東海大學環境科學與工程學系

Heterogeneous Catalytic Ozonation of Target Pollutants using Fe₃O₄/SiO₂/Co₃O₄: Preparation and Reaction Mechanism

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論文指導教授推薦書

環境科學與工程學系呂理維君所提之論文

題目:利用 Fe₃O₄/SiO₂/Co₃O₄催化劑催化臭氧降解水中目標污染物:材 料製作與反應機制

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經本委員會審議,認為符合博士資格標準。

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Abstract

Heterogeneous catalytic ozonation is a novel type of AOPs to promote the capacity of oxidation. Co₃O₄ catalyst can catalyze ozone to generate free radicals and then achieve mineralization of dissolved organics effectively in water. Co₃O₄ could be supported on magnetic Fe₃O₄/SiO₂ for recovery. The presence of Co_3O_4 catalyst during ozonation at pH 5 as well as Mn-Pd catalyst at pH 11 results in the production of hydroxyl radicals, which acts as strong oxidants and react with organic pollutants. Catalyst which is covered by surface hydroxyl groups will be protonated or deprotonated when pH of solution is below or above pH_{pzc}. Catalytic ozonation of Methylene Blue and Diclofenac had the optimal condition of pH at 5 in accordance with pH of solution closed to pH_{pzc} , which can reach the activity of catalysts to generate more hydroxyl radicals. The surface hydroxyl groups of catalysts will be generated and revealed in solution to be •OH which is more powerful oxidant. Dosage of from 1.0 increased to 2.0 g/L, the TOC removal had not enhancement apparently. The enhanced generation of H_2O_2 in the catalytic ozonation has evidence for the development of DCF degradation. The TOC was insignificant decreased after 30 minutes in COP of pH5 and pH11. In SOP of pH5, the maximum yield of H₂O₂ that was generated 2.28 at 60 minutes and it was the lowest of all reaction.

Keywords: Heterogeneous Catalytic Ozonation, Co_3O_4 , diclofenac, methylene blue and H_2O_2

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Chapter 1 Introduction

In recent years, organic residual waters from industries like textile, pharmaceutical and plastics have become an important threat to human health and the environment. The coloring organic compounds such as methylene blue with aromatic rings, and halide would increase their toxicity and decrease their biodegradability. Pharmaceutical residues in surface and ground waters have been a major environmental concern. Many pharmaceutical residues are non-biodegradable and resistant against conventional wastewater treatment. Diclofenac (DCF) is typical representatives of analgesic non-steroidal anti-inflammatory pharmaceutical compounds (NSAIDS). When DCF is exposures to environmentally relevant levels in water, toxicity and negative effect on aquatic life would be increased. Humic acids (HAs) are refractory large molecules and ozone can destroy them from large molecule to small molecule, and the efficiency of mineralization in ozonation is ineffective.

Advanced Oxidation Process (AOP) emerging water treatments are capable of removing organic or inorganic pollutants during treating wastewater or drinking water. There are different kinds of AOPs, such as ozonation, photo-catalysis and wet oxidation etc. widely used in purification process. The AOPs systems can generate free radicals, which are non-selective and very powerful oxidants for destructing refractory and hazardous pollutants.

Ozone is capable of decomposing large amounts of organic substances, hence it is used to disinfect drinking water or treat wastewater in most countries. The advantage of ozonation is having high reaction rate, while it also last little residual in water. However, ozone is with low solubility in water, therefore, it cannot prevent secondary pollutants in the distribution. Furthermore, the generation of ozone costs highly and attacks compounds selectively, and causes the limit of its application.

Catalytic ozonation is a way to generate more free radicals than ozone alone. Catalysts are able to decompose ozone effectively to transform free radicals as oxidants. The heterogeneous catalytic ozonation is a novel type of AOPs to promote the capacity of oxidation. The Cobalt oxide (Co_3O_4) catalyst can catalyze ozone to generate free radicals effectively and then achieve mineralization of dissolved organics easily in water. Cobalt oxide (Co_3O_4) could be supported on magnetic Fe₃O₄/SiO₂ for recovery. The investigation of the characteristics of the magnetic catalysts can be analyzed by the scanning electron microscopy with energy dispersive spectrometer (SEN/EDS), superconducting quantum interference device (SQUID), X-ray powder diffraction (XRD), Fourier-transform infrared spectroscopy (FTIR) and X-ray photoelectron spectroscopy (XPS).

Objectives

- 1. Investigate the effect of function group on surface particle during preparation
- 2. The mechanism of catalytic ozonation in target pollutants, diclofenac, Methylene blue and humic acid in different condition and pursue the optimal mineralization.
- 3. Reducing toxic intermediates produced and enhancing mineralization efficiency.





Figure 1.1 Flow chart in this study

Chapter 2 Literature Review

2.1 Ozone

Ozone is an allotrope of oxygen and a colorless gas. The melting and boiling point is -193°C and -112 °C, respectively. The solubility of ozone in water is 1.09mg L⁻¹ at 25°C, but it is able to solute in organic solution easily. The solubility of ozone in aqueous solution at 25 °C is 13 times higher than oxygen. Ozone has a high oxidation potential ($\Delta G^{\circ}_{f} = 163.2$) and it also may decompose to free radicals which are more powerful oxidants to enhance oxidation process. The relative oxidation potentials are presented in Table 1.

Table 2.1 Relative oxidation potentials [1].				
Species	Oxidation Potential, V			
Fluorine	3.06			
Hydroxyl radical	2.80			
Nascent oxygen	2.42			
Ozone	2.07			
Hydrogen peroxide	1.77			
Perhydroxyl radical	1.70			
Hypochlorous acid	1.49			
Chlorine	1.36			

Table 2.1 Relative oxidation potentials [1].

Hoigné-Staehelin-Bader and Gordon-Tomiyasu-Fukutomi [2] proposed that ozone decomposes in multiple steps and chain processes described by different mechanisms in aqueous solution, shown in figure 1.1.

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Gordon, Tomiyasu and Fukutomi

$O_3 + OH$		$HO_2 + O_2$	$k_1 = 7.0 \ 10^1 \ M^{-1} s^{-1}$	(1.1)	$O_3 + OH$	k ₁₀	$HO_2 + O_2$	$k_{10} = 40 \text{ M}^{-1} \text{s}^{-1}$	(1.10)
HO_2	k ₂	$H^+ + O_2^-$	$k_2 = 10^{-4.8}$	(1.2)	$HO_2 + O_3$	k ₁₁	$HO_2 + O_3^{\bullet}$	k_{11} = 2.2 10 ⁶ M ⁻¹ s ⁻¹	(1.11)
$O_3 + O_2^-$	k3	$O_3^{\bullet-} + O_2$	$k_3 = 1.6 \ 10^9 \ M^{-1} s^{-1}$	(1.3)	$HO_2 + OH^2$	k ₁₂	$H_2O + O_2$	$k_{12} = 10^{-4.8}$	(1.12)
$H^+ + O_3$	k4	HO ₃	$k_4 = 5.2 \ 10^{10} \ M^{-1} s^{-1}$ $k_{-4} = 2.3 \ 10^2 \ s^{-1}$	(1.4)	$O_3 + O_2^-$		$O_3^{\bullet \bullet} + O_2$	$k_3 = 1.6 \ 10^9 \ M^{-1} s^{-1}$	(1.3)
HO_3	k5	$HO^{\bullet}+O_2$	$k_5 = 1.1 \ 10^5 \ s^{-1}$	(1.5)	$\mathrm{H_2O} + \mathrm{O_3^{\bullet^-}}$	k ₁₃	$OH + O_2 + OH^-$	$k_{11}=20-30 \text{ M}^{-1}\text{s}^{-1}$	(1.13)
$\mathrm{HO}^{\bullet}\!\!+\mathrm{O}_{3}$	k ₆	HO_4	$k_6 = 2.0 \ 10^9 \ M^{-1} s^{-1}$	(1.6)	$HO^{\bullet}+O_3^{\bullet}$	k ₁₄	O_2 + HO_2	k_{14} = 6 10 ⁹ M ⁻¹ s ⁻¹	(1.14)
HO_4	-k7	$\mathrm{HO}_2 + \mathrm{O}_2$	$k_7 = 2.8 \ 10^4 \ s^{-1}$	(1.7)	$HO^{\bullet}+O_3^{\bullet-}$	k ₁₅	$O_3 + OH^-$	k_{15} = 2.5 10 ⁹ M ⁻¹ s ⁻¹	(1.15)
$HO_4 + HO_4$		${ m H_2O_2} + 2 { m O_3}$		(1.8)	$HO^{\bullet}+O_3$	k ₁₆	$\mathrm{HO}_2 + \mathrm{O}_2$	k_{16} = 4.2 10 ⁸ M ⁻¹ s ⁻¹	(1.16)
$HO_4 + HO_3$	-	$H_2O_2 + O_3 +$	O ₂	(1.9)					

T

Figure 2.1 Ozone decomposed by multi steps and chain processes [2].

Ozonation has two ways to react with organic compounds in aqueous solution. Ozone can either react with compounds directly or decompose itself to generate •OH to react with organic compounds. Followings are the mechanisms for direct reaction and indirect reaction.

2.1.1 Direct reaction

The direct reaction of ozone with organic compounds is highly selective and causes slow rate reaction due to the chemical nature of ozone can act as dipole, nucleophilic agent and electrophilic agent which depends on the characteristic of reagents [2].

Cyclo addition (Criegee mechanism):

Ozone can undergo a 1-3 dipolar cyclo addition with unsaturated hydrocarbons to form a compound called ozonide. And then, ozonide disintegrates into an aldehyde, a ketone or zwitterion. Furthermore, Zwitterion can be broken down to hydrogen peroxide and carboxyl compounds shown in figure 1.2 and 1.3 [3].



Figure 2.2 Dipolar cyclo addition [1]



Figure 2.3 Disintegration of ozonide [1]

Electrophilic reaction

Ozone reacts actively with organic groups containing aromatic compounds with strong electronic density which are substituted by electron donor (such as –OH and NH₂). Figure 1.4 is the example of a reaction between ozone and phenol. The reaction of ozone with aromatic compounds usually produces ozonides of benzenes and finally leading to the by-products would be produced such as aldehydes, ketones and organic acids [4].



Figure 2.4 Reaction between phenol and ozone [1]

Nucleophilic reaction

Nucleophilic reactions mainly take place where there is a shortage of electrons and particularly at carbon compounds that contain electron withdrawing groups, such as –COOH and -NO₂. The reaction is very limited and the rate is lower.

2.1.2 Indirect reaction

The indirect reaction involves the decomposition of ozone in water. Ozone reacts with hydroxide ions to generate •OH radicals which have much powerful oxidants and can quickly decompose organic compounds. This pathway is more complicated involved many factors for the mechanism. There are three main steps in mechanism of ozone decomposition that has explained by [5].

The first step is that ozone reacts with hydroxide ion (OH⁻) to the formation of superoxide ions (O_2^{\bullet}) and hydroperoxyl radicals (HO₂[•]). The reaction is more efficient in basic condition regards to the mount of OH⁻ which was shown in eq. 1 and 2.

$$O_3 + OH^- \rightarrow O_2^{\bullet} + HO_2^{\bullet}$$
 $k_1 = 70M^{-1}S^{-1}$ eq. 1

which HO₂[•] can divide into superoxide ions and hydrogen ion:

$$HO_2^{\bullet} \leftrightarrow O_2^{\bullet^-} + H^+$$
 eq. 2

The second step is a chain reaction that O_3 reacts with O_2^{\bullet} . The production of O_3^{\bullet} would react with hydrogen ion to become HO₃[•] which would be divided into hydroxyl radicals (•OH).

$$O_3^{\bullet^-} + H^+ \rightarrow HO_3^{\bullet}$$
 eq. 4

 $HO_3^{\bullet} \rightarrow {}^{\bullet}OH + O_2$ eq. 5

The •OH would go further to react with ozone to form HO_4^{\bullet} , and then the HO_4^{\bullet} is divided into HO_2^{\bullet} and the reaction would go back to eq. 2 that was called chain reaction.

Ozone decreased in solution is significantly dependent on pH of solution involving the amount of hydroxide ion which is the initial decreasing step. The direct pathway is dominated under acidic condition (pH<4) and indirect one is above pH 10 [6].

The demonstration of ozone oxidizes certain organic and inorganic compounds effectively. Ozone is high oxidant and application of water treatments which improved taste, color and disinfection. In order to higher oxidation potential than that of hydrogen peroxide, chlorine and hypochlorous, it has a great potential in water treatment. The ozonation of organic compounds occur a number of complicated reactions and many mechanisms have been presented in the literature [7]. In addition to direct oxidation, ozone decomposes via a chain indirect reaction mechanism depending on pH to form •OH radicals which is more powerful and non-selected oxidants [5]. However, the main disadvantages of ozonation are cost of generation and its highly selective oxidation power [8].



R= Free radicals, which catalyse the ozone decomposition
M= Solute
S_i= Hydroxyl radical scavenger
M_{ox}= Oxidized solute
P= Products, which do not catalyse the ozone decomposition

Figure 2.5 Reactions of ozone in aqueous phase [8].



2.2 Advanced Oxidation Processes (AOPs)

AOPs depend on to generate highly reactive hydroxyl radicals (•OH). The AOPs offer a variety of feasible ways to generate hydroxyl radicals. The hydroxyl radicals are produced by former oxidants (ozone, hydrogen peroxide or oxygen) on special conditions (e.g. pH or temperature) that are catalyzed by energy sources (e.g. ultraviolet light or ultrasound) or catalysts (e.g. transit metal)[9]. The •OH are the strongest and nonselective oxidants that can be applied in water treatment and are able to oxidize the refractory compounds in aqueous solution. It enhances mineralization and reduces the incidence of byproducts produced. Some heavy metals can also be removed in forms of precipitated M(OH)_x.

There have been various methods such as ultrasound, electrochemical, chemical and photochemical processes which used to produce •OH. The processes above the statements may be classified into homogeneous and heterogeneous processes. In this study, we utilize heterogeneous catalytic process.

2.2.1 Catalytic ozonation

The development of efficient water treatment technologies, which remove organic pollutants such as solvents, dyes, pesticides, phenolic compounds or pharmaceuticals and personal care substances, has been attended [10]. Mineralization of refractory organic compounds is hardly to carry out by sole ozonation process (SOP) in many cases in which hydroxyl radicals cannot be generated due to the limited dissolved ozone [11]. To overcome the drawback, catalytic ozonation process (COP) can improve degradation efficiency emerged [12]. Catalytic ozonation allows a quicker removal of organic pollutants in accordance with catalysts improve the oxidizing power of ozone, markedly reducing the economic cost [13]. Catalytic ozonation has been applied to increase the efficiency for drinking water and wastewater treatment [12]. Catalytic ozonation includes homogeneous and heterogeneous method. Heterogeneous catalytic ozonation with an advantage over homogeneous catalytic system is the ease of catalytic retrieval from the reaction media [14].

Homogeneous catalytic ozonation

Due to improve ozonation efficiency and optimize economic efficiency, metal ion homogeneous ozonation of organic substrates is currently attracting considerable interest. Some research has been reported that some metal ions can decompose ozone leading to the generation of hydroxyl radicals [15]. Others have been suggested that metal ions can react with organic compounds to form complexes, which are subsequently oxidized [16]. Wu *et al.*, 2008 [17] reported that some metal ion/O₃ such

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as $Mn(II)/O_3$, $Fe(II)/O_3$, $Ni(II)/O_3$ in references is more effective to decompose target pollutants than ozone alone, but some not at all because of suggesting that the catalytic performance in ozonation is quite compound-selective. In addition, the observed effects depend on such treatment conditions as pH and the ozone/catalyst ratio. The advantage of homogeneous catalytic ozonation is that effective surface sphere is not a problem and the mechanism is simple and easy to understand. However, some disadvantage which cannot be avoided is that the process involves the toxic or heavy metal in solution. The additional cost is required to remove metal ion and it cannot recover to reuse.

Heterogeneous catalytic ozonation

Heterogeneous catalytic ozonation is a technique which improves to generate more powerful oxidation for degrading or mineralizing organic pollutants in wastewater and drinking water treatments [18]. Especially solid catalyst has obtained an increasing interest in the drinking water or wastewater treatments because it is easy to separate from solution. Heterogeneous catalysts which are higher stability and lower loss can improve efficiency of treatment, and it are able to be recycled and reused without further treatment [19].

The preparation of metal oxide nanoparticles is a complex and still poorly understood process and many factors influence the precise form of prepared catalysts [20]. Co_3O_4 has been widely studied as heterogeneous catalysts for a while. However, the study on Co_3O_4 used as ozonation catalyst was rare [21]. In this study, Fe₃O₄/ SiO₂ would be the core/shell magnetic nanoparticles for recovery and then Co_3O_4 would be supported on the core-shell particles to be main catalyst for ozonation.

Catalysts have two main mechanism of reaction. First, catalysts such as activated carbon adsorb the organic compounds to remove target pollutants, the others is that some elements such as transition metal are easy to switch electrons for redox. Legube and Karpel Vel Leitner (1999) [22] proposed the mechanism of catalytic ozonation that two assumptions can be described that:

Mecanism 1

- 1. Catalysts which is not catalytic effect but as adsorbents would adsorb organic acid (AH) by chemical adsorption (AH + Me-OH \rightarrow Me-A).
- 2. Ozone or •OH would oxidize the surface complex to give oxidation byproducts either desorbed in solution (P' and R': primary and final byproducts in solution, respectively) or still adsorbed at the surface of catalyst (P and R: adsorbed primary and final by-products, respectively).
- 3. The final adsorbed by-product (R) would desorb and thereafter be oxidized by ozone or •OH.

Mechanism 2

- 1. Catalysts can be electron donator and react with ozone to be •OH in solution and then catalysts become oxidized status (Me_{ox}-OH).
- 2. AH would be adsorbed on oxidized catalysts that would be electron acceptor to oxidize AH then to be Me_{red}A[•].
- 3. The organic radical species A[•] would be then easily desorbed from catalyst and subsequently oxidized by OH or O₃ either in bulk solution, or more probably, into the thickness of electric double layer.

Qi *et al.*, 2015[23] had prepared copper ferrite as catalysts in catalytic ozonation of phenacetin. They proposed the pseudo first order kinetics of SOP eq.6 and catalytic ozonation process eq.7:

$$-\frac{d[PNT]}{dt} = k_1[O_3][PNT] + k_2 [^{\bullet}OH][PNT] = k_{obs}[PNT] \qquad eq.6$$
where $k_{obs} = k_1[O_3] + k_2 [^{\bullet}OH]$

$$-\frac{d[PNT]}{dt} = k_1[O_3][PNT] + k_2 [^{\bullet}OH][PNT] + k_3 [cata][PNT] = k_{obs-cata}[PNT]$$
where $k_{obs-cata}[PNT] = k_1[O_3] + k_2 [^{\bullet}OH] + k_3 [cata] \qquad eq.7$

 k_3 is the adsorption rate constant of PNT by catalyst but it can be neglected due to PNT was not adsorbed on catalysts. It might be suitable to utilize these equations for this study.

Some references have been reported that using activated carbon [24] or nanotube [25] supported metal oxide as catalysts. Oxalic or oxamic acid which is not easy to be decomposed or mineralized by SOP can be adsorbed by activated carbon or nanotube. In this case, it is essential to consider which the main reaction is. Although the degradation of the target pollutant can be elevated, the mineralization would not be significantly enhanced. Some have been reported that metal oxide as catalysts in aqueous for catalyzing ozone to produce hydroxyl radical. It is more confident that the mineralization can be enhanced due to the hydroxyl radicals are gained in solution in particular condition.

This study points to new feasibilities for further research that cobalt oxide as catalyst for ozonation is still rare studies recently. Catalytic ozonation of coumarin was observed the amount of hydroxyl radicals in different pH. The decomposition of methylene blue could be observed the efficiency of destain.

Co₃O₄ as catalyst

 Co_3O_4 has been widely studied as heterogeneous catalysts, rechargeable batteries, solid-state sensors and catalyst for ozonation *etc* [21]. Catalytic mechanism of Co_3O_4 is very important for understanding the catalysis process. More important, many researchers had prepared Co_3O_4 as nanomaterials for enhancing the effectiveness. However, the recovery cannot be negligible. Many researches proposed that Co_3O_4 would be doped or supported on carriers which are able to be recovered, such as graphene [26] and red mud [27]. In this study, Co_3O_4 was supported on Fe₃O₄/SiO₂ core-shell particles which are capable of being magnetized.



Figure 2.6 Mechanisms of catalytic ozonation in the presence of metals on supports (AH - organic acid; P, R - adsorbed primary and final byproducts; P', R' - primary and final by-products in solution respectively)[28].

2.3 The effect of pH on heterogeneous catalytic ozonation

The pH of the solution exhibited a complicated effect on contaminants removal in COPs, since it affects ozone decomposition and the charge of surface catalysts. The example of Ikhlaq *et al.*, 2012 [29] proposed the effect of pH in the presence of zeolites. It was stated that at pH > pH_{pzc} zeolites are negatively charged and Lewis acid sites may be responsible for ozone decay. At pH < pH_{pzc} the surface will be positively charged, and Bronsted acid sites on zeolite may be responsible for aqueous ozone decay and generation of hydroxyl radicals [30].

Huang et al., 2015 [24] proposed that the catalytic activity of the catalyst reached its maximum as catalyst surface would be mostly zero charged (pH = pH_{pzc}). The protonation (pH < pH_{pzc}) process was strengthened with the decrease of solution pH, and then the interaction between surface hydroxyl groups and ozone was inhibited. The deprotonated (pH > pH_{pzc}) or neutral surface hydroxyl groups had a strong reactivity toward ozone [9]. However, the deprotonated form (pH > pH_{pzc}) can cause catalysts to be negative charged that would lead to reduced surface OH-ozone interaction chances. So the uncharged surface was more active than protonated or deprotonated form.

$$MOH + H^+ \leftrightarrow MOH^+_2 (pH < pH_{pzc})$$
 eq. 9

$$MOH + OH^{-} \leftrightarrow MO^{-} + H_2O (pH > pH_{pzc})$$
 eq. 8

2.4 Target compounds

2.4.1 Humic acid and Trihalomethanes



Figure 2.7 The structure of humic acid [31].

The natural organic matters (NOM) compose mainly of humic substances which serve as the major precursor to the formation of disinfections. One of the most significant problems in drinking water treatment is the formation of disinfection by-products (DBPs) [32]. Physical and chemical fractionation of aquatic NOM at specific pH can be used to classify organic solutes into broadly defined hydrophobic and hydrophilic fractions. Moreover, the hydrophobic fraction is thought to be the most important precursor for trihalogenmethane (THM) formation [33]. The different NOM fractions present different properties in term of chlorine and ozone reactivity and disinfection by-product formation potential (DBPFP). Carboxylic functional groups account for 60-90% of all functional groups and they are negatively charged at the pH range of natural waters THMs and haloacetic acids (HAAs) are the two most abundant groups of disinfection by-products found in chlorinated waters [34]. Ozone has proven the ability to decrease the concentration of DBP precursors and a number of microorganisms, and reacts with organic substances to increase their biodegradability [34]. However, ozone is a selective reaction with NOM. AOP is the effective way to generate hydroxyl radicals which non-selective oxidants by ozone decomposition that is so-called "heterogeneous catalytic ozonation in this study.



2.4.2 Coumarin



Figure 2.8 The structure of coumarin

Coumarin is used in the pharmaceutical industry as a precursor molecule in the synthesis of anticoagulant pharmaceuticals [35]. Coumarin has been used as a probe molecule as it is known to react with hydroxyl radicals leading to the formation of fluorescent 7-hydroxycoumarin [29]. 7-hydroxycoumarin which has been detected during the experiment can represent indirectly the amount of hydroxyl radicals and comparison of every experimental group in different conditions.



Figure 2.9 Formation of 7-hydroxycoumarin in the reaction of coumarin with hydroxyl radicals [29].

2.4.3 Methylene Blue



Figure 2.10 The structure of Methylene Blue.

Methylene blue is a heterocyclic aromatic chemical compound and it

is a cationic and aromatic stain that is soluble in water and alcohol.

	5
Characteristic	
Chemical formula	$C_{16}H_{18}N_3SCl$
Molar mass	319.85 g/mol
Melting Point	100°C to 110°C
Boiling Point	Decomposes
Solubility in water	43,600 mg/L at 25 °C
рКа	3.8

 Table 2.2 The characteristic of Methylene blue

It deteriorates water quality by reducing the dissolved oxygen, which modifies the properties and characteristics of aqueous fluids and causes toxic effects on aquatic organisms, among other problems [36]. Methylene blue has been charged by various industries and has been influencing the water color and turbidity. Moreover, it threats human and animal health, causing breathing difficulties, nausea, vomiting, sudoresis [37] and potential carcinogenicity of certain organic dyes [38]. Since dyes are intentionally designed to resist chemical and microbial attacks to keep the color stability. Conventional biological wastewater treatment methods are ineffective in removing the color. Adsorption has been developed to effectively remove methylene blue in waste water. However, desorption might be a potential problem in physical methods.

In this study, $Co_3O_4/SiO_2/Fe_3O_4$ is used as catalyst for catalytic ozonation of methyl blue, anionic dye molecule from aqueous medium which is harmful to human being regarding to its mutagenic effect (Ferguson *et al.* 1988).



2.4.4 Diclofenac



Figure 2.11 The structure of diclofenac

Among the large number of various organic pollutants into the water resources, pharmaceutical residues are not fully degraded in conventional wastewater treatment plants and are continuously released in the aquatic environment resulting in finding their way into surface, ground waters and even drinking water and can have devastating effects on the environment[39] and may cause risks to human health.

Diclofenac (DCF) is a nonsteroidal anti-inflammatory pharmaceutical compounds (NSAIDs) taken to reduce inflammation and as an analgesic reducing pain and have been recently detected in the aquatic environment [40]. The ecotoxicity of NSAIDs such as DCF alone is relatively low, but prolonged exposure to environmentally relevant concentrations up to µg/L range and caused bioaccumulation to animals [41].

Biological treatments seem to be inefficient to remove this compound as literature being proposed [42]. Huang *et al.*, 2017[43] proposed that conventional wastewater treatment processes such as filtration or activated sludge could only remove 20–30%. Various advanced oxidation processes (AOPs) have reported in the literature for the degradation and removal of residual pharmaceuticals are successful and promising methods from aqueous solution[40]. Degradation of DCF was investigated in several reports using photolysis and photocatalytic degradation[44], sonolysis[45], ozonation[42] and combined application[9]. Among these processes, a high DCF removal efficiency and high mineralization were obtained in a short reaction time. Degradation pathway and ecotoxicity of DCF remains to have to be investigated and conducted.

SOPs led to high DCF removals in a short reaction period according to the high rate constant of the direct reaction [46]. However, ozonation is not quite efficient mineralization [47]. COPs have much attention for its potential of removal DCF [9]. Catalysts such as metal, metal oxide or activated carbon in ozonation would enhance to generate more powerful active species against the toxic by-product produced. Among various solid catalysts, unsupported transition metal oxide such as MgO [48], TiO₂ [49] and MnO₂ [50] were frequently employed and found to be efficient for catalytic ozonation of pollutants. In order to increase its active sites, metal or metal oxides were often coated or doped on supporters [9] such as Al₂O₃ [51], activated carbon [52] and SiO₂ [53].

The accumulation of organics on the surface of catalyst could improve the utilization efficiency of active species derived from ozone decomposition. However evidences also showed that the adsorption of organics may lower the catalytic performance.

Some studies proposed the degradation pathway of DCF with oxidant species. Chen *et al.*[9] revealed the 2 pathways for degradation of DCF. The NH-bridge between the aromatic rings was also cleaved by O_3 and/or [•]OH first in path 1, and then the electron-withdrawing effect of –Cl and – CH₂COOH, [•]OH was more likely to substitute meta of –Cl and – CH₂COOH group on aromatic ring. In Path 2, DCF was reacted with [•]OH
and generated D4 (in figure 1.12). Then the •OH would further oxidize the intermediates to lead to the dehalogenation and the opening ring of aromatics. The powerful oxidants, •OH, can decompose DCF effectively accordance with the references following the table 1.3.



Figure 2.12 Proposed degradation routes of DCF in Fe-MCM-41/O₃ [9]

	Title	Conditions	Ref.
Catalytic Ozonation			
Beltran et al., 2009	Diclofenac removal from water with ozone and activated carbon	C ₀ =30mg L ⁻¹ pH 7	[52]
Gao <i>et al.</i> , 2017	Mechanism of enhanced diclofenac mineralization by catalytic ozonation over iron silicate-loaded pumice	O_3 dose:5.52 mg L ⁻¹ Catalyst dose:800mg L ⁻¹ $C_0=29.6$ mg L ⁻¹ pH 7	[54]
Chen <i>et al.</i> , 2016	Effective mineralization of Diclofenac by catalytic ozonation using Fe-MCM-41 catalyst	O ₃ dose: 100 mg h ⁻¹ Catalyst dose: 1g L ⁻¹ C ₀ =20 mg L ⁻¹ pH 7	[9]
Photocatalysis			
Cheng et al., 2016	A facile and novel strategy to synthesize reduced TiO ₂ nanotubes photoelectrode for photoelectrocatalytic degradation of diclofenac	Lamp:35W $C_0=5 \text{ mg } L^{-1}$	[55]

2.5 Preparation of Catalyst

2.5.1 Precipitation

Co-precipitation is a method to assembly materials for metal oxidants adding precipitation agent. Applying co-precipitation can control particle size and provide several possibilities to modify the particle surface and shape due to dependent on the pH of concentration of the initial materials. However, it is not easy that metal was coated on other metals evenly. Precipitation of various cobalt salts from aqueous or alcoholic-aqueous solutions yields cobalt oxide nanoparticles.

2.5.2 Impregnation

It is a commonly technique used for the synthesis of heterogeneous catalysts. The active metal precursor is dissolved in an aqueous or organic solution. Then the metal-containing solution is added to a catalyst support containing the same pore volume as the volume of the solution. Impregnation can be termed wet or dry, depending whether the volume of the impregnating solution is greater than or equal to the pore volume of the support (Bourikas *et al.*, 2007).

2.5.3 Bonding



Figure 2.13 Illustration of ionic bond and covalence bond on Fe₃O₄/SiO₂.

Metal oxides or compounds have two synthetic methods generally to be bonded on silicate, ionic bond and covalence bond. Bao et al., 2016 [56] had been proposed that (3-aminopropyl)-triethoxysilane (a common silanizing reagent) were used as surface modification reagents, and modify $Fe_3O_4@SiO_2$ to get a novel amino-functionalized $Fe_3O_4@SiO_2$ nanosorbents ($Fe_3O_4@SiO_2$ -NH₂) for capturing metal ion effectively. Functionalized method has an efficient way that metal doped on SiO₂.

Ionic Bond:

Coulomb electrostatic force would make cobalt ion to combine with the surface of particle which has to be bonded by nucleophile-ligand.

Covalence Bond:

The precursor of metal compounds such as acetyl, sulfur and halide can bond with silicate of surface and is prepared by wetness impregnation in organic solution.

Chapter 3 Materials and Methods

3.1 Preparation of catalyst

1. Preparation of core (Fe_3O_4)

Preparation of Fe_3O_4 is the mixture of $FeCl_2 \cdot 4H_2O$ (2.536g) and $FeCl_3$ (9.740g) in ammonia solution in specific ratio at 75°C. Then, magnet is used to separate solid from liquid.

2. Preparation of core/Shell (Fe₃O₄/SiO₂)

Tetraethyl orthosilicate (TEOS) (15mL) is precursor of SiO₂ which would be coated on Fe₃O₄. The solution with water, ammonia and isopropanol mixed added to Fe₃O₄ and shook 30 minutes. The solution is stirred for 500 rpm when added TEOS very slowly at 40°C for 5 hours.

3. Preparation of Co₃O₄ coated on Fe₃O₄/SiO₂

 $Co(OH)_3 \cdot (H_2O)_6$ (20.4g) as precursor is added to the solution and form Fe₃O₄/SiO₂ in ethanol solution. The solution is shaken for 24 h then dried for 24 h and calcined at 600 °C.

The precursor of cobalt compounds combine with Fe_3O_4/SiO_2 and chemical A by wetness impregnation in ethanol solution (>95% v/v). The solution is shaken for 24 hours and then calcined at 350°C

3.2 Analytical Method

3.2.1 Analysis of methylene blue and humic acid

The A_{664} is measured for methylene blue with a spectrophotometer (U-2800A, Hitachi Co., Japan). Set the deionized water into 1 cm quartz cell as blank and then adjust the absorbance to zero. Take the water sample into the cell hold, and the data is recorded. Humic acid concentration was analyzed by UV absorbance at a wavelength of 254 nm with a spectrophotometer (U-2800A, Hitachi Co., Japan).

3.2.2 Analysis of hydroxyl radical scavengers and diclofenac

Hydroxyl Radical scavengers

The HPLC system with reverse phase column for the chromatographic analysis is consisted of a PU-980 type pump (Jasco CO., Japan) and an UV-975 type detector and. The column is a Pharmacia C₂- C_{18} µRPC column ST 4.6/100 (5 um, 4 mm ID x 15 cm) with volume of 1.66mL. For all HPLC analysis, the elution solution consisted of methanol and deionized water (V/V=70:30) was used with flow rate of 0.5 mL/min. The absorbance of coumarin and 7-hydroxycoumarin were measured at wavelength 320 nm, which was chosen due to obtain the maximum sensitive detection.

Analysis of DCF

The concentration of Diclofenac was analyzed by a high performance liquid chromatography (HPLC, LC10A, Shimadzu, Japan) with a UV

detector (SPD-10AV) at 277 nm using the following conditions: column, Diamon-sil 5U C18.

3.2.3 Dissolved Organic Carbon

The analysis procedure of DOC is according to the Standard Methods 21^{st} Ed., 5310D (APHA *et al.*, 2005). The concentrations of DOC were determined by a TOC analyzer (Model 1010, OI., USA). The wet-oxidation method is utilized to analyze the dissolved organic matter in the water sample. The organic matter which can pass through the 0.45µm membrane as the DOC defined. After the oxidant (sodium persulfate, Na₂S₂O₈) was added to the digester, the mixture temperature is raised to 100 °C. Then, the CO₂, which was formed the organic carbons is passed through a dried oven for analytic form NDIR (nondispersive infrared spectrometery) to quarantine analytic of the DOC concentration. The Milli-Q water was used for all dilutions, sample preparation, and final glassware cleansing in this work. The calibration curves were constructed by preparing standards at 0, 0.5, 1, 2, 2.5 and 5 mg/l.

Reagent	Series Number, Maker, Country
$Na_2S_2O_8$	1.06609.0500, Merck, Germany
H_3PO_4	1.00573.1000, Merck, Germany
KHP*	1.02400.0080, Merck, Germany
Equipment	Series Number, Maker, Country
TOC	Model 1010 O.I. Analytical, USA

Table 3.2 Summary of the reagent and equipment for DOC test.

*Stock solution: 2.128 g KHP in 1 L reagent water (1,000 mg-C/L)

3.2.4 Analysis of Trihalomethanes (THMs)

The THMs analysis was according to the Standard Methods 21th ed., 6232D [57]. A 5 mL sample was pretreated by using a purge & trap instrument (Eclipse model 4660, O.I. Analytical, USA) and then automatically injected into a gas chromatography equipped with an electron capture detector (GC/ECD) (GC-14B, Shimadzu Co., Kyoto, Japan) connected to a recorder (SIC Chromatocorder 12, Alphatech Corp., Tokyo, Japan).

Instruments



Figure 3.1. Schematic diagrams of ozonation system.

Figure 3.1 shows the 3-Liter batch Pyrex glass reactor equipped with a 500 rpm mixer and three monitored sensor (pH, ORP and DO₃). The temperature of reaction was maintained at $25 \pm 2^{\circ}$ C by water bath. Ozone molecules generated with ozone generator (AirSep. Corp., KA-1600, USA). The flow rate of ozone stream was controlled by a mass-flow controller and continuously introducing into the reactor at a flow rate of 4,000 ± 23 mL/min.

Chapter 4 Results and Discussion

4.1 Catalyst characterization

Figure 4.1 showed that X-ray diffraction of the catalyst consisted of Fe₃O₄, SiO₂ and CoO_x, and therefore it could be characterized as Fe₃O₄–SiO₂/CoO_x. According to the XRD patterns of the Co₃O₄ [58]. The CoO_x on the Fe₃O₄/SiO₂ is existed in Co₃O₄. The peaks at 2θ =31.3°, 36.9°, 44.8°, 59.4°, and 62.9° (d=1.43) correspond to the (220), (311), (400), (511) and (440) planes of the Co₃O₄ cubic structure, respectively (Chen *et al.*, 2008). However, some peaks corresponding to Fe₃O₄ and Co₃O₄ were difficult to distinguish in XRD.

Due to the solvent was ethanol in acidic condition, the cobalt was inefficient to be coated on SiO₂. On the contrary, the cobalt was coated on SiO₂ efficiently in basic condition of solution. The figure 4.2 showed the SEM/EDS image of catalyst. EDS analysis was used to investigate the chemical composition of the catalyst, which indicated that the Fe₃O₄/SiO₂/Co₃O₄ are composed of Fe, O, Si and Co and weight % is 31.75, 17.28%, 21.16% and 16.00% for preparation without urea and 33.82, 24.05%, 14.41% and 27.72% for preparation with urea, respectively (shown in Table 3.1). Figure 4.3 (a) showed the SEM/EDS image of catalyst prepared by urea and the weight% is 27.72%, the cover rate is promoted to 13% compared to urea-free group.



20(degree) Figure 4.1 XRD Patterns of catalyst before reaction.



Figure 4.2. The SEM/EDS image of Fe₃O₄/SiO₂/Co₃O₄, (a) preparation with urea and (b) without urea.

Element	Weight %		Atomic %	
	(a)	(b)	(a)	(b)
С		13.82		26.14
0	24.05	31.75	48.62	45.09
Si	14.41	17.28	16.59	13.99
Fe	33.82	21.16	19.58	8.61
Со	27.72	16.00	15.21	6.17
Total	100	100		

Table 4.1 Analysis of elements on $Fe_3O_4/SiO_2/Co_3O_4$, (a) preparation with urea and (b) urea-free.





Figure 4.3. FTIR spectra of particles for preparation (a)with urea, (b) without urea and (c) with urea after calcined.





Figure 4.4 XPS spectrum of Fe₃O₄/SiO₂/Co₃O₄ and cobalt oxides, (a) ureafree and (b) urea-added are survey spectrum, (c) urea-free and (d) urea-added are Co2p.

Figure 4.3 showed the FTIR spectra of catalyst in different preparation of catalysts with or without urea, respectively. Characteristic peaks 1550-1457 cm⁻¹, attributed to stretching of N-O, are observed in urea-added group in figure 4.3 (a). After calcined, the surface particles have not appeared N-O bond anymore. The intensity of –OH were observed for both catalysts, 3438 cm⁻¹ corresponding to stretching modes of O-H, implying that it might be an important reason for the catalyst's activity [27]. Vibration peaks of Co-O- in Co₃O₄ were observed at 664 cm⁻¹ and 565 cm⁻¹ [59], and the Co²⁺ and Co³⁺ ions gave two transmittance bands at around 565 cm⁻¹ and 664 cm⁻¹, confirming the presence of Co₃O₄. This result confirmed that the Co(NO₃)₂ as precursor in air led to the formation of Co₃O₄ at 673K calcined temperature.

XPS was further carried to investigate the metallic state of active species (Co) on Fe₃O₄/SiO₂. In XPS spectrum (Shown in figure 4.4), there are four peaks regarding to different cobalt species on Fe₃O₄/SiO₂/Co₃O₄. Peaks centered at 781.1 eV and 796.5 eV are characteristic of the Co₃O₄ [60]. The corresponding shake-up satellite peaks for these peaks are centered at 781.1 eV. The peak at 796.5 eV was a chemical shift of the main spin-orbit component, as a result that cobalt cation on the nanocrystal surface interacts with surface –OH, which were consistent with Xu's et al., 2016 results. Furthermore, cobalt-loading could be enhanced by adding urea. The atomic % of Co2P3 was 80.4% which is higher than that of urea-free group, 62.6%.

As shown in Figure 4.5, Fe_3O_4 , Fe_3O_4/SiO_2 and $Fe_3O_4/SiO_2/Co_3O_4$ catalyst exhibits superparamagnetism with magnetizations of 76.7, 27.1,

and 6.02 emu/g, respectively, at room temperature (25 $^{\circ}$ C). The catalyst could simply be separated by an external magnetic from the treated water.



Figure 4.5 Analyses of field-dependent magnetization hysteresis for Fe_3O_4 , Fe_3O_4/SiO_2 and $Fe_3O_4/SiO_2/Co_3O_4$.

The charge state of a catalyst surface depends on both the water pH and pH_{pzc}. Figure 4.6 illustrates the zeta potential of the Fe₃O₄/SiO₂/Co₃O₄ and Fe₃O₄/SiO₂/Mn-Pd at various pH values, indicating that the pH_{pzc} were 4.73 and 11.9, respectively. Most of the surface hydroxyl groups were at the neutral state when the water pH was close to the pH_{pzc} .







4.1.1 Comparison of the characteristic between Fe₃O₄/SiO₂/Co₃O₄ and Fe₃O₄/SiO₂/Mn-Pd

EDS was illustrated that Pd and Mn were coated on the Fe₃O₄/SiO₂ at % of 2.40 and 1.66 and Co was coated at % of 27.72, which was shown in Table 4.2. The ratio may affect area of contact with ozone and potential of free radicals generated. The data may affect the subsequent results of decomposition at different pН of solution. The **SQUID** of $Fe_3O_4/SiO_2/Co_3O_4$ and $Fe_3O_4/SiO_2/Mn$ -Pd were 6.02 and 22.5 emu/g [61], respectively. Fe₃O₄/SiO₂/Mn-Pd could be easier to recover the catalysts after experiments. The pH_{pzc} of Fe₃O₄/SiO₂/Co₃O₄ and Fe₃O₄/SiO₂/Mn-Pd were 4.73 and 10.9 and the results may affect reaction route. Hydroxyl radicals were produced due to the reaction between ozone and the surface of catalysts as a result of pH solution and pH_{pzc} [62].

	Fe ₃ O ₄ /SiO ₂ /Co ₃ O ₄	Fe ₃ O ₄ /SiO ₂ /Mn-Pd	
Element (Weight %)			
0	24.05	43.28	
Si	14.41	22.16	
Fe	33.82	28.61	
Co	27.72		
Mn		2.40	
Pd		1.66	
Total	100	100	
SQUID			
Fe_3O_4	76.7	42.7	
Fe ₃ O ₄ /SiO ₂	27.1	23.6	
Fe ₃ O ₄ /SiO ₂ /Cat.	6.02	22.5	
pH _{pzc}	4.73	10.9	
4.2 Comparison of	decomposition of	coumarin between	

Table 4.2 EDS and SQUID of $Fe_3O_4/SiO_2/Co_3O_4$ and $Fe_3O_4/SiO_2/Mn$ -Pd [61].

O₃/Fe₃O₄/SiO₂/Co₃O₄ and O₃/Fe₃O₄/SiO₂/Mn-Pd

pH is an important factor to investigate the mechanisms of catalytic ozonation, since it affects ozone decomposition. Furthermore, the properties of the surface catalysts and target pollutants being oxidized could be determined. The initial pH values (3, 5, 7, 9 and 11) of aqueous solutions were adjusted by hydrochloric acid and sodium hydroxide. Figure 4.7 shows the catalytic ozonation of decomposition of coumarin and the reaction constants are 2.9, 5.6, 2.7, 3.8 and 3.5 x 10⁻² min⁻¹ on O₃/Fe₃O₄/SiO₂/Co₃O₄ and 1.4, 1.3, 2.1, 4.6, and 6.0 x 10⁻² min⁻¹ on O₃/Fe₃O₄/SiO₂/Mn-Pd at pH3, 5, 7, 9 and 11, respectively. The presence of Co₃O₄ catalyst during ozonation at pH 5 as well as Mn-Pd catalyst at pH 11 results in the production of hydroxyl radicals, which acts as strong oxidants. Catalyst which is covered by surface hydroxyl groups will be protonated or deprotonated when pH of solution is below or above pH_{pzc} [9]. Several studies have proved that the deprotonated or neutral surface hydroxyl groups had a strong reactivity toward ozone [63-65]. Negatively charged surface had a strong reactivity toward ozone and then the k_d values at pH 7 and 9 were higher than that of pH 3 which was protonated phenomena. The presence of a Pd-Mn catalyst during ozonation at pH 11 $(pH_{pzc}=10.9)$ results in the production of hydroxyl radicals, which act as strong oxidants.

Coumarin is known to form the fluorescent compound, 7hydroxycoumarin, in which it reacts with hydroxyl radicals in an aqueous solution. Co_3O_4 as catalysts had high activity to produce more hydroxyl radicals at pH 5 shown in figure 3.8. The reaction resulted in the formation of substantial amounts of 7-hydroxycoumarin after 25 minutes. The results suggested that the degradation of coumarin was more efficient at pH 5 than at other pH values.

The comparison of the efficiency of catalysts between Co_3O_4 and Pd-Mn was shown in Table 4.3. The removal of coumarin was 78.3% and 84.7% for $O_3/Fe_3O_4/SiO_2/Co_3O_4$ and $O_3/Fe_3O_4/SiO_2/Mn$ -Pd in exceptional condition. The reaction constants (k_d) were 5.65×10^{-2} and 6.03×10^{-2} for $O_3/Fe_3O_4/SiO_2/Co_3O_4$ and $O_3/Fe_3O_4/SiO_2/Mn$ -Pd, respectively. Although $O_3/Fe_3O_4/SiO_2/Mn$ -Pd had the highest constant value, removal rate and constants at low pH (3 and 5) were not expectable. The k_d values of $O_3/Fe_3O_4/SiO_2/Co_3O_4$ at high pH (7, 9 and 11) are above 3 min⁻¹. The formation of 7-hydroxycoumarin in $O_3/Fe_3O_4/SiO_2/Co_3O_4$ process was the highest (0.77 mg/L) at pH 5 and maintained above 0.60 mg/L at high pH (pH 9 and 11). The formation of 7-hydroxycoumarin in $O_3/Fe_3O_4/SiO_2/Mn$ -Pd process increased from 0.25 mg/L at pH 3 to 0.63 mg/L at pH 11. This increase can be attributed to the effect pH_{pzc} which was close to the pH of solution. According to the result shown in figure 3.9, it is clear to see that the set of experiment showed high effectiveness in the pH range.





Figure 4.7 Effect of pH on coumarin removal by C/C_0 ,(a) O₃/Fe₃O₄/SiO₂/Co₃O₄ and (b) O₃/Fe₃O₄/SiO₂/Mn-Pd (C₀=100 mg/L, O₃ concentration = 1.6mg/L and catalyst dosage: 1.0g/L).





Figure 4.8 Effect of pH on the production of 7-hydroxycoumarin on (a) $O_3/Fe_3O_4/SiO_2/Co_3O_4$ and (b) $O_3/Fe_3O_4/SiO_2/Mn-Pd$ (C₀=100 mg/L, O₃ concentration = 1.6mg/L and catalyst dosage: 1.0g/L).

Coumarin					
		O ₃ /Fe ₃ O ₄ /SiO ₂ /Co ₃ O ₄		O ₃ /Fe ₃ O ₄ /SiO ₂ /Mn-Pd	
		Removal	k _d x10 ⁻²	Removal	k _d x10 ⁻²
		rate%	(\min^{-1})	rate%	(\min^{-1})
рН	3	57.7	2.92	32.7	1.40
	5	78.3	5.65	33.5	1.30
	7	61.5	3.03	48.3	2.12
	9	67.2	3.46	75.9	4.46
	11	67.3	3.82	84.7	6.03
7-hydroxycoumarin					
		Conc.	Time	Conc.	Time
		(mgL^{-1})	(min)	(mgL^{-1})	(min)
pН	3	0.26	20	0.25	25
	5	0.71	25	0.33	30
	7	0.22	15	0.37	30
	9	0.63	20	0.54	30
	11	0.66	15	0.63	20

Table 4.3 The comparison between Mn-Pd and Co₃O₄ catalyst on catalytic ozonation of coumarin



Figure 4.9 Effect of k_d value of coumarin at various pH on $O_3/Fe_3O_4/SiO_2/Co_3O_4$ and $O_3/Fe_3O_4/SiO_2/Mn$ -Pd (Experimental conditions: O_3 concentration = 1.6 mg/L, pH of Fe₃O₄/SiO₂/Co₃O₄ and $O_3/Fe_3O_4/SiO_2/Mn$ -Pd at 5 and 11, respectively).

4.3 Reduction of THMFPs by O₃/Fe₃O₄/SiO₂/Co₃O₄ and O₃/Fe₃O₄/SiO₂/Mn-Pd

Humic acid (HA) is a significant component of natural organic matter and has high molecular weight compounds [66]. It is difficult to determine the contents of HA because of the structural complexity, heterogeneous composition and variable chemical content [67]. The UV absorbance are surrogate parameters for the determination of HA concentration. The A_{254} represents the aromatic structure of organics in water. Figure 4.10 shows that UV absorbance changes of aqueous humic acid solution and DOC removal in a stream of ozone with the reaction time. Both of $O_3/Fe_3O_4/SiO_2/Co_3O_4$ O₃/Fe₃O₄/SiO₂/Mn-Pd efficient and had decomposition of A₂₅₄ and rates were 77.2% and 79.5%. A five-minute application of catalytic ozonation provided rapid degradation. The color changes of samples became lighter along the time, suggested that aromatic molecules of HA was destroyed from brown to light yellow. Turkey et al., 2014 proposed that it was 9% for sole ozonation. O₃/Fe₃O₄/SiO₂/Mn-Pd at pH 11 was more effective than O₃/Fe₃O₄/SiO₂/Co₃O₄ process. DOC removal rates were 75.8% and 88.7% on O₃/Fe₃O₄/SiO₂/Co₃O₄ and O₃/Fe₃O₄/SiO₂/Mn-Pd process, respectively. The results is similar to decomposition of coumarin and 7-hydroxycoumarin generated (See in Table 4.3) that $O_3/Fe_3O_4/SiO_2/Mn$ -Pd could produce more •OH and destroy refractory organic compounds such as humic acid more powerfully.

Chlorination is a common disinfection process used in most countries to treat drinking water. Figure 4.11 shows that the decomposition of NOM through catalytic ozonation followed by chlorination treatment to investigate the formation of disinfection by-products. The inhibition rates of THMFPs on O₃/Fe₃O₄/SiO₂/Mn-Pd and O₃/Fe₃O₄/SiO₂/Co₃O₄ process were 74.3% and 53.6%, respectively. It is obvious that O₃/Fe₃O₄/SiO₂/Mn-Pd was more efficient to inhibit the THMFPs than that of O₃/Fe₃O₄/SiO₂/Co₃O₄ process. It suggested that the mineralization of O₃/Fe₃O₄/SiO₂/Co₃O₄ which convert humic acid to low-molecular organic compounds that might form DBPs by chlorination was insufficient. Active species of Mn-Pd and O₃ decomposed into free radicals which were more reactive than Co₃O₄.





Figure 4.10 The effect of (a) A_{254} of NOMs decomposition and (b) DOC removal rates on $O_3/Fe_3O_4/SiO_2/Co_3O_4$ and $O_3/Fe_3O_4/SiO_2/Mn$ -Pd (Experimental conditions: O_3 concentration = 1.6 mg/L, pH of $Fe_3O_4/SiO_2/Co_3O_4$ and $O_3/Fe_3O_4/SiO_2/Mn$ -Pd at 5 and 11, respectively).



Figure 4.11 Comparison of THMFPs decompositions in $O_3/Fe_3O_4/SiO_2/Co_3O_4$ and $O_3/Fe_3O_4/SiO_2/Mn$ -Pd (Experimental conditions: O_3 concentration = 1.6 mg/L, pH of Fe_3O_4/SiO_2/Co_3O_4 and $O_3/Fe_3O_4/SiO_2/Mn$ -Pd at 5 and 11, respectively).

4.4 Catalytic ozonation of Methylene Blue by O₃/Fe₃O₄/SiO₂/Co₃O₄

According to the cost evaluation, Co_3O_4 would be used as a catalysts for catalytic ozonation of Methylene blue and diclofenac and investigate the efficient conditions and mechanism. Generally, heterogeneous catalytic ozonation mainly depends on the decomposition of ozone to be hydroxyl radicals of the reactant on catalyst surface. The pseudo first order reaction is used to represent the ozonation and catalytic ozonation by the following equation:

$$\frac{dC_A}{dt} = -k_R C_A \qquad \text{eq. 9}$$

where k_R (min⁻¹) is the kinetic constant of the pseudo-heterogeneous catalytic ozonation (Li *et al.*, 2015). The logarithmic plot of the concentration of Methylene blue is shown in figure 4.11. The efficiency of removal methylene blue in catalytic ozonation in any conditions of pH is higher than that of SOP.

The rate constants are 0.118, 0.140, 0.137, 0.126, 0.125 and 0.123 min⁻¹ in condition of pH 3, 5, 7, 9 and 11, respectively (shown in figure 4.12). The results are consistence with the theory that pH of solution get more closed to pH_{pzc} can reach the activity of catalysts to generate more hydroxyl radicals to remove Methylene blue effectively. When the pH of solution is higher than pH_{pzc} , the catalysts become negative charged and might influence the adsorption of ozone on catalyst surface.



Figure 4.12 Effect of initial pH on degradation of Methylene Blue by catalytic ozonation (a) at various pH and (b) k_d value (C_o=100 mg/L, O₃=1.6 mg/L, initial dosage=1 g/L).

4.5 Decomposition of Diclofenac by O₃/Fe₃O₄/SiO₂/Co₃O₄

4.5.1 Dosage loading

In aqueous solution, the degradation of DCF by SOP and COP follows second-order kinetics (Eq.) [27], which can be simplified to pseudo firstorder reaction kinetics when the oxidants and catalyst are over loaded. The usage of catalysts in aqueous solution is an important factor due to catalysts can provide active sites for catalytic reaction among water, ozone and organic compounds. In general, the reactive sites and surface areas increased with increase of catalyst dosage, and then decomposition of pollutants would be increased efficiently. In figure 4.13 showed the dosage effect on TOC removal of DCF and K_d value.

After 60 min reaction time, TOC removal was 46% in the presence of 0.5 g/L catalyst. As the catalyst dosage increasing to 1.0, 1.5 and 2.0 g/L, the TOC removal was 76%,80% and 86%, respectively. Dosage of from 1.0 increased to 2.0 g/L, the TOC removal had not to increase apparently.

The reaction rate constant (k_{obs}) for catalytic ozonation would obtain values of dosage 0, 0.5, 1.0, 1.5 and 2.0 g/L were 0.009, 0.0113, 0.0275, 0.0332 and 0.0331 min⁻¹, respectively, which was shown in figure 3.13 (b). Excessive amount of catalyst is insignificant efficiency. Therefore, it was necessary to optimize the catalyst dosage based on the experimental results.

However, with an excessive increase in the amount of active constituent, the catalyst showed a negative effect the DCF degradation, because (1) more active constituent might quench Reactive Oxygen Species and (2) more active constituent loading might change the structure and surface properties of the catalyst, which would decrease the catalytic activity [27].



Figure 4.13 TOC removal (a) and k_{obs} value (b) at different doses of catalyst dosages (0.5, 1.0, 1.5, 2.0 g/L), (conditions of experiments: initial solution of DCF:50 mg/L; initial pH: 5, O₃=1.6 mg/L).

3.5.2 Effect of pH

The pH value of solution has great influence on both ozonation and catalytic ozonation due to its effect on the decomposition of ozone and surface properties of catalysts. In heterogeneous catalytic ozonation, the surface charge properties of catalyst which was involved in ozone decomposition and •OH generation directly are also influenced by pH of solution. Catalysts which were covered by surface hydroxyl groups will be protonated or deprotonated when pH of solution is below or above pH_{pzc} . As shown in figure 4.14, a better mineralization rate was achieved at neutral condition between catalyst and solution. The pH_{pzc} of catalyst was 4.73. Therefore, its surface hydroxyl groups will be generated and revealed in solution to be •OH which is more powerful oxidant. The surface hydroxyl groups were in deprotonated status when $pH > pH_{pzc}$, negatively charged surface had a strong reactivity toward ozone and •OH and then the rate of $pH > pH_{pzc}$ groups were higher than $pH < pH_{pzc}$ groups (at pH 3) condition). However, the TOC removal in catalytic ozonation is similar at different pH reached 68% to 76%.



Figure 4.14 Effect of initial pH on (a)TOC removal and (b) k_{obs} value (conditions of experiments: initial solution of DCF:50 mg/L; catalyst concentration 1 g/L, O₃=1.6 mg/L).
3.5.3 Formation of Hydrogen peroxide

Hydrogen peroxide (H_2O_2) was important active species in catalytic ozonation process. It could be generated either from direct ozonation of unsaturated organics or the self-combined of °OH [9]. Qi et al., 2015 [23] proposed that H_2O_2 is a byproduct of the reaction between O_3 /°OH and olefinic products resulting from the breaking of the aromatic moiety of the initial pollutants [23]. The [H_2O_2] was increased to 4.13 mg/L and 3.91 mg/L evidently after 30 minute in COP of pH5 and pH11, respectively, since TOC degradation of DCF was ineffective after 30 minutes. The enhanced generation of H_2O_2 in catalytic ozonation has evidence for the development of DCF degradation shown in figure 4.15. The TOC was insignificant decreased after 30 minutes in COP of pH5 and pH11. In SOP of pH5, the maximum yield of H_2O_2 that was generated 2.28 mg/L at 60 minutes and it was the lowest of all reaction.



Figure 4.15 Generation of H_2O_2 in SOP and COP (conditions: initial concentration of DCF solution: 50 mg/L; catalyst concentration: 1g/L).



Chapter 4 Conclusion

EDS analysis was used to investigate the chemical composition of the catalyst, which suggests that the Fe₃O₄/SiO₂/Co₃O₄ are composed of Fe, O, Si and Co and weight % is 31.75, 17.28%, 21.16% and 16.00% for preparation without urea and 33.82, 24.05%, 14.41% and 27.72% for preparation with urea, respectively. Urea-added during the preparation could enhance to 13% of the content of cobalt. The FTIR spectra of catalysts indicated in different preparation of catalysts with or without urea, respectively. Characteristic peaks 1550-1457 cm⁻¹, attributed to stretching of N-O, are observed in urea-added group. After calcined, the surface particles have not appeared N-O bond anymore. The intensity of -OH were observed for both catalysts, 3438 cm⁻¹ corresponding to stretching modes of O-H, suggesting that may be an important reason for the catalyst's activity. Vibration peaks of Co-O- in Co₃O₄ were observed at 664 cm⁻¹ and 565 cm⁻¹, and the Co^{2+} and Co^{3+} ions gave two transmittance bands at around 565 cm⁻¹ and 664 cm⁻¹, confirming the presence of Co_3O_4 . This results confirmed that the $Co(NO_3)_2$ as precursor in air led to the formation of Co₃O₄ at 673K calcined temperature. The XRD patterns of the Co₃O₄ (Dong *et al.*, 2010), the CoO_x on the Fe₃O₄/SiO₂ is existed in Co₃O₄. the peaks at $2\theta = 31.3^{\circ}$, 36.9° , 44.8° , 59.4° , and 62.9° (d=1.43) correspond to the (220), (311), (400), (511) and (440) planes of the Co₃O₄ cubic structure, respectively. However, the peaks were similar to those belongs to Fe₃O₄. XPS are able to not only confirm the existence of cobalt but also obtain the valence of cobalt. Peaks centered at 781.1 eV and 796.5 eV are characteristic of the Co₃O₄. The corresponding shake-up satellite peaks for

these peaks are centered at 781.1 eV. The peak at 796.5 eV was a chemical shift of the main spin-orbit components, as a result that cobalt cation on the nanocrystal surface interacts with surface -OH. Fe₃O₄/SiO₂/Mn-Pd process catalyzed ozonation was more effective than O₃/Fe₃O₄/SiO₂/Co₃O₄ process for DOC removals of coumarin, humic acid and the reductions of disinfection of by-products formation potential in the treatment of natural water. The formation of 7-hydroxycoumarin on O₃/Fe₃O₄/SiO₂/Mn-Pd process was more than that of O₃/Fe₃O₄/SiO₂/Co₃O₄, suggested that the amount of •OH in Fe₃O₄/SiO₂/Mn-Pd process was more than O₃/Fe₃O₄/SiO₂/Co₃O₄ process. O₃/Fe₃O₄/SiO₂/Co₃O₄ of Methylene Blue and Diclofenac those had the optimal condition of pH at 5 due to pH of solution closed to pH_{pzc} can reach the activity of catalysts to generate more •OH revealed from the surface hydroxyl groups of catalysts. Dosage of from 1.0 increased to 2.0 g/L, the TOC removal had not to increase apparently. With an excessive increase in the amount of active constituent, the catalyst showed a negative effect the DCF degradation, because (1) more active constituent might quench Reactive Oxygen Species and (2) more active constituent loading might change the structure and surface properties of the catalyst, which would decrease the catalytic activity [27].

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