281
G1 X-43.638 Y-218.815
G2 X-49.508 Y-214.994
R4.078
G1 X-46.537 Y-187.737
X-46.184 Y-186.735
X-43.467 Y-180.807
Y-164.225
G2 X-43.856 Y-162.917
R4.499
G3 X-45.892 Y-161.191 R2.
G0 Z-195.283
X-42.456 Y-220.363
Z-210.095
G1 Z-212.095
X-46.397 Y-219.032
G2 X-48.346 Y-217.891
R5.574
G1 X-51.424 Y-215.116
G0 Z-195.283
X-9.994 Y-173.55
Z-210.095
G1 Z-212.095
G3 X-11.994 Y-171.55 R2.
G3 X-11.994 Y-173.1 I0
J-.775
G3 X-11.994 Y-171.55 I0
J.775
G1 X-12.263
X-12.801
Y-171.616
X-12.804 Y-172.991
X-12.823 Y-182.642
G2 X-14.016 Y-185.189
R4.396
G1 X-23.712 Y-196.417
X-29.007 Y-207.861
G2 X-30.533 Y-209.392
R4.343
G1 X-42.848 Y-217.423
G2 X-48.682 Y-213.975
R4.074
G1 X-48.661 Y-213.21
X-45.853 Y-187.737
X-45.462 Y-186.718
X-42.999 Y-181.344
Y-164.225
G2 X-43.388 Y-162.917
R4.499
G3 X-45.423 Y-161.191 R2.
G0 Z-195.283
X43.584 Y-170.452
Z-210.095
G1 Z-212.095
X42.294 Y-172.867
G2 X35.887 Y-176.602
R7.068
G1 X33.204 Y-176.537
G0 Z-195.283
X42.236 Y-167.193
Z-210.095
G1 Z-212.095
X41.511 Y-170.672
G2 X34.485 Y-174.877
R5.568
G1 X31.417 Y-173.972
G0 Z-195.283
X41.732 Y-159.608
Z-210.095
G1 Z-212.095
G3 X39.723 Y-161.599 R2.
G1 X39.718 Y-162.857
G2 X39.245 Y-164.363
R4.218
G1 X39.246 Y-166.527
G2 X40.076 Y-168.886
R8.332
G2 X32.671 Y-171.786
R4.068
G1 X32.492 Y-171.55
X32.167
G3 X30.167 Y-173.55 R2.
G0 Z-195.283
X41.095 Y-161.221
Z-209.626
G1 Z-211.626
X40.636 Y-164.049
X39.923 Y-168.443
G2 X36.418 Y-173.496
R7.135
G1 X33.709 Y-175.043
G0 Z-195.283
X41.142 Y-163.953
Z-209.626
G1 Z-211.626
X39.163 Y-166.191
G2 X38.49 Y-166.838
R5.795
G1 X38.462 Y-167.995
G2 X38.443 Y-168.197 R1.5
G2 X33.834 Y-172.854
R5.635
G1 X29.783 Y-173.55
G0 Z-195.283
X41.101 Y-159.607
Z-209.626
G1 Z-211.626
G3 X39.093 Y-161.599 R2.
G1 X39.088 Y-162.857
G2 X37.949 Y-165.295
R4.295
G3 X40.861 Y-168.038
I1.456 J-1.371
G3 X37.949 Y-165.295 I-
1.456 J1.371
G2 X37.81 Y-165.436
R4.295
G3 X40.592 Y-168.31
I1.391 J-1.437
G3 X37.81 Y-165.436 I-
1.391 J1.437
G2 X37.664 Y-165.571
R4.295
G3 X40.311 Y-168.57
I1.323 J-1.5
G3 X37.664 Y-165.571 I-
1.323 J1.5
G2 X37.617 Y-165.612
R4.295
G3 X39.96 Y-168.345
I1.171 J-1.367
G3 X37.617 Y-165.612 I-
1.171 J1.367
G2 X37.575 Y-165.648
R4.295
G3 X39.651 Y-168.135
I1.038 J-1.244
G3 X37.575 Y-165.648 I-
1.038 J1.244
G2 X37.531 Y-165.683
R4.295
G3 X39.371 Y-167.946 I.92
J-1.131
G3 X37.531 Y-165.683
I-.92 J1.131
G2 X37.008 Y-166.048
R4.295
G1 X36.962 Y-167.958
G2 X33.355 Y-171.408
R4.135
G2 X32.463 Y-171.502
R16.728
G3 X30.621 Y-173.55 R2.
G0 Z-195.283
X-41.615 Y-218.945
Z-209.626
G1 Z-211.626
X-45.559 Y-217.63
G2 X-47.51 Y-216.5 R5.587
G1 X-50.61 Y-213.736
G0 Z-195.283
X-10.881 Y-173.55
Z-209.626
G1 Z-211.626
G3 X-12.881 Y-171.55 R2.
G3 X-12.881 Y-173.1 I0
J-.775
G3 X-12.881 Y-171.55 I0
J.775
G1 X-13.15
X-13.688
Y-171.616
X-13.691 Y-172.991
X-13.708 Y-183.152
G2 X-14.88 Y-185.699
R4.365
G1 X-23.963 Y-196.216
X-29.023 Y-207.097
G2 X-30.456 Y-208.474
R4.37
G1 X-42.079 Y-216.04
G2 X-47.827 Y-211.682
R4.087
G1 X-45.226 Y-187.981
X-44.748 Y-186.718
X-42.53 Y-181.879
Y-164.216
X-42.594 Y-164.086
G2 X-42.919 Y-162.916
R4.522
G3 X-44.954 Y-161.189 R2.
G0 Z-195.283
X-40.76 Y-217.52
Z-209.158
G1 Z-211.158
X-44.705 Y-216.234
G2 X-46.694 Y-215.09
R5.595
G1 X-49.79 Y-212.329
G0 Z-195.283
X-11.768 Y-173.55
Z-209.158
G1 Z-211.158
G3 X-13.768 Y-171.55 R2.
G3 X-13.768 Y-173.1 I0
J-.775
G3 X-13.768 Y-171.55 I0
J.775
G1 X-14.037
X-14.576
Y-171.616
X-14.578 Y-172.992
X-14.592 Y-183.661
G2 X-15.745 Y-186.208
R4.33
G1 X-24.214 Y-196.015
X-28.843 Y-206.014
G2 X-30.284 Y-207.492
R4.281
G1 X-41.052 Y-214.533
G2 X-46.994 Y-210.154
R4.095
G1 X-44.544 Y-187.992
X-44.267 Y-187.227
X-42.061 Y-182.414
Y-164.225
G2 X-42.45 Y-162.918
R4.499
G3 X-44.485 Y-161.191 R2.
G0 Z-195.283
X38.905 Y-164.359
Z-209.158
G1 Z-211.158
X36.924 Y-166.808
G2 X35.782 Y-167.934
R7.144
G2 X35.583 Y-169.075
R9.303
G2 X35.554 Y-169.187 R3.
G2 X34.879 Y-170.806
R7.233
G1 X33.423 Y-173.37
G0 Z-195.283
X37.83 Y-158.918
Z-209.158
G1 Z-211.158
X37.688 Y-159.607
X36.898 Y-163.452
G2 X34.336 Y-167.117
R5.644
G2 X34.125 Y-168.726
R7.803
G2 X34.11 Y-168.782 R1.5
G2 X32.487 Y-171.438
R5.733
G1 X30.329 Y-173.438
G0 Z-195.283
X38.606 Y-157.65
Z-209.158
G1 Z-211.158
G3 X35.494 Y-159.303 R2.
G1 X35.478 Y-162.857
G2 X34.083 Y-165.448
R4.144
G3 X36.702 Y-168.471
I1.31 J-1.512
G3 X34.083 Y-165.448 I-
1.31 J1.512
G2 X33.931 Y-165.573
R4.144
G3 X36.404 Y-168.717
I1.236 J-1.572
G3 X33.931 Y-165.573 I-
1.236 J1.572
G2 X33.774 Y-165.691
R4.144
G3 X36.095 Y-168.949
I1.161 J-1.629
G3 X33.774 Y-165.691 I-
1.161 J1.629
G2 X33.656 Y-165.772
R4.144
G3 X35.642 Y-168.775
I.993 J-1.501
G3 X33.656 Y-165.772
I-.993 J1.501
G2 X33.592 Y-165.814
R4.144
G3 X35.329 Y-168.548
I.869 J-1.367

G3 X33.592 Y-165.814
I-.869 J1.367
G2 X33.533 Y-165.85
R4.144
G3 X35.056 Y-168.337
I.761 J-1.243
G3 X33.533 Y-165.85
I-.761 J1.243
G2 X33.461 Y-165.893
R4.144
G3 X34.653 Y-167.932
I.596 J-1.02
G3 X33.461 Y-165.893
I-.596 J1.02
G2 X32.799 Y-166.205
R4.144
G2 X32.666 Y-168.377
R6.303
G2 X29.07 Y-171.439
R4.233
G3 X27.299 Y-173.526 R2.
G0 Z-195.283
X34.696 Y-164.358
Z-208.689
G1 Z-210.689
X32.715 Y-166.809
G2 X31.572 Y-167.937
R7.154
G2 X31.374 Y-169.075
R9.292
G2 X31.344 Y-169.189 R3.
G2 X30.667 Y-170.81
R7.225
G1 X29.206 Y-173.374
G0 Z-195.283
X33.62 Y-158.919
Z-208.689
G1 Z-210.689
X33.478 Y-159.607
X32.689 Y-163.451
G2 X30.126 Y-167.12
R5.654
G2 X29.915 Y-168.726
R7.792
G2 X29.9 Y-168.783 R1.5
G2 X28.282 Y-171.431
R5.725
G1 X26.124 Y-173.432
G0 Z-195.283
X34.402 Y-157.65
Z-208.689
G1 Z-210.689
G3 X31.284 Y-159.3 R2.
G1 X31.268 Y-162.857
G2 X29.871 Y-165.452
R4.154
G3 X32.491 Y-168.474
I1.31 J-1.511
G3 X29.871 Y-165.452 I-
1.31 J1.511
G2 X29.72 Y-165.577
R4.154
G3 X32.194 Y-168.72
I1.237 J-1.571
G3 X29.72 Y-165.577 I-
1.237 J1.571
G2 X29.563 Y-165.695
R4.154
G3 X31.886 Y-168.951
I1.161 J-1.628
G3 X29.563 Y-165.695 I-
1.162 J1.628
G2 X29.445 Y-165.776
R4.154
G3 X31.433 Y-168.777
I.994 J-1.501
G3 X29.445 Y-165.776
I-.994 J1.501
G2 X29.381 Y-165.817
R4.154
G3 X31.121 Y-168.551 I.87
J-1.367
G3 X29.381 Y-165.817
I-.87 J1.367
G2 X29.323 Y-165.854
R4.154
G3 X30.848 Y-168.339
I.763 J-1.243
G3 X29.323 Y-165.854
I-.763 J1.243
G2 X29.25 Y-165.897
R4.154
G3 X30.444 Y-167.935
I.597 J-1.019
G3 X29.25 Y-165.897
I-.597 J1.019
G2 X28.59 Y-166.21 R4.154
G2 X28.456 Y-168.377
R6.292
G2 X24.85 Y-171.433
R4.225
G3 X23.072 Y-173.529 R2.
G0 Z-195.283
X-39.931 Y-216.116
Z-208.689
G1 Z-210.689
X-43.881 Y-214.83
G2 X-45.865 Y-213.692
R5.589
G1 X-48.969 Y-210.931
G0 Z-195.283
X-12.656 Y-173.55
Z-208.689
G1 Z-210.689
G3 X-14.656 Y-171.55 R2.
G3 X-14.656 Y-173.1 I0
J-.775
G3 X-14.656 Y-171.55 I0
J.775
G1 X-14.925
X-15.463
Y-171.617
X-15.464 Y-172.992
X-15.477 Y-184.171
G2 X-16.733 Y-186.861
R4.428
G1 X-24.465 Y-195.814
X-28.737 Y-205.049
G2 X-30.227 Y-206.587
R4.296
G1 X-40.283 Y-213.153
G2 X-46.184 Y-208.844
R4.089
G1 X-43.92 Y-188.246
X-43.552 Y-187.227
X-41.592 Y-182.951
Y-164.225
X-41.748 Y-163.857
G2 X-41.981 Y-162.909
R4.581
G3 X-44.017 Y-161.179 R2.
G0 Z-195.283
X-39.137 Y-214.721
Z-208.22
G1 Z-210.22
X-43.082 Y-213.418
G2 X-45.058 Y-212.273
R5.584
G1 X-48.151 Y-209.499
G0 Z-195.283
X-13.543 Y-173.55
Z-208.22
G1 Z-210.22
G3 X-15.543 Y-171.55 R2.
G3 X-15.543 Y-173.1 I0
J-.775
G3 X-15.543 Y-171.55 I0
J.775
G1 X-15.812
X-16.35
Y-171.616
X-16.354 Y-172.991
X-16.383 Y-184.884
G2 X-17.447 Y-187.196
R4.303
G1 X-24.717 Y-195.614
X-28.737 Y-204.263
G2 X-29.997 Y-205.568
R4.249
G1 X-39.34 Y-211.682
G2 X-45.382 Y-207.606
R4.084
G1 X-43.292 Y-188.501
X-42.977 Y-187.531
X-41.124 Y-183.486
Y-164.226
G2 X-41.513 Y-162.917
R4.511
G3 X-43.548 Y-161.19 R2.
G0 Z-195.283
X30.486 Y-164.356
Z-208.22
G1 Z-210.22
X28.505 Y-166.808
G2 X27.363 Y-167.935
R7.155
G2 X27.165 Y-169.075
R9.296
G2 X27.139 Y-169.175 R3.
G2 X26.47 Y-170.795
R7.187
G1 X25.017 Y-173.371
G0 Z-195.283
X29.41 Y-158.923
Z-208.22
G1 Z-210.22
X29.27 Y-159.607
X28.479 Y-163.45
G2 X25.917 Y-167.119
R5.655
G2 X25.706 Y-168.726
R7.796
G2 X25.693 Y-168.776 R1.5
G2 X24.052 Y-171.457
R5.687
G1 X21.872 Y-173.454
G0 Z-195.283
X30.185 Y-157.65
Z-208.22
G1 Z-210.22
G3 X27.075 Y-159.305 R2.
G1 X27.059 Y-162.857
G2 X25.662 Y-165.45
R4.155
G3 X28.282 Y-168.473
I1.31 J-1.511
G3 X25.662 Y-165.45 I-
1.31 J1.511
G2 X25.51 Y-165.576
R4.155
G3 X27.985 Y-168.718
I1.237 J-1.571
G3 X25.51 Y-165.576 I-
1.237 J1.571
G2 X25.353 Y-165.693
R4.155
G3 X27.676 Y-168.95
I1.162 J-1.628
G3 X25.353 Y-165.693 I-
1.162 J1.628
G2 X25.235 Y-165.775
R4.155
G3 X27.224 Y-168.775
I.994 J-1.5
G3 X25.235 Y-165.775
I-.994 J1.5
G2 X25.171 Y-165.816
R4.155
G3 X26.911 Y-168.549 I.87
J-1.367
G3 X25.171 Y-165.816
I-.87 J1.367
G2 X25.113 Y-165.852
R4.155
G3 X26.638 Y-168.338
I.763 J-1.243
G3 X25.113 Y-165.852
I-.763 J1.243
G2 X25.041 Y-165.896
R4.155
G3 X26.235 Y-167.934
I.597 J-1.019
G3 X25.041 Y-165.896
I-.597 J1.019
G2 X24.38 Y-166.208
R4.155
G2 X24.247 Y-168.377
R6.296
G2 X20.526 Y-171.438
R4.187
G3 X18.68 Y-173.542 R2.
G0 Z-195.283
X26.277 Y-164.357
Z-207.751
G1 Z-209.751
X24.296 Y-166.809
G2 X23.154 Y-167.936
R7.157
G2 X22.955 Y-169.075
R9.292
G2 X22.921 Y-169.205 R3.
G2 X22.248 Y-170.803
R7.294
G1 X20.781 Y-173.375
G0 Z-195.283
X25.202 Y-158.916
Z-207.751
G1 Z-209.751
X25.06 Y-159.607
X24.27 Y-163.45
G2 X21.707 Y-167.12
R5.657
G2 X21.496 Y-168.726
R7.792
G2 X21.479 Y-168.791 R1.5
G2 X19.837 Y-171.452
R5.794
G1 X17.669 Y-173.449
G0 Z-195.283
X25.984 Y-157.65
Z-207.751
G1 Z-209.751
G3 X22.865 Y-159.3 R2.
G1 X22.85 Y-162.857
G2 X21.452 Y-165.452
R4.157
G3 X24.072 Y-168.474
I1.31 J-1.511
G3 X21.452 Y-165.452 I-
1.31 J1.511
G2 X21.3 Y-165.577 R4.157
G3 X23.775 Y-168.72
I1.237 J-1.571
G3 X21.3 Y-165.577 I-
1.237 J1.571
G2 X21.143 Y-165.695
R4.157
G3 X23.467 Y-168.951
I1.162 J-1.628
G3 X21.143 Y-165.695 I-
1.162 J1.628
G2 X21.025 Y-165.776
R4.157
G3 X23.014 Y-168.777
I.994 J-1.5
G3 X21.025 Y-165.776
I-.995 J1.5
G2 X20.962 Y-165.817
R4.157
G3 X22.702 Y-168.55 I.87
J-1.366
G3 X20.962 Y-165.817
I-.87 J1.366
G2 X20.904 Y-165.854
R4.157
G3 X22.429 Y-168.339
I.763 J-1.243
G3 X20.904 Y-165.854
I-.763 J1.243
G2 X20.831 Y-165.897
R4.157
G3 X22.026 Y-167.935
I.597 J-1.019
G3 X20.831 Y-165.897
I-.597 J1.019
G2 X20.171 Y-166.21
R4.157
G2 X20.038 Y-168.377
R6.292
G2 X16.457 Y-171.45
R4.294
G3 X14.715 Y-173.537 R2.
G0 Z-195.283
X-38.298 Y-213.303
Z-207.751
G1 Z-209.751
X-42.243 Y-212.016
G2 X-44.238 Y-210.866
R5.587
G1 X-47.328 Y-208.097
G0 Z-195.283
X-14.43 Y-173.55
Z-207.751
G1 Z-209.751
G3 X-16.43 Y-171.55 R2.
G3 X-16.43 Y-173.1 I0
J-.775
G3 X-16.43 Y-171.55 I0
J.775
G1 X-16.699
X-17.237
Y-171.238
X-17.241 Y-172.991
X-17.274 Y-185.442
G2 X-18.474 Y-187.893
R4.407
G1 X-24.968 Y-195.413
X-28.588 Y-203.228
G2 X-30.282 Y-204.887
R4.48
G1 X-38.743 Y-210.39
G2 X-44.548 Y-206.078
R4.087
G1 X-42.611 Y-188.501
X-42.241 Y-187.482
X-40.655 Y-184.022
Y-164.225
X-40.879 Y-163.657
G2 X-41.044 Y-162.902
R4.67
G3 X-43.079 Y-161.167 R2.
G0 Z-195.283
X-37.494 Y-211.905
Z-207.283
G1 Z-209.283
X-41.437 Y-210.606
G2 X-43.418 Y-209.459
R5.582
G1 X-46.509 Y-206.687
G0 Z-195.283
X-15.317 Y-173.55
Z-207.283
G1 Z-209.283
G3 X-17.317 Y-171.55 R2.
G3 X-17.317 Y-173.1 I0
J-.775
G3 X-17.317 Y-171.55 I0
J.775
G1 X-17.586
X-18.125
Y-171.616
X-18.128 Y-172.991
X-18.158 Y-185.954
G2 X-19.203 Y-188.246
R4.308
G1 X-25.219 Y-195.212
X-28.479 Y-202.257
G2 X-30.276 Y-204.015
R4.554
G1 X-37.973 Y-209.007
G2 X-43.742 Y-204.804
R4.082
G1 X-41.983 Y-188.756
X-41.643 Y-187.737
X-40.186 Y-184.558
X-40.203 Y-164.191
G2 X-40.575 Y-162.917
R4.515
G3 X-42.61 Y-161.19 R2.
G0 Z-195.283
X22.068 Y-164.36
Z-207.283
G1 Z-209.283
X20.087 Y-166.809
G2 X18.945 Y-167.935
R7.141
G2 X18.746 Y-169.075
R9.303
G2 X18.714 Y-169.195 R3.
G2 X18.016 Y-170.846
R7.261
G1 X16.557 Y-173.373
G0 Z-195.283
X20.991 Y-158.916
Z-207.283
G1 Z-209.283
X20.849 Y-159.608
X20.06 Y-163.452
G2 X17.498 Y-167.118
R5.641
G2 X17.287 Y-168.726
R7.803
G2 X17.271 Y-168.786 R1.5
G2 X15.663 Y-171.423
R5.761
G1 X13.501 Y-173.444
G0 Z-195.283
X21.769 Y-157.65
Z-207.283
G1 Z-209.283
G3 X18.656 Y-159.303 R2.
G1 X18.64 Y-162.857
G2 X17.246 Y-165.448
R4.141
G3 X19.865 Y-168.471
I1.31 J-1.512
G3 X17.246 Y-165.448 I-
1.31 J1.512
G2 X17.094 Y-165.573
R4.141
G3 X19.567 Y-168.717
I1.236 J-1.572

G3 X17.094 Y-165.573 I-1.236 J1.572
G2 X16.937 Y-165.691 R4.141
G3 X19.257 Y-168.949 I1.16 J-1.629
G3 X16.937 Y-165.691 I-1.16 J1.629
G2 X16.819 Y-165.772 R4.141
G3 X18.804 Y-168.775 I.993 J-1.501
G3 X16.819 Y-165.772 I-.993 J1.501
G2 X16.755 Y-165.814 R4.141
G3 X18.492 Y-168.549 I.868 J-1.368
G3 X16.755 Y-165.814 I-.868 J1.368
G2 X16.696 Y-165.85 R4.141
G3 X18.219 Y-168.337 I.761 J-1.244
G3 X16.696 Y-165.85 I-.761 J1.244
G2 X16.624 Y-165.893 R4.141
G3 X17.815 Y-167.933 I.596 J-1.02
G3 X16.624 Y-165.893 I-.596 J1.02
G2 X15.961 Y-166.205 R4.141
G2 X15.828 Y-168.377 R6.303
G2 X12.233 Y-171.445 R4.261
G3 X10.471 Y-173.515 R2.
G0 Z-195.283
X17.858 Y-164.362
Z-206.814
G1 Z-208.814
X15.877 Y-166.811
G2 X14.735 Y-167.937 R7.141
G2 X14.537 Y-169.075 R9.298
G2 X14.507 Y-169.187 R3.
G2 X13.836 Y-170.799 R7.231
G1 X12.378 Y-173.373
G0 Z-195.283
X16.779 Y-158.926
Z-206.814
G1 Z-208.814
X16.639 Y-159.608
X15.851 Y-163.453
G2 X13.289 Y-167.12 R5.641
G2 X13.078 Y-168.726 R7.798
G2 X13.063 Y-168.782 R1.5
G2 X11.44 Y-171.439 R5.731
G1 X9.281 Y-173.439
G0 Z-195.283
X17.551 Y-157.65
Z-206.814
G1 Z-208.814
G3 X14.447 Y-159.309 R2.
G1 X14.431 Y-162.857
G2 X13.036 Y-165.45 R4.141
G3 X15.656 Y-168.473 I1.31 J-1.512
G3 X13.036 Y-165.45 I-1.31 J1.512
G2 X12.885 Y-165.575 R4.141
G3 X15.357 Y-168.719 I1.236 J-1.572
G3 X12.885 Y-165.575 I-1.236 J1.572
G2 X12.727 Y-165.693 R4.141
G3 X15.048 Y-168.951 I1.16 J-1.629
G3 X12.727 Y-165.693 I-1.16 J1.629
G2 X12.609 Y-165.774 R4.141
G3 X14.595 Y-168.777 I.993 J-1.501
G3 X12.609 Y-165.774 I-.993 J1.501
G2 X12.545 Y-165.816 R4.141
G3 X14.282 Y-168.551 I.869 J-1.368
G3 X12.545 Y-165.816 I-.869 J1.368
G2 X12.487 Y-165.852 R4.141
G3 X14.009 Y-168.339 I.761 J-1.244
G3 X12.487 Y-165.852 I-.761 J1.244
G2 X12.414 Y-165.895 R4.141
G3 X13.606 Y-167.935 I.596 J-1.02
G3 X12.414 Y-165.895 I-.596 J1.02
G2 X11.752 Y-166.207 R4.141
G2 X11.619 Y-168.377 R6.298
G2 X8.01 Y-171.44 R4.231
G3 X6.233 Y-173.527 R2.
G0 Z-195.283
X-36.615 Y-210.468
Z-206.814
G1 Z-208.814
X-40.564 Y-209.213
G2 X-42.592 Y-208.058 R5.604
G1 X-45.687 Y-205.304
G0 Z-195.283
X-16.205 Y-173.55
Z-206.814
G1 Z-208.814
G3 X-18.205 Y-171.55 R2.
G3 X-18.205 Y-173.1 I0 J-.775
G3 X-18.205 Y-171.55 I0 J.775
G1 X-18.474
X-19.012
Y-171.616
X-19.015 Y-172.991
X-19.042 Y-186.463
G2 X-20.068 Y-188.756 R4.319
G1 X-25.47 Y-195.011
X-28.491 Y-201.493
G2 X-29.763 Y-202.81 R4.251
G1 X-37.164 Y-207.606
G2 X-42.881 Y-203.021 R4.104
G1 X-41.302 Y-188.756
X-41.052 Y-188.007
X-39.717 Y-185.078
Y-164.225
G2 X-40.106 Y-162.918 R4.499
G3 X-42.142 Y-161.192 R2.
G0 Z-195.283
X-35.819 Y-209.079
Z-206.345
G1 Z-208.345
X-39.769 Y-207.801
G2 X-41.769 Y-206.654 R5.591
G1 X-44.868 Y-203.891
G0 Z-195.283
X-17.092 Y-173.55
Z-206.345
G1 Z-208.345
G3 X-19.092 Y-171.55 R2.
G3 X-19.092 Y-173.1 I0 J-.775
G3 X-19.092 Y-171.55 I0 J.775
G1 X-19.361
X-19.899
Y-171.616
X-19.902 Y-172.991
X-19.926 Y-186.973
G2 X-21.242 Y-189.624 R4.491
G1 X-25.721 Y-194.81
X-28.351 Y-200.474
G2 X-29.763 Y-201.942 R4.267
G1 X-36.177 Y-206.12
G2 X-42.079 Y-201.779 R4.091
G1 X-40.675 Y-189.011
G2 X-40.237 Y-187.786 R4.652
G1 X-39.249 Y-185.628
Y-164.225
G2 X-39.638 Y-162.924 R4.47
G3 X-41.673 Y-161.2 R2.
G0 Z-195.283
X13.649 Y-164.356
Z-206.345
G1 Z-208.345
X11.668 Y-166.808
G2 X10.526 Y-167.935 R7.158
G2 X10.327 Y-169.075 R9.294
G2 X10.298 Y-169.186 R3.
G2 X9.621 Y-170.81 R7.218
G1 X8.161 Y-173.375
G0 Z-195.283
X12.573 Y-158.925
Z-206.345
G1 Z-208.345
X12.432 Y-159.607
X11.642 Y-163.45
G2 X9.079 Y-167.119 R5.658
G2 X8.868 Y-168.726 R7.794
G2 X8.854 Y-168.781 R1.5
G2 X7.237 Y-171.431 R5.718
G1 X5.08 Y-173.433
G0 Z-195.283
X13.346 Y-157.65
Z-206.345
G1 Z-208.345
G3 X10.237 Y-159.306 R2.
G1 X10.222 Y-162.857
G2 X8.824 Y-165.451 R4.158
G3 X11.444 Y-168.473 I1.31 J-1.511
G3 X8.824 Y-165.451 I-1.31 J1.511
G2 X8.672 Y-165.576 R4.158
G3 X11.147 Y-168.719 I1.237 J-1.571
G3 X8.672 Y-165.576 I-1.237 J1.571
G2 X8.515 Y-165.694 R4.158
G3 X10.839 Y-168.95 I1.162 J-1.628
G3 X8.515 Y-165.694 I-1.162 J1.628
G2 X8.397 Y-165.775 R4.158
G3 X10.386 Y-168.776 I.995 J-1.5
G3 X8.397 Y-165.775 I-.995 J1.5
G2 X8.333 Y-165.817 R4.158
G3 X10.074 Y-168.549 I.87 J-1.366
G3 X8.333 Y-165.817 I-.87 J1.366
G2 X8.275 Y-165.853 R4.158
G3 X9.801 Y-168.338 I.763 J-1.243
G3 X8.275 Y-165.853 I-.763 J1.243
G2 X8.203 Y-165.896 R4.158
G3 X9.398 Y-167.934 I.597 J-1.019
G3 X8.203 Y-165.896 I-.597 J1.019
G2 X7.543 Y-166.209 R4.158
G2 X7.409 Y-168.377 R6.294
G2 X3.787 Y-171.435 R4.218
G3 X1.997 Y-173.53 R2.
G0 Z-195.283
X9.439 Y-164.356
Z-205.876
G1 Z-207.876
X7.458 Y-166.808
G2 X6.316 Y-167.936 R7.155
G2 X6.144 Y-168.969 R9.408
G2 X6.12 Y-169.068 R3.
G2 X5.412 Y-170.811 R7.192
G1 X3.959 Y-173.369
G0 Z-195.283
X8.364 Y-158.921
Z-205.876
G1 Z-207.876
X8.223 Y-159.608
X7.432 Y-163.45
G2 X4.869 Y-167.12 R5.655
G2 X4.68 Y-168.641 R7.908
G2 X4.668 Y-168.69 R1.5
G2 X3.005 Y-171.454 R5.692
G1 X.823 Y-173.454
G0 Z-195.283
X9.141 Y-157.65
Z-205.876
G1 Z-207.876
G3 X6.028 Y-159.303 R2.
G1 X6.012 Y-162.857
G2 X4.614 Y-165.451 R4.155
G3 X7.233 Y-168.475 I1.31 J-1.512
G3 X4.614 Y-165.451 I-1.31 J1.512
G2 X4.463 Y-165.576 R4.155
G3 X6.936 Y-168.72 I1.237 J-1.572
G3 X4.463 Y-165.576 I-1.237 J1.572
G2 X4.306 Y-165.694 R4.155
G3 X6.628 Y-168.951 I1.161 J-1.628
G3 X4.306 Y-165.694 I-1.161 J1.628
G2 X4.188 Y-165.775 R4.155
G3 X6.176 Y-168.776 I.994 J-1.501
G3 X4.188 Y-165.775 I-.994 J1.501
G2 X4.124 Y-165.817 R4.155
G3 X5.863 Y-168.55 I.87 J-1.367
G3 X4.124 Y-165.817 I-.87 J1.367
G2 X4.066 Y-165.853 R4.155
G3 X5.591 Y-168.338 I.762 J-1.243
G3 X4.066 Y-165.853 I-.762 J1.243
G2 X3.993 Y-165.896 R4.155
G3 X5.187 Y-167.934 I.597 J-1.019
G3 X3.993 Y-165.896 I-.597 J1.019
G2 X3.333 Y-166.209 R4.155
G2 X3.216 Y-168.313 R6.408
G2 X-.513 Y-171.437 R4.192
G3 X-2.354 Y-173.541 R2.
G0 Z-195.283
X-35.008 Y-207.679
Z-205.876
G1 Z-207.876
X-38.958 Y-206.393
G2 X-40.944 Y-205.253 R5.585
G1 X-44.047 Y-202.49
G0 Z-195.283
X-17.979 Y-173.55
Z-205.876
G1 Z-207.876
G3 X-19.979 Y-171.55 R2.
G3 X-19.979 Y-173.1 I0 J-.775
G3 X-19.979 Y-171.55 I0 J.775
G1 X-20.248
X-20.786
X-20.787 Y-171.616
X-20.789 Y-172.992
X-20.81 Y-187.482
G2 X-21.878 Y-189.868 R4.324
G1 X-25.972 Y-194.609
X-28.325 Y-199.643
G2 X-29.763 Y-201.074 R4.306
G1 X-35.492 Y-204.779
G2 X-41.269 Y-200.474 R4.085
G1 X-39.975 Y-188.935
X-39.734 Y-188.246
X-38.78 Y-186.165
Y-164.216
G2 X-39.169 Y-162.921 R4.434
G3 X-41.204 Y-161.198 R2.
G0 Z-195.283
X-34.21 Y-206.278
Z-205.408
G1 Z-207.408
X-38.155 Y-204.981
G2 X-40.123 Y-203.849 R5.591
G1 X-43.228 Y-201.091
G0 Z-195.283
X-18.866 Y-173.55
Z-205.408
G1 Z-207.408
G3 X-20.866 Y-171.55 R2.
G3 X-20.866 Y-173.1 I0 J-.775
G3 X-20.866 Y-171.55 I0 J.775
G1 X-21.136
X-21.674
Y-171.616
X-21.676 Y-172.992
X-21.695 Y-187.992
G2 X-23.102 Y-190.794 R4.619
G1 X-26.223 Y-194.408
X-28.213 Y-198.671
G2 X-29.525 Y-200.05 R4.254
G1 X-34.638 Y-203.357
G2 X-40.436 Y-198.945 R4.091
G1 X-39.366 Y-189.265
X-39.02 Y-188.246
X-38.311 Y-186.686
Y-164.225
G2 X-38.7 Y-162.918 R4.498
G3 X-40.735 Y-161.192 R2.
G0 Z-195.283
X5.23 Y-164.357
Z-205.408
G1 Z-207.408
X3.249 Y-166.808
G2 X2.108 Y-167.934 R7.151
G2 X1.881 Y-169.178 R9.198
G2 X1.853 Y-169.281 R3.
G2 X1.211 Y-170.801 R7.176
G1 X-.243 Y-173.37
G0 Z-195.283
X4.155 Y-158.916
Z-205.408
G1 Z-207.408
X4.013 Y-159.608
X3.223 Y-163.451
G2 X.662 Y-167.118 R5.651
G2 X.428 Y-168.808 R7.698
G2 X.413 Y-168.86 R1.5
G2 X-1.198 Y-171.45 R5.676
G1 X-3.379 Y-173.45
G0 Z-195.283
X4.938 Y-157.65
Z-205.408
G1 Z-207.408

G3 X1.819 Y-159.299 R2.
G1 X1.803 Y-162.857
G2 X.407 Y-165.449 R4.151
G3 X3.028 Y-168.471 I1.31
J-1.511
G3 X.407 Y-165.449 I-1.31
J1.511
G2 X.255 Y-165.574 R4.151
G3 X2.73 Y-168.717 I1.237
J-1.571
G3 X.255 Y-165.574 I-
1.237 J1.571
G2 X.098 Y-165.692 R4.151
G3 X2.421 Y-168.949
I1.161 J-1.628
G3 X.098 Y-165.692 I-
1.161 J1.628
G2 X-.02 Y-165.773 R4.151
G3 X1.968 Y-168.775 I.994
J-1.501
G3 X-.02 Y-165.773 I-.994
J1.501
G2 X-.084 Y-165.815
R4.151
G3 X1.656 Y-168.548 I.87
J-1.367
G3 X-.084 Y-165.815 I-.87
J1.367
G2 X-.142 Y-165.851
R4.151
G3 X1.383 Y-168.337 I.762
J-1.243
G3 X-.142 Y-165.851
I-.762 J1.243
G2 X-.215 Y-165.895
R4.151
G3 X.979 Y-167.933 I.597
J-1.019
G3 X-.215 Y-165.895
I-.597 J1.019
G2 X-.876 Y-166.207
R4.151
G2 X-1.026 Y-168.439
R6.198
G2 X-4.618 Y-171.422
R4.176
G3 X-6.415 Y-173.538 R2.
G0 Z-195.283
X1.021 Y-164.359
Z-204.939
G1 Z-206.939
X-.96 Y-166.808
G2 X-2.1 Y-167.932 R7.146
G2 X-2.322 Y-169.156
R9.141
G2 X-2.354 Y-169.272 R3.
G2 X-3.007 Y-170.807
R7.261
G1 X-4.468 Y-173.372
G0 Z-195.283
X-.052 Y-158.918
Z-204.939
G1 Z-206.939
X-.194 Y-159.607
X-.986 Y-163.453
G2 X-3.546 Y-167.116
R5.646
G2 X-3.777 Y-168.789
R7.641
G2 X-3.792 Y-168.847 R1.5
G2 X-5.407 Y-171.444
R5.761
G1 X-7.572 Y-173.446
G0 Z-195.283
X.723 Y-157.65
Z-204.939
G1 Z-206.939
G3 X-2.397 Y-159.295 R2.
G1 X-2.419 Y-162.947
G2 X-3.8 Y-165.446 R4.146
G3 X-1.179 Y-168.468
I1.31 J-1.511
G3 X-3.8 Y-165.446 I-1.31
J1.511
G2 X-3.952 Y-165.572
R4.146
G3 X-1.477 Y-168.715
I1.237 J-1.571
G3 X-3.952 Y-165.572 I-
1.237 J1.571
G2 X-4.109 Y-165.69
R4.146
G3 X-1.787 Y-168.947
I1.161 J-1.628
G3 X-4.109 Y-165.69 I-
1.161 J1.628
G2 X-4.228 Y-165.771
R4.146
G3 X-2.24 Y-168.773 I.994
J-1.501
G3 X-4.228 Y-165.771
I-.994 J1.501
G2 X-4.292 Y-165.813
R4.146
G3 X-2.553 Y-168.547
I.869 J-1.367
G3 X-4.292 Y-165.813
I-.869 J1.367
G2 X-4.35 Y-165.849
R4.146
G3 X-2.826 Y-168.335
I.762 J-1.243
G3 X-4.35 Y-165.849
I-.762 J1.243
G2 X-4.423 Y-165.893
R4.146
G3 X-3.23 Y-167.931 I.596
J-1.019
G3 X-4.423 Y-165.893
I-.596 J1.019
G2 X-5.085 Y-166.205
R4.146
G2 X-5.231 Y-168.422
R6.141
G2 X-8.84 Y-171.448
R4.261
G3 X-10.614 Y-173.526 R2.
G0 Z-195.283
X-33.391 Y-204.873
Z-204.939
G1 Z-206.939
X-37.335 Y-203.574
G2 X-39.309 Y-202.435
R5.585
G1 X-42.406 Y-199.67
G0 Z-195.283
X-19.754 Y-173.55
Z-204.939
G1 Z-206.939
G3 X-21.754 Y-171.55 R2.
G3 X-21.754 Y-173.1 I0
J-.775
G3 X-21.754 Y-171.55 I0
J.775
G1 X-22.023
X-22.561
Y-171.617
X-22.563 Y-172.992
X-22.579 Y-188.493
G2 X-23.966 Y-191.303
R4.586
G1 X-26.474 Y-194.207
X-28.244 Y-197.926
G2 X-29.506 Y-199.17
R4.249
G1 X-33.868 Y-201.974
G2 X-39.63 Y-197.672
R4.085
G1 X-38.684 Y-189.265
G2 X-37.842 Y-187.237
R8.672
G1 Y-164.224
X-37.897 Y-164.107
G2 X-38.231 Y-162.917
R4.52
G3 X-40.267 Y-161.189 R2.
G0 Z-195.283
X-3.189 Y-164.36
Z-204.47
G1 Z-206.47
X-5.17 Y-166.811
G2 X-6.312 Y-167.937
R7.148
G2 X-6.51 Y-169.075
R9.293
G2 X-6.542 Y-169.196 R3.
G2 X-7.219 Y-170.808
R7.249
G1 X-8.681 Y-173.371
G0 Z-195.283
X-4.268 Y-158.927
Z-204.47
G1 Z-206.47
X-4.407 Y-159.608
X-5.196 Y-163.452
G2 X-7.758 Y-167.121
R5.648
G2 X-7.969 Y-168.726
R7.793
G2 X-7.985 Y-168.786 R1.5
G2 X-9.612 Y-171.437
R5.749
G1 X-11.779 Y-173.441
G0 Z-195.283
X-3.495 Y-157.651
Z-204.47
G1 Z-206.47
G3 X-6.6 Y-159.309 R2.
G1 X-6.616 Y-162.857
G2 X-8.012 Y-165.452
R4.148
G3 X-5.392 Y-168.475
I1.31 J-1.511
G3 X-8.012 Y-165.452 I-
1.31 J1.511
G2 X-8.164 Y-165.577
R4.148
G3 X-5.69 Y-168.72 I1.237
J-1.572
G3 X-8.164 Y-165.577 I-
1.237 J1.572
G2 X-8.321 Y-165.695
R4.148
G3 X-5.999 Y-168.952
I1.161 J-1.629
G3 X-8.321 Y-165.695 I-
1.161 J1.629
G2 X-8.439 Y-165.776
R4.148
G3 X-6.452 Y-168.778
I.994 J-1.501
G3 X-8.439 Y-165.776
I-.994 J1.501
G2 X-8.503 Y-165.817
R4.148
G3 X-6.764 Y-168.551
I.869 J-1.367
G3 X-8.503 Y-165.817
I-.869 J1.367
G2 X-8.561 Y-165.854
R4.148
G3 X-7.037 Y-168.34 I.762
J-1.243
G3 X-8.561 Y-165.854
I-.762 J1.243
G2 X-8.634 Y-165.897
R4.148
G3 X-7.441 Y-167.936
I.596 J-1.019
G3 X-8.634 Y-165.897
I-.596 J1.019
G2 X-9.295 Y-166.209
R4.148
G2 X-9.428 Y-168.377
R6.293
G2 X-13.094 Y-171.445
R4.249
G3 X-14.893 Y-173.53 R2.
G0 Z-195.283
X-32.516 Y-203.436
Z-204.47
G1 Z-206.47
X-36.466 Y-202.18
G2 X-38.479 Y-201.04
R5.613
G1 X-41.587 Y-198.297
G0 Z-195.283
X-20.641 Y-173.55
Z-204.47
G1 Z-206.47
G3 X-22.641 Y-171.55 R2.
G3 X-22.641 Y-173.1 I0
J-.775
G3 X-22.641 Y-171.55 I0
J.775
G1 X-22.91
X-23.448
Y-171.617
X-23.45 Y-172.992
X-23.464 Y-189.011
G2 X-24.511 Y-191.442
R4.291
G1 X-26.726 Y-194.007
X-28.1 Y-196.907
G2 X-29.467 Y-198.276
R4.268
G1 X-33.108 Y-200.595
G2 X-38.769 Y-195.888
R4.113
G1 X-38.058 Y-189.52
X-37.698 Y-188.48
X-37.374 Y-187.772
Y-164.225
G2 X-37.763 Y-162.918
R4.499
G3 X-39.798 Y-161.192 R2.
G0 Z-195.283
X-7.398 Y-164.356
Z-204.001
G1 Z-206.001
X-9.379 Y-166.808
G2 X-10.521 Y-167.935
R7.155
G2 X-10.72 Y-169.075
R9.296
G2 X-10.749 Y-169.188 R3.
G2 X-11.427 Y-170.81
R7.222
G1 X-12.887 Y-173.374
G0 Z-195.283
X-8.473 Y-158.919
Z-204.001
G1 Z-206.001
X-8.615 Y-159.608
X-9.405 Y-163.45
G2 X-11.967 Y-167.119
R5.655
G2 X-12.179 Y-168.726
R7.796
G2 X-12.193 Y-168.782
R1.5
G2 X-13.81 Y-171.43
R5.722
G1 X-15.974 Y-173.438
G0 Z-195.283
X-7.691 Y-157.651
Z-204.001
G1 Z-206.001
G3 X-10.81 Y-159.3 R2.
G1 X-10.825 Y-162.857
G2 X-12.223 Y-165.45
R4.155
G3 X-9.603 Y-168.473
I1.31 J-1.511
G3 X-12.223 Y-165.45 I-
1.31 J1.511
G2 X-12.374 Y-165.576
R4.155
G3 X-9.9 Y-168.718 I1.237
J-1.571
G3 X-12.374 Y-165.576 I-
1.237 J1.571
G2 X-12.531 Y-165.693
R4.155
G3 X-10.208 Y-168.95
I1.162 J-1.628
G3 X-12.531 Y-165.693 I-
1.162 J1.628
G2 X-12.649 Y-165.775
R4.155
G3 X-10.661 Y-168.776
I.994 J-1.5
G3 X-12.649 Y-165.775
I-.994 J1.5
G2 X-12.713 Y-165.816
R4.155
G3 X-10.973 Y-168.549
I.87 J-1.367
G3 X-12.713 Y-165.816
I-.87 J1.367
G2 X-12.771 Y-165.852
R4.155
G3 X-11.246 Y-168.338
I.763 J-1.243
G3 X-12.771 Y-165.852
I-.763 J1.243
G2 X-12.844 Y-165.896
R4.155
G3 X-11.649 Y-167.934
I.597 J-1.019
G3 X-12.844 Y-165.896
I-.597 J1.019
G2 X-13.504 Y-166.208
R4.155
G2 X-13.637 Y-168.377
R6.296
G2 X-17.366 Y-171.444
R4.222
G3 X-19.205 Y-173.538 R2.
G0 Z-195.283
X-31.721 Y-202.05
Z-204.001
G1 Z-206.001
X-35.672 Y-200.768
G2 X-37.657 Y-199.634
R5.593
G1 X-40.765 Y-196.879
G0 Z-195.283
X-21.528 Y-173.55
Z-204.001
G1 Z-206.001
G3 X-23.528 Y-171.55 R2.
G3 X-23.528 Y-173.1 I0
J-.775
G3 X-23.528 Y-171.55 I0
J.775
G1 X-23.797
X-24.336
Y-171.617
X-24.337 Y-172.992
X-24.349 Y-189.52
G2 X-25.447 Y-192.034
R4.295
G1 X-26.977 Y-193.806
G2 X-28.126 Y-196.148
R12.714
G2 X-29.294 Y-197.295
R4.228
G1 X-32.072 Y-199.087
G2 X-37.973 Y-194.714
R4.093
G1 X-37.375 Y-189.52
X-37.046 Y-188.616
X-36.905 Y-188.308
Y-164.218
G2 X-37.294 Y-162.937
R4.378
G3 X-39.329 Y-161.218 R2.
G0 Z-195.283
X-11.608 Y-164.357
Z-203.533
G1 Z-205.533
X-13.588 Y-166.809
G2 X-14.731 Y-167.936
R7.156
G2 X-14.929 Y-169.075
R9.293
G2 X-14.955 Y-169.174 R3.
G2 X-15.637 Y-170.819
R7.184
G1 X-17.093 Y-173.377
G0 Z-195.283
X-12.683 Y-158.918
Z-203.533
G1 Z-205.533
X-12.824 Y-159.608
X-13.615 Y-163.45
G2 X-16.177 Y-167.12
R5.656
G2 X-16.388 Y-168.726
R7.793
G2 X-16.401 Y-168.775
R1.5
G2 X-18.004 Y-171.422
R5.684
G1 X-20.166 Y-173.438
G0 Z-195.283
X-11.9 Y-157.651
Z-203.533
G1 Z-205.533
G3 X-15.019 Y-159.3 R2.
G1 X-15.035 Y-162.857
G2 X-16.432 Y-165.452
R4.156
G3 X-13.812 Y-168.474
I1.31 J-1.511
G3 X-16.432 Y-165.452 I-
1.31 J1.511
G2 X-16.584 Y-165.577
R4.156
G3 X-14.109 Y-168.72
I1.237 J-1.571
G3 X-16.584 Y-165.577 I-
1.237 J1.571
G2 X-16.741 Y-165.695
R4.156
G3 X-14.418 Y-168.951
I1.162 J-1.628
G3 X-16.741 Y-165.695 I-
1.162 J1.628
G2 X-16.859 Y-165.776
R4.156

G3 X-14.87 Y-168.776
I.994 J-1.5
G3 X-16.859 Y-165.776
I-.994 J1.5
G2 X-16.923 Y-165.817
R4.156
G3 X-15.182 Y-168.55 I.87
J-1.366
G3 X-16.923 Y-165.817
I-.87 J1.366
G2 X-16.981 Y-165.853
R4.156
G3 X-15.455 Y-168.339
I.763 J-1.243
G3 X-16.981 Y-165.853
I-.763 J1.243
G2 X-17.053 Y-165.897
R4.156
G3 X-15.859 Y-167.935
I.597 J-1.019
G3 X-17.053 Y-165.897
I-.597 J1.019
G2 X-17.714 Y-166.21
R4.156
G2 X-17.847 Y-168.377
R6.293
G2 X-21.552 Y-171.436
R4.184
G1 X-21.396 Y-173.43
G0 Z-195.283
X-30.851 Y-200.621
Z-203.533
G1 Z-205.533
X-34.806 Y-199.374
G2 X-36.858 Y-198.204
R5.592
G1 X-39.946 Y-195.435
G0 Z-195.283
X-17.491 Y-171.621
Z-203.533
G1 Z-205.533
X-24.416 Y-171.568
G3 X-24.427 Y-173.118
I-.006 J-.775
G3 X-24.416 Y-171.568
I.006 J.775
G2 X-25.223 Y-171.55
R26.685
G1 Y-171.631
X-25.226 Y-173.011
X-25.262 Y-190.284
G2 X-26.402 Y-192.649
R4.368
G3 X-27.642 Y-194.505
R4.03
G2 X-29.25 Y-196.398
R4.306
G2 X-31.562 Y-197.823
R11.336
G2 X-37.157 Y-193.341
R4.092
G1 X-36.75 Y-189.775
X-36.688 Y-189.52
X-36.436 Y-188.843
Y-164.225
G2 X-36.825 Y-162.918
R4.499
G3 X-38.86 Y-161.192 R2.
G0 Z-195.283
X-15.817 Y-164.36
Z-203.064
G1 Z-205.064
X-17.798 Y-166.809
G2 X-18.94 Y-167.935
R7.142
G2 X-19.138 Y-169.075
R9.303
G2 X-19.175 Y-169.214 R3.
G2 X-19.876 Y-170.848
R7.306
G1 X-21.322 Y-173.334
G0 Z-195.283
X-16.893 Y-158.915
Z-203.064
G1 Z-205.064
X-17.035 Y-159.608
X-17.824 Y-163.452
G2 X-20.386 Y-167.118
R5.642
G2 X-20.597 Y-168.726
R7.803
G2 X-20.616 Y-168.795
R1.5
G2 X-22.229 Y-171.419
R5.806
G3 X-22.777 Y-173.464 R2.
G0 Z-195.283
X-30.019 Y-199.195
Z-203.064
G1 Z-205.064
X-34. Y-197.963
G2 X-34.494 Y-197.785
R5.827
G2 X-34.527 Y-197.771
R1.5
G2 X-36.083 Y-196.751
R5.647
G1 X-39.118 Y-193.948
G0 Z-195.283
X-16.11 Y-157.651
Z-203.064
G1 Z-205.064
G3 X-19.228 Y-159.3 R2.
G1 X-19.244 Y-162.857
G2 X-20.639 Y-165.448
R4.142
G3 X-18.019 Y-168.471
I1.31 J-1.512
G3 X-20.639 Y-165.448 I-
1.31 J1.512
G2 X-20.79 Y-165.573
R4.142
G3 X-18.318 Y-168.717
I1.236 J-1.572
G3 X-20.79 Y-165.573 I-
1.236 J1.572
G2 X-20.948 Y-165.691
R4.142
G3 X-18.627 Y-168.949
I1.16 J-1.629
G3 X-20.948 Y-165.691 I-
1.16 J1.629
G2 X-21.066 Y-165.772
R4.142
G3 X-19.08 Y-168.775
I.993 J-1.501
G3 X-21.066 Y-165.772
I-.993 J1.501
G2 X-21.13 Y-165.814
R4.142
G3 X-19.393 Y-168.549
I.869 J-1.367
G3 X-21.13 Y-165.814
I-.869 J1.367
G2 X-21.188 Y-165.85
R4.142
G3 X-19.666 Y-168.337
I.761 J-1.244
G3 X-21.188 Y-165.85
I-.761 J1.244
G2 X-21.261 Y-165.894
R4.142
G3 X-20.069 Y-167.933
I.596 J-1.02
G3 X-21.261 Y-165.894
I-.596 J1.02
G2 X-21.923 Y-166.206
R4.142
G2 X-22.056 Y-168.377
R6.303
G2 X-25.297 Y-171.387
R4.306
G3 X-24.899 Y-173.259
I.199 J-.936
G3 X-25.297 Y-171.387
I-.199 J.936
G2 X-26.11 Y-171.48
R4.306
G1 Y-171.503
X-26.113 Y-173.127
X-26.146 Y-190.794
G2 X-27.479 Y-193.404
R4.607
G2 X-29.393 Y-195.624
R4.472
G2 X-33.923 Y-196.398
R4.327
G2 X-36.323 Y-191.813
R4.147
G1 X-36.033 Y-189.647
X-35.967 Y-189.433
Y-164.225
X-36.242 Y-163.483
G2 X-36.356 Y-162.902
R4.711
G3 X-38.392 Y-161.166 R2.
G0 Z-195.283
X-20.026 Y-164.362
Z-202.595
G1 Z-204.595
X-22.007 Y-166.811
G2 X-23.149 Y-167.936
R7.14
G2 X-23.348 Y-169.075
R9.299
G2 X-23.365 Y-169.143 R3.
G2 X-23.999 Y-170.729
R7.03
G1 Y-170.805
X-24.002 Y-173.01
G0 Z-195.283
X-21.106 Y-158.925
Z-202.595
G1 Z-204.595
X-21.246 Y-159.608
X-22.033 Y-163.453
G2 X-24.596 Y-167.119
R5.64
G2 X-24.807 Y-168.726
R7.799
G2 X-24.815 Y-168.76 R1.5
G2 X-25.498 Y-170.319
R5.53
G1 X-25.5 Y-171.335
G3 X-24.19 Y-173.215 R2.
G0 Z-195.283
X-29.286 Y-197.841
Z-202.595
G1 Z-204.595
X-33.211 Y-196.549
G2 X-35.251 Y-195.355
R5.632
G1 X-38.265 Y-192.599
G0 Z-195.283
X-20.329 Y-157.651
Z-202.595
G1 Z-204.595
G3 X-23.438 Y-159.307 R2.
G1 X-23.453 Y-162.857
G2 X-24.848 Y-165.45
R4.14
G3 X-22.229 Y-168.473
I1.31 J-1.512
G3 X-24.848 Y-165.45 I-
1.31 J1.512
G2 X-24.999 Y-165.575
R4.14
G3 X-22.527 Y-168.719
I1.236 J-1.572
G3 X-24.999 Y-165.575 I-
1.236 J1.572
G2 X-25.157 Y-165.693
R4.14
G3 X-22.837 Y-168.951
I1.16 J-1.629
G3 X-25.157 Y-165.693 I-
1.16 J1.629
G2 X-25.275 Y-165.774
R4.14
G3 X-23.29 Y-168.777
I.993 J-1.501
G3 X-25.275 Y-165.774
I-.993 J1.501
G2 X-25.339 Y-165.815
R4.14
G3 X-23.602 Y-168.55
I.868 J-1.368
G3 X-25.339 Y-165.815
I-.868 J1.368
G2 X-25.397 Y-165.852
R4.14
G3 X-23.875 Y-168.339
I.761 J-1.244
G3 X-25.397 Y-165.852
I-.761 J1.244
G2 X-25.47 Y-165.895
R4.14
G3 X-24.279 Y-167.935
I.596 J-1.02
G3 X-25.47 Y-165.895
I-.596 J1.02
G2 X-26.132 Y-166.207
R4.14
G2 X-26.266 Y-168.377
R6.299
G2 X-26.997 Y-169.843
R4.03
G1 X-27.001 Y-172.043
X-27.03 Y-191.303
G2 X-32.329 Y-195.237
R4.603
G2 X-35.499 Y-190.372
R4.132
G1 Y-164.223
X-35.828 Y-163.257
X-35.888 Y-162.493
G3 X-37.923 Y-160.652 R2.
G0 Z-195.283
X-37.429 Y-171.763
Z-202.126
G1 Z-204.126
G3 X-33.925 Y-167.799 R4.
G1 X-33.919 Y-162.52
G3 X-33.92 Y-162.467 R1.5
G2 X-33.779 Y-161.516
R2.668
G2 X-30.603 Y-159.772
R2.76
G3 X-30.31 Y-159.806 R1.5
G2 X-27.755 Y-161.912
R2.658
G1 X-27.712 Y-167.353
G2 X-28.238 Y-168.865
R2.447
G3 X-28.56 Y-169.792 R1.5
G1 X-28.577 Y-190.759
G2 X-30.267 Y-193.428
R3.192
G3 X-30.283 Y-193.436
R1.5
G2 X-33.966 Y-190.886
R2.505
G3 X-33.952 Y-190.677
R1.5
G1 X-33.928 Y-170.599
X-33.925 Y-167.799
G0 Z-195.283
X65.618 Y-215.361
Z-211.668
G1 Z-228.668
G3 X66.187 Y-216.802
I.284 J-.721
G3 X65.618 Y-215.361
I-.284 J.721
G1 X65.402 Y-215.446
G3 X66.034 Y-217.048
I.316 J-.801
G3 X65.402 Y-215.446
I-.316 J.801
G1 X65.26 Y-215.502
G3 X65.962 Y-217.282
I.351 J-.89
G3 X65.26 Y-215.502
I-.351 J.89
G1 X65.138 Y-215.55
G3 X65.918 Y-217.528 I.39
J-.989
G3 X65.138 Y-215.55 I-.39
J.989
G1 X65.618
G2 X66.418 Y-216.35 R.8
G0 Z-195.283
X65.618 Y-213.749
Z-209.668
G1 Z-211.668
Z-228.668
G3 X66.186 Y-215.19 I.284
J-.721
G3 X65.618 Y-213.749
I-.284 J.721
G1 X65.36 Y-213.85
G3 X66.062 Y-215.63 I.351
J-.89
G3 X65.36 Y-213.85 I-.351
J.89
G1 X65.102 Y-213.952
G3 X65.882 Y-215.93 I.39
J-.989
G3 X65.102 Y-213.952
I-.39 J.989
G1 X64.893 Y-214.034
G3 X65.856 Y-216.476
I.481 J-1.221
G3 X64.893 Y-214.034
I-.481 J1.221
G1 X64.607 Y-214.147
G3 X65.676 Y-216.86 I.535
J-1.356
G3 X64.607 Y-214.147
I-.535 J1.356
G1 X64.349 Y-214.249
G3 X65.537 Y-217.263
I.594 J-1.507
G3 X64.349 Y-214.249
I-.594 J1.507
G1 X64.091 Y-214.35
G3 X65.411 Y-217.7 I.66
J-1.675
G3 X64.091 Y-214.35 I-.66
J1.675
G1 X63.833 Y-214.452
G3 X65.3 Y-218.173 I.733
J-1.861
G3 X63.833 Y-214.452
I-.733 J1.861
G1 X63.546 Y-214.565
G3 X65.013 Y-218.286
I.733 J-1.861
G3 X63.546 Y-214.565
I-.733 J1.861
G1 X63.228 Y-214.691
G3 X64.695 Y-218.412
I.733 J-1.861
G3 X63.228 Y-214.691
I-.733 J1.861
G1 X62.91 Y-214.816
G3 X64.376 Y-218.537
I.733 J-1.861
G3 X62.91 Y-214.816
I-.733 J1.861
G1 X62.591 Y-214.942
G3 X64.058 Y-218.663
I.733 J-1.861
G3 X62.591 Y-214.942
I-.733 J1.861
G1 X62.305 Y-215.055
G3 X63.771 Y-218.776
I.733 J-1.861
G3 X62.305 Y-215.055
I-.733 J1.861
G1 X61.986 Y-215.18
G3 X63.453 Y-218.901
I.733 J-1.861
G3 X61.986 Y-215.18
I-.733 J1.861
G1 X61.668 Y-215.306
G3 X63.135 Y-219.027
I.733 J-1.861
G3 X61.668 Y-215.306
I-.733 J1.861
G1 X61.349 Y-215.431
G3 X62.816 Y-219.152
I.733 J-1.861
G3 X61.349 Y-215.431
I-.733 J1.861
G1 X61.031 Y-215.557
G3 X62.498 Y-219.278
I.733 J-1.861
G3 X61.031 Y-215.557
I-.733 J1.861
G1 X60.713 Y-215.682
G3 X62.179 Y-219.403
I.733 J-1.861
G3 X60.713 Y-215.682
I-.733 J1.861
G1 X60.394 Y-215.808
G3 X61.861 Y-219.529
I.733 J-1.861
G3 X60.394 Y-215.808
I-.733 J1.861
G1 X60.076 Y-215.933
G3 X61.543 Y-219.654
I.733 J-1.861
G3 X60.076 Y-215.933
I-.733 J1.861
G1 X59.757 Y-216.059
G3 X61.224 Y-219.78 I.733
J-1.861
G3 X59.757 Y-216.059
I-.733 J1.861
G1 X59.439 Y-216.184
G3 X60.906 Y-219.905
I.733 J-1.861
G3 X59.439 Y-216.184
I-.733 J1.861
G1 X59.152 Y-216.297
G3 X60.619 Y-220.018
I.733 J-1.861
G3 X59.152 Y-216.297
I-.733 J1.861
G2 X58.894 Y-216.397
R16.771

G3 X60.299 Y-220.142
I.703 J-1.873
G3 X58.894 Y-216.397
I-.703 J1.873
G2 X58.633 Y-216.492 R15.
G3 X59.969 Y-220.262
I.668 J-1.885
G3 X58.633 Y-216.492
I-.668 J1.885
G2 X58.371 Y-216.582 R15.
G3 X59.637 Y-220.376
I.633 J-1.897
G3 X58.371 Y-216.582
I-.633 J1.897
G2 X58.107 Y-216.667 R15.
G3 X59.303 Y-220.484
I.598 J-1.909
G3 X58.107 Y-216.667
I-.598 J1.909
G2 X57.842 Y-216.748 R15.
G3 X58.967 Y-220.586
I.562 J-1.919
G3 X57.842 Y-216.748
I-.562 J1.919
G2 X57.575 Y-216.823 R15.
G3 X58.629 Y-220.682
I.527 J-1.929
G3 X57.575 Y-216.823
I-.527 J1.929
G2 X57.307 Y-216.894 R15.
G3 X58.289 Y-220.771
I.491 J-1.939
G3 X57.307 Y-216.894
I-.491 J1.939
G2 X57.038 Y-216.959
R16.441
G3 X57.955 Y-220.853
I.458 J-1.947
G3 X57.038 Y-216.959
I-.458 J1.947
G2 X56.738 Y-217.027
R19.203
G3 X57.592 Y-220.935
I.427 J-1.954
G3 X56.738 Y-217.027
I-.427 J1.954
G2 X56.633 Y-217.05
R19.203
G3 X57.465 Y-220.963
I.416 J-1.956
G3 X56.633 Y-217.05
I-.416 J1.956
G1 X65.619
X60.71 Y-217.822
G0 Z-195.283
X57.392 Y-218.92
Z-226.668
G1 Z-228.668
X61.873 Y-215.225
X65.617 Y-212.136
X58.575 Y-214.912
G2 X56.794 Y-215.475
R13.5
G3 X57.733 Y-219.364 I.47
J-1.944
G3 X56.794 Y-215.475
I-.47 J1.944
G2 X56.531 Y-215.537
R17.703
G3 X57.411 Y-219.439 I.44
J-1.951
G3 X56.531 Y-215.537
I-.44 J1.951
G2 X56.268 Y-215.594
R17.703
G3 X57.088 Y-219.509 I.41
J-1.957
G3 X56.268 Y-215.594
I-.41 J1.958
G2 X56.004 Y-215.647
R17.703
G3 X56.765 Y-219.574 I.38
J-1.964
G3 X56.004 Y-215.647
I-.38 J1.964
G2 X55.739 Y-215.696
R17.703
G3 X56.44 Y-219.635 I.35
J-1.969
G3 X55.739 Y-215.696
I-.35 J1.969
G2 X55.474 Y-215.742
R17.703
G3 X56.114 Y-219.69 I.32
J-1.974
G3 X55.474 Y-215.742
I-.32 J1.974
G2 X55.207 Y-215.783
R17.703
G3 X55.788 Y-219.74 I.29
J-1.979
G3 X55.207 Y-215.783
I-.29 J1.979
G2 X54.94 Y-215.82
R17.703
G3 X55.461 Y-219.786 I.26
J-1.983
G3 X54.94 Y-215.82 I-.26
J1.983
G2 X54.673 Y-215.853
R17.703
G3 X55.133 Y-219.826 I.23
J-1.987
G3 X54.673 Y-215.853
I-.23 J1.987
G2 X54.405 Y-215.882
R17.703
G3 X54.805 Y-219.862 I.2
J-1.99
G3 X54.405 Y-215.882 I-.2
J1.99
G2 X54.137 Y-215.907
R17.703
G3 X54.476 Y-219.892
I.169 J-1.993
G3 X54.137 Y-215.907
I-.169 J1.993
G2 X53.868 Y-215.927
R17.703
G3 X54.146 Y-219.918
I.139 J-1.995
G3 X53.868 Y-215.927
I-.139 J1.995
G2 X53.599 Y-215.944
R17.703
G3 X53.817 Y-219.938
I.109 J-1.997
G3 X53.599 Y-215.944
I-.109 J1.997
G2 X53.33 Y-215.957
R17.703
G3 X53.487 Y-219.954
I.078 J-1.998
G3 X53.33 Y-215.957
I-.078 J1.998
G2 X53.061 Y-215.965
R17.703
G3 X53.157 Y-219.964
I.048 J-1.999
G3 X53.061 Y-215.965
I-.048 J1.999
G2 X52.792 Y-215.97
R17.703
G3 X52.826 Y-219.969
I.017 J-2.
G3 X52.792 Y-215.97
I-.017 J2.
G2 X52.522 Y-215.97
R17.703
G3 X52.496 Y-219.97
I-.013 J-2.
G3 X52.522 Y-215.97 I.013
J2.
G2 X52.253 Y-215.966
R17.703
G3 X52.166 Y-219.965
I-.044 J-2.
G3 X52.253 Y-215.966
I.044 J2.
G2 X51.983 Y-215.958
R17.703
G3 X51.836 Y-219.955
I-.074 J-1.999
G3 X51.983 Y-215.958
I.074 J1.999
G2 X51.714 Y-215.946
R17.703
G3 X51.506 Y-219.941
I-.104 J-1.997
G3 X51.714 Y-215.946
I.104 J1.997
G2 X51.445 Y-215.93
R17.703
G3 X51.176 Y-219.921
I-.135 J-1.995
G3 X51.445 Y-215.93 I.135
J1.995
G2 X51.18 Y-215.91
R17.703
G3 X50.851 Y-219.896
I-.165 J-1.993
G3 X51.18 Y-215.91 I.165
J1.993
G3 X50.851 Y-219.896
I-.165 J-1.993
G3 X51.18 Y-215.91 I.165
J1.993
G3 X51.1 Y-215.912 R.375
G3 X51.619 Y-219.878
I.259 J-1.983
G3 X51.1 Y-215.912 I-.259
J1.983
G3 X50.978 Y-215.95 R.375
G1 X50.783 Y-216.05
G3 X52.605 Y-219.611
I.911 J-1.781
G3 X50.783 Y-216.05
I-.911 J1.781
G1 X50.504 Y-216.193
G3 X52.326 Y-219.754
I.911 J-1.781
G3 X50.504 Y-216.193
I-.911 J1.781
G1 X50.225 Y-216.336
G3 X52.046 Y-219.897
I.911 J-1.781
G3 X50.225 Y-216.336
I-.911 J1.781
G1 X49.946 Y-216.478
G3 X51.767 Y-220.039
I.911 J-1.781
G3 X49.946 Y-216.478
I-.911 J1.781
G1 X49.667 Y-216.621
G3 X51.488 Y-220.182
I.911 J-1.781
G3 X49.667 Y-216.621
I-.911 J1.781
G1 X49.357 Y-216.78
G3 X51.178 Y-220.341
I.911 J-1.781
G3 X49.357 Y-216.78
I-.911 J1.781
G1 X49.047 Y-216.938
G3 X50.868 Y-220.499
I.911 J-1.781
G3 X49.047 Y-216.938
I-.911 J1.781
G1 X48.892 Y-217.017
G2 X48.882 Y-217.022
R.375
G3 X50.591 Y-220.639
I.855 J-1.808
G3 X48.882 Y-217.022
I-.855 J1.808
G2 X48.833 Y-217.041
R.375
G3 X50.024 Y-220.86 I.595
J-1.909
G3 X48.833 Y-217.041
I-.595 J1.909
G2 X48.782 Y-217.053
R.375
G3 X49.431 Y-221. I.324
J-1.974
G3 X48.782 Y-217.053
I-.324 J1.974
G2 X48.73 Y-217.058 R.375
G3 X48.824 Y-221.057
I.047 J-1.999
G3 X48.73 Y-217.058
I-.047 J1.999
G2 X48.678 Y-217.056
R.375
G3 X48.215 Y-221.029
I-.231 J-1.987
G3 X48.678 Y-217.056
I.231 J1.987
G2 X48.643 Y-217.05 R.375
G2 X48.546 Y-217.029
R19.203
G3 X47.693 Y-220.937
I-.426 J-1.954
G3 X48.546 Y-217.029
I.426 J1.954
G2 X48.24 Y-216.96
R19.203
G3 X47.324 Y-220.854
I-.458 J-1.947
G3 X48.24 Y-216.96 I.458
J1.947
G2 X47.936 Y-216.886
R19.203
G3 X46.956 Y-220.764
I-.49 J-1.939
G3 X47.936 Y-216.886 I.49
J1.939
G2 X47.632 Y-216.806
R19.203
G3 X46.59 Y-220.668
I-.521 J-1.931
G3 X47.632 Y-216.806
I.521 J1.931
G2 X47.33 Y-216.722
R19.203
G3 X46.225 Y-220.566
I-.553 J-1.922
G3 X47.33 Y-216.722 I.553
J1.922
G2 X47.03 Y-216.633
R19.203
G3 X45.862 Y-220.459
I-.584 J-1.913
G3 X47.03 Y-216.633 I.584
J1.913
G2 X46.731 Y-216.539
R19.203
G3 X45.501 Y-220.345
I-.615 J-1.903
G3 X46.731 Y-216.539
I.615 J1.903
G2 X46.434 Y-216.44
R19.203
G3 X45.141 Y-220.226
I-.646 J-1.893
G3 X46.434 Y-216.44 I.646
J1.893
G2 X46.138 Y-216.337
R19.203
G3 X44.784 Y-220.1 I-.677
J-1.882
G3 X46.138 Y-216.337
I.677 J1.882
G2 X45.844 Y-216.228
R19.203
G3 X44.428 Y-219.969
I-.708 J-1.871
G3 X45.844 Y-216.228
I.708 J1.871
G2 X45.551 Y-216.115
R19.203
G3 X44.075 Y-219.833
I-.738 J-1.859
G3 X45.551 Y-216.115
I.738 J1.859
G2 X45.261 Y-215.997
R19.203
G3 X43.725 Y-219.69
I-.768 J-1.847
G3 X45.261 Y-215.997
I.768 J1.847
G2 X44.973 Y-215.874
R19.203
G3 X43.376 Y-219.542
I-.798 J-1.834
G3 X44.973 Y-215.874
I.798 J1.834
G2 X44.686 Y-215.747
R19.203
G3 X43.03 Y-219.388
I-.828 J-1.82
G3 X44.686 Y-215.747
I.828 J1.82
G2 X44.402 Y-215.614
R19.203
G3 X42.687 Y-219.228
I-.858 J-1.807
G3 X44.402 Y-215.614
I.858 J1.807
G2 X44.289 Y-215.56
R19.203
G1 X44.088 Y-215.465
G3 X42.374 Y-219.079
I-.857 J-1.807
G3 X44.088 Y-215.465
I.857 J1.807
G1 X43.773 Y-215.316
G3 X42.059 Y-218.93
I-.857 J-1.807
G3 X43.773 Y-215.316
I.857 J1.807
G1 X43.458 Y-215.166
G3 X41.745 Y-218.781
I-.857 J-1.807
G3 X43.458 Y-215.166
I.857 J1.807
G1 X43.442 Y-215.159
G3 X41.728 Y-218.773
I-.857 J-1.807
G3 X43.442 Y-215.159
I.857 J1.807
G3 X43.207 Y-215.13 R.375
G3 X44.004 Y-219.05 I.399
J-1.96
G3 X43.207 Y-215.13
I-.399 J1.96
G1 X42.867 Y-215.199
G3 X43.665 Y-219.119
I.399 J-1.96
G3 X42.867 Y-215.199
I-.399 J1.96
G1 X42.528 Y-215.268
G3 X43.326 Y-219.188
I.399 J-1.96
G3 X42.528 Y-215.268
I-.399 J1.96
G1 X42.189 Y-215.337
G3 X42.987 Y-219.257
I.399 J-1.96
G3 X42.189 Y-215.337
I-.399 J1.96
G1 X41.884 Y-215.399
G3 X42.682 Y-219.319
I.399 J-1.96
G3 X41.884 Y-215.399
I-.399 J1.96
G1 X41.579 Y-215.461
G3 X42.376 Y-219.381
I.399 J-1.96
G3 X41.579 Y-215.461
I-.399 J1.96
G1 X41.239 Y-215.53
G3 X42.037 Y-219.45 I.399
J-1.96
G3 X41.239 Y-215.53
I-.399 J1.96
G1 X41.002 Y-215.579
G2 X40.992 Y-215.581
R.375
G3 X41.687 Y-219.52 I.347
J-1.97
G3 X40.992 Y-215.581
I-.347 J1.97
G2 X40.94 Y-215.586 R.375
G3 X41.084 Y-219.584
I.072 J-1.999
G3 X40.94 Y-215.586
I-.072 J1.999
G2 X40.889 Y-215.584
R.375
G3 X40.479 Y-219.563
I-.205 J-1.989
G3 X40.889 Y-215.584
I.205 J1.989
G2 X40.837 Y-215.576
R.375
G3 X39.882 Y-219.46
I-.478 J-1.942
G3 X40.837 Y-215.576
I.478 J1.942
G2 X40.788 Y-215.56 R.375
G3 X39.306 Y-219.275
I-.741 J-1.858
G3 X40.788 Y-215.56 I.741
J1.858
G2 X40.766 Y-215.55 R.375
G1 X40.603 Y-215.473
G3 X38.889 Y-219.087
I-.857 J-1.807
G3 X40.603 Y-215.473
I.857 J1.807
G1 X40.322 Y-215.339
G3 X38.608 Y-218.954
I-.857 J-1.807
G3 X40.322 Y-215.339
I.857 J1.807
G1 X40.009 Y-215.191
G3 X38.295 Y-218.805
I-.857 J-1.807
G3 X40.009 Y-215.191
I.857 J1.807
G1 X39.696 Y-215.043

G3 X37.982 Y-218.657 I-.857 J-1.807
G3 X39.696 Y-215.043 I.857 J1.807
G1 X39.383 Y-214.894
G3 X37.67 Y-218.509 I-.857 J-1.807
G3 X39.383 Y-214.894 I.857 J1.807
G1 X39.071 Y-214.746
G3 X37.357 Y-218.361 I-.857 J-1.807
G3 X39.071 Y-214.746 I.857 J1.807
G1 X38.758 Y-214.598
G3 X37.044 Y-218.212 I-.857 J-1.807
G3 X38.758 Y-214.598 I.857 J1.807
G1 X38.445 Y-214.45
G3 X36.731 Y-218.064 I-.857 J-1.807
G3 X38.445 Y-214.45 I.857 J1.807
G1 X38.132 Y-214.301
G3 X36.419 Y-217.916 I-.857 J-1.807
G3 X38.132 Y-214.301 I.857 J1.807
G1 X37.851 Y-214.168
G3 X36.137 Y-217.782 I-.857 J-1.807
G3 X37.851 Y-214.168 I.857 J1.807
G1 X37.538 Y-214.02
G3 X35.824 Y-217.634 I-.857 J-1.807
G3 X37.538 Y-214.02 I.857 J1.807
G1 X37.257 Y-213.886
G3 X35.543 Y-217.501 I-.857 J-1.807
G3 X37.257 Y-213.886 I.857 J1.807
G1 X36.944 Y-213.738
G3 X35.23 Y-217.352 I-.857 J-1.807
G3 X36.944 Y-213.738 I.857 J1.807
G1 X36.874 Y-213.705
G3 X36.79 Y-213.677 R.375
G3 X35.973 Y-217.592 I-.409 J-1.958
G3 X36.79 Y-213.677 I.409 J1.958
G3 X36.712 Y-213.669 R.375
G3 X36.733 Y-217.669 I.011 J-2.
G3 X36.712 Y-213.669 I-.011 J2.
G3 X36.646 Y-213.675 R.375
G1 X36.371 Y-213.725
G3 X37.09 Y-217.66 I.36 J-1.967
G3 X36.371 Y-213.725 I-.36 J1.967
G1 X36.03 Y-213.788
G3 X36.75 Y-217.722 I.36 J-1.967
G3 X36.03 Y-213.788 I-.36 J1.967
G1 X35.69 Y-213.85
G3 X36.409 Y-217.785 I.36 J-1.967
G3 X35.69 Y-213.85 I-.36 J1.967
G1 X35.349 Y-213.912
G3 X36.069 Y-217.847 I.36 J-1.967
G3 X35.349 Y-213.912 I-.36 J1.967
G1 X35.043 Y-213.968
G3 X35.763 Y-217.903 I.36 J-1.967
G3 X35.043 Y-213.968 I-.36 J1.967
G1 X34.736 Y-214.024
G3 X35.456 Y-217.959 I.36 J-1.967
G3 X34.736 Y-214.024 I-.36 J1.967
G1 X34.43 Y-214.08
G3 X35.15 Y-218.015 I.36 J-1.967
G3 X34.43 Y-214.08 I-.36 J1.967
G1 X34.389 Y-214.088
G2 X34.343 Y-214.093 R.375
G3 X34.576 Y-218.087 I.117 J-1.997
G3 X34.343 Y-214.093 I-.117 J1.997
G2 X34.291 Y-214.093 R.375
G3 X33.971 Y-218.08 I-.16 J-1.994
G3 X34.291 Y-214.093 I.16 J1.994
G2 X34.24 Y-214.085 R.375
G3 X33.372 Y-217.99 I-.434 J-1.952
G3 X34.24 Y-214.085 I.434 J1.952
G2 X34.19 Y-214.07 R.375
G3 X32.791 Y-217.818 I-.699 J-1.874
G3 X34.19 Y-214.07 I.699 J1.874
G2 X34.145 Y-214.05 R.375
G2 X34.119 Y-214.036 R18.
G3 X32.236 Y-217.565 I-.941 J-1.765
G3 X34.119 Y-214.036 I.941 J1.765
G2 X33.845 Y-213.887 R18.
G3 X31.901 Y-217.383 I-.972 J-1.748
G3 X33.845 Y-213.887 I.972 J1.748
G2 X33.574 Y-213.733 R18.
G3 X31.57 Y-217.195 I-1.002 J-1.731
G3 X33.574 Y-213.733 I1.002 J1.731
G2 X33.306 Y-213.575 R18.
G3 X31.242 Y-217.002 I-1.032 J-1.713
G3 X33.306 Y-213.575 I1.032 J1.713
G2 X33.04 Y-213.412 R19.317
G3 X30.922 Y-216.805 I-1.059 J-1.696
G3 X33.04 Y-213.412 I1.059 J1.696
G2 X32.777 Y-213.245 R22.216
G3 X30.612 Y-216.608 I-1.083 J-1.681
G3 X32.777 Y-213.245 I1.083 J1.681
G2 X32.517 Y-213.075 R22.216
G3 X30.304 Y-216.407 I-1.106 J-1.666
G3 X32.517 Y-213.075 I1.106 J1.666
G2 X32.258 Y-212.901 R22.216
G3 X29.999 Y-216.201 I-1.13 J-1.65
G3 X32.258 Y-212.901 I1.13 J1.65
G2 X32.1 Y-212.791 R22.216
G3 X31.993 Y-212.74 R.375
G3 X30.841 Y-216.57 I-.576 J-1.915
G3 X31.993 Y-212.74 I.576 J1.915
G3 X31.899 Y-212.724 R.375
G1 X31.649 Y-212.715
G3 X31.506 Y-216.712 I-.072 J-1.999
G3 X31.649 Y-212.715 I.072 J1.999
G1 X31.338 Y-212.704
G3 X31.195 Y-216.701 I-.072 J-1.999
G3 X31.338 Y-212.704 I.072 J1.999
G1 X30.992 Y-212.691
G3 X30.849 Y-216.689 I-.072 J-1.999
G3 X30.992 Y-212.691 I.072 J1.999
G1 X30.646 Y-212.679
G3 X30.503 Y-216.676 I-.072 J-1.999
G3 X30.646 Y-212.679 I.072 J1.999
G1 X30.334 Y-212.668
G3 X30.191 Y-216.665 I-.072 J-1.999
G3 X30.334 Y-212.668 I.072 J1.999
G1 X30.023 Y-212.657
G3 X29.88 Y-216.654 I-.072 J-1.999
G3 X30.023 Y-212.657 I.072 J1.999
G1 X29.712 Y-212.646
G3 X29.569 Y-216.643 I-.072 J-1.999
G3 X29.712 Y-212.646 I.072 J1.999
G1 X29.576 Y-212.641
G2 X29.546 Y-212.639 R.375
G3 X29.094 Y-216.613 I-.226 J-1.987
G3 X29.546 Y-212.639 I.226 J1.987
G2 X29.495 Y-212.629 R.375
G3 X28.498 Y-216.503 I-.499 J-1.937
G3 X29.495 Y-212.629 I.499 J1.937
G2 X29.446 Y-212.613 R.375
G3 X27.923 Y-216.312 I-.761 J-1.849
G3 X29.446 Y-212.613 I.761 J1.849
G2 X29.4 Y-212.59 R.375
G3 X27.381 Y-216.043 I-1.009 J-1.727
G3 X29.4 Y-212.59 I1.009 J1.727
G2 X29.357 Y-212.56 R.375
G3 X26.88 Y-215.702 I-1.238 J-1.571
G3 X29.357 Y-212.56 I1.238 J1.571
G2 X29.344 Y-212.55 R.375
G2 X29.185 Y-212.412 R23.716
G3 X26.55 Y-215.422 I-1.317 J-1.505
G3 X29.185 Y-212.412 I1.317 J1.505
G2 X28.952 Y-212.205 R23.716
G3 X26.278 Y-215.18 I-1.337 J-1.487
G3 X28.952 Y-212.205 I1.337 J1.487
G2 X28.722 Y-211.995 R23.716
G3 X26.009 Y-214.935 I-1.356 J-1.47
G3 X28.722 Y-211.995 I1.356 J1.47
G2 X28.494 Y-211.783 R23.716
G3 X25.743 Y-214.686 I-1.376 J-1.452
G3 X28.494 Y-211.783 I1.376 J1.452
G2 X28.408 Y-211.7 R23.716
G3 X28.32 Y-211.638 R.375
G3 X26.487 Y-215.193 I-.917 J-1.777
G3 X28.32 Y-211.638 I.917 J1.777
G3 X28.218 Y-211.603 R.375
G1 X27.985 Y-211.559
G3 X27.245 Y-215.49 I-.37 J-1.966
G3 X27.985 Y-211.559 I.37 J1.966
G1 X27.678 Y-211.501
G3 X26.939 Y-215.432 I-.37 J-1.966
G3 X27.678 Y-211.501 I.37 J1.966
G1 X27.338 Y-211.437
G3 X26.599 Y-215.368 I-.37 J-1.966
G3 X27.338 Y-211.437 I.37 J1.966
G1 X27.032 Y-211.38
G3 X26.292 Y-215.311 I-.37 J-1.966
G3 X27.032 Y-211.38 I.37 J1.966
G1 X26.692 Y-211.316
G3 X25.952 Y-215.247 I-.37 J-1.966
G3 X26.692 Y-211.316 I.37 J1.966
G1 X26.386 Y-211.258
G3 X25.646 Y-215.189 I-.37 J-1.966
G3 X26.386 Y-211.258 I.37 J1.966
G1 X26.046 Y-211.194
G3 X25.306 Y-215.125 I-.37 J-1.966
G3 X26.046 Y-211.194 I.37 J1.966
G1 X25.938 Y-211.174
G2 X25.914 Y-211.168 R.375
G3 X24.921 Y-215.043 I-.496 J-1.937
G3 X25.914 Y-211.168 I.496 J1.937
G2 X25.865 Y-211.152 R.375
G3 X24.347 Y-214.853 I-.759 J-1.85
G3 X25.865 Y-211.152 I.759 J1.85
G2 X25.818 Y-211.129 R.375
G3 X23.804 Y-214.585 I-1.007 J-1.728
G3 X25.818 Y-211.129 I1.007 J1.728
G2 X25.775 Y-211.1 R.375
G3 X23.303 Y-214.244 I-1.236 J-1.572
G3 X25.775 Y-211.1 I1.236 J1.572
G2 X25.737 Y-211.065 R.375
G3 X22.854 Y-213.838 I-1.442 J-1.386
G3 X25.737 Y-211.065 I1.442 J1.386
G2 X25.723 Y-211.05 R.375
G2 X25.603 Y-210.91 R25.216
G3 X22.557 Y-213.503 I-1.523 J-1.296
G3 X25.603 Y-210.91 I1.523 J1.296
G2 X25.403 Y-210.672 R25.216
G3 X22.325 Y-213.226 I-1.539 J-1.277
G3 X25.403 Y-210.672 I1.539 J1.277
G2 X25.205 Y-210.431 R25.216
G3 X22.096 Y-212.947 I-1.555 J-1.258
G3 X25.205 Y-210.431 I1.555 J1.258
G2 X25.011 Y-210.188 R25.216
G3 X21.871 Y-212.665 I-1.57 J-1.239
G3 X25.011 Y-210.188 I1.57 J1.239
G2 X24.82 Y-209.942 R25.216
G3 X21.649 Y-212.381 I-1.585 J-1.219
G3 X24.82 Y-209.942 I1.585 J1.219
G2 X24.631 Y-209.694 R25.216
G3 X21.431 Y-212.093 I-1.6 J-1.2
G3 X24.631 Y-209.694 I1.6 J1.2
G2 X24.513 Y-209.535 R25.216
G3 X21.294 Y-211.91 I-1.61 J-1.187
G3 X24.513 Y-209.535 I1.61 J1.187
G3 X24.171 Y-209.385 R.375
G1 X22.047 Y-209.613
G3 X22.474 Y-213.59 I.213 J-1.989
G3 X22.047 Y-209.613 I-.213 J1.989
G2 X21.797 Y-209.55 R.375
G3 X19.55 Y-212.86 I-1.123 J-1.655
G3 X21.797 Y-209.55 I1.123 J1.655
G3 X19.55 Y-212.86 I-1.123 J-1.655
G3 X21.797 Y-209.55 I1.123 J1.655
G2 X21.541 Y-209.374 R26.701
G3 X19.255 Y-212.657 I-1.143 J-1.641
G3 X21.541 Y-209.374 I1.143 J1.641
G2 X21.286 Y-209.195 R26.701
G3 X18.963 Y-212.451 I-1.162 J-1.628
G3 X21.286 Y-209.195 I1.162 J1.628
G2 X21.034 Y-209.013 R26.701
G3 X18.673 Y-212.242 I-1.181 J-1.614
G3 X21.034 Y-209.013 I1.181 J1.614
G2 X20.784 Y-208.828 R26.701
G3 X18.386 Y-212.029 I-1.199 J-1.601
G3 X20.784 Y-208.828 I1.199 J1.601
G2 X20.537 Y-208.64 R26.701
G3 X18.101 Y-211.813 I-1.218 J-1.587
G3 X20.537 Y-208.64 I1.218 J1.586
G2 X20.291 Y-208.449 R26.701
G3 X17.819 Y-211.594 I-1.236 J-1.572
G3 X20.291 Y-208.449 I1.236 J1.572
G2 X20.256 Y-208.422 R26.701
G3 X20.18 Y-208.375 R.375
G3 X18.511 Y-212.01 I-.835 J-1.818
G3 X20.18 Y-208.375 I.835 J1.818
G3 X20.105 Y-208.35 R.375
G3 X19.233 Y-212.254 I-.436 J-1.952
G3 X20.105 Y-208.35 I.436 J1.952
G3 X20.055 Y-208.342 R.375
G1 X19.761 Y-208.318
G3 X19.429 Y-212.304 I-.166 J-1.993
G3 X19.761 Y-208.318 I.166 J1.993
G1 X19.451 Y-208.292
G3 X19.119 Y-212.278 I-.166 J-1.993
G3 X19.451 Y-208.292 I.166 J1.993
G1 X19.142 Y-208.266
G3 X18.809 Y-212.252 I-.166 J-1.993
G3 X19.142 Y-208.266 I.166 J1.993
G1 X18.832 Y-208.24

G3 X18.5 Y-212.227 I-.166 J-1.993
G3 X18.832 Y-208.24 I.166 J1.993
G1 X18.487 Y-208.212
G3 X18.155 Y-212.198 I-.166 J-1.993
G3 X18.487 Y-208.212 I.166 J1.993
G1 X18.178 Y-208.186
G3 X17.845 Y-212.172 I-.166 J-1.993
G3 X18.178 Y-208.186 I.166 J1.993
G1 X17.868 Y-208.16
G3 X17.536 Y-212.146 I-.166 J-1.993
G3 X17.868 Y-208.16 I.166 J1.993
G1 X17.75 Y-208.15
G2 X17.72 Y-208.146 R.375
G3 X17.059 Y-212.092 I-.33 J-1.973
G3 X17.72 Y-208.146 I.33 J1.973
G2 X17.669 Y-208.134 R.375
G3 X16.471 Y-211.951 I-.599 J-1.908
G3 X17.669 Y-208.134 I.599 J1.908
G2 X17.621 Y-208.115 R.375
G3 X15.908 Y-211.73 I-.856 J-1.807
G3 X17.621 Y-208.115 I.856 J1.807
G2 X17.576 Y-208.09 R.375
G3 X15.381 Y-211.434 I-1.097 J-1.672
G3 X17.576 Y-208.09 I1.097 J1.672
G2 X17.534 Y-208.059 R.375
G3 X14.9 Y-211.068 I-1.317 J-1.505
G3 X17.534 Y-208.059 I1.317 J1.505
G2 X17.525 Y-208.05 R.375
G2 X17.351 Y-207.886 R28.201
G3 X14.593 Y-210.783 I-1.379 J-1.449
G3 X17.351 Y-207.886 I1.379 J1.449
G2 X17.127 Y-207.67 R28.201
G3 X14.337 Y-210.537 I-1.395 J-1.433
G3 X17.127 Y-207.67 I1.395 J1.433
G2 X16.905 Y-207.452 R28.201
G3 X14.084 Y-210.288 I-1.411 J-1.418
G3 X16.905 Y-207.452 I1.411 J1.418
G2 X16.704 Y-207.25 R28.201
G3 X16.659 Y-207.211 R.375
G3 X14.298 Y-210.44 I-1.18 J-1.615
G3 X16.659 Y-207.211 I1.18 J1.615
G3 X16.59 Y-207.171 R.375
G3 X14.958 Y-210.823 I-.816 J-1.826
G3 X16.59 Y-207.171 I.816 J1.826
G3 X16.514 Y-207.146 R.375
G1 X16.254 Y-207.093
G3 X15.44 Y-211.009 I-.407 J-1.958
G3 X16.254 Y-207.093 I.407 J1.958
G1 X15.95 Y-207.029
G3 X15.136 Y-210.946 I-.407 J-1.958
G3 X15.95 Y-207.029 I.407 J1.958
G1 X15.612 Y-206.959
G3 X14.798 Y-210.875 I-.407 J-1.958
G3 X15.612 Y-206.959 I.407 J1.958
G1 X15.307 Y-206.896
G3 X14.493 Y-210.812 I-.407 J-1.958
G3 X15.307 Y-206.896 I.407 J1.958
G1 X14.969 Y-206.825
G3 X14.155 Y-210.742 I-.407 J-1.958
G3 X14.969 Y-206.825 I.407 J1.958
G1 X14.631 Y-206.755
G3 X13.817 Y-210.671 I-.407 J-1.958
G3 X14.631 Y-206.755 I.407 J1.958
G1 X14.326 Y-206.692
G3 X13.512 Y-210.608 I-.407 J-1.958
G3 X14.326 Y-206.692 I.407 J1.958
G1 X14.253 Y-206.677
G2 X14.22 Y-206.668 R.375
G3 X13.06 Y-210.496 I-.58 J-1.914
G3 X14.22 Y-206.668 I.58 J1.914
G2 X14.172 Y-206.65 R.375
G3 X12.495 Y-210.281 I-.838 J-1.816
G3 X14.172 Y-206.65 I.839 J1.816
G2 X14.127 Y-206.625 R.375
G3 X11.965 Y-209.991 I-1.081 J-1.683
G3 X14.127 Y-206.625 I1.081 J1.683
G2 X14.085 Y-206.594 R.375
G3 X11.48 Y-209.629 I-1.302 J-1.518
G3 X14.085 Y-206.594 I1.302 J1.518
G2 X14.048 Y-206.558 R.375
G3 X11.05 Y-209.205 I-1.499 J-1.324
G3 X14.048 Y-206.558 I1.499 J1.324
G2 X14.042 Y-206.55 R.375
G2 X13.887 Y-206.364 R29.701
G3 X10.802 Y-208.91 I-1.543 J-1.273
G3 X13.887 Y-206.364 I1.543 J1.273
G2 X13.69 Y-206.123 R29.701
G3 X10.579 Y-208.637 I-1.556 J-1.257
G3 X13.69 Y-206.123 I1.556 J1.257
G2 X13.592 Y-206.001 R29.701
G3 X10.468 Y-208.499 I-1.562 J-1.249
G3 X13.592 Y-206.001 I1.562 J1.249
G1 X13.118 Y-206.55
X14.042
G2 X14.238 Y-206.606 R.375
G1 X16.241 Y-207.833
G3 X16.704 Y-207.25 R.375
G2 X15.053 Y-205.42 R28.201
G3 X11.969 Y-207.968 I-1.542 J-1.274
G3 X15.053 Y-205.42 I1.542 J1.274
G2 X14.868 Y-205.194 R28.201
G3 X11.758 Y-207.709 I-1.555 J-1.258
G3 X14.868 Y-205.194 I1.555 J1.258
G2 X14.685 Y-204.965 R28.201
G3 X11.549 Y-207.448 I-1.568 J-1.242
G3 X14.685 Y-204.965 I1.568 J1.242
G2 X14.505 Y-204.735 R28.201
G3 X11.343 Y-207.185 I-1.581 J-1.225
G3 X14.505 Y-204.735 I1.581 J1.225
G2 X14.327 Y-204.503 R28.201
G3 X11.14 Y-206.92 I-1.593 J-1.209
G3 X14.327 Y-204.503 I1.593 J1.209
G2 X14.151 Y-204.269 R28.201
G3 X10.939 Y-206.653 I-1.606 J-1.192
G3 X14.151 Y-204.269 I1.606 J1.192
G2 X13.978 Y-204.033 R28.201
G3 X10.742 Y-206.384 I-1.618 J-1.175
G3 X13.978 Y-204.033 I1.618 J1.175
G2 X13.807 Y-203.796 R28.201
G3 X10.547 Y-206.113 I-1.63 J-1.159
G3 X13.807 Y-203.796 I1.63 J1.159
G2 X13.676 Y-203.61 R28.201
G3 X10.397 Y-205.9 I-1.64 J-1.145
G3 X13.676 Y-203.61 I1.64 J1.145
G1 X9.841 Y-208.05
X17.525
G2 X17.678 Y-208.083 R.375
G1 X19.871 Y-209.059
G3 X20.256 Y-208.422 R.375
G2 X15.149 Y-203.094 R26.701
G3 X11.907 Y-205.436 I-1.621 J-1.171
G3 X15.149 Y-203.094 I1.621 J1.171
G2 X15.003 Y-202.889 R26.701
G3 X11.739 Y-205.201 I-1.632 J-1.156
G3 X15.003 Y-202.889 I1.632 J1.156
G2 X14.859 Y-202.684 R26.701
G3 X11.573 Y-204.965 I-1.643 J-1.14
G3 X14.859 Y-202.684 I1.643 J1.14
G2 X14.717 Y-202.477 R26.701
G3 X11.41 Y-204.727 I-1.654 J-1.125
G3 X14.717 Y-202.477 I1.654 J1.125
G2 X14.577 Y-202.269 R26.701
G3 X11.249 Y-204.487 I-1.664 J-1.109
G3 X14.577 Y-202.269 I1.664 J1.109
G2 X14.515 Y-202.176 R26.701
G3 X11.178 Y-204.38 I-1.669 J-1.102
G3 X14.515 Y-202.176 I1.669 J1.102
G3 X11.202 Y-204.418 I-1.656 J-1.121
G3 X14.515 Y-202.176 I1.656 J1.121
G1 X14.341 Y-201.919
G3 X11.029 Y-204.161 I-1.656 J-1.121
G3 X14.341 Y-201.919 I1.656 J1.121
G1 X14.185 Y-201.688
G3 X10.872 Y-203.93 I-1.656 J-1.121
G3 X14.185 Y-201.688 I1.656 J1.121
G1 X14.011 Y-201.431
G3 X10.698 Y-203.673 I-1.656 J-1.121
G3 X14.011 Y-201.431 I1.656 J1.121
G1 X13.855 Y-201.2
G3 X10.542 Y-203.441 I-1.656 J-1.121
G3 X13.855 Y-201.2 I1.656 J1.121
G1 X13.82 Y-201.148
G3 X10.507 Y-203.39 I-1.656 J-1.121
G3 X13.82 Y-201.148 I1.656 J1.121
G1 X8.957 Y-206.779
G3 X11.984 Y-209.393 I1.514 J-1.307
G3 X8.957 Y-206.779 I-1.514 J1.307
G1 X8.74 Y-207.031
G3 X11.767 Y-209.645 I1.514 J-1.307
G3 X8.74 Y-207.031 I-1.514 J1.307
G1 X8.544 Y-207.258
G3 X11.571 Y-209.872 I1.514 J-1.307
G3 X8.544 Y-207.258 I-1.514 J1.307
G1 X8.326 Y-207.51
G3 X11.353 Y-210.124 I1.514 J-1.307
G3 X8.326 Y-207.51 I-1.514 J1.307
G1 X8.13 Y-207.736
G3 X11.158 Y-210.351 I1.514 J-1.307
G3 X8.13 Y-207.736 I-1.514 J1.307
G1 X7.913 Y-207.988
G3 X10.94 Y-210.603 I1.514 J-1.307
G3 X7.913 Y-207.988 I-1.514 J1.307
G1 X7.717 Y-208.215
G3 X10.744 Y-210.83 I1.514 J-1.307
G3 X7.717 Y-208.215 I-1.514 J1.307
G1 X7.499 Y-208.467
G3 X10.526 Y-211.081 I1.514 J-1.307
G3 X7.499 Y-208.467 I-1.514 J1.307
G1 X7.303 Y-208.694
G3 X10.331 Y-211.308 I1.514 J-1.307
G3 X7.303 Y-208.694 I-1.514 J1.307
G1 X7.107 Y-208.921
G3 X10.135 Y-211.535 I1.514 J-1.307
G3 X7.107 Y-208.921 I-1.514 J1.307
G1 X6.912 Y-209.147
G3 X9.939 Y-211.762 I1.514 J-1.307
G3 X6.912 Y-209.147 I-1.514 J1.307
G1 X6.694 Y-209.399
G3 X9.721 Y-212.014 I1.514 J-1.307
G3 X6.694 Y-209.399 I-1.514 J1.307
G1 X6.563 Y-209.55
G3 X9.591 Y-212.165 I1.514 J-1.307
G3 X6.563 Y-209.55 I-1.514 J1.307
G1 X21.797
G2 X21.888 Y-209.562 R.375
G1 X24.12 Y-210.122
G3 X24.513 Y-209.535 R.375
G2 X24.426 Y-209.417 R25.216
G2 X15.767 Y-201.349 R25.201
G3 X12.454 Y-203.591 I-1.656 J-1.121
G3 X15.767 Y-201.349 I1.656 J1.121
G1 X15.587 Y-201.083
G3 X12.274 Y-203.324 I-1.656 J-1.121
G3 X15.587 Y-201.083 I1.656 J1.121
G1 X15.424 Y-200.843
G3 X12.111 Y-203.085 I-1.656 J-1.121
G3 X15.424 Y-200.843 I1.656 J1.121
G1 X15.262 Y-200.603
G3 X11.949 Y-202.845 I-1.656 J-1.121
G3 X15.262 Y-200.603 I1.656 J1.121
G1 X15.082 Y-200.337
G3 X11.769 Y-202.579 I-1.656 J-1.121
G3 X15.082 Y-200.337 I1.656 J1.121
G1 X14.92 Y-200.097
G3 X11.607 Y-202.339 I-1.656 J-1.121
G3 X14.92 Y-200.097 I1.656 J1.121
G1 X14.74 Y-199.831
G3 X11.427 Y-202.073 I-1.656 J-1.121
G3 X14.74 Y-199.831 I1.656 J1.121
G1 X14.577 Y-199.591
G3 X11.264 Y-201.833 I-1.656 J-1.121
G3 X14.577 Y-199.591 I1.656 J1.121
G1 X14.415 Y-199.352
G3 X11.102 Y-201.593 I-1.656 J-1.121
G3 X14.415 Y-199.352 I1.656 J1.121
G1 X14.253 Y-199.112
G3 X10.94 Y-201.353 I-1.656 J-1.121
G3 X14.253 Y-199.112 I1.656 J1.121
G1 X14.091 Y-198.872
G3 X10.778 Y-201.114 I-1.656 J-1.121
G3 X14.091 Y-198.872 I1.656 J1.121
G1 X13.965 Y-198.686
G3 X10.652 Y-200.927 I-1.656 J-1.121
G3 X13.965 Y-198.686 I1.656 J1.121
G1 X5.68 Y-208.279
G3 X8.707 Y-210.893 I1.514 J-1.307
G3 X5.68 Y-208.279 I-1.514 J1.307
G1 X5.462 Y-208.531
G3 X8.489 Y-211.145 I1.514 J-1.307
G3 X5.462 Y-208.531 I-1.514 J1.307
G1 X5.266 Y-208.758
G3 X8.294 Y-211.372 I1.514 J-1.307
G3 X5.266 Y-208.758 I-1.514 J1.307
G1 X5.049 Y-209.01
G3 X8.076 Y-211.624 I1.514 J-1.307
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G1 X4.831 Y-209.262
G3 X7.858 Y-211.876 I1.514 J-1.307
G3 X4.831 Y-209.262 I-1.514 J1.307
G1 X4.635 Y-209.488
G3 X7.662 Y-212.103 I1.514 J-1.307
G3 X4.635 Y-209.488 I-1.514 J1.307

G1 X4.439 Y-209.715
G3 X7.467 Y-212.33 I1.514
J-1.307
G3 X4.439 Y-209.715 I-
1.514 J1.307
G1 X4.243 Y-209.942
G3 X7.271 Y-212.556
I1.514 J-1.307
G3 X4.243 Y-209.942 I-
1.514 J1.307
G1 X4.026 Y-210.194
G3 X7.053 Y-212.808
I1.514 J-1.307
G3 X4.026 Y-210.194 I-
1.514 J1.307
G1 X3.83 Y-210.421
G3 X6.857 Y-213.035
I1.514 J-1.307
G3 X3.83 Y-210.421 I-
1.514 J1.307
G1 X3.612 Y-210.673
G3 X6.64 Y-213.287 I1.514
J-1.307
G3 X3.612 Y-210.673 I-
1.514 J1.307
G1 X3.395 Y-210.925
G3 X6.422 Y-213.539
I1.514 J-1.307
G3 X3.395 Y-210.925 I-
1.514 J1.307
G1 X3.286 Y-211.05
G3 X6.313 Y-213.665
I1.514 J-1.307
G3 X3.286 Y-211.05 I-
1.514 J1.307
G1 X25.723
G2 X25.912 Y-211.101
R.375
G1 X27.96 Y-212.295
G3 X28.408 Y-211.7 R.375
G2 X25.448 Y-208.268
R23.716
G2 X17.018 Y-200.522
R23.701
G1 X15.423 Y-198.164
G3 X12.11 Y-200.405 I-
1.656 J-1.121
G3 X15.423 Y-198.164
I1.656 J1.121
G1 X15.235 Y-197.887
G3 X11.922 Y-200.128 I-
1.656 J-1.121
G3 X15.235 Y-197.887
I1.656 J1.121
G1 X15.047 Y-197.609
G3 X11.734 Y-199.851 I-
1.656 J-1.121
G3 X15.047 Y-197.609
I1.656 J1.121
G1 X14.86 Y-197.332
G3 X11.547 Y-199.574 I-
1.656 J-1.121
G3 X14.86 Y-197.332
I1.656 J1.121
G1 X14.691 Y-197.083
G3 X11.378 Y-199.324 I-
1.656 J-1.121
G3 X14.691 Y-197.083
I1.656 J1.121
G1 X14.503 Y-196.805
G3 X11.19 Y-199.047 I-
1.656 J-1.121
G3 X14.503 Y-196.805
I1.656 J1.121
G1 X14.316 Y-196.528
G3 X11.003 Y-198.77 I-
1.656 J-1.121
G3 X14.316 Y-196.528
I1.656 J1.121
G1 X14.147 Y-196.279
G3 X10.834 Y-198.52 I-
1.656 J-1.121
G3 X14.147 Y-196.279
I1.656 J1.121
G1 X14.109 Y-196.223
G3 X10.797 Y-198.465 I-
1.656 J-1.121
G3 X14.109 Y-196.223
I1.656 J1.121
G1 X2.402 Y-209.779
G3 X5.43 Y-212.393 I1.514
J-1.307
G3 X2.402 Y-209.779 I-
1.514 J1.307
G1 X2.185 Y-210.031
G3 X5.212 Y-212.645
I1.514 J-1.307
G3 X2.185 Y-210.031 I-
1.514 J1.307
G1 X1.967 Y-210.283
G3 X4.994 Y-212.897
I1.514 J-1.307
G3 X1.967 Y-210.283 I-
1.514 J1.307
G1 X1.749 Y-210.535
G3 X4.777 Y-213.149
I1.514 J-1.307
G3 X1.749 Y-210.535 I-
1.514 J1.307
G1 X1.554 Y-210.762
G3 X4.581 Y-213.376
I1.514 J-1.307
G3 X1.554 Y-210.762 I-
1.514 J1.307
G1 X1.336 Y-211.014
G3 X4.363 Y-213.628
I1.514 J-1.307
G3 X1.336 Y-211.014 I-
1.514 J1.307
G1 X1.118 Y-211.265
G3 X4.146 Y-213.88 I1.514
J-1.307
G3 X1.118 Y-211.265 I-
1.514 J1.307
G1 X.901 Y-211.517
G3 X3.928 Y-214.132
I1.514 J-1.307
G3 X.901 Y-211.517 I-
1.514 J1.307
G1 X.705 Y-211.744
G3 X3.732 Y-214.359
I1.514 J-1.307
G3 X.705 Y-211.744 I-
1.514 J1.307
G1 X.487 Y-211.996
G3 X3.515 Y-214.611
I1.514 J-1.307
G3 X.487 Y-211.996 I-
1.514 J1.307
G1 X.27 Y-212.248
G3 X3.297 Y-214.863
I1.514 J-1.307
G3 X.27 Y-212.248 I-1.514
J1.307
G1 X.074 Y-212.475
G3 X3.101 Y-215.089
I1.514 J-1.307
G3 X.074 Y-212.475 I-
1.514 J1.307
G1 X.009 Y-212.551
G3 X3.036 Y-215.165
I1.514 J-1.307
G3 X.009 Y-212.551 I-
1.514 J1.307
G1 X29.344 Y-212.55
G2 X29.479 Y-212.575
R.375
G1 X31.751 Y-213.449
G3 X32.1 Y-212.791 R.375
G2 X26.473 Y-207.115
R22.216
G2 X18.27 Y-199.696
R22.201
G1 X15.567 Y-195.701
G3 X12.254 Y-197.943 I-
1.656 J-1.121
G3 X15.567 Y-195.701
I1.656 J1.121
G1 X15.399 Y-195.452
G3 X12.086 Y-197.693 I-
1.656 J-1.121
G3 X15.399 Y-195.452
I1.656 J1.121
G1 X15.23 Y-195.202
G3 X11.917 Y-197.444 I-
1.656 J-1.121
G3 X15.23 Y-195.202
I1.656 J1.121
G1 X15.042 Y-194.925
G3 X11.729 Y-197.166 I-
1.656 J-1.121
G3 X15.042 Y-194.925
I1.656 J1.121
G1 X14.855 Y-194.648
G3 X11.542 Y-196.889 I-
1.656 J-1.121
G3 X14.855 Y-194.648
I1.656 J1.121
G1 X14.686 Y-194.398
G3 X11.373 Y-196.64 I-
1.656 J-1.121
G3 X14.686 Y-194.398
I1.656 J1.121
G1 X14.517 Y-194.149
G3 X11.204 Y-196.39 I-
1.656 J-1.121
G3 X14.517 Y-194.149
I1.656 J1.121
G1 X14.329 Y-193.871
G3 X11.016 Y-196.113 I-
1.656 J-1.121
G3 X14.329 Y-193.871
I1.656 J1.121
G1 X14.254 Y-193.76
G3 X10.941 Y-196.002 I-
1.656 J-1.121
G3 X14.254 Y-193.76
I1.656 J1.121
G1 X-.875 Y-211.279
G3 X2.152 Y-213.893
I1.514 J-1.307
G3 X-.875 Y-211.279 I-
1.514 J1.307
G1 X-1.063 Y-211.496
G3 X1.965 Y-214.11 I1.514
J-1.307
G3 X-1.063 Y-211.496 I-
1.514 J1.307
G1 X-1.271 Y-211.737
G3 X1.756 Y-214.352
I1.514 J-1.307
G3 X-1.271 Y-211.737 I-
1.514 J1.307
G1 X-1.402 Y-211.889
X-1.452 Y-211.996
G3 X2.179 Y-213.675
I1.815 J-.839
G3 X-1.452 Y-211.996 I-
1.815 J.839
G1 X-1.572 Y-212.257
G3 X2.059 Y-213.935
I1.815 J-.839
G3 X-1.572 Y-212.257 I-
1.815 J.839
G1 X-1.692 Y-212.517
G3 X1.939 Y-214.195
I1.815 J-.839
G3 X-1.692 Y-212.517 I-
1.815 J.839
G1 X-1.813 Y-212.778
G3 X1.818 Y-214.456
I1.815 J-.839
G3 X-1.813 Y-212.778 I-
1.815 J.839
G1 X-1.933 Y-213.038
G3 X1.698 Y-214.716
I1.815 J-.839
G3 X-1.933 Y-213.038 I-
1.815 J.839
G1 X-2.053 Y-213.298
G3 X1.577 Y-214.977
I1.815 J-.839
G3 X-2.053 Y-213.298 I-
1.815 J.839
G1 X-2.187 Y-213.588
G3 X1.444 Y-215.266
I1.815 J-.839
G3 X-2.187 Y-213.588 I-
1.815 J.839
G1 X-2.321 Y-213.877
G3 X1.31 Y-215.555 I1.815
J-.839
G3 X-2.321 Y-213.877 I-
1.815 J.839
G1 X-2.401 Y-214.051
G3 X1.23 Y-215.729 I1.815
J-.839
G3 X-2.401 Y-214.051 I-
1.815 J.839
G1 X34.145 Y-214.05
G2 X34.2 Y-214.054 R.375
G1 X36.659 Y-214.415
G3 X36.874 Y-213.705
R.375
G1 X35.523 Y-213.064
G2 X33.924 Y-212.195
R16.5
G2 X27.503 Y-205.958
R20.716
G2 X19.522 Y-198.869
R20.701
G1 X15.712 Y-193.239
G3 X12.399 Y-195.48 I-
1.656 J-1.121
G3 X15.712 Y-193.239
I1.657 J1.121
G1 X15.543 Y-192.989
G3 X12.23 Y-195.23 I-
1.657 J-1.121
G3 X15.543 Y-192.989
I1.657 J1.121
G1 X15.375 Y-192.739
G3 X12.062 Y-194.981 I-
1.657 J-1.121
G3 X15.375 Y-192.739
I1.657 J1.121
G1 X15.206 Y-192.49
G3 X11.893 Y-194.731 I-
1.657 J-1.121
G3 X15.206 Y-192.49
I1.657 J1.121
G1 X15.037 Y-192.24
G3 X11.724 Y-194.482 I-
1.657 J-1.121
G3 X15.037 Y-192.24
I1.657 J1.121
G1 X14.849 Y-191.963
G3 X11.536 Y-194.205 I-
1.657 J-1.121
G3 X14.849 Y-191.963
I1.657 J1.121
G1 X14.681 Y-191.714
G3 X11.368 Y-193.955 I-
1.657 J-1.121
G3 X14.681 Y-191.714
I1.657 J1.121
G1 X14.512 Y-191.464
G3 X11.199 Y-193.706 I-
1.657 J-1.121
G3 X14.512 Y-191.464
I1.657 J1.121
G1 X14.399 Y-191.298
G3 X11.086 Y-193.539 I-
1.657 J-1.121
G3 X14.399 Y-191.298
I1.657 J1.121
G1 X-2.675 Y-211.068
X-3.601 Y-213.072
G3 X.03 Y-214.75 I1.815
J-.839
G3 X-3.601 Y-213.072 I-
1.815 J.839
G1 X-3.745 Y-213.382
G3 X-.114 Y-215.06 I1.815
J-.839
G3 X-3.745 Y-213.382 I-
1.815 J.839
G1 X-3.888 Y-213.692
G3 X-.257 Y-215.37 I1.815
J-.839
G3 X-3.888 Y-213.692 I-
1.815 J.839
G1 X-4.031 Y-214.001
G3 X-.4 Y-215.68 I1.815
J-.839
G3 X-4.031 Y-214.001 I-
1.815 J.839
G1 X-4.174 Y-214.311
G3 X-.543 Y-215.99 I1.815
J-.839
G3 X-4.174 Y-214.311 I-
1.815 J.839
G1 X-4.303 Y-214.59
G3 X-.672 Y-216.268
I1.815 J-.839
G3 X-4.303 Y-214.59 I-
1.815 J.839
G1 X-4.446 Y-214.9
G3 X-.815 Y-216.578
I1.815 J-.839
G3 X-4.446 Y-214.9 I-
1.815 J.839
G1 X-4.575 Y-215.179
G3 X-.944 Y-216.857
I1.815 J-.839
G3 X-4.575 Y-215.179 I-
1.815 J.839
G1 X-4.718 Y-215.489
G3 X-1.087 Y-217.167
I1.815 J-.839
G3 X-4.718 Y-215.489 I-
1.815 J.839
G1 X-4.747 Y-215.551
G3 X-1.116 Y-217.229
I1.815 J-.839
G3 X-4.747 Y-215.551 I-
1.815 J.839
G1 X40.766 Y-215.55
G2 X40.815 Y-215.553
R.375
G1 X43.233 Y-215.869
G3 X43.442 Y-215.159
R.375
G1 X36.165 Y-211.709
G2 X34.712 Y-210.918 R15.
G2 X28.538 Y-204.795
R19.216
G2 X20.773 Y-198.042
R19.201
G1 X15.857 Y-190.776
G3 X12.544 Y-193.017 I-
1.657 J-1.121
G3 X15.857 Y-190.776
I1.657 J1.121
G1 X15.67 Y-190.499
G3 X12.357 Y-192.74 I-
1.657 J-1.121
G3 X15.67 Y-190.499
I1.657 J1.121
G1 X15.482 Y-190.221
G3 X12.169 Y-192.463 I-
1.657 J-1.121
G3 X15.482 Y-190.221
I1.657 J1.121
G1 X15.294 Y-189.944
G3 X11.981 Y-192.185 I-
1.657 J-1.121
G3 X15.294 Y-189.944
I1.657 J1.121
G1 X15.107 Y-189.667
G3 X11.794 Y-191.908 I-
1.657 J-1.121
G3 X15.107 Y-189.667
I1.657 J1.121
G1 X14.938 Y-189.417
G3 X11.625 Y-191.659 I-
1.657 J-1.121
G3 X14.938 Y-189.417
I1.657 J1.121
G1 X14.75 Y-189.14
G3 X11.437 Y-191.381 I-
1.657 J-1.121
G3 X14.75 Y-189.14 I1.657
J1.121
G1 X14.563 Y-188.863
G3 X11.25 Y-191.104 I-
1.657 J-1.121
G3 X14.563 Y-188.863
I1.657 J1.121
G1 X14.544 Y-188.835
G3 X11.231 Y-191.076 I-
1.657 J-1.121
G3 X14.544 Y-188.835
I1.657 J1.121
G1 X-3.948 Y-210.247
X-5.947 Y-214.572
G3 X-2.316 Y-216.25
I1.815 J-.839
G3 X-5.947 Y-214.572 I-
1.815 J.839
G1 X-6.076 Y-214.851
G3 X-2.445 Y-216.529
I1.815 J-.839
G3 X-6.076 Y-214.851 I-
1.815 J.839
G1 X-6.205 Y-215.13
G3 X-2.574 Y-216.808
I1.815 J-.839
G3 X-6.205 Y-215.13 I-
1.815 J.839
G1 X-6.334 Y-215.408
G3 X-2.703 Y-217.087
I1.815 J-.839
G3 X-6.334 Y-215.408 I-
1.815 J.839
G1 X-6.463 Y-215.687
G3 X-2.832 Y-217.366
I1.815 J-.839
G3 X-6.463 Y-215.687 I-
1.815 J.839
G1 X-6.592 Y-215.966

G3 X-2.961 Y-217.644
I1.815 J-.839
G3 X-6.592 Y-215.966 I-
1.815 J.839
G1 X-6.735 Y-216.276
G3 X-3.104 Y-217.954
I1.815 J-.839
G3 X-6.735 Y-216.276 I-
1.815 J.839
G1 X-6.878 Y-216.586
G3 X-3.247 Y-218.264
I1.815 J-.839
G3 X-6.878 Y-216.586 I-
1.815 J.839
G1 X-7.007 Y-216.865
G3 X-3.376 Y-218.543
I1.815 J-.839
G3 X-7.007 Y-216.865 I-
1.815 J.839
G1 X-7.093 Y-217.051
G3 X-3.462 Y-218.729
I1.815 J-.839
G3 X-7.093 Y-217.051 I-
1.815 J.839
G1 X48.643 Y-217.05
G3 X48.701 Y-217.046
R.375
G1 X51.207 Y-216.654
G3 X51.18 Y-215.91 R.375
G2 X44.932 Y-214.205
R17.703
G1 X36.808 Y-210.353
G2 X35.5 Y-209.642 R13.5
G2 X29.58 Y-203.623
R17.716
G2 X22.025 Y-197.215
R17.701
G1 X16.002 Y-188.313
G3 X12.689 Y-190.555 I-
1.657 J-1.121
G3 X16.002 Y-188.313
I1.657 J1.121
G1 X15.833 Y-188.064
G3 X12.52 Y-190.305 I-
1.657 J-1.121
G3 X15.833 Y-188.064
I1.657 J1.121
G1 X15.646 Y-187.786
G3 X12.333 Y-190.028 I-
1.657 J-1.121
G3 X15.646 Y-187.786
I1.657 J1.121
G1 X15.477 Y-187.537
G3 X12.164 Y-189.778 I-
1.657 J-1.121
G3 X15.477 Y-187.537
I1.657 J1.121
G1 X15.308 Y-187.287
G3 X11.995 Y-189.529 I-
1.657 J-1.121
G3 X15.308 Y-187.287
I1.657 J1.121
G1 X15.139 Y-187.038
G3 X11.826 Y-189.279 I-
1.657 J-1.121
G3 X15.139 Y-187.038
I1.657 J1.121
G1 X14.952 Y-186.76
G3 X11.639 Y-189.002 I-
1.657 J-1.121
G3 X14.952 Y-186.76
I1.657 J1.121
G1 X14.783 Y-186.511
G3 X11.47 Y-188.752 I-
1.657 J-1.121
G3 X14.783 Y-186.511
I1.657 J1.121
G1 X14.689 Y-186.372
G3 X11.376 Y-188.614 I-
1.657 J-1.121
G3 X14.689 Y-186.372
I1.657 J1.121
G1 X-5.221 Y-209.426
X-8.293 Y-216.072
G3 X-4.662 Y-217.75
I1.815 J-.839
G3 X-8.293 Y-216.072 I-
1.815 J.839
G1 X-8.436 Y-216.382
G3 X-4.805 Y-218.06
I1.815 J-.839
G3 X-8.436 Y-216.382 I-
1.815 J.839
G1 X-8.579 Y-216.692
G3 X-4.949 Y-218.37
I1.815 J-.839
G3 X-8.579 Y-216.692 I-
1.815 J.839
G1 X-8.723 Y-217.001
G3 X-5.092 Y-218.68
I1.815 J-.839
G3 X-8.723 Y-217.001 I-
1.815 J.839
G1 X-8.866 Y-217.311
G3 X-5.235 Y-218.99
I1.815 J-.839
G3 X-8.866 Y-217.311 I-
1.815 J.839
G1 X-9.009 Y-217.621
G3 X-5.378 Y-219.299
I1.815 J-.839
G3 X-9.009 Y-217.621 I-
1.815 J.839
G1 X-9.138 Y-217.9
G3 X-5.507 Y-219.578
I1.815 J-.839
G3 X-9.138 Y-217.9 I-
1.815 J.839
G1 X-9.267 Y-218.179
G3 X-5.636 Y-219.857
I1.815 J-.839
G3 X-9.267 Y-218.179 I-
1.815 J.839
G1 X-9.396 Y-218.458
G3 X-5.765 Y-220.136
I1.815 J-.839
G3 X-9.396 Y-218.458 I-
1.815 J.839
G1 X-9.439 Y-218.551
G3 X-5.808 Y-220.229
I1.815 J-.839
G3 X-9.439 Y-218.551 I-
1.815 J.839
G1 X65.619 Y-218.55
X60.71 Y-216.955
G0 Z-195.283
X57.271 Y-217.408
Z-226.668
G1 Z-228.668
X61.872 Y-213.613
X65.617 Y-210.524
X58.025 Y-213.517
G2 X56.442 Y-214.017 R12.
G2 X45.584 Y-212.854
R16.203
G1 X37.451 Y-208.998
G2 X36.288 Y-208.366 R12.
G2 X30.631 Y-202.442
R16.216
G2 X23.276 Y-196.389
R16.201
G1 X16.147 Y-185.85
G3 X12.834 Y-188.092 I-
1.657 J-1.121
G3 X16.147 Y-185.85
I1.657 J1.121
G1 X15.959 Y-185.573
G3 X12.646 Y-187.815 I-
1.657 J-1.121
G3 X15.959 Y-185.573
I1.657 J1.121
G1 X15.772 Y-185.296
G3 X12.459 Y-187.537 I-
1.657 J-1.121
G3 X15.772 Y-185.296
I1.657 J1.121
G1 X15.603 Y-185.046
G3 X12.29 Y-187.288 I-
1.657 J-1.121
G3 X15.603 Y-185.046
I1.657 J1.121
G1 X15.415 Y-184.769
G3 X12.102 Y-187.01 I-
1.657 J-1.121
G3 X15.415 Y-184.769
I1.657 J1.121
G1 X15.247 Y-184.52
G3 X11.934 Y-186.761 I-
1.657 J-1.121
G3 X15.247 Y-184.52
I1.657 J1.121
G1 X15.059 Y-184.242
G3 X11.746 Y-186.484 I-
1.657 J-1.121
G3 X15.059 Y-184.242
I1.657 J1.121
G1 X14.89 Y-183.993
G3 X11.577 Y-186.234 I-
1.657 J-1.121
G3 X14.89 Y-183.993
I1.657 J1.121
G1 X14.834 Y-183.91
G3 X11.521 Y-186.151 I-
1.657 J-1.121
G3 X14.834 Y-183.91
I1.657 J1.121
G1 X-6.494 Y-208.606
X-10.639 Y-217.572
G3 X-7.008 Y-219.25
I1.815 J-.839
G3 X-10.639 Y-217.572 I-
1.815 J.839
G1 X-10.782 Y-217.882
G3 X-7.151 Y-219.56
I1.815 J-.839
G3 X-10.782 Y-217.882 I-
1.815 J.839
G1 X-10.911 Y-218.161
G3 X-7.28 Y-219.839
I1.815 J-.839
G3 X-10.911 Y-218.161 I-
1.815 J.839
G1 X-11.04 Y-218.439
G3 X-7.409 Y-220.118
I1.815 J-.839
G3 X-11.04 Y-218.439 I-
1.815 J.839
G1 X-11.169 Y-218.718
G3 X-7.538 Y-220.397
I1.815 J-.839
G3 X-11.169 Y-218.718 I-
1.815 J.839
G1 X-11.312 Y-219.028
G3 X-7.681 Y-220.706
I1.815 J-.839
G3 X-11.312 Y-219.028 I-
1.815 J.839
G1 X-11.455 Y-219.338
G3 X-7.824 Y-221.016
I1.815 J-.839
G3 X-11.455 Y-219.338 I-
1.815 J.839
G1 X-11.584 Y-219.617
G3 X-7.953 Y-221.295
I1.815 J-.839
G3 X-11.584 Y-219.617 I-
1.815 J.839
G1 X-11.713 Y-219.896
G3 X-8.082 Y-221.574
I1.815 J-.839
G3 X-11.713 Y-219.896 I-
1.815 J.839
G1 X-11.785 Y-220.051
G3 X-8.154 Y-221.729
I1.815 J-.839
G3 X-11.785 Y-220.051 I-
1.815 J.839
G1 X65.62 Y-220.05
X59.943 Y-218.206
G0 Z-195.283
X60.71 Y-216.905
Z-226.668
G1 Z-228.668
X64.309 Y-211.04
X65.617 Y-208.91
G2 X65.429 Y-208.986
R14.7
G1 X57.475 Y-212.121
G2 X56.09 Y-212.559 R10.5
G2 X46.237 Y-211.504
R14.703
G1 X38.093 Y-207.643
G2 X37.076 Y-207.089
R10.5
G2 X31.694 Y-201.247
R14.716
G2 X24.528 Y-195.562
R14.701
G1 X16.292 Y-183.388
G3 X12.979 Y-185.629 I-
1.657 J-1.121
G3 X16.292 Y-183.388
I1.657 J1.121
G1 X16.111 Y-183.12
G3 X12.798 Y-185.362 I-
1.657 J-1.121
G3 X16.111 Y-183.12
I1.657 J1.121
G1 X15.948 Y-182.879
G3 X12.635 Y-185.121 I-
1.657 J-1.121
G3 X15.948 Y-182.879
I1.657 J1.121
G1 X15.785 Y-182.639
G3 X12.472 Y-184.88 I-
1.657 J-1.121
G3 X15.785 Y-182.639
I1.657 J1.121
G1 X15.604 Y-182.371
G3 X12.291 Y-184.612 I-
1.657 J-1.121
G3 X15.604 Y-182.371
I1.657 J1.121
G1 X15.423 Y-182.104
G3 X12.11 Y-184.345 I-
1.657 J-1.121
G3 X15.423 Y-182.104
I1.657 J1.121
G1 X15.387 Y-182.05
G3 X12.074 Y-184.291 I-
1.657 J-1.121
G3 X15.387 Y-182.05
I1.657 J1.121
G1 X14.458
X-7.767 Y-207.785
X-12.985 Y-219.072
G3 X-9.354 Y-220.75
I1.815 J-.839
G3 X-12.985 Y-219.072 I-
1.815 J.839
G1 X-13.128 Y-219.382
G3 X-9.497 Y-221.06
I1.815 J-.839
G3 X-13.128 Y-219.382 I-
1.815 J.839
G1 X-13.257 Y-219.661
G3 X-9.626 Y-221.339
I1.815 J-.839
G3 X-13.257 Y-219.661 I-
1.815 J.839
G1 X-13.386 Y-219.94
G3 X-9.755 Y-221.618
I1.815 J-.839
G3 X-13.386 Y-219.94 I-
1.815 J.839
G1 X-13.529 Y-220.249
G3 X-9.898 Y-221.928
I1.815 J-.839
G3 X-13.529 Y-220.249 I-
1.815 J.839
G1 X-13.658 Y-220.528
G3 X-10.027 Y-222.207
I1.815 J-.839
G3 X-13.658 Y-220.528 I-
1.815 J.839
G1 X-13.801 Y-220.838
G3 X-10.17 Y-222.516
I1.815 J-.839
G3 X-13.801 Y-220.838 I-
1.815 J.839
G1 X-13.93 Y-221.117
G3 X-10.299 Y-222.795
I1.815 J-.839
G3 X-13.93 Y-221.117 I-
1.815 J.839
G1 X-14.059 Y-221.396
G3 X-10.428 Y-223.074
I1.815 J-.839
G3 X-14.059 Y-221.396 I-
1.815 J.839
G1 X-14.13 Y-221.551
G3 X-10.5 Y-223.229
I1.815 J-.839
G3 X-14.13 Y-221.551 I-
1.815 J.839
G1 X65.62 Y-221.55
X60.71 Y-217.983
G0 Z-195.283
X58.669 Y-213.79
Z-226.668
G1 Z-228.668
X62.6 Y-210.101
X65.616 Y-207.271
G2 X64.879 Y-207.591
R13.2
G1 X56.925 Y-210.726
G2 X55.737 Y-211.101 R9.
G2 X46.89 Y-210.154
R13.203
G1 X38.736 Y-206.287
G2 X37.864 Y-205.813 R9.
G2 X33.002 Y-200.51
R13.216
G3 X29.429 Y-202.308 I-
1.786 J-.899
G3 X33.002 Y-200.51
I1.786 J.899
G2 X32.907 Y-200.318
R13.216
G3 X29.305 Y-202.058 I-
1.801 J-.87
G3 X32.907 Y-200.318
I1.801 J.87
G2 X32.816 Y-200.124
R13.216
G3 X29.186 Y-201.806 I-
1.815 J-.841
G3 X32.816 Y-200.124
I1.815 J.841
G2 X32.774 Y-200.033
R13.216
G3 X29.132 Y-201.687 I-
1.821 J-.827
G3 X32.774 Y-200.033
I1.821 J.827
G2 X25.78 Y-194.735
R13.201
G1 X16.815 Y-181.484
G3 X13.502 Y-183.725 I-
1.657 J-1.121
G3 X16.815 Y-181.484
I1.657 J1.121
G1 X16.657 Y-181.25
G3 X13.344 Y-183.492 I-
1.657 J-1.121
G3 X16.657 Y-181.25
I1.657 J1.121
G1 X16.515 Y-181.04
G3 X13.202 Y-183.282 I-
1.657 J-1.121
G3 X16.515 Y-181.04
I1.657 J1.121
G1 X16.373 Y-180.83
G3 X13.06 Y-183.072 I-
1.657 J-1.121
G3 X16.373 Y-180.83
I1.657 J1.121
G1 X16.231 Y-180.62
G3 X12.917 Y-182.861 I-
1.657 J-1.121
G3 X16.231 Y-180.62
I1.657 J1.121
G1 X16.183 Y-180.55
G3 X12.87 Y-182.791 I-
1.657 J-1.121
G3 X16.183 Y-180.55
I1.657 J1.121
G1 X13.771
X-9.04 Y-206.964
X-15.331 Y-220.572
G3 X-11.7 Y-222.25 I1.815
J-.839
G3 X-15.331 Y-220.572 I-
1.815 J.839
G1 X-15.474 Y-220.882
G3 X-11.843 Y-222.56
I1.815 J-.839
G3 X-15.474 Y-220.882 I-
1.815 J.839
G1 X-15.603 Y-221.161
G3 X-11.972 Y-222.839
I1.815 J-.839
G3 X-15.603 Y-221.161 I-
1.815 J.839
G1 X-15.732 Y-221.44
G3 X-12.101 Y-223.118
I1.815 J-.839
G3 X-15.732 Y-221.44 I-
1.815 J.839
G1 X-15.875 Y-221.749
G3 X-12.244 Y-223.428
I1.815 J-.839
G3 X-15.875 Y-221.749 I-
1.815 J.839
G1 X-16.018 Y-222.059
G3 X-12.387 Y-223.738
I1.815 J-.839
G3 X-16.018 Y-222.059 I-
1.815 J.839
G1 X-16.147 Y-222.338
G3 X-12.516 Y-224.016
I1.815 J-.839
G3 X-16.147 Y-222.338 I-
1.815 J.839

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G3 X-12.659 Y-224.326
I1.815 J-.839
G3 X-16.29 Y-222.648 I-
1.815 J.839
G1 X-16.419 Y-222.927
G3 X-12.788 Y-224.605
I1.815 J-.839
G3 X-16.419 Y-222.927 I-
1.815 J.839
G1 X-16.476 Y-223.051
G3 X-12.845 Y-224.729
I1.815 J-.839
G3 X-16.476 Y-223.051 I-
1.815 J.839
G1 X65.62 Y-223.05
X60.71 Y-219.482
G0 Z-195.283
X59.839 Y-211.716
Z-226.668
G1 Z-228.668
X63.049 Y-208.312
X65.616 Y-205.59
G2 X64.329 Y-206.195
R11.7
G1 X56.375 Y-209.33
G2 X55.385 Y-209.643 R7.5
G2 X47.543 Y-208.803
R11.703
G1 X39.379 Y-204.932
G2 X38.652 Y-204.537 R7.5
G2 X34.239 Y-199.626
R11.716
G3 X30.63 Y-201.352 I-
1.804 J-.863
G3 X34.239 Y-199.626
I1.804 J.863
G2 X34.135 Y-199.403
R11.716
G3 X30.491 Y-201.054 I-
1.822 J-.825
G3 X34.135 Y-199.403
I1.822 J.825
G2 X34.036 Y-199.178
R11.716
G3 X30.359 Y-200.753 I-
1.839 J-.787
G3 X34.036 Y-199.178
I1.839 J.787
G2 X33.942 Y-198.952
R11.716
G3 X30.232 Y-200.449 I-
1.855 J-.748
G3 X33.942 Y-198.952
I1.855 J.748
G2 X33.878 Y-198.791
R11.716
G3 X30.147 Y-200.233 I-
1.866 J-.721
G3 X33.878 Y-198.791
I1.866 J.721
G2 X27.031 Y-193.908
R11.701
G1 X17.611 Y-179.984
G3 X14.298 Y-182.225 I-
1.657 J-1.121
G3 X17.611 Y-179.984
I1.657 J1.121
G1 X17.469 Y-179.774
G3 X14.156 Y-182.015 I-
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G3 X17.469 Y-179.774
I1.657 J1.121
G1 X17.327 Y-179.564
G3 X14.014 Y-181.805 I-
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G3 X17.327 Y-179.564
I1.657 J1.121
G1 X17.169 Y-179.33
G3 X13.856 Y-181.571 I-
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G3 X17.169 Y-179.33
I1.657 J1.121
G1 X17.011 Y-179.097
G3 X13.698 Y-181.338 I-
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G3 X17.011 Y-179.097
I1.657 J1.121
G1 X16.979 Y-179.05
G3 X13.666 Y-181.291 I-
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I1.657 J1.121
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G3 X13.97 Y-183.05 I0 J-
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G1 X13.675
G3 X13.675 Y-183.05 I0 J-
2.
G3 X13.675 Y-179.05 I0
J2.
G1 X13.38
G3 X13.38 Y-183.05 I0 J-
2.
G3 X13.38 Y-179.05 I0 J2.
G1 X13.085
G3 X13.085 Y-183.05 I0 J-
2.
G3 X13.085 Y-179.05 I0
J2.
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X-17.676 Y-222.072
G3 X-14.046 Y-223.75
I1.815 J-.839
G3 X-17.676 Y-222.072 I-
1.815 J.839
G1 X-17.797 Y-222.334
G3 X-14.167 Y-224.012
I1.815 J-.839
G3 X-17.797 Y-222.334 I-
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G1 X-17.932 Y-222.625
G3 X-14.301 Y-224.303
I1.815 J-.839
G3 X-17.932 Y-222.625 I-
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G3 X-14.422 Y-224.565
I1.815 J-.839
G3 X-18.053 Y-222.886 I-
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G1 X-18.174 Y-223.148
G3 X-14.543 Y-224.826
I1.815 J-.839
G3 X-18.174 Y-223.148 I-
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G1 X-18.214 Y-223.235
G3 X-14.583 Y-224.914
I1.815 J-.839
G3 X-18.214 Y-223.235 I-
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G3 X-14.583 Y-224.914
I1.815 J-.839
G3 X-18.214 Y-223.235 I-
1.815 J.839
G2 X-18.31 Y-223.436 R7.5
G3 X-14.731 Y-225.221
I1.79 J-.893
G3 X-18.31 Y-223.436 I-
1.79 J.893
G2 X-18.413 Y-223.633
R7.5
G3 X-14.887 Y-225.524
I1.763 J-.945
G3 X-18.413 Y-223.633 I-
1.763 J.945
G2 X-18.52 Y-223.827 R7.5
G3 X-15.053 Y-225.822
I1.734 J-.997
G3 X-18.52 Y-223.827 I-
1.734 J.997
G2 X-18.634 Y-224.018
R7.5
G1 Y-224.019
G3 X-15.227 Y-226.115
I1.703 J-1.048
G3 X-18.634 Y-224.019 I-
1.703 J1.048
G2 X-18.766 Y-224.228
R11.785
G3 X-15.404 Y-226.395
I1.681 J-1.084
G3 X-18.766 Y-224.228 I-
1.681 J1.084
G2 X-18.902 Y-224.434
R11.785
G3 X-15.586 Y-226.671
I1.658 J-1.119
G3 X-18.902 Y-224.434 I-
1.658 J1.119
G2 X-18.982 Y-224.551
R11.785
G3 X-15.693 Y-226.827
I1.644 J-1.138
G3 X-18.982 Y-224.551 I-
1.644 J1.138
G1 X65.621 Y-224.55
X60.71 Y-220.982
G0 Z-195.283
Y-209.986
Z-226.668
G1 Z-228.668
X63.464 Y-206.536
X65.615 Y-203.841
G2 X63.779 Y-204.8 R10.2
G1 X55.825 Y-207.935
G2 X55.033 Y-208.185 R6.
G2 X48.196 Y-207.453
R10.203
G1 X40.021 Y-203.577
G2 X39.44 Y-203.26 R6.
G2 X35.448 Y-198.664
R10.216
G3 X31.783 Y-200.268 I-
1.832 J-.802
G3 X35.448 Y-198.664
I1.832 J.802
G2 X35.35 Y-198.434
R10.216
G3 X31.648 Y-199.947 I-
1.851 J-.757
G3 X35.35 Y-198.434
I1.851 J.757
G2 X35.259 Y-198.201
R10.216
G3 X31.52 Y-199.624 I-
1.869 J-.711
G3 X35.259 Y-198.201
I1.869 J.711
G2 X35.172 Y-197.966
R10.216
G3 X31.4 Y-199.297 I-
1.886 J-.665
G3 X35.172 Y-197.966
I1.886 J.665
G2 X35.092 Y-197.729
R10.216
G3 X31.288 Y-198.967 I-
1.902 J-.619
G3 X35.092 Y-197.729
I1.902 J.619
G2 X35.022 Y-197.505
R10.216
G3 X31.191 Y-198.655 I-
1.916 J-.575
G3 X35.022 Y-197.505
I1.916 J.575
G2 X28.283 Y-193.082
R10.201
G1 X18.407 Y-178.484
G3 X15.094 Y-180.725 I-
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I1.657 J1.121
G1 X18.249 Y-178.25
G3 X14.936 Y-180.492 I-
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G3 X18.249 Y-178.25
I1.657 J1.121
G1 X18.092 Y-178.017
G3 X14.778 Y-180.258 I-
1.657 J-1.121
G3 X18.092 Y-178.017
I1.657 J1.121
G1 X17.934 Y-177.783
G3 X14.62 Y-180.025 I-
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G3 X17.934 Y-177.783
I1.657 J1.121
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G3 X14.463 Y-179.791 I-
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I1.657 J1.121
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J2.
G1 X13.018
G3 X13.018 Y-181.55 I0 J-
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G1 X12.752
G3 X12.752 Y-181.55 I0 J-
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G3 X12.752 Y-177.55 I0
J2.
G1 X12.457
G3 X12.457 Y-181.55 I0 J-
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G3 X12.457 Y-177.55 I0
J2.
G1 X12.398
G3 X12.398 Y-181.55 I0 J-
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G3 X12.398 Y-177.55 I0
J2.
G1 X-11.587 Y-205.322
X-19.576 Y-222.606
G2 X-19.912 Y-223.232 R6.
G3 X-16.505 Y-225.328
I1.703 J-1.048
G3 X-19.912 Y-223.232 I-
1.703 J1.048
G2 X-20.063 Y-223.471
R10.285
G3 X-16.715 Y-225.659
I1.674 J-1.094
G3 X-20.063 Y-223.471 I-
1.674 J1.094
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R10.285
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I1.643 J-1.14
G3 X-20.22 Y-223.705 I-
1.643 J1.14
G2 X-20.384 Y-223.934
R10.285
G3 X-17.161 Y-226.303
I1.612 J-1.184
G3 X-20.384 Y-223.934 I-
1.612 J1.184
G2 X-20.554 Y-224.159
R10.285
G3 X-17.397 Y-226.615
I1.578 J-1.228
G3 X-20.554 Y-224.159 I-
1.578 J1.228
G2 X-20.731 Y-224.379
R10.285
G3 X-17.642 Y-226.921
I1.544 J-1.271
G3 X-20.731 Y-224.379 I-
1.544 J1.271
G2 X-20.913 Y-224.595
R10.285
G3 X-17.895 Y-227.22
I1.509 J-1.313
G3 X-20.913 Y-224.595 I-
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G2 X-21.101 Y-224.805
R10.285
G3 X-18.157 Y-227.512
I1.472 J-1.354
G3 X-21.101 Y-224.805 I-
1.472 J1.354
G2 X-21.295 Y-225.01
R10.285
G3 X-18.426 Y-227.797
I1.434 J-1.394
G3 X-21.295 Y-225.01 I-
1.434 J1.394
G2 X-21.494 Y-225.209
R10.285
G3 X-18.703 Y-228.074
I1.396 J-1.432
G3 X-21.494 Y-225.209 I-
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G2 X-21.699 Y-225.404
R10.285
G3 X-18.987 Y-228.344
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G3 X-21.699 Y-225.404 I-
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R10.285
G3 X-19.279 Y-228.606
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G3 X-21.909 Y-225.592 I-
1.315 J1.507
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R10.285
G3 X-19.577 Y-228.859
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G3 X-22.124 Y-225.774 I-
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R10.285
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G2 X-22.474 Y-226.051
R10.285
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G3 X-22.474 Y-226.051 I-
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Y-209.88
Z-226.668
G1 Z-228.668
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G2 X63.229 Y-203.404 R8.7
G1 X55.275 Y-206.539
G2 X54.681 Y-206.727 R4.5
G2 X48.849 Y-206.102
R8.703
G1 X40.664 Y-202.221
G2 X40.228 Y-201.984 R4.5
G2 X36.595 Y-197.49
R8.716
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I1.884 J.671
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R8.716
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G3 X36.529 Y-197.298
I1.899 J.627
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I1.913 J.582
G2 X36.411 Y-196.91
R8.716
G3 X32.558 Y-197.985 I-
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R8.716
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G3 X32.504 Y-197.785 I-
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G3 X36.374 Y-196.772
I1.935 J.506
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G3 X32.426 Y-197.491 I-
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I1.93 J.524
G3 X36.196 Y-196.116
R36.989
G3 X32.345 Y-197.199 I-
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I1.925 J.542
G1 X36.115 Y-196.114
G2 X35.516 Y-196.066 R4.5
G2 X29.534 Y-192.255
R8.701
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G3 X15.891 Y-179.225 I-
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G3 X19.204 Y-176.984
I1.657 J1.121
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G3 X15.748 Y-179.015 I-
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I1.657 J1.121
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G3 X15.606 Y-178.805 I-
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G3 X18.919 Y-176.564
I1.657 J1.121
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G3 X-20.604 Y-227.761 I1.262 J-1.552
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G1 X65.621 Y-227.55
X60.71 Y-223.982
G0 Z-195.283
X65.604 Y-163.15
Z-209.668
G1 Z-211.668
Z-228.668
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G3 X65.115 Y-163.15 I0 J1.458
G1 X64.918
G3 X64.918 Y-166.39 I0 J-1.62
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G3 X64.604 Y-167.15 I0 J-2.
G3 X64.604 Y-163.15 I0 J2.
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G1 X64.338 Y-164.868 Y-165.839
X64.686 Y-167.165
X65.607 Y-170.67
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X66.541 Y-163.
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G3 X64.912 Y-161.65 I0 J1.62
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G2 X65.038 Y-177.559 R.8
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Z-228.668
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G2 X65.675 Y-188.837 R2.
G1 X66.053 Y-198.502
G2 X65.614 Y-199.833 R2.
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G2 X54.329 Y-205.269 R3.
G2 X49.492 Y-204.747 R7.203
G1 X41.306 Y-200.866
G2 X41.016 Y-200.708 R3.
G2 X37.825 Y-196.393 R7.216
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G3 X33.885 Y-197.141 I-1.931 J-.522
G3 X37.747 Y-196.097 I1.931 J.522
G3 X37.666 Y-195.803 R38.489
G3 X33.813 Y-196.877 I-1.927 J-.537
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G3 X37.497 Y-195.215 R38.489
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G3 X37.409 Y-194.923 R38.489
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G3 X37.409 Y-194.923 I1.913 J.583
G3 X37.319 Y-194.631 R38.489
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G1 X-27.696 Y-225.766
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G3 X-65.089 Y-220.135 I0 J1.458
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G3 X-64.828 Y-219.451 I0 J1.8
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G2 X-65.009 Y-205.175 R.8
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G1 Z-211.668
Z-228.668
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G1 Z-211.668
Z-228.668
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G1 Z-211.668
Z-228.668
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R12.187
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Y-164.828
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Y-164.64
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R9.187
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J0
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G3 X-64.902 Y-161.691 I-
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G3 X-60.902 Y-161.691 I2.
J0
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G3 X-64.902 Y-161.419 I-
2. J0
G3 X-60.902 Y-161.419 I2.
J0
G1 Y-161.148
G3 X-64.902 Y-161.148 I-
2. J0
G3 X-60.902 Y-161.148 I2.
J0
G1 Y-160.876
G3 X-64.902 Y-160.876 I-
2. J0
G3 X-60.902 Y-160.876 I2.
J0
G1 Y-160.604
G3 X-64.902 Y-160.604 I-
2. J0
G3 X-60.902 Y-160.604 I2.
J0
G1 Y-160.332
G3 X-64.902 Y-160.332 I-
2. J0
G3 X-60.902 Y-160.332 I2.
J0
G1 Y-160.151
G3 X-64.902 Y-160.151 I-
2. J0
G3 X-60.902 Y-160.151 I2.
J0
G1 X-65.623
G2 X-66.423 Y-159.351 R.8
G0 Z-195.283
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Z-226.668
G1 Z-228.668
X-63.54 Y-227.551
X-65.605 Y-229.051
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G3 X-56.857 Y-225.051 I0
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G3 X-56.548 Y-225.051 I0
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G3 X-56.238 Y-225.051 I0
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G3 X-55.309 Y-225.051 I0
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R7.234
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X-65.614 Y-192.635
G2 X-65.664 Y-192.181 R2.
G1 X-65.799 Y-180.852
G2 X-65.618 Y-179.995 R2.
G1 X-65.496 Y-179.73
X-59.102 Y-165.779
Y-164.436
G2 X-59.402 Y-161.991
R7.687
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G3 X-63.402 Y-160.253 I-
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J0
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G3 X-59.402 Y-159.122 I2.
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J0
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G3 X-63.402 Y-158.651 I-
2. J0
G3 X-59.402 Y-158.651 I2.
J0
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Z-226.668
G1 Z-228.668
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J-1.312
G1 X-48.149
G3 X-48.149 Y-228.189 I0
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J-.861
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G3 X-45.839 Y-229.001 I0
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G1 X-37.37
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G3 X-35.123 Y-227.311 I0 J1.62
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G0 Z-195.283
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Z-209.668
G1 Z-211.668
Z-228.668
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G3 X60.511 Y-157.15 I0 J2.
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G3 X58.945 Y-157.15 I0 J1.8
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G3 X58.632 Y-160.066 I0 J-1.458
G3 X58.632 Y-157.15 I0 J1.458
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G2 X58.566 Y-163.216 R1.5
G1 X58.338 Y-164.137
Y-166.613
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G2 X65.629 Y-194.451
R.498
G1 X65.621 Y-196.232
G2 X65.613 Y-196.316
R.498
G2 X62.129 Y-200.613 R5.7
G1 X54.175 Y-203.748
G2 X53.977 Y-203.811 R1.5
G2 X50.147 Y-203.398
R5.703
G1 X41.949 Y-199.511
G2 X41.804 Y-199.431 R1.5
G2 X39.276 Y-196.013
R5.716
G3 X38.853 Y-194.516
R39.989
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I1.914 J.581
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R39.989
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G3 X38.769 Y-194.241
I1.909 J.595
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R39.989
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I1.905 J.609
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R39.989
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I1.901 J.622
G3 X38.503 Y-193.419
R39.989
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I1.896 J.636
G3 X38.41 Y-193.146
R39.989
G3 X34.627 Y-194.445 I-1.892 J-.65
G3 X38.41 Y-193.146
I1.892 J.65
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G2 X35.957 Y-193.099 R1.5
G2 X32.038 Y-190.601
R5.701
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G3 X16.851 Y-175.291 I-1.657 J-1.121
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I1.657 J1.121
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G3 X10.929 Y-173.05 I0 J2.
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G3 X10.634 Y-177.05 I0 J-2.
G3 X10.634 Y-173.05 I0 J2.
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G3 X10.339 Y-177.05 I0 J-2.
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X-23.66 Y-220.718
G2 X-23.744 Y-220.874
R1.5
G2 X-25.953 Y-222.95
R5.785
G1 X-28.3 Y-224.328
X-30.878 Y-226.393
G2 X-31.16 Y-226.572 R1.5
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G2 X-38.477 Y-230.119
R1.5
G2 X-41.229 Y-230.429
R5.746
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G2 X-45.154 Y-230.537
R10.571
G2 X-45.226 Y-230.535
R1.5
G2 X-47.315 Y-230.034
R5.7
G2 X-47.506 Y-229.93 R1.5
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G2 X-55.287 Y-224.942
R1.5
G2 X-57.507 Y-221.414
R5.734
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G2 X-65.628 Y-185.781
R.458
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G2 X-65.617 Y-184.048
R.458
G2 X-65.12 Y-182.509
R5.728
G1 X-57.602 Y-166.106
Y-164.211
G2 X-57.902 Y-162.022
R6.187
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G3 X-57.902 Y-157.644
I1.8 J0
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I1.62 J0
G1 Y-157.151
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I1.458 J0
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Z-226.668
G1 Z-228.668
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X64.623 Y-232.05
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G0 Z-195.283
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Z-209.668
G1 Z-211.668
Z-228.668
X65.218
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G3 X59.017 Y-155.65 I0 J1.8
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G3 X58.763 Y-158.89 I0 J-1.62
G3 X58.763 Y-155.65 I0 J1.62
G1 X58.597
G3 X58.597 Y-158.566 I0 J-1.458
G3 X58.597 Y-155.65 I0 J1.458
G1 X58.447
G3 X58.447 Y-158.274 I0 J-1.312
G3 X58.447 Y-155.65 I0 J1.312
G1 X58.262
G3 X58.262 Y-157.776 I0 J-1.063
G3 X58.262 Y-155.65 I0 J1.063
G1 X58.034
G3 X58.034 Y-157.372 I0 J-.861
G3 X58.034 Y-155.65 I0 J.861
G1 X57.721
X57.138
Y-155.724
X57.109 Y-162.857
X56.838 Y-163.955
Y-166.807
X64.139 Y-194.615
G2 X61.578 Y-199.218 R4.2
G1 X53.625 Y-202.353
G2 X50.802 Y-202.048
R4.203
G1 X42.592 Y-198.155
G2 X40.728 Y-195.634
R4.216
G3 X39.942 Y-192.991
R41.489
G3 X36.527 Y-194.132 I-1.707 J-.57
G3 X39.942 Y-192.991
I1.707 J.57
G3 X39.876 Y-192.796
R41.489
G3 X36.808 Y-193.838 I-1.534 J-.521
G3 X39.876 Y-192.796
I1.534 J.521
G3 X39.822 Y-192.639
R41.489
G3 X37.065 Y-193.587 I-1.379 J-.474
G3 X39.822 Y-192.639
I1.379 J.474
G3 X39.786 Y-192.535
R41.489
G3 X37.307 Y-193.396 I-1.24 J-.43
G3 X39.786 Y-192.535
I1.24 J.43
G3 X39.742 Y-192.408
R41.489
G3 X37.736 Y-193.111 I-1.003 J-.352
G3 X39.742 Y-192.408
I1.003 J.352
G3 X39.68 Y-192.233
R41.489
G3 X38.058 Y-192.81
I-.811 J-.288
G3 X39.68 Y-192.233 I.811 J.288
G3 X39.472 Y-191.66
R41.489
G1 X36.177 Y-191.615
G2 X33.289 Y-189.775
R4.201
G1 X21.592 Y-172.484
G3 X18.279 Y-174.725 I-1.657 J-1.121
G3 X21.592 Y-172.484
I1.657 J1.121
G1 X21.499 Y-172.346
G3 X18.517 Y-174.363 I-1.491 J-1.009
G3 X21.499 Y-172.346
I1.491 J1.009
G1 X21.444 Y-172.265
G3 X18.76 Y-174.08 I-1.342 J-.908
G3 X21.444 Y-172.265
I1.342 J.908
G1 X21.395 Y-172.191
G3 X18.979 Y-173.825 I-1.208 J-.817
G3 X21.395 Y-172.191
I1.208 J.817
G1 X21.354 Y-172.132
G3 X19.181 Y-173.603 I-1.087 J-.735
G3 X21.354 Y-172.132
I1.087 J.735
G1 X21.286 Y-172.032
G3 X19.526 Y-173.223 I-.88 J-.596
G3 X21.286 Y-172.032 I.88 J.596
G1 X21.128 Y-171.798
X20.961 Y-171.55
X10.537
G3 X10.537 Y-175.15 I0 J-1.8
G3 X10.537 Y-171.55 I0 J1.8
G1 X10.396
G3 X10.396 Y-174.79 I0 J-1.62
G3 X10.396 Y-171.55 I0 J1.62

G1 X10.321
G3 X10.321 Y-174.466 I0
J-1.458
G3 X10.321 Y-171.55 I0
J1.458
G1 X10.228
G3 X10.228 Y-173.912 I0
J-1.181
G3 X10.228 Y-171.55 I0
J1.181
G1 X9.934
X9.652
X-16.679 Y-202.039
X-25.022 Y-220.088
G2 X-26.684 Y-221.639
R4.285
G1 X-29.153 Y-223.09
X-31.816 Y-225.223
X-39. Y-228.713
G2 X-41.052 Y-228.939
R4.246
G1 X-42.904 Y-228.747
G2 X-45.158 Y-229.037
R9.071
G2 X-46.697 Y-228.667
R4.2
G1 X-54.394 Y-223.737
G2 X-56.039 Y-221.107
R4.234
G1 X-64.178 Y-185.444
G2 X-63.764 Y-183.152
R4.228
G1 X-56.102 Y-166.433
Y-163.955
G2 X-56.402 Y-162.056
R4.687
G1 Y-157.536
G3 X-60.002 Y-157.536 I-
1.8 J0
G3 X-56.402 Y-157.536
I1.8 J0
G1 Y-157.281
G3 X-59.642 Y-157.281 I-
1.62 J0
G3 X-56.402 Y-157.281
I1.62 J0
G1 Y-157.114
G3 X-59.318 Y-157.114 I-
1.458 J0
G3 X-56.402 Y-157.114
I1.458 J0
G1 Y-156.964
G3 X-59.026 Y-156.964 I-
1.312 J0
G3 X-56.402 Y-156.964
I1.312 J0
G1 Y-156.779
G3 X-58.528 Y-156.779 I-
1.063 J0
G3 X-56.402 Y-156.779
I1.063 J0
G1 Y-156.55
G3 X-58.124 Y-156.55
I-.861 J0
G3 X-56.402 Y-156.55
I.861 J0
G1 Y-156.235
Y-155.651
X-56.478
X-65.568
X-64.115 Y-157.651
G0 Z-195.283
X-35.351 Y-229.164
Z-222.211
G1 Z-224.211
X-44.375 Y-228.918
G2 X-44.901 Y-228.877
R5.192
G2 X-46.587 Y-228.246
R4.243
G1 X-54.138 Y-223.33
G2 X-55.59 Y-220.853
R4.221
G1 X-63.045 Y-188.246
G2 X-62.605 Y-183.873
R14.249
G1 X-55.114 Y-167.495
Y-164.225
G2 X-55.539 Y-162.056
R4.499
G1 Y-160.413
G3 X-57.539 Y-158.413 R2.
G0 Z-195.283
X11.583 Y-173.55
Z-222.211
G1 Z-224.211
G3 X9.583 Y-171.55 R2.
G1 X8.739
X-17.221 Y-201.609
X-26.005 Y-220.622
G2 X-26.722 Y-221.52
R4.49
G3 X-26.96 Y-224.121 R2.
G0 Z-195.283
X38.311 Y-194.453
Z-222.211
G1 Z-224.211
G3 X36.906 Y-191.582 R2.
G2 X34.192 Y-189.805
R4.271
G1 X21.843 Y-171.55
X21.057
G3 X19.057 Y-173.55 R2.
G0 Z-195.283
X58.027 Y-158.004
Z-222.211
G1 Z-224.211
G3 X56.019 Y-159.995 R2.
G1 X56.007 Y-162.857
G2 X55.534 Y-164.368
R4.298
G1 Y-166.527
X56.67 Y-169.396
X63.4 Y-195.124
G2 X61.647 Y-199.062
R4.263
G3 X61.028 Y-201.59 R2.
G0 Z-195.283
X38.578 Y-195.353
Z-220.725
G1 Z-222.725
G3 X38.163 Y-191.58 R2.
G2 X35.303 Y-189.52
R4.387
G1 X23.147 Y-171.55
X21.94
G3 X19.94 Y-173.55 R2.
G0 Z-195.283
X10.67
Z-220.725
G1 Z-222.725
G3 X8.67 Y-171.55 R2.
G3 X8.67 Y-175.55 I0 J-2.
G3 X8.67 Y-171.55 I0 J2.
G1 X8.346
G3 X8.346 Y-175.55 I0 J-
2.
G3 X8.346 Y-171.55 I0 J2.
G1 X8.155
G3 X8.155 Y-175.15 I0 J-
1.8
G3 X8.155 Y-171.55 I0
J1.8
G1 X8.043
G3 X8.043 Y-174.79 I0 J-
1.62
G3 X8.043 Y-171.55 I0
J1.62
G1 X7.951
G3 X7.951 Y-174.466 I0 J-
1.458
G3 X7.951 Y-171.55 I0
J1.458
G1 X7.796
G3 X7.796 Y-173.912 I0 J-
1.181
G3 X7.796 Y-171.55 I0
J1.181
G1 X7.473
X7.053
G2 X6.174 Y-172.962
R4.643
G1 X-18.017 Y-200.973
X-27.546 Y-221.578
G2 X-28.534 Y-222.675
R4.496
G3 X-28.888 Y-225.44 R2.
G0 Z-195.283
X-63.387 Y-195.342
Z-220.725
G1 Z-222.725
X-62.707 Y-189.362
X-62.165 Y-184.597
G2 X-62.079 Y-184.238
R1.5
G1 X-61.663 Y-183.133
G2 X-61.622 Y-183.036
R1.5
G1 X-55.129 Y-168.867
Y-167.721
G3 X-57.039 Y-165.723 R2.
G0 Z-195.283
X-49.148 Y-228.854
Z-220.725
G1 Z-222.725
X-43.244 Y-228.755
G2 X-45.766 Y-227.985
R4.283
G1 X-53.568 Y-222.89
G2 X-54.972 Y-220.343
R4.282
G1 X-61.086 Y-193.589
X-61.375 Y-192.322
G2 X-61.36 Y-190.794
R5.158
G1 X-60.675 Y-184.767
X-60.259 Y-183.661
X-53.629 Y-169.195
Y-167.011
Y-164.225
G2 X-54.053 Y-162.056
R4.499
G1 Y-159.698
G3 X-56.053 Y-157.698 R2.
G0 Z-195.283
X56.35 Y-158.866
Z-220.725
G1 Z-222.725
X55.427 Y-163.488
G2 X55.037 Y-164.712
R5.772
G1 Y-166.23
X56.934 Y-170.831
G3 X59.312 Y-171.997 R2.
G0 Z-195.283
X57.203 Y-157.65
Z-220.725
G1 Z-222.725
G3 X54.024 Y-159.258 R2.
G1 X54.009 Y-162.857
G2 X53.537 Y-164.367
R4.272
G1 Y-166.527
X55.818 Y-172.059
X56.611 Y-173.981
X62.228 Y-195.379
G2 X62.065 Y-197.417
R4.176
G2 X60.48 Y-199.532
R4.286
G3 X59.844 Y-202.062 R2.
G0 Z-195.283
X37.903 Y-193.485
Z-219.982
G1 Z-221.982
X38.923 Y-191.594
G2 X36.061 Y-189.668
R4.308
G1 X23.799 Y-171.55
X23.244
G3 X21.244 Y-173.55 R2.
G0 Z-195.283
X9.006
Z-219.982
G1 Z-221.982
G3 X7.006 Y-171.55 R2.
G3 X7.006 Y-174.466 I0 J-
1.458
G3 X7.006 Y-171.55 I0
J1.458
G1 X6.87
G3 X6.87 Y-174.174 I0 J-
1.312
G3 X6.87 Y-171.55 I0
J1.312
G1 X6.735
G3 X6.735 Y-173.676 I0 J-
1.063
G3 X6.735 Y-171.55 I0
J1.063
G1 X6.548
G3 X6.548 Y-173.272 I0
J-.861
G3 X6.548 Y-171.55 I0
J.861
G1 X6.264
X5.87
G2 X4.621 Y-173.981
R4.523
G1 X-18.415 Y-200.654
X-28.309 Y-222.068
G2 X-28.931 Y-222.87
R4.626
G3 X-29.024 Y-225.552 R2.
G0 Z-195.283
X-37.176 Y-230.05
Z-219.982
G1 Z-221.982
X-43.618 Y-228.646
G2 X-45.154 Y-227.985
R4.39
G1 X-53.191 Y-222.749
G2 X-54.604 Y-220.343
R4.202
G1 X-60.552 Y-194.273
Y-193.088
X-59.617 Y-184.885
X-59.36 Y-184.171
X-52.886 Y-170.044
Y-164.225
G2 X-53.31 Y-162.056
R4.501
G1 Y-160.987
G3 X-55.31 Y-158.987 R2.
G0 Z-195.283
X55.029 Y-158.531
Z-219.982
G1 Z-221.982
G3 X53.021 Y-160.523 R2.
G1 X53.011 Y-162.857
G2 X52.538 Y-164.367
R4.272
G1 Y-166.527
X56.653 Y-176.528
X61.661 Y-195.634
G2 X61.578 Y-197.361
R4.173
G2 X59.875 Y-199.784
R4.278
G3 X59.217 Y-202.312 R2.
G0 Z-195.283
X43.478 Y-200.777
Z-219.239
G1 Z-221.239
G3 X42.913 Y-198.246 R2.
G2 X41.18 Y-196.208
R6.121
G2 X40.791 Y-195.536
R6.629
G3 X38.318 Y-194.557 R2.
G0 Z-195.283
X37.589 Y-193.216
Z-219.239
G1 Z-221.239
X39.439 Y-191.566
G2 X36.693 Y-189.627
R4.31
G1 X24.451 Y-171.55
X23.896
G3 X21.896 Y-173.55 R2.
G0 Z-195.283
X7.789
Z-219.239
G1 Z-221.239
G3 X5.789 Y-171.55 R2.
G3 X5.789 Y-174.174 I0 J-
1.312
G3 X5.789 Y-171.55 I0
J1.312
G1 X5.6
G3 X5.6 Y-173.676 I0 J-
1.063
G3 X5.6 Y-171.55 I0
J1.063
G1 X5.367
G3 X5.367 Y-173.272 I0
J-.861
G3 X5.367 Y-171.55 I0
J.861
G1 X5.046
X4.508
G2 X3.296 Y-174.736
R4.331
G1 X-18.813 Y-200.336
X-29.248 Y-222.89
G2 X-29.596 Y-223.303
R10.374
G1 X-33.816 Y-228.051
X-34.404 Y-228.713
G0 Z-195.283
X-45.875 Y-229.775
Z-219.239
G1 Z-221.239
X-43.068 Y-228.649
G2 X-43.618 Y-228.495
R10.442
G1 X-44.337 Y-228.118
X-52.895 Y-222.539
G2 X-54.295 Y-220.088
R4.232
G1 X-59.705 Y-196.398
G2 X-59.688 Y-194.869
R5.189
G1 X-58.605 Y-185.189
X-58.229 Y-184.171
X-52.143 Y-170.892
Y-164.225
G2 X-52.567 Y-162.056
R4.472
G1 Y-160.989
G3 X-54.567 Y-158.989 R2.
G0 Z-195.283
X54.03 Y-158.532
Z-219.239
G1 Z-221.239
G3 X52.022 Y-160.524 R2.
G1 X52.012 Y-162.857
G2 X51.54 Y-164.369 R4.32
G1 Y-166.527
X56.585 Y-178.698
X61.093 Y-195.888
G2 X59.341 Y-199.99
R4.242
G1 X52.99 Y-204.46
G0 Z-195.283
X44.443 Y-201.239
Z-218.497
G1 Z-220.497
G3 X43.849 Y-198.687 R2.
G2 X42.664 Y-197.417
R4.55
G1 X40.287 Y-193.851
G3 X37.879 Y-193.103 R2.
G0 Z-195.283
X38.241 Y-194.084
Z-218.497
G1 Z-220.497
G3 X39.425 Y-191.515 R2.
G1 X39.357 Y-191.332
X38.487 Y-190.846
G2 X37.453 Y-189.775
R4.22
G1 X25.103 Y-171.55
X24.548
G3 X22.548 Y-173.55 R2.
G0 Z-195.283
X6.428
Z-218.497
G1 Z-220.497
G3 X4.428 Y-171.55 R2.
G3 X4.428 Y-173.912 I0 J-
1.181
G3 X4.428 Y-171.55 I0
J1.181
G1 X4.186
G3 X4.186 Y-173.463 I0
J-.957
G3 X4.186 Y-171.55 I0
J.957
G1 X3.945
G3 X3.945 Y-173.1 I0
J-.775
G3 X3.945 Y-171.55 I0
J.775
G1 X3.613
X3.102
G2 X2.871 Y-173.981 R5.67
G2 X2.053 Y-175.396
R4.389
G1 X-19.211 Y-200.018
X-30.008 Y-223.421
G2 X-30.767 Y-224.385
R5.46
G1 X-34.388 Y-228.051
X-35.626 Y-229.303
G0 Z-195.283
X-34.199 Y-228.614
Z-218.497
G1 Z-220.497
G2 X-42.527 Y-228.705
R13.
G2 X-43.724 Y-228.119
R4.768

G1 X-52.518 Y-222.397
G2 X-53.986 Y-219.834
R4.265
G1 X-58.871 Y-198.436
G2 X-58.852 Y-196.907
R5.206
G1 X-57.58 Y-185.444
X-57.299 Y-184.612
X-51.4 Y-171.741
Y-164.216
G2 X-51.825 Y-162.056
R4.435
G1 Y-160.986
G3 X-53.825 Y-158.986 R2.
G0 Z-195.283
X53.031 Y-158.531
Z-218.497
G1 Z-220.497
G3 X51.023 Y-160.523 R2.
G1 X51.013 Y-162.857
G2 X50.541 Y-164.363
R4.221
G1 Y-166.527
X56.591 Y-181.114
X60.521 Y-196.11
G2 X58.805 Y-200.195
R4.26
G1 X52.902 Y-204.465
G0 Z-195.283
X45.41 Y-201.701
Z-217.754
G1 Z-219.754
G3 X44.819 Y-199.144 R2.
G2 X43.671 Y-197.926
R4.512
G1 X39.701 Y-192.067
X39.553 Y-191.731
G3 X35.903 Y-190.08 R3.
G0 Z-195.283
X38.478 Y-193.827
Z-217.754
G1 Z-219.754
G3 X39.348 Y-191.266 R2.
G1 X39.17 Y-190.863
G2 X38.095 Y-189.749
R4.23
G1 X25.755 Y-171.55
X25.2
G3 X23.2 Y-173.55 R2.
G0 Z-195.283
X5.022
Z-217.754
G1 Z-219.754
G3 X3.022 Y-171.55 R2.
G3 X3.022 Y-174.174 I0 J-1.312
G3 X3.022 Y-171.55 I0 J1.312
G1 X2.804
G3 X2.804 Y-173.676 I0 J-1.063
G3 X2.804 Y-171.55 I0 J1.063
G1 X2.563
G3 X2.563 Y-173.272 I0 J-.861
G3 X2.563 Y-171.55 I0 J.861
G1 X2.231
X1.696
X1.695 Y-171.609
X1.664 Y-173.981
G2 X.421 Y-176.506 R4.453
G1 X-19.609 Y-199.699
X-30.311 Y-222.89
G2 X-31.646 Y-224.305
R4.242
G1 X-36.096 Y-227.201
G3 X-36.745 Y-229.863 R2.
G0 Z-195.283
X-33.773 Y-228.075
Z-217.754
G1 Z-219.754
G2 X-41.694 Y-228.806
R11.
G2 X-43.105 Y-228.123
R4.554
G1 X-52.085 Y-222.298
G2 X-53.618 Y-219.834
R4.192
G1 X-58.036 Y-200.474
G2 X-58.016 Y-198.945
R5.222
G1 X-56.566 Y-185.75
X-56.198 Y-184.68
X-50.657 Y-172.58
X-50.681 Y-164.176
G2 X-51.082 Y-162.056
R4.516
G1 Y-160.987
G3 X-53.082 Y-158.987 R2.
G0 Z-195.283
X52.029 Y-158.521
Z-217.754
G1 Z-219.754
G3 X50.018 Y-160.51 R2.
G1 X50.004 Y-162.939
G2 X49.542 Y-164.367
R4.269
G1 Y-166.527
X56.634 Y-183.661
X59.958 Y-196.398
G2 X58.217 Y-200.443
R4.281
G1 X52.623 Y-204.47
G0 Z-195.283
X46.382 Y-202.164
Z-217.011
G1 Z-219.011
G3 X45.792 Y-199.602 R2.
G2 X44.678 Y-198.436
R4.486
G1 X26.407 Y-171.55
X25.852
G3 X23.852 Y-173.55 R2.
G0 Z-195.283
X3.616
Z-217.011
G1 Z-219.011
G3 X1.616 Y-171.55 R2.
G3 X1.616 Y-174.174 I0 J-1.312
G3 X1.616 Y-171.55 I0 J1.312
G1 X1.398
G3 X1.398 Y-173.676 I0 J-1.063
G3 X1.398 Y-171.55 I0 J1.063
G1 X1.157
G3 X1.157 Y-173.272 I0 J-.861
G3 X1.157 Y-171.55 I0 J.861
G1 X.825
X.29
X.289 Y-171.613
X.267 Y-174.745
G2 X-.869 Y-177.221
R4.325
G1 X-20.007 Y-199.381
X-30.144 Y-221.362
G2 X-31.587 Y-222.89
R4.268
G1 X-39.259 Y-227.874
G2 X-43.618 Y-227.395
R4.272
G1 X-51.861 Y-222.031
G2 X-53.309 Y-219.578
R4.207
G1 X-57.201 Y-202.512
G2 X-57.179 Y-200.983
R5.239
G1 X-55.511 Y-185.87
X-55.066 Y-184.68
X-49.915 Y-173.44
Y-164.225
G2 X-50.339 Y-162.056
R4.5
G1 Y-160.986
G3 X-52.339 Y-158.986 R2.
G0 Z-195.283
X51.034 Y-158.532
Z-217.011
G1 Z-219.011
G3 X49.026 Y-160.524 R2.
G1 X49.016 Y-162.857
G2 X48.544 Y-164.367
R4.272
G1 Y-166.527
X56.575 Y-185.864
X59.391 Y-196.653
G2 X57.625 Y-200.676
R4.245
G1 X52.251 Y-204.458
G0 Z-195.283
X51.965 Y-204.434
Z-216.268
G1 Z-218.268
X50.666 Y-203.333
X46.843 Y-200.096
X46.086 Y-199.455
X27.059 Y-171.55
X26.504
G3 X24.504 Y-173.55 R2.
G0 Z-195.283
X2.21
Z-216.268
G1 Z-218.268
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G3 X.21 Y-174.174 I0 J-1.312
G3 X.21 Y-171.55 I0 J1.312
G1 X-.008
G3 X-.008 Y-173.676 I0 J-1.063
G3 X-.008 Y-171.55 I0 J1.063
G1 X-.249
G3 X-.249 Y-173.272 I0 J-.861
G3 X-.249 Y-171.55 I0 J.861
G1 X-.581
X-1.116
X-1.117 Y-171.611
X-1.16 Y-175.764
G2 X-2.264 Y-178.057
R4.371
G1 X-20.405 Y-199.063
X-30.127 Y-220.088
X-30.789 Y-220.906
X-31.559 Y-221.497
X-40.026 Y-226.999
G2 X-44.131 Y-226.667
R4.227
G1 X-51.504 Y-221.872
G2 X-52.873 Y-219.834
R4.18
G1 X-56.366 Y-204.549
G2 X-56.343 Y-203.021
R5.257
G1 X-54.455 Y-185.989
X-54.168 Y-185.189
X-49.172 Y-174.288
X-49.186 Y-164.197
G2 X-49.596 Y-162.056
R4.514
G1 Y-160.987
G3 X-51.596 Y-158.987 R2.
G0 Z-195.283
X50.035 Y-158.553
Z-216.268
G1 Z-218.268
G3 X48.027 Y-160.545 R2.
G1 X48.017 Y-162.857
G2 X47.545 Y-164.37
R4.327
G1 Y-166.527
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X58.823 Y-196.907
G2 X57.04 Y-200.914
R4.245
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G0 Z-195.283
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Z-215.525
G1 Z-217.525
X47.732 Y-200.513
G2 X46.438 Y-199.082
R4.739
G1 X27.711 Y-171.55
X27.156
G3 X25.156 Y-173.55 R2.
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G1 Z-217.525
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X-2.538 Y-173.938
X-2.555 Y-176.528
G2 X-3.604 Y-178.83
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R4.349
G1 X-40.752 Y-226.105
G2 X-44.887 Y-225.783
R4.227
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R4.183
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G2 X-55.507 Y-205.059
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G1 X-53.422 Y-186.208
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X-48.429 Y-175.137
Y-164.219
G2 X-48.853 Y-162.056
R4.453
G1 Y-160.99
G3 X-50.853 Y-158.99 R2.
G0 Z-195.283
X49.037 Y-158.554
Z-215.525
G1 Z-217.525
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G1 X47.019 Y-162.857
G2 X46.546 Y-164.364
R4.238
G1 Y-166.527
X56.62 Y-190.811
X58.255 Y-197.162
G2 X56.501 Y-201.122
R4.261
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G0 Z-195.283
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G91 G30 Z0 M5
M1
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S7500 T9
M24
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M23
G90 G0 G54 P11 X-17.447
Y-224.17
G43 Z50. H1 M8
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Z-170.257
G1 Z-172.257 F600
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G2 X-21.354 Y-222.765
R31.
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X-33.753 Y-217.719
G0 Z-169.428
X-10.775 Y-220.618
Z-170.257
G1 Z-172.257 F600
X-13.72 Y-219.858 F1400
X-16.163 Y-219.228
G2 X-19.469 Y-218.134
R26.
G1 X-33.97 Y-212.232
X-35.349 Y-211.671
G0 Z-169.428
X-7.285 Y-216.355
Z-170.257
G1 Z-172.257 F600
X-9.241 Y-215.85 F1400
X-14.914 Y-214.387
G2 X-17.584 Y-213.503
R21.
G1 X-35.209 Y-206.329
X-37.571 Y-205.368
G0 Z-169.428
X-6.135 Y-211.488
Z-170.257
G1 Z-172.257 F600
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X-13.664 Y-209.545
G2 X-15.699 Y-208.872
R16.
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X-39.529 Y-199.173
G0 Z-169.428
X-4.886 Y-206.646
Z-170.257
G1 Z-172.257 F600
X-6.659 Y-206.189 F1400
X-12.415 Y-204.704
G2 X-13.814 Y-204.241
R11.
G1 X-37.957 Y-194.414
X-39.073 Y-194.797
X-39.202 Y-194.853
X-39.96 Y-195.182
G0 Z-169.428
X-3.637 Y-201.805
Z-170.257
G1 Z-172.257 F600
X-5.409 Y-201.347 F1400
X-11.166 Y-199.862
G2 X-11.929 Y-199.61 R6.
G1 X-37.807 Y-189.077
X-40.694 Y-190.067
G0 Z-169.428
Z-109.837
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Z-170.357
G1 Z-172.357 F600
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G2 X-21.354 Y-222.765
R31.
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X-33.753 Y-217.719
G0 Z-169.428
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Z-170.357
G1 Z-172.357 F600
X-13.72 Y-219.858 F1400
X-16.163 Y-219.228
G2 X-19.469 Y-218.134
R26.
G1 X-33.97 Y-212.232
X-35.349 Y-211.671
G0 Z-169.428
X-7.285 Y-216.355
Z-170.357
G1 Z-172.357 F600
X-9.241 Y-215.85 F1400
X-14.914 Y-214.387
G2 X-17.584 Y-213.503
R21.
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X-37.571 Y-205.368
G0 Z-169.428
X-6.135 Y-211.488
Z-170.357
G1 Z-172.357 F600
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G2 X-15.699 Y-208.872
R16.
G1 X-37.504 Y-199.997
X-39.529 Y-199.173
G0 Z-169.428
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Z-170.357
G1 Z-172.357 F600
X-6.659 Y-206.189 F1400
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G2 X-13.814 Y-204.241
R11.
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X-39.073 Y-194.797
X-39.202 Y-194.853
X-39.96 Y-195.182
G0 Z-169.428
X-3.637 Y-201.805
Z-170.357
G1 Z-172.357 F600
X-5.409 Y-201.347 F1400
X-11.166 Y-199.862
G2 X-11.929 Y-199.61 R6.
G1 X-37.807 Y-189.077
X-40.694 Y-190.067
G0 Z-169.428
G0 Z50.

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Y-236.697 Z-159.097
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M23
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Z-109.592
Z-170.013
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G1 X22.458 Y-223.793
G0 Z-169.194
X38.476 Y-212.047
Z-170.013
G1 Z-172.013 F1200
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X24.132 Y-217.885
G2 X20.76 Y-218.996 R26.
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G0 Z-169.194
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Z-170.013
G1 Z-172.013 F1200
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G2 X19.524 Y-214.151 R21.
G1 X13.802 Y-215.612
G0 Z-169.194
X42.686 Y-199.537
Z-170.013
G1 Z-172.013 F1200
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G2 X18.287 Y-209.307 R16.
G1 X12.474 Y-210.79
G0 Z-169.194
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Z-170.013
G1 Z-172.013 F1200
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G2 X17.051 Y-204.462 R11.
G1 X11.237 Y-205.946
G0 Z-169.194
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Z-170.013
G1 Z-172.013 F1200
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G0 Z-169.194
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G1 Z-172.113 F1200
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G0 Z-169.194
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Z-170.113
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Y-171.897
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Y-181.226
X57.141
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Y-112.016
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M23
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68.974
Z-109.694
Z-129.025
G1 Z-131.025 F1200
X-43.471 Y-164.065 F1400
X-27.272
Y-170.018
X-49.13
Y-175.97
X-26.957
Y-181.922
X-53.797
Y-187.874
X-26.026
Y-193.826
X-56.042
Y-199.779
X-25.561
G0 Z-128.376
G0 Z50.
M24
G90 G0 A-63.024 C-19.51
M23
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Z-109.694
X-45.289 Y-163.235
Z-129.125
G1 Z-131.125 F1200
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Y-181.922
X-53.797
Y-187.874
X-26.026
Y-193.826
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X-25.561
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G0 Z-26.667
G0 Z50.
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G0 Z-26.667
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Z-131.197
G1 Z-133.197 F1200
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Y-173.157
X14.44
Y-178.772
X36.81
Y-184.387
X8.737
Y-190.002
X35.715
Y-195.617
X4.435
Y-201.233
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G0 Z-130.549
G0 Z50.
M24
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M24
A-78.393 C113.344
M23
M24
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X-.909
G0 Z-130.74
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M24
G90 G0 A-78.393 C63.674
M23
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G1 Z-133.488 F1200
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X-.909
G0 Z-130.74
G0 Z50.
M24
G90 G0 A-93.575 C144.92
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X30.345 Y-227.094
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Z-198.79
G1 Z-200.79 F1200
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X27.206 Y-222.549
G0 Z-198.18
X48.068 Y-213.996
Z-198.79
G1 Z-200.79 F1200
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X25.457 Y-217.771
X24.161 Y-217.988
G0 Z-198.18
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X22.512 Y-213.361
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Z-198.79
G1 Z-200.79 F1200
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G1 Z-200.79 F1200
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G0 Z-198.18
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X53.64 Y-197.858
X19.08 Y-203.628
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X16.814 Y-205.142
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X14.183 Y-200.886
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X-19.626 Y-218.11
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G1 Z-201.15 F1200
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X-44.092 Y-214.025
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X-44.923 Y-208.817
X-47.117 Y-208.451
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X-14.405 Y-210.291
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X-47.949 Y-203.243
X-50.142 Y-202.877
G0 Z-198.54
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X-15.413 Y-203.606
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X-50.676 Y-198.217
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G0 Z-198.54
X-8.853 Y-201.974
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G1 Z-201.15 F1200
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G0 Z-78.695
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G0 Z-78.695
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G0 Z-78.695
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X-2.671 Y-165.203
G0 Z-78.695
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G0 Z-78.716
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G0 Z-211.635
X-13.062 Y-188.35
Z-220.46
G1 Z-222.46 F1200
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X1.423 F1400
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G0 Z-211.635
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G0 Z50.
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G0 Z-211.195
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G0 Z-233.876
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G3 X53.753 Y-178.129 R2.5
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X-.13
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G1 X-2.581 Y-186.87
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Z-184.719
G1 Z-186.719 F1200
X3.739 F1400
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X37.119 Y-161.875
G2 X41.752 Y-160.604 R6.
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X46.926 Y-161.355
G0 Z-183.897
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Z-84.745
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X-15.043 Y-182.319
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X-30.835 Y-182.84
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G1 Z-163.113 F1500
X-13.175 Y-177.681 F1400
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X-28.855
G3 X-29.416 Y-177.383
R2.5
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G0 Z-161.143
Z-161.113
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X-13.127 Y-172.319
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G3 X-29.984 Y-172.383
R2.5
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G0 Z-161.143
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X-7.62 Y-169.129
G1 Z-163.113 F1500
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X-12.169 Y-167.319
X-29.991
G3 X-30.552 Y-167.383
R2.5
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G0 Z-161.143
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X-5.884 Y-164.438
G1 Z-163.113 F1500
X-7.63 Y-163.743 F1400
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G90 G0 A-63.051 C131.276
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X22.404 Y-210.057
G0 Z-217.291
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Z-218.285
G1 Z-220.285 F1200
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X20.836 Y-205.25
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A-101.337 C-54.166
M23
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A-101.337 C-58.704
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A-103.948 C-36.642
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228.977
Z-234.169
G1 Z-236.169 F1200
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X41.086 Y-205.657
X31.398
X29.77
G0 Z-233.188
X46.066 Y-201.47
Z-234.169
G1 Z-236.169 F1200
X44.222 Y-201.139 F1400
X41.531 Y-200.657
X28.715
X27.182
G0 Z-233.188
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G1 Z-236.169 F1200
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X42.195 Y-195.696
G3 X41.753 Y-195.657 R2.5
G1 X26.127
X24.594
G0 Z-233.188
X47.823 Y-191.626
Z-234.169
G1 Z-236.169 F1200
X45.986 Y-191.296 F1400
X42.639 Y-190.696
G3 X42.198 Y-190.657 R2.5
G1 X23.539
X22.005
G0 Z-233.188
X48.701 Y-186.703
Z-234.169
G1 Z-236.169 F1200
X46.869 Y-186.375 F1400
X43.084 Y-185.696
G3 X42.643 Y-185.657 R2.5
G1 X21.985
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G0 Z-233.188
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G1 Z-236.169 F1200
X47.751 Y-181.453 F1400
X43.529 Y-180.696
G3 X43.087 Y-180.657 R2.5
G1 X20.768
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X18.531 Y-181.815
G0 Z-233.188
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Z-234.169
G1 Z-236.169 F1200
X48.634 Y-176.532 F1400
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X19.551
X16.572 Y-177.199
G0 Z-233.188
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X16.572 Y-177.199
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M23
Z20.
M24
A0 C0
M23
X16.609 Y-24.335 Z20.
Z2.4
Z-55.391
G1 Z-57.391 F1200
X15. Y-22.502 F1400
X13.77 Y-21.102
G3 X13.009 Y-20.962 R.625
G1 X8.782 Y-23.195
X3.956 Y-25.744
G0 Z5.
X22.669 Y-23.66
Z-55.391
G1 Z-57.391 F1200
X21.06 Y-21.827 F1400
X15.901 Y-15.95
G3 X12.854 Y-15.388 R2.5
G1 X-4.78 Y-24.705
X-9.607 Y-27.255
G0 Z5.
X26.528 Y-23.231
Z-55.391
G1 Z-57.391 F1200
X26.307 Y-21.243 F1400
X26.177 Y-20.078
X17.014 Y-9.639
G3 X13.764 Y-9.197 R2.5
G2 X12.868 Y-9.726 R11.
G1 X-18.343 Y-26.215
X-23.17 Y-28.765
G0 Z5.
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Z-55.391
G1 Z-57.391 F1200
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X13.009 Y20.962
G3 X13.77 Y21.102 R.625
G1 X15. Y22.502
X16.384 Y24.079
G0 Z5.
X-9.607 Y27.255
Z-55.391
G1 Z-57.391 F1200
X-4.78 Y24.705 F1400
X12.854 Y15.388
G3 X15.901 Y15.95 R2.5
G1 X21.06 Y21.827
X22.402 Y23.356
G0 Z5.
X-23.17 Y28.765
Z-55.391
G1 Z-57.391 F1200
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X12.868 Y9.726
G2 X13.764 Y9.197 R11.
G3 X17.014 Y9.639 R2.5
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X26.307 Y21.243
X26.407 Y22.14
G0 Z5.
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Z-55.391
G1 Z-57.391 F1200
X31.276 Y-20.69 F1400
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X18.681 Y-3.958
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X31.29 Y20.808
G0 Z5.
X-38.801 Y25.569
Z-55.391
G1 Z-57.391 F1200
X-37.395 Y24.034 F1400
G2 X-29.37 Y26.386 R6.
G1 X10.533 Y5.305
G2 X10.533 Y-5.305 R6.
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G0 Z50.
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Z-55.491
G1 Z-57.491 F1200
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Z-55.491
G1 Z-57.491 F1200
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G0 Z5.
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Z-55.491
G1 Z-57.491 F1200
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G1 Z-57.491 F1200
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G2 X10.533 Y-5.305 R6.
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A0 C0
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G1 Z-208.373 F1200
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Z-206.473
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A-90. C-173.646
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Z20.
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A0 C0
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J1.024 F500
G0 Z2.4
G0 Z50.
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G90 G0 A0 C0
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G3 X37.178 Y1.097 I1.023
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G1 Z-102.928 F1200
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F600
G0 Z-87.295
X5.577
Z-100.928
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G1 Z-107.428 F1200
G3 X-2.097 Y-197.919 R3.9
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G0 Z-87.295
G0 Z50.
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G90 G0 A-90. C-143.358
M23
X60.828 Y-244.841
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A-67. C90.
M23
X-51.822 Z-168.423
M24
A-90. C-143.358
M23
X-51.822 Y-161.097 Z-
168.423
Z-188.972
Z-192.539
G1 Z-194.539 F1200
G41 X-48.833 Y-161.359 D1
F1400
G3 X-48.572 Y-161.37 R3.
G1 X-6.368
G3 X-6.106 Y-161.359 R3.
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G0 Z-184.929
G0 Z50.
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G90 G0 A-90. C-143.358
M23
X-3.118 Y-161.097
X-51.822
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F1400
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G1 X-6.368
G3 X-6.106 Y-161.359 R3.
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A-90. C-143.358
M23
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A-90. C-46.368
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A-90. C-36.642
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X7.3 Z-190.271
Z-192.892
G1 Z-194.892 F1200
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F1400
G3 X10.551 Y-161.37 R3.
G1 X52.754
G3 X53.016 Y-161.359 R3.
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F1400
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G3 X53.016 Y-161.359 R3.
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G0 Z-185.301
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X56.004 Y-169.907
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A-90. C-36.866
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M24
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M23
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Z-234.269
G1 Z-236.269 F450
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F1600
G3 X52.754 Y-175.637 R3.
G1 X10.551
G3 X10.03 Y-175.683 R3.
G1 G40 X7.075 Y-176.204
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G0 Z50.
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G90 G0 A-103.948 C-
143.358
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M23
Z-233.921
Z-233.926
G1 Z-235.926 F450
G41 X-5.847 Y-175.768
F1600
G3 X-6.368 Y-175.722 R3.
G1 X-48.572
G3 X-49.093 Y-175.768 R3.
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G0 Z-231.275
G0 Z50.
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G90 G0 A-24.081 C160.641
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X-75.014 Y-80.345
M24
A-103.948 C-143.358
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Y-111.846 Z-6.724
M24
A-24.081 C160.641
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Z-47.751
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G1 Z-54.199 F1200
G41 X-29.518 Y-94.376
F1400
G3 X-29.766 Y-94.459 R3.
G1 X-58.19 Y-105.398
G3 X-58.43 Y-105.502 R3.
G1 G40 X-61.125 Y-106.819
G0 Z-9.675
G0 Z50.
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G90 G0 A-24.081 C160.641
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G90 G0 A-24.081 C19.359
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Z-52.369
G1 Z-54.369 F1200
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F500
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G3 X33.292 Y-94.755 R3.
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G0 Z-9.844
G0 Z50.
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G90 G0 A-24.081 C19.359
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F1400
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G3 X33.292 Y-94.755 R3.
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A-57.378 C-47.828
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Z-129.242
Z-129.247
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F1000
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G3 X-.956 Y-176.016 R3.
G1 G40 X1.866 Y-177.033
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Z-128.998
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G3 X42.892 Y-158.435 R3.
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G0 Z50.
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Y-239.691 Z-167.16
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G3 X-46.161 Y-185.705 R3.
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G0 Z50.
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A-69.627 C159.586
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F1000
G3 X46.231 Y-187.276 R3.
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G3 X11.497 Y-201.462 R3.
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G0 Z-110.002
G0 Z50.
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A-69.627 C-126.244
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227.127
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A-104.115 C146.725
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X58.329 Y-168.387 Z-
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Z-235.089
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G1 X17.633 Y-202.277
G3 X17.266 Y-202.649 R3.
G1 G40 X15.354 Y-204.961
G0 Z-226.661
G0 Z50.
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G90 G0 A-90. C135.
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X-1.259 Y-191.137
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A-104.115 C146.725
M23
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A-104.115 C146.357
M23
M24
A-90. C135.
M23
X-.746 Y-191.772 Z-
184.813
Z-184.819
G1 Z-186.819 F450
G41 X1.879 Y-190.32 F1000
G3 X2.313 Y-190.028 R3.
G1 X40.799 Y-158.928
G3 X41.175 Y-158.565 R3.
G1 G40 X43.146 Y-156.303
G0 Z-179.093
G0 Z50.
M24
G90 G0 A-90. C45.
M23
X-68.889 Y-156.303
M24
A-90. C135.
M23
M24
A-90. C104.926
M23
X-39.537
M24
A-90. C45.
M23
Z-185.124
Z-185.13
G1 Z-187.13 F450
G41 X-37.566 Y-158.565
F1000
G3 X-37.19 Y-158.928 R3.
G1 X1.296 Y-190.028
G3 X1.729 Y-190.32 R3.
G1 G40 X4.355 Y-191.772
G0 Z-179.404
G0 Z50.
M24
G90 G0 A-104.115 C33.275
M23
X-12.183 Y-205.468
M24
A-90. C45.
M23
M24
A-90. C44.632
M23
M24
A-104.115 C33.275
M23
X-11.675 Y-204.871 Z-
235.439
Z-235.446
G1 Z-237.446 F450
G41 X-13.587 Y-202.559
F1000
G3 X-13.955 Y-202.187 R3.
G1 X-51.637 Y-170.118
G3 X-52.063 Y-169.815 R3.
G1 G40 X-54.651 Y-168.297
G0 Z-227.018
G91 G30 Z0 M5
G91 G30 Y0
M24
G91G28A0 C0
M30
%
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